## Supporting Information

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## 1. General

Unless otherwise noted, materials were used as commercial suppliers. All solvents were purified by standard method. Flash column chromatography was performed using 200-300 mesh silica gel.

Reaction progress was followed by TLC analysis at 254 nm . NMR spectroscopy was performed on 400 MHz spectrometer operating at $400 \mathrm{MHz}\left({ }^{1} \mathrm{H}-\mathrm{NMR}\right)$ and $100 \mathrm{MHz}\left({ }^{13} \mathrm{C}-\mathrm{NMR}\right)$. TMS was used as an internal standard and $\mathrm{CDCl}_{3}$ was used as the solvent. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ data were reported as follows: chemical shifts in ppm downfield from tetramethylsilane, multiplicity ( $\mathrm{s}=$ singlet, $\mathrm{d}=$ doublet, $\mathrm{t}=$ triplet, $\mathrm{q}=$ quartet, $\mathrm{m}=$ multiplet and $\mathrm{br}=$ broad), coupling constant $=J$. IR spectra were recorded by using KBr optics. All the reagents are used directly from commercial and without further purification.

## 2. Typical Procedure for the Asymmetric Reaction of Anilines, Ethyl Glyoxalate and Racemic Epoxides

$\mathrm{Ti}(\mathrm{O}-i-\mathrm{Pr}) 4(0.05 \mathrm{mmol})$ and chiral binaphthalene ligand ( $\mathbf{4 c}, 0.10 \mathrm{mmol})$ were dissolved in 2.0 mL toluene, and the mixture was stirred for 2 h at room temperature, then aniline ( 1.1 mmol ) and ethyl glyoxalate ( 1 mmol ) were added into the mixture, and the result system was stirred for 30 mins . Finally epoxide ( 0.12 mmol ) and TFA ( $0.5 \mathrm{~mol} \%$ ) were added into the system and were stirred at $-40^{\circ} \mathrm{C}$ for 4 days. Then the solvent was evaporated under vacuum. The residue was purified by silica gel column chromatography using 1:5 ethyl acetate/petroleum ether as eluent, giving a light yellow liquid. Enantiomeric excess (ee) were determined by HPLC analysis on a L-7420 (UV-VIS Detector with an L-7110 pump and a Chiralcel OD-H column.

## 3. Characterization Data of 1,3-oxazolidine Derivatives



Ethyl 5-(chloromethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (3a1). Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.46$ (1:5 ethyl acetate:petroleum ether); 48\% yield (pure $\mathbf{3 a}_{\mathbf{1}}$ ). The enantiomeric excess (ee) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $0.5 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=$ 8.92 min (major), $\mathrm{t}_{\mathrm{R}}=10.397 \mathrm{~min}$ (minor), $43 \% e e$; ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.82(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H})$, $6.69(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 5.42(\mathrm{~s}, 1 \mathrm{H}), 4.58-4.55(\mathrm{~m}, 1 \mathrm{H}), 4.18-4.16(\mathrm{~m}, 2 \mathrm{H}), 3.84-3.80(\mathrm{~m}, 1 \mathrm{H}), 3.78-3.72$ $(\mathrm{m}, 5 \mathrm{H}), 3.56-3.52(\mathrm{~m}, 1 \mathrm{H}), 1.23(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 170.2,153.9,138.7$, 116.0, 115.0 89.7, 78.6, 61.6, 55.8, 51.5, 44.834, 14.2. HRMS (EI ${ }^{+}$) exact mass calculated for $\mathrm{C}_{14} \mathrm{H}_{18} \mathrm{ClNO}_{4}[\mathrm{M}]^{+}$requires $m / z$ 299.0924, found $m / z$ 299.0937.


Ethyl 5-(chloromethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (3a2). Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.36$ (1:5 ethyl acetate:petroleum ether); $4 \%$ yield (pure 3a2). ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.84(\mathrm{~d}, J=6.8 \mathrm{~Hz}$, $2 \mathrm{H}), 6.67(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 5.46(\mathrm{~s}, 1 \mathrm{H}), 4.92-4.88(\mathrm{~m}, 1 \mathrm{H}), 4.22-4.16(\mathrm{~m}, 2 \mathrm{H}), 3.78-3.69(\mathrm{~m}, 5 \mathrm{H})$, $3.65-3.60(\mathrm{~m}, 1 \mathrm{H}), 3.43-3.39(\mathrm{~m}, 1 \mathrm{H}), 1.25(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}){ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 169.3$, 152.6, 138.3, 114.5, 114.0, 88.3, 77.6, 60.9, 55.2, 49.6, 44.3, 13.7. HRMS (EI ${ }^{+}$) exact mass calculated for $\mathrm{C}_{14} \mathrm{H}_{18} \mathrm{ClNO}_{4}[\mathrm{M}]^{+}$requires $m / z 299.0924$, found $m / z$ 299.0937.


Ethyl 5-(chloromethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate ( $\mathbf{3 b}_{\mathbf{1}}$ ). Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.57$ ( $1: 5$ ethyl acetate:petroleum ether); $46 \%$ yield (pure $\mathbf{3} \mathbf{b}_{1}$ ). The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $1 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=$ 12.13 min (major), $\mathrm{t}_{\mathrm{R}}=8.09 \mathrm{~min}$ (minor), $61.1 \%$ ee (minor); ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 7.19(\mathrm{~d}, J=$ $6.8 \mathrm{~Hz}, 2 \mathrm{H}), 6.59(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 5.45(\mathrm{~s}, 1 \mathrm{H}), 4.63-4.59(\mathrm{~m}, 1 \mathrm{H}), 4.19-4.17(\mathrm{~m}, 2 \mathrm{H}), 3.83-3.79(\mathrm{~m}$, $2 \mathrm{H}), 3.76-3.71(\mathrm{~m}, 1 \mathrm{H}), 3.56-3.52(\mathrm{~m}, 1 \mathrm{H}), 1.24(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta$ $169.8,142.695,129.4,124.5,115.0,88.5,78.8,61.9,50.5,44.7,14.2$. HRMS ( $\mathrm{EI}^{+}$) exact mass calculated for $\mathrm{C}_{13} \mathrm{H}_{15} \mathrm{Cl}_{2} \mathrm{NO}_{3}[\mathrm{M}]^{+}$requires $m / z$ 303.0429, found $m / z$ 303.0424.


Ethyl 5-(chloromethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate ( $\mathbf{3 b}_{\mathbf{2}}$ ). Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.46$ (1:5 ethyl acetate:petroleum ether); $4 \%$ yield (pure $\mathbf{3} \mathbf{b}_{2}$ ). ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 7.21(\mathrm{~d}, J=6.8 \mathrm{~Hz}$, $2 \mathrm{H}), 6.62(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 5.48(\mathrm{~s}, 1 \mathrm{H}), 4.97-4.94(\mathrm{~m}, 1 \mathrm{H}), 4.23-4.21(\mathrm{~m}, 2 \mathrm{H}), 3.79-3.72(\mathrm{~m}, 2 \mathrm{H})$, $3.68-3.64(\mathrm{~m}, 1 \mathrm{H}), 3.45-3.42(\mathrm{~m}, 1 \mathrm{H}), 1.28(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 170.8$, 144.2, 130.7, 125.3, 115.6, 89.4, 79.3, 63.1, 50.9, 45.8, 15.5. HRMS (EI ${ }^{+}$) exact mass calculated for $\mathrm{C}_{13} \mathrm{H}_{15} \mathrm{Cl}_{2} \mathrm{NO}_{3}[\mathrm{M}]^{+}$requires $m / z$ 303.0429, found $m / z$ 303.0424.

Ethyl 5-(chloromethyl)-3-(4-ethoxyphenyl)oxazolidine-2-carboxylate (3c1)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.48$ (1:5 ethyl acetate:petroleum ether); 47\% yield ( $\mathbf{3 c}_{\mathbf{1}}$ ). The enantiomeric excess (ee) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $0.5 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=7.79 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=8.57 \mathrm{~min}$ (minor), $39 \%$ ee; ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.83(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 6.65(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 2 \mathrm{H}), 5.45$ (s, 1H), 4.93-4.87 (m, 1H), 4.20-4.16 (m, 2H), 4.00-3.94 (m, 2H), 3.79-3.69 (m, 2H), 3.64-3.61 (m, $1 \mathrm{H}), 3.43-3.39(\mathrm{~m}, 1 \mathrm{H}), 1.38(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 1.24(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ $\delta 169.9,152.5,138.8,115.9,114.6,88.9,78.1,64.2,61.5,50.2,44.7,15.1,14.3 . \mathrm{HRMS}_{( }\left(\mathrm{EI}^{+}\right)$exact mass calculated for $\mathrm{C}_{15} \mathrm{H}_{20} \mathrm{ClNO}_{4}[\mathrm{M}+\mathrm{H}]^{+}$requires $m / z 314.1154$, found $m / z 314.1155$.

Above products of $\mathbf{3 a}, \mathbf{3 b}$ and $\mathbf{3 c}$ as pure chiral compounds could be successfully separated as single isomers, but below products $\mathbf{3 d}, \mathbf{3 e}, \mathbf{3 f}, \mathbf{3 g}, \mathbf{3 h}, \mathbf{3 i}, \mathbf{3 j}$ couldn't be separated as single isomers from their stereoisomers.

Ethyl 5-(isopropoxymethyl)-3-(4-methoxyphenyl)oxazolidine-2-carbo- xylate (3d) (diasteroisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.33$ (1:5 ethyl acetate:petroleum ether); $56 \%$ yield. The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow
rate $0.5 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=18.40 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=19.12 \mathrm{~min}$ (minor), $41.5 \%$ ee (minor); ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.85-6.81\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.66-6.63\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.39(\mathrm{~s}, 1 \mathrm{H})$ and 5.42 , $\left.\left(\mathrm{s}, 1 \mathrm{H}^{\prime}\right)\right], 4.84-4.80\left(\mathrm{~m}, 1 \mathrm{H}^{2}\left[\mathrm{H}^{\prime}\right]\right), 4.21-4.13\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.75(\mathrm{~s}, 3 \mathrm{H}), 3.68-3.60(\mathrm{~m}, 2 \mathrm{H}), 3.59-3.55$ (m, 2H), 3.43-3.25 (m, 1H[1H']), $1.25(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 1.21-1.15(\mathrm{~m}, 6 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}(100 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) \delta 170.2153 .0,139.3115 .0$ and [115.4, ( $1 \mathrm{C}^{\prime}$ )], 114.388 .7 and [88.8, $\left.\left(1 \mathrm{C}^{\prime}\right)\right], 78.0,72.5,69$ and [69.8 ( $1 \mathrm{C}^{\prime}$ )], 61.3, 55.8, 49.6 and [49.8, ( $\left.1 \mathrm{C}^{\prime}\right)$ ], 22.1, 14.2 $\mathrm{HRMS}^{\left(\mathrm{EI}^{+}\right) \text {exact mass calculated for }}$ $\mathrm{C}_{17} \mathrm{H}_{25} \mathrm{NO}_{5}[\mathrm{M}]^{+}$requires $m / z$ 323.1733, found $m / z 323.1743$.

Ethyl 5-(butoxymethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (3e) (diastereoisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.44$ (1:5 ethyl acetate:petroleum ether); $46 \%$ yield. The enantiomeric excess (ee) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $0.5 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=19.49 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=22.00 \mathrm{~min}(\operatorname{minor}), 71 \% e e ;{ }^{1} \mathrm{H}-\mathrm{NMR}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) \delta 6.876 .83\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.68-6.66\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.41(\mathrm{~s}, 1 \mathrm{H})$ and $5.44\left(\mathrm{~s}, 1 \mathrm{H}^{\prime}\right), 4.874 .50(\mathrm{~m}$, $\left.1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), 4.224 .15\left(\mathrm{~m}, 2 \mathrm{H}^{2}\left[2 \mathrm{H}^{\prime}\right]\right), 3.77(\mathrm{~s}, 3 \mathrm{H}), 3.68-3.62\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.543 .50\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right)$, $3.43-3.27\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 1.68-1.57(\mathrm{~m}, 4 \mathrm{H}), 1.42-1.35(\mathrm{~m}, 3 \mathrm{H}), 1.29-1.21\left(\mathrm{~m}, 3 \mathrm{H}\left[3 \mathrm{H}^{\prime}\right]\right) .{ }^{13} \mathrm{C}-\mathrm{NMR}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 169.7,152.3,138.9,114.4$ and $\left[115.0,\left(1 \mathrm{C}^{\prime}\right)\right], 113.8,88.1(1 \mathrm{C})$ and $\left[88.6,\left(1 \mathrm{C}^{\prime}\right)\right]$, $77.2,70.9,60.7,55.2,50.4$ and $\left[49.8,\left(1 \mathrm{C}^{\prime}\right)\right], 48.9,43.780,31.3,18.7,13.4 . \mathrm{HRMS}^{\left(\mathrm{EI}^{+}\right) \text {exact mass }}$ calculated for $\mathrm{C}_{18} \mathrm{H}_{2} \mathrm{NO}_{5}[\mathrm{M}]^{+}$requires $m / z 337.1889$, found $m / z$ 337.1886.

Ethyl 5-(butoxymethyl)-3-(4-ethoxyphenyl)oxazolidine-2-carboxylate (3f) (diastereoisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.43$ (1:5 ethyl acetate:petroleum ether); $53 \%$ yield. The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $1 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=7.94 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=8.47 \mathrm{~min}$ (minor), $34.5 \%$ ee (minor); ${ }^{1} \mathrm{H}-\mathrm{NMR}$ $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.84-6.80\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.64-6.61\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.38(\mathrm{~s}, 1 \mathrm{H})$ and [5.41, (s, $\left.\left.1 \mathrm{H}^{\prime}\right)\right]$, 4.84-4.45 (m, $\left.1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), 4.21-4.16\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.99-3.93(\mathrm{~m}, 2 \mathrm{H}), 3.68-3.60\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right)$, $3.51-3.47(\mathrm{~m}, 2 \mathrm{H}), 3.40-3.25\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 1.59-1.54(\mathrm{~m}, 4 \mathrm{H}), 1.40-1.33(\mathrm{~m}, 6 \mathrm{H}), 1.27-1.1837(\mathrm{~m}$, $\left.3 \mathrm{H}\left[3 \mathrm{H}^{\prime}\right]\right) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 170.37,152.2,139.4,115.8,114.2,88.7$ and [88.7, (1C')], $77.8,71.5,64.13,61.3,51.0$ and $\left[50.4,\left(1 C^{\prime}\right)\right], 49.4,44.4,31.7,19.3,15.0,14.0$. HRMS (ESI') exact mass calculated for $[\mathrm{M}+\mathrm{Na}]^{+}$requires $m / z 374.1944$, found $m / z 374.1935$.

Ethyl 3-(4-ethoxyphenyl)-5-(isopropoxymethyl)oxazolidine-2-carboxylate (3g) (diastereoisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.43$ (1:5 ethyl acetate:petroleum ether); $53 \%$ yield. The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $1 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=6.59 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=7.90 \mathrm{~min}$ (minor), $72 \% d r ;{ }^{1} \mathrm{H}-\mathrm{NMR}$ $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 6.85-6.81\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.66-6.62\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.40(\mathrm{~s}, 1 \mathrm{H})$ and $\left[5.42,\left(\mathrm{~s}, 1 \mathrm{H}^{\prime}\right)\right]$, $4.82-4.81\left(\mathrm{~m}, 1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), 4.22-4.14\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 4.00-3.94\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.69-3.65\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right)$, $3.64-3.55\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.29-3.26\left(\mathrm{~m}, 1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), 1.38(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 1.27-1.23(\mathrm{~m}, 3 \mathrm{H}), 1.20-1.16$ $(\mathrm{m}, 6 \mathrm{H}) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 169.8,151.6,138.9,115.3,113.7,88.1$ and [88.2, (1C')], 77.4 , $71.9,68.4$ and $\left[69.2,\left(1 \mathrm{C}^{\prime}\right)\right], 63.6,60.7,49.0$ and $\left[50.0,\left(1 \mathrm{C}^{\prime}\right)\right], 21.5,14.5,13.6 . \mathrm{HRMS}\left(\mathrm{EI}^{+}\right)$exact mass calculated for $\mathrm{C}_{18} \mathrm{H}_{27} \mathrm{NO}_{5}[\mathrm{M}]^{+}$requires $m / z$ 337.1889, found $m / z$ 337.1881.

Ethyl 5-(butoxymethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate (3h) (diastereoisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.57$ (1:5 ethyl acetate:petroleum ether); 48\% yield. The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane $/$ isopropanol $=95 / 5$, flow rate $1 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=4.74 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=6.18 \mathrm{~min}$ (minor), $69.4 \%$ ee (major); ${ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 7.20-7.17\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.59-6.54\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.40(\mathrm{~s}, 1 \mathrm{H})$ and $[5.44$, $\left.\left(\mathrm{s}, \quad 1 \mathrm{H}^{\prime}\right)\right], \quad 4.87-4.53\left(\mathrm{~m}, \quad 1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), \quad 4.23-4.15\left(\mathrm{~m}, ~ 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), \quad 3.67-3.61 \quad\left(\mathrm{~m}, ~ 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right)$, $3.52-3.47(\mathrm{~m}, 2 \mathrm{H}), 3.41-3.28\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 1.60-1.53(\mathrm{~m}, 4 \mathrm{H}), 1.40-1.31(\mathrm{~m}, 3 \mathrm{H}), 1.28-1.20(\mathrm{~m}$, $\left.3 \mathrm{H}\left[3 \mathrm{H}^{\prime}\right]\right) .{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 169.8,143.3,129.2,123.5$ and $\left[123.9,\left(1 \mathrm{C}^{\prime}\right)\right], 114.1$ and [114.7, $\left.\left(1 \mathrm{C}^{\prime}\right)\right], 87.1$ and $\left[88.0,\left(1 \mathrm{C}^{\prime}\right)\right], 77.8,71.8,71.2,61.6,48.8$ and $\left[49.5,\left(1 \mathrm{C}^{\prime}\right)\right], 31.7,19.3,14.2,14.0$. HRMS ( $\mathrm{EI}^{+}$) exact mass calculated for $\mathrm{C}_{17} \mathrm{H}_{24} \mathrm{ClNO}_{4}[\mathrm{M}]^{+}$requires $\mathrm{m} / \mathrm{z} 341.1394$, found m/z 341.1397.

Ethyl 3-(4-chlorophenyl)-5-(isopropoxymethyl)oxazolidine-2-carboxylate (3i) (diastereoisomers)


Light yellow liquid; $\mathrm{R}_{\mathrm{f}}=0.52$ (1:5 ethyl acetate:petroleum ether); $54 \%$ yield. The enantiomeric excess ( $e e$ ) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=95 / 5$, flow rate $1 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=6.73 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=7.82 \mathrm{~min}($ minor $), 90 \% e e ;{ }^{1} \mathrm{H}-\mathrm{NMR}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) \delta 7.20-7.17\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 6.59-6.54\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 5.40(\mathrm{~s}, 1 \mathrm{H})$ and $\left[5.43,\left(\mathrm{~s}, 1 \mathrm{H}^{\prime}\right)\right]$, $\left.4.86-4.82\left(\mathrm{~m}, 1 \mathrm{H}^{2} 1 \mathrm{H}^{\prime}\right]\right), 4.22-4.15\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.75-3.64\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right), 3.63-3.57\left(\mathrm{~m}, 2 \mathrm{H}\left[2 \mathrm{H}^{\prime}\right]\right)$, $3.31-3.27\left(\mathrm{~m}, 1 \mathrm{H}\left[1 \mathrm{H}^{\prime}\right]\right), 1.31-1.24\left(\mathrm{~m}, 3 \mathrm{H}\left[3 \mathrm{H}^{\prime}\right]\right), 1.22-1.16\left(\mathrm{~m}, 6 \mathrm{H}\left[6 \mathrm{H}^{\prime}\right]\right),{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ $\delta 169.8,143.4,129.2,123.5,114.1$ and $\left[114.7,\left(1 \mathrm{C}^{\prime}\right)\right], 87.9$ and $\left[88.0,\left(1 \mathrm{C}^{\prime}\right)\right], 78.0,72.6,68.7$ and [69.6, $\left.\left(1 \mathrm{C}^{\prime}\right)\right], 61.6,49.0$ and $\left[49.7,\left(1 \mathrm{C}^{\prime}\right)\right], 22.1,14.2 . \operatorname{HRMS}\left(\mathrm{ESI}^{+}\right)$exact mass calculated for $[\mathrm{M}+\mathrm{Na}]^{+}$ requires $m / z 350.1130$, found $m / z 350.1131$.

Ethyl 3-(4-methoxyphenyl)-5-phenyloxazolidine-2-carboxylate (3j) (diastereoisomers):


Light yellow solid; M.P: $53-56{ }^{\circ} \mathrm{C} ; \mathrm{R}_{\mathrm{f}}=0.50$ ( $1: 5$ ethyl acetate:petroleum ether); $42 \%$ yield. The enantiomeric excess (ee) was determined by HPLC on a Chiralcel OD-H column ( $n$-hexane/isopropanol $=99 / 1$, flow rate $0.30 \mathrm{~mL} / \mathrm{min}, \lambda=254 \mathrm{~nm}$ ), $\mathrm{t}_{\mathrm{R}}=28.61 \mathrm{~min}$ (major), $\mathrm{t}_{\mathrm{R}}=30.667 \mathrm{~min}($ minor $), 84.6 \% \mathrm{ee} ;{ }^{1} \mathrm{H}-\mathrm{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 7.50-7.48(\mathrm{~d}, 2 \mathrm{H}), 7.33-7.32(\mathrm{~m}$, $3 \mathrm{H}), 6.79-6.73(\mathrm{~m}, 2 \mathrm{H}), 6.71-6.66(\mathrm{~m}, 2 \mathrm{H}), 5.50(\mathrm{~s}, 1 \mathrm{H}) 4.36-4.27(\mathrm{~m}, 2 \mathrm{H}), 4.24-4.16(\mathrm{~m}, 2 \mathrm{H})$, 4.05-4.02 (m, 1H), $3.72(\mathrm{~s}, 3 \mathrm{H}) 1.40-1.37(\mathrm{~m}, 3 \mathrm{H}),{ }^{13} \mathrm{C}-\mathrm{NMR}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 170.70$, $153.06,139.84,139.19,128.91,127.83,126.52,114.88,114.65,90.85,75.37,63.75,61.53,55.59$, 14.21. HRMS ( $\mathrm{EI}^{+}$) exact mass calculated for $\mathrm{C}_{19} \mathrm{H}_{2} \mathrm{NO}_{4}[\mathrm{M}]^{+}$requires $\mathrm{m} / \mathrm{z} 327.1471$, found m/z 327.1471.

NOESY experiment and HMBC experiment also identified the structure of products, see the spectra in Supporting Information.

## 4. ${ }^{1} \mathrm{H}$-NMR and ${ }^{13} \mathrm{C}$-NMR Spectra and HPLC of Products



Figure S1. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product $\mathbf{3 a}_{1}$.


Figure S2. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3} \mathbf{a}_{1}$.


Figure S3. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product $\mathbf{3 a}_{2}$.


Figure S4. ${ }^{13} \mathbf{C}$-NMR spectrum of product $\mathbf{3 a}_{\mathbf{2}}$.


Figure S5. HRMS spectrum of product 3a.
Table S1. HPLC analysis of product 3a.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. $* 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $0.5 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | ---: | ---: | ---: | :--- |
| 1 | 8.056 | 129400 | 1961968 | 33.18 |
| 2 | 9.218 | 113407 | 1976474 | 33.42 |
| 3 | 10.035 | 50131 | 956629 | 16.17 |
| 4 | 16.082 | 33578 | 1017946 | 17.23 |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | ---: | ---: | ---: | :--- |
| 1 | 8.929 | 1033708 | 20719776 | 66.03 |
| 2 | 10.397 | 394183 | 8337735 | 26.57 |
| 3 | 11.589 | 64884 | 1516792 | 4.85 |
| 4 | 19.492 | 22418 | 802364 | 2.55 |

Figure S6. Cont.


Figure S6. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product $\mathbf{3 b}_{\mathbf{1}}$.


Figure $\mathbf{S 7} .{ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 b}_{\mathbf{1}}$.


Figure S8. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product $\mathbf{3 b}_{\mathbf{2}}$.


Figure S9. ${ }^{13} \mathrm{C}-\mathrm{NMR}$ spectrum of product $\mathbf{3 b}_{\mathbf{2}}$.


Figure S10. HRMS spectrum of product 3b.

Table S2.HPLC analysis of product 3b.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. $* 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $1.0 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :--- | :--- | :--- | :--- |
| 1 | 6.514 | 242473 | 3021599 | 51.06722 |
| 2 | 8.347 | 83604 | 2895306 | 48.93278 |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | ---: | ---: | ---: | :--- |
| 1 | 6.980 | 684506 | 8797170 | 53.75 |
| 2 | 8.093 | 13468 | 301372 | 1.84 |
| 3 | 8.919 | 121180 | 5434782 | 33.20 |
| 4 | 12.133 | 21182 | 1245096 | 7.61 |

Figure S11. Cont.


Figure S11. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 c}_{1}$.


Figure S12. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 c _ { 1 }}$.
$\mathrm{C}_{15} \mathrm{H}_{20} \mathrm{ClNO}_{4}$


3c

3c. $\mathrm{C}_{15} \mathrm{H}_{20} \mathrm{ClNO}_{4}$ HRMS $\left(\mathrm{ESI}^{+}\right)$exact mass calculated for $[\mathrm{M}+\mathrm{H}]^{+}$requires $m / z$ 314.1154, found $m / z 314.1155$.


Figure S13. HRMS spectrum of product 3c.

Table S3. HPLC analysis of product 3c.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | $0.46 \mathrm{~cm} \mathrm{I.D} . * 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $2-$ propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $0.5 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | :--- | :--- | :--- | :--- |
| 1 | 5.403 | 178396 | 2475583 | 7.38999 |
| 2 | 5.916 | 166075 | 2499357 | 7.46096 |
| 3 | 6.537 | 731553 | 13785348 | 40.95784 |
| 4 | 11.771 | 525642 | 14738841 | 43.79078 |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | :--- | :--- | :--- | :--- |
| 1 | 7.792 | 563129 | 9516917 | 62.92 |
| 2 | 8.572 | 256372 | 4221726 | 27.91 |
| 3 | 9.364 | 38902 | 711214 | 4.70 |
| 4 | 15.857 | 21379 | 676902 | 4.47 |

Figure S14. Cont.


Figure S14. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 d}$.


Figure S15. ${ }^{13} \mathrm{C}$-NMR spectrum of product 3d.

Figure S16. HRMS spectrum of product 3d.
Table S4. HPLC analysis of product 3d.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. $* 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $0.5 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 19.705 | 33897 | 913178 | 13.01 |
| 2 | 20.830 | 31735 | 927902 | 13.23 |
| 3 | 23.016 | 77134 | 2406588 | 34.31 |
| 4 | 23.742 | 80733 | 2766602 | 39.44 |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :---: | ---: | ---: | :---: |
| 1 | 18.396 | 96389 | 2387657 | 6.10 |
| 2 | 19.119 | 38401 | 985455 | 2.52 |
| 3 | 23.418 | 513120 | 17460244 | 44.67 |
| 4 | 24.650 | 478399 | 18258818 | 46.71 |

Figure S17. Cont.


Figure S17. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 e}$.


Figure S18. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 e}$.

Figure S19. HRMS spectrum of product $\mathbf{3 e}$.
Table S5. HPLC analysis of product $\mathbf{3 e}$.

## Column CHIRALCEL OD-H(ODH0CE-LA084)

Column size
Injection
Mobile phase
Flow rate
Wave length
Temperature
Solvents
0.46 cm I.D. $* 25 \mathrm{~cm}$ L
$20 \mu \mathrm{~L}$
$n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$
$0.5 \mathrm{~mL} / \mathrm{min}$
UV 254 nm
$25^{\circ} \mathrm{C}$
Hexane, 2-propanol: HPLC grade


| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | :---: | :---: | :---: | :---: |
| 1 | 17.010 | 154262 | 3744466 | 12.00 |
| 2 | 17.636 | 144841 | 4065326 | 13.03 |
| 3 | 19.484 | 359199 | 11692550 | 37.48 |
| 4 | 22.019 | 335271 | 11693701 | 37.49 |



Figure S20. Cont.


Figure S20. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product 3f.


Figure S21. ${ }^{13} \mathrm{C}$-NMR spectrum of product 3f.

## $\mathrm{C}_{19} \mathrm{H}_{29} \mathrm{NO}_{5}$



3f

3f. $\mathrm{C}_{19} \mathrm{H}_{29} \mathrm{NO}_{5}$ HRMS $\left(\mathrm{ESI}^{+}\right)$exact mass calculated for $[\mathrm{M}+\mathrm{Na}]^{+}$requires $m / z$ 374.1944, found $m / z 374.1935$.


Figure S22. HRMS spectrum of product 3f.
Table S6. HPLC analysis of product $\mathbf{3 f}$.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. 25 cm L |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $1.0 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2 -propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | :---: | :---: | :---: | :---: |
| 1 | 6.821 | 126366 | 1579316 | 11.93 |
| 2 | 7.075 | 131640 | 2007824 | 15.17 |
| 3 | 7.976 | 271027 | 4695282 | 35.47 |
| 4 | 8.546 | 266883 | 4955090 | 37.43 |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :--- | ---: | ---: | :--- |
| 1 | 6.750 | 68622 | 806312 | 32.11 |
| 2 | 7.000 | 91562 | 1349758 | 53.73 |
| 3 | 7.940 | 14209 | 238947 | 9.52 |
| 4 | 8.466 | 6420 | 116979 | 4.64 |

Figure S23. Cont.


Figure S23. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 g}$.


Figure S24. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 g}$.

Figure S25. HRMS spectrum of product $\mathbf{3 g}$.
Table S7. HPLC analysis of product $\mathbf{3 g}$.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | $0.46 \mathrm{~cm} \mathrm{I.D} . * 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2-$ propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $1.0 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :--- | :--- | :---: | :---: |
| 1 | 6.702 | 178710 | 3079137 | 26.59 |
| 2 | 8.026 | 380203 | 8504169 | 73.41 |



| Peak NO. | Time | Height | Area | Area $\%$ |
| :--- | :--- | :--- | :---: | :---: |
| 1 | 6.585 | 93190 | 1513932 | 85.7 |
| 2 | 7.897 | 13316 | 252162 | 14.3 |

Figure S26. Cont.


Figure S26. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 h}$.


Figure S27. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 h}$.


Figure S28. HRMS spectrum of product 3h.
Table S8. HPLC analysis of product 3h.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. 25 cm L |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $1.0 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :--- | :--- | :--- | :--- |
| 1 | 4.968 | 183302 | 3043118 | 16.52 |
| 2 | 6.296 | 208548 | 2630844 | 13.66 |
| 3 | 6.731 | 468928 | 7144385 | 37.12 |
| 4 | 8.725 | 297325 | 6294946 | 32.70 |



| Peak NO. | Time | Height | Area | Area \% |
| :--- | :--- | ---: | ---: | :--- |
| 1 | 4.744 | 318552 | 4673525 | 80.79 |
| 2 | 6.177 | 61621 | 844018 | 14.59 |
| 3 | 6.637 | 11124 | 154946 | 2.68 |
| 4 | 8.856 | 4477 | 112447 | 1.94 |

Figure S29. Cont.


Figure S29. ${ }^{1} \mathrm{H}-\mathrm{NMR}$ spectrum of product 3i.


Figure S30. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 i}$.

## $\mathrm{C}_{16} \mathrm{H}_{22} \mathrm{ClNO}_{4}$


$3 i$

3i: $\mathrm{C}_{16} \mathrm{H}_{22} \mathrm{ClNO}_{4}$ HRMS $\left(\mathrm{ESI}^{+}\right)$exact mass calculated for $[\mathrm{M}+\mathrm{Na}]^{+}$requires $m / z$ 350.1130, found $m / z 350.1131$.


Figure S31. HRMS spectrum of product 3i.

Table S9. HPLC analysis of product 3i.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. $* 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $1.0 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



Figure S32. Cont.


Figure S32. ${ }^{1} \mathrm{H}$-NMR spectrum of product $\mathbf{3 j}$.


Figure S33. ${ }^{13} \mathrm{C}$-NMR spectrum of product $\mathbf{3 j}$.

Tolerance $=2.0 \mathrm{mDa} / \mathrm{DBE}: \min =-1.5, \max =50.0$
Element prediction: Off
Monoisotopic Mass, Odd and Even Electron Ions
190 formula(e) evaluated with 1 results within limits (up to 50 closest results for each mass)
Elements Used:
$\begin{array}{llll}\mathrm{C}: 0-40 & \mathrm{H}: 0-50 & \mathrm{~N}: 0-3 & \mathrm{O}: 0-12\end{array}$
ZYQ72 553 (9.218) Cm (553:554)


Figure S34. HRMS spectrum of product $\mathbf{3 j}$.
Table S10. HPLC analysis of product $\mathbf{3 j}$.

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | 0.46 cm I.D. $* 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2$-propanol $=99 / 1(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $0.30 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



Figure S35. HRMS spectrum of product $\mathbf{3 j}$.

Table $\mathbf{S 1 1 .}$ HPLC analysis of product $\mathbf{3 j}$.

| Peak NO. | Time | Height | Area | Area\% |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 29.052 | 307,163 | $11,977,399$ | 16.07 |
| 2 | 30.214 | 440,021 | $19,850,261$ | 26.63 |
| 3 | 32.473 | 456,516 | $30,064,715$ | 40.33 |
| 4 | 35.636 | 246,908 | $12,657,319$ | 16.97 |



Figure S36. HRMS spectrum of product $\mathbf{3 j}$.
Table S12. HPLC analysis of product $\mathbf{3 j}$.

| Peak NO. | Time(min) | Height | Area | Area\% |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 27.747 | 652,411 | $23,859,811$ | 34.40 |
| 2 | 28.612 | 747,186 | $33,725,572$ | 48.62 |
| 3 | 30.667 | 70,090 | $2,814,584$ | 4.06 |
| 4 | 33.720 | 194,969 | $8,960,056$ | 12.92 |

## 5. HPLC Analysis for Epoxystyrene

Table S13. HPLC analysis for epoxystyrene (racemic).

| Column | CHIRALCEL OD-H(ODH0CE-LA084) |
| :---: | :---: |
| Column size | $0.46 \mathrm{~cm} \mathrm{I.D} . * 25 \mathrm{~cm} \mathrm{~L}$ |
| Injection | $20 \mu \mathrm{~L}$ |
| Mobile phase | $n$-Hexane $/ 2-$ propanol $=95 / 5(\mathrm{v} / \mathrm{v})$ |
| Flow rate | $0.5 \mathrm{~mL} / \mathrm{min}$ |
| Wave length | UV 254 nm |
| Temperature | $25^{\circ} \mathrm{C}$ |
| Solvents | Hexane, 2-propanol: HPLC grade |



Figure S37. HPLC analysis for epoxystyrene (racemic).
Table S14. HPLC analysis for epoxystyrene (racemic).

| Peak NO. | Time | Height | Area | Area\% |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 23.712 | 81,939 | $4,057,522$ | 49.12 |
| 2 | 25.800 | 65,677 | $4,203,137$ | 50.88 |



Figure S38. HPLC analysis for $(R)$-epoxystyrene.

Table S15. HPLC analysis for ( $R$ )-epoxystyrene.

| Peak NO. | Time | Height | Area | Area\% |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 24.700 | 3302 | 138,449 | 3.25 |
| 2 | 25.505 | 97,642 | $8,387,937$ | 96.75 |



Figure S39. HPLC analysis for epoxystyrene (reclaimation from the system).
Table S16. HPLC analysis for epoxystyrene (reclaimation from the system).

| Peak NO. | Time | Height | Area | Area\% |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 23.850 | 36,923 | $1,203,119$ | 16.05 |
| 2 | 25.523 | 15,166 | $6,291,923$ | 83.95 |

## 6. HMBC Spectrum of Product 3a



Figure S40. HMBC Spectrum of Product 3a.

## 7. NOESY Spectrum of Product 3a



Figure S41. NOESY Spectrum of Product 3a.

