

[Supporting Information]

Pre-treatment methods for regeneration of spent activated carbon

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Table S1. Cost comparison of reactivated and virgin carbon [11].

Regional Reactivation		Virgin Carbon
Utility	\$/lb	\$/lb
Connecticut	0.96	1.46
Danvers, MA	0.55	0.92
Lowell, MA	0.65	1.46

[11] Hamura,D.; Sagayaga, A.; Babcock, R. Literature review of regeneration methods and local disposal alternatives, 2018, Water Resources Research Center, University of Hawaii.

<https://scholarspace.manoa.hawaii.edu/bitstream/10125/22235/WRRC-98-12.pdf>

Table S2. Advantage, disadvantage, and operating cost of regenerated SACs [11].

Regeneration type	Advantage	Disadvantage
Landfill	▪ Inexpensive method (No capital / maintenance cost)	▪ Environmental pollution
Thermal regeneration	▪ Simple regeneration process	▪ High energy requirement ▪ Low yield / Pore structure change ▪ Air pollution
Solvent regeneration	▪ In-situ recycling (possible) ▪ High regeneration efficiency	▪ Danger from hazardous chemicals ▪ High cost of reagents
Wet oxidation	▪ Low energy consumption (temperature / pressure)	▪ Low regeneration efficiency

[11] Hamura,D.; Sagayaga, A.; Babcock, R. Literature review of regeneration methods and local disposal alternatives, 2018, Water Resources Research Center, University of Hawaii.

<https://scholarspace.manoa.hawaii.edu/bitstream/10125/22235/WRRC-98-12.pdf>

Table S3. Hypothesis and experimental results of regenerated SACs.

	Hypothesis (expected effect)	Specific surface area (m ² /g)	Experimental result
SAC-H-C	▪ Eliminate adsorbates [23]	825	▪ Low surface area ▪ Ash generation/pore blockage
SAC-A-C	▪ Efficient ash removal [24]	1329	▪ Ash removal ▪ Structure collapse
SAC-H-A-C	▪ Structure prevent ▪ Efficient ash removal	1595	▪ Low ash contents ▪ High surface area

[23] Miguel, G.S.; Lambert, S.D.; Graham, N.J.D. Thermal Regeneration of Granular Activated Carbons Using Inert Atmospheric Conditions. *Environmental Technology* **2002**, 23, 1337-1346. DOI: 10.1080/09593332508618449

[24] Van der Bruggen B.; Vogels, G.; Van Herck, P.; Vandecasteele, C. Simulation of acid washing of municipal solid waste incineration fly ashes in order to remove heavy metals. *Journal of Hazardous Materials* **1998**, 57, 127-144. DOI: 10.1016/S0304-3894(97)00078-2

Table S4. Summary of specific surface area of regenerated ACs.

	Specific surface area (m ² /g)		Reference
SAC-H-A-C	1595	Thermal/Chemical activation	This study
Regenerated AC	1033	Microwave heating	[29]
RWPAC (regeneration of waste powder AC)	1161	Pyrolysis	[30]
SA (sintering-activation)	1001	Thermal regeneration	[31]

[29] Xia, H.; Wu, J.; Xia, Y.; Zhang, L.; Peng, J.; Wang, S.; Zheng, Z.; Zhang, S. Microwave assisted regeneration of spent activated carbon from petrochemical plant using response surface methodology. *Journal of Porous Materials* **2015**, 22, 137–146. DOI: 10.1007/s10934-014-9880-x.

[30] Li, Y.; Jin, H.; Liu, W.; Su, H.; Lu, Y.; Li, J. Study on regeneration of waste powder activated carbon through pyrolysis and its adsorption capacity of phosphorus. *Scientific Reports* **2018**, 8, 778. DOI: 10.1038/s41598-017-19131-x.

[31] Cho, J.-H.; Kim, Y.-S.; Jeon, S.-B.; Seo, J.-B.; Jung, J.-H.; Oh, K.-J. Improvement of thermal regeneration of spent granular activated carbon using air agent: Application of sintering and deoxygenation. *Korean Journal of Chemical Engineering* **2014**, 31, 1641-1650. DOI: 10.1007/s11814-014-0125-0.

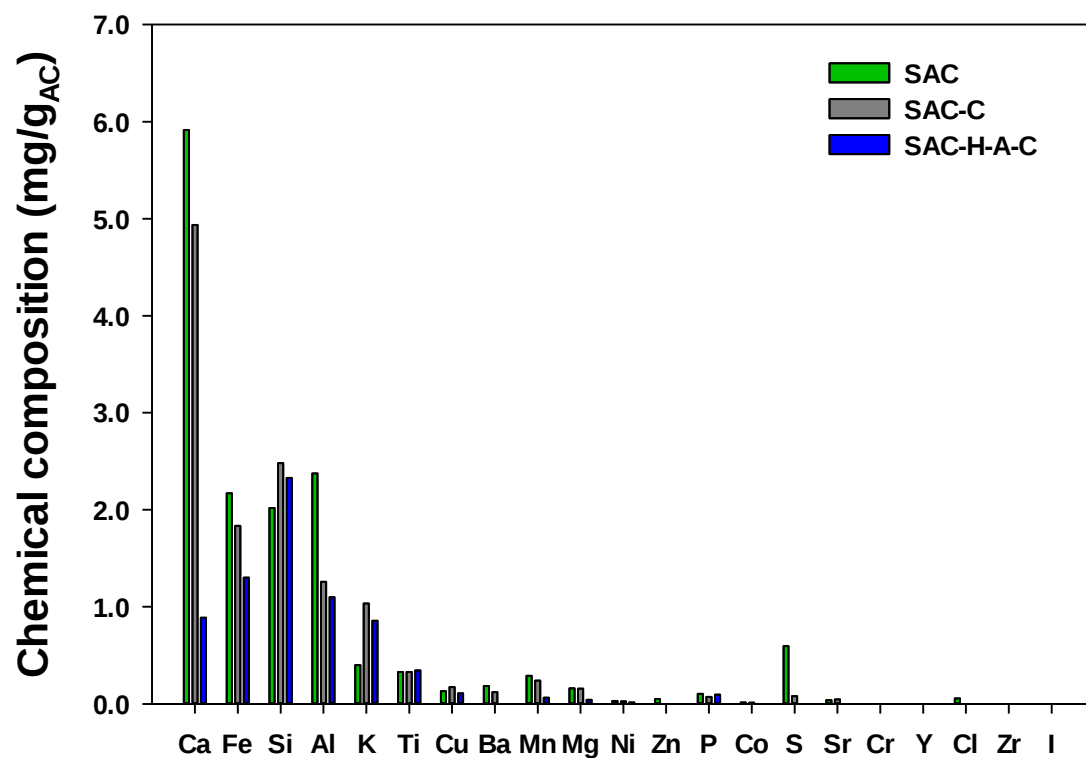


Figure S1. X-ray fluorescence (XRF) analysis of the chemical composition of SAC(green), SAC-C(gray), and SAC-H-A-C(blue) bars.

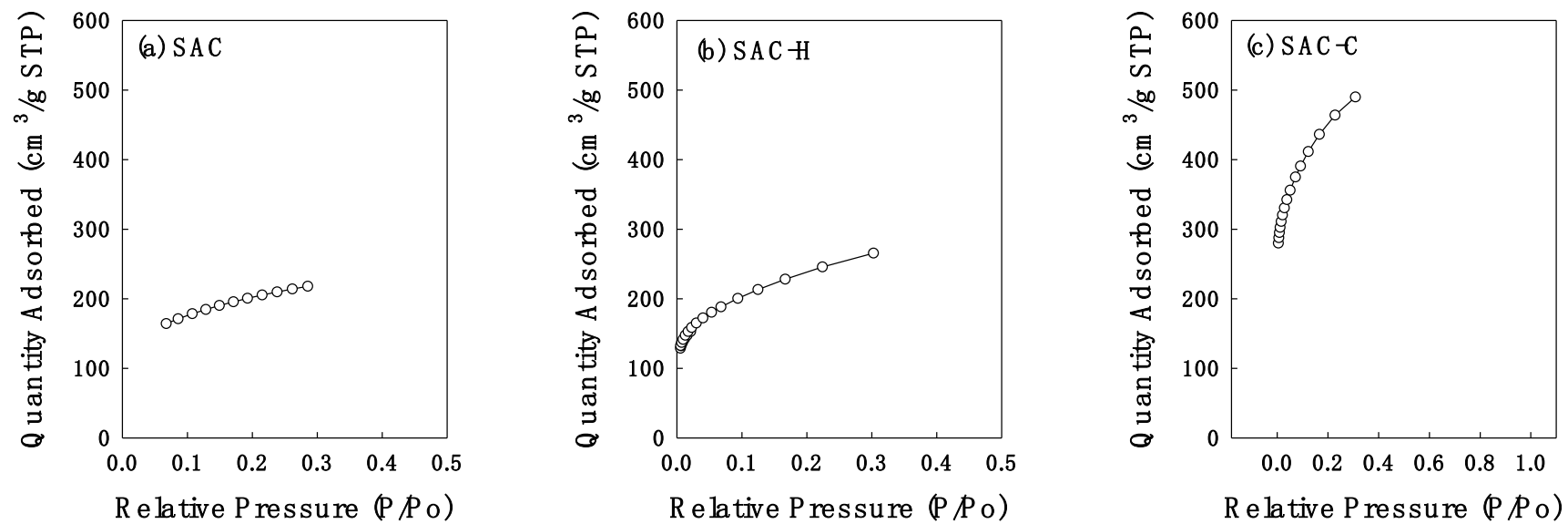
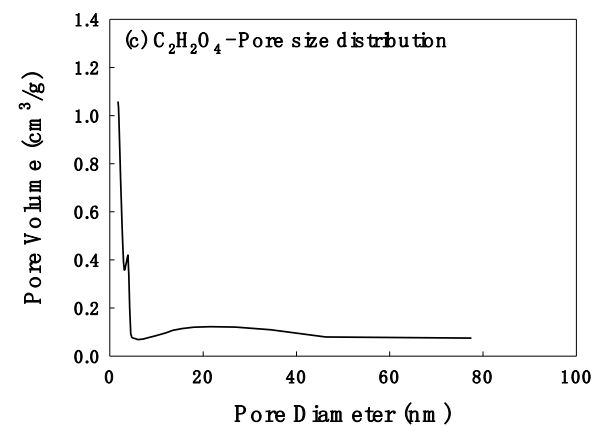
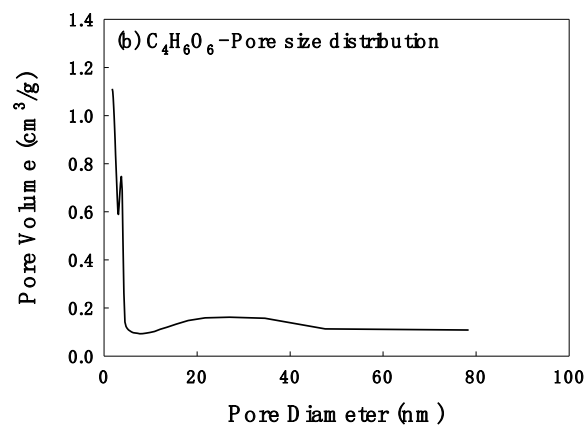
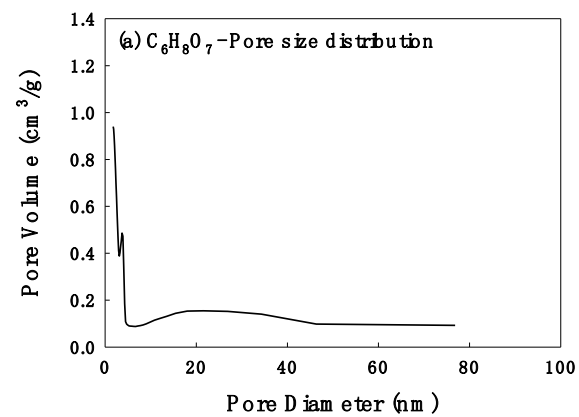
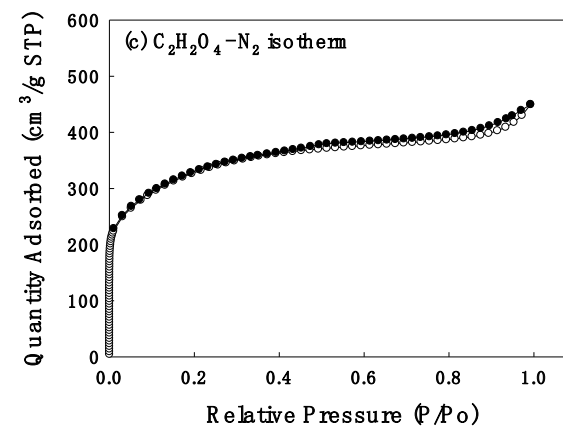
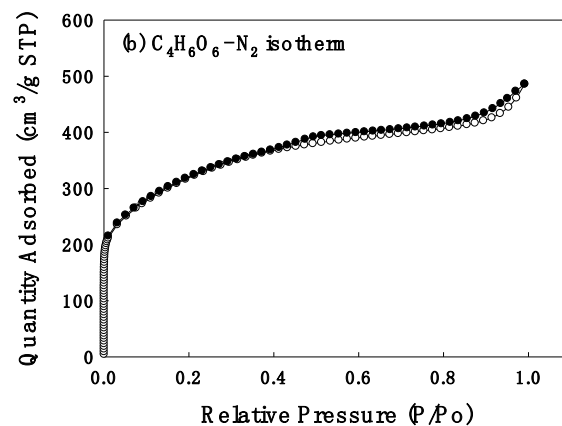
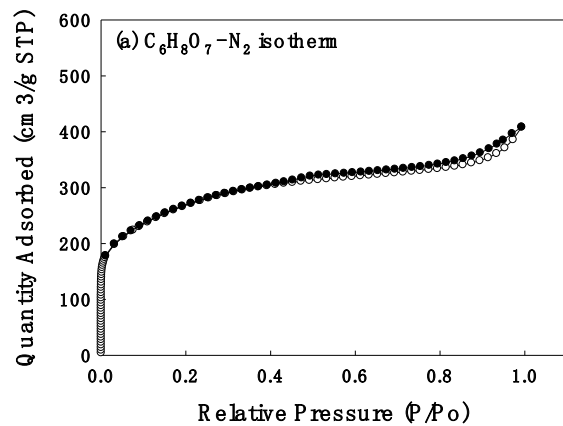


Figure S2. Nitrogen adsorption and desorption isotherms of (a) SAC, (b) SAC-C, (c) SAC-H-C.



(a) $C_6H_8O_7$

(b) $C_4H_6O_6$

(c) $C_2H_2O_4$

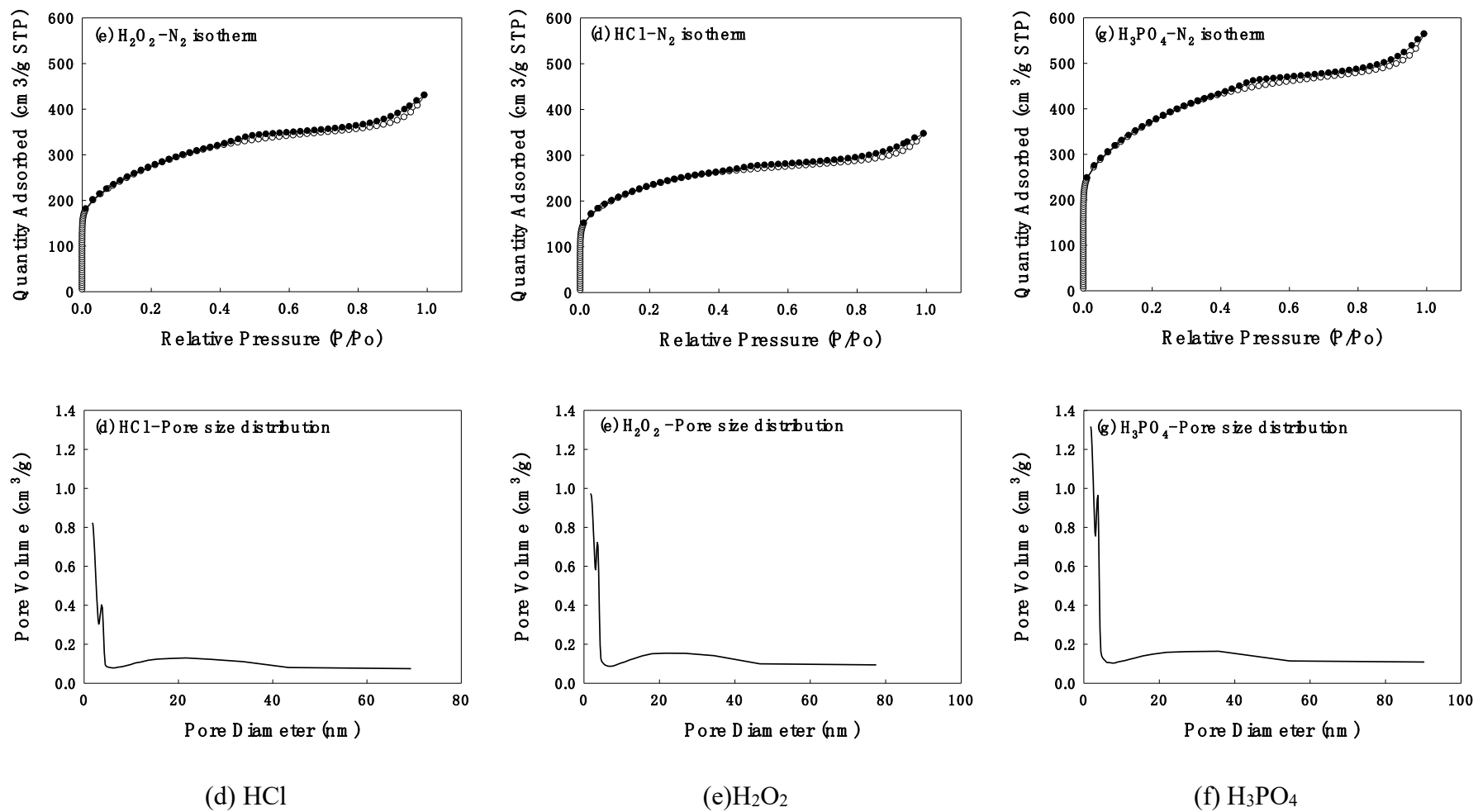


Figure S3. Nitrogen adsorption and desorption isotherms of SAC-A-Cs; (a) $\text{C}_6\text{H}_8\text{O}_7$, (b) $\text{C}_4\text{H}_6\text{O}_6$, (c) $\text{C}_2\text{H}_2\text{O}_4$, (d) HCl , (e) H_2O_2 , (f) H_3PO_4 .

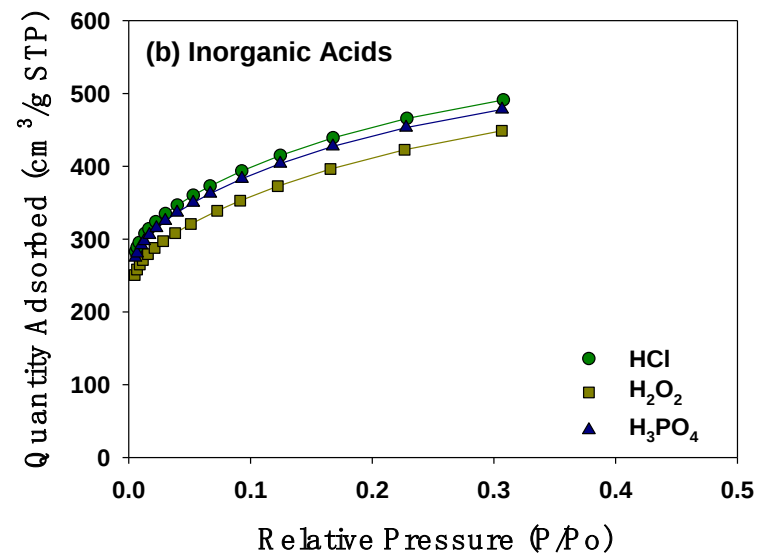
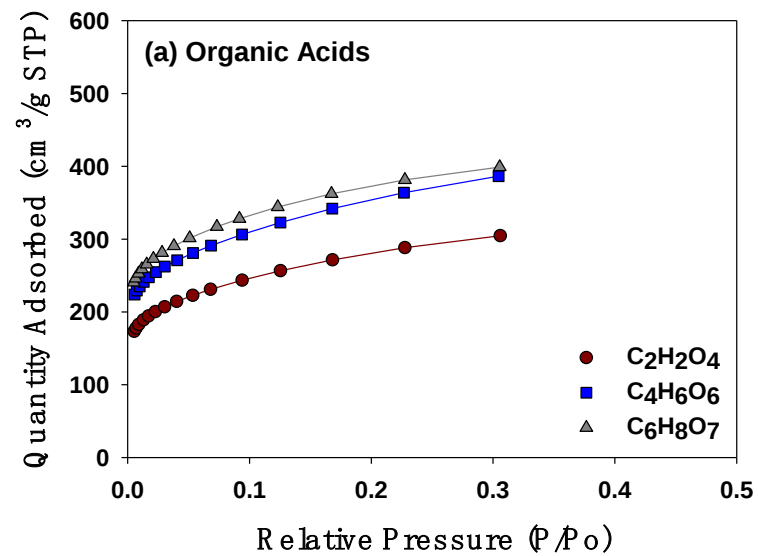


Figure S4. Nitrogen adsorption and desorption isotherms of SAC-H-A-Cs; (a) organic acids; $\text{C}_6\text{H}_8\text{O}_7$, $\text{C}_4\text{H}_6\text{O}_6$, $\text{C}_2\text{H}_2\text{O}_4$, (b) HCl , H_2O_2 , H_3PO_4 .