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Article

Asymmetric Synthesis of 1,3-Oxazolidine Derivatives with Multi-Component Reaction and Research of Kinetic Resolution

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Abstract: An efficient multi-component reaction to synthesize multi-substituted 1,3-oxazolidine compounds of high optical purity was described. All the products were well-characterized and the absolute configuration of one chiral center was determined. The plausible mechanism was proposed and a kinetic resolution of epoxides process was confirmed.

Keywords: 1,3-oxazolidine; asymmetric synthesis; multi-component reaction; kinetic resolution; synthetic methods

1. Introduction

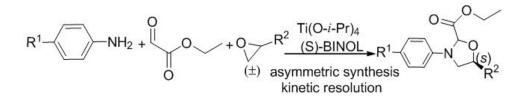
The value of 1,3-oxazolidine derivatives, which are found in many natural products and synthetic complex compounds, lies in their utility in drugs, agrochemicals, dyes, and organic synthesis of a wide range of biologically-important compounds [1–10]. Thus, highly efficient and creative synthetic methods of 1,3-oxazolidine skeleton is an attractive topic in organic synthesis [11–13]. As a result, more and more efficient syntheses of 1,3-oxazolidine derivatives were reported utilizing intramolecular cyclization and intermolecular cycloaddition [14,15]. Cascade reaction, an ecologically- and economically-favorable method, was considered to fall under the banner of "green chemistry" because of its atom and resource economy [16–19], as well as time efficiency [20–29]. However, cascade reaction has not been used to construct 1,3-oxazolidine skeleton up to date. Application of more efficient multicomponent cascade reactions to replace traditional single-step-procedure reactions in constructing 1,3-oxazolidine skeleton is still an interesting topic.

On the other hand, kinetic resolution, a powerful strategy in asymmetric synthesis, makes racemic substrates into optically-pure compounds [30–41]. Although many methods towards 1,3-oxazolidine skeletons have been developed, asymmetric synthesis of 1,3-oxazolidine with three components reaction involving kinetic resolution has not been well studied [42–53].

The reaction of imine with aldehyde is a well-established one, for example, Ishii group described a method to synthesize 1,3-oxazolidines from a multi-step synthesis of imines and epoxides [13]. However, the reaction yields were relatively low and the stereochemistry was not explained. Herein, we describe an efficient multi-component reaction to access 1,3-oxazolidine compounds of high optical purity. The plausible mechanism of the reaction was suggested and a kinetic resolution of the epoxides process was confirmed. All of products were well-characterized and the absolute configuration of the chiral center from the epoxides part was determined. To the best of our knowledge [54,55], this is the first report of synthesis of 1,3-oxazolidine with a multi-component reaction via the kinetic resolution from epoxides, anilines, and ethyl glyoxalate.

2. Results and Discussion

The formal references about 1,3-oxazolidine all required multi-step reactions [56–61]. When we investigated the reactions of anilines, ethyl glyoxalate, and epoxides by one-pot asymmetric multi-component reaction, products with 1,3-oxazolidine structure were obtained (Scheme 1).



Scheme 1. Asymmetric multi-component reaction of anilines, ethyl glyoxalate, and epoxides.

The reaction conditions optimization of three-component reactions was carried out, a variety of different chiral Lewis acid (**4a**–**4d**) catalysts were screened (Figure 1).

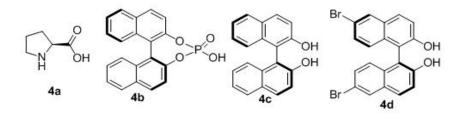


Figure 1. Chiral ligands used in this work.

First we examined the reaction of aniline 1a, ethylglyoxalate, and epoxide 2a in dichloromethane at 18 °C in the presence of catalyst 4a (10 mol %), while the reaction gave the product in only 5% yield with poor diastereoselectivity and enantioselectivity after two days (Table 1, entry 1). Little higher yield and ee value were achieved when catalyst 4b was applied (Table 1, entry 2). With this encouragement, the product with a higher *ee* was obtained when the reaction was carried out at -10 °C (Table 1, entry 3). Catalyst 4c/Ti(IV), which was prepared by mixing 4c and Ti(O-i-Pr)4 in 1:1 molar ratio in dichloromethane for 2 h, afforded a moderate ee of 41% (Table 1, entry 4). On the contrary, when the reaction was carried out with catalyst 4c/Ti(IV), which was prepared in a 1:1 molar ratio in toluene, good diastereoselectivity and enantioselectivity trifluoroacetic acid (TFA) (0.5 mol %) was added, the product with a good yield was obtained (Table 1 were provided (Table 1, entry 5). To our delight, after a small amount of, entry 6). Therefore, it is indicated that TFA was very important for the cyclization. TFA might be beneficial for the ring-opening of epoxide. However, when TFA was used as the only catalyst, the reaction rate was not accelerated, and completion of the reaction also needed a long time at room temperature. Catalyst 4c/Ti(IV) was prepared in a 2:1 molar ratio in toluene, affording better ee value (Table 1, entry 7). Slightly lower yield was observed for the reaction carried out with the catalyst 4d/Ti(IV), which was prepared in a 2:1 molar ratio in toluene (Table 1, entry 8). The influence of temperature to the reaction was also investigated (Table 1, entries 9 and 10), the decrease of temperature were negative to the yields. It could be concluded that the molar ratio of 4c and Ti(IV) influenced the enantioselectivity and TFA strongly benefited the yields.

Theoretically, the products had C-5 isomer and C-4 isomer, but the C-4 isomer was only separated and actually detected when different reaction scales from 1 mmol to 10 mmol were conducted (Figure 2). The C-5 isomer was not found. Furthermore, NMR spectra, such as ¹H-¹H NOESY, and HMBC could prove that the structure of the desired product belongs to the C-4 isomer. The H₁₁ had the chemical shift value of 4.56 ppm because it was adjacent to an oxygen atom. It had heteronuclear coupling with C_{10} and C_{12} . Accordingly, C₆ had heteronuclear coupling with H₁₀ and H₁₁ (see Supporting Information).

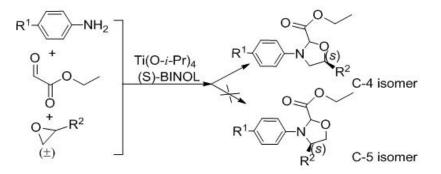


Figure 2. Isomer characterization of the product.

`o-{	NH 1a		✓ +0 <u>√</u> (±)	∕⊂CI 2a	Chiral Catalyst conditions	→ \		
	Entry	Solvent	Catal.	T (°C)	Yield (%) ^b	d.r. ^c	<i>ee</i> (%) ^d	
	1	CH_2Cl_2	4 a	18	5	2:1	10	
	2	CH_2Cl_2	4b	18	13	3:1	15	
	3	CH_2Cl_2	4b	-10	13	2:1	30	
	4 ^e	CH_2Cl_2	4c/Ti(IV)	-40	13	3:1	41	
	5 ^e	PhCH ₃	4c/Ti(IV)	-40	15	4:1	60	
	6 ^e	PhCH ₃	4c/Ti(IV)	-40	50	4:1	61	
	7 ^f	PhCH ₃	4c/Ti(IV)	-40	53	11:1	72	
	8 f	PhCH ₃	4d/Ti(IV)	-40	36	11:1	72	
	9 ^f	PhCH ₃	4c/Ti(IV)	-55	30	12:1	73	
	$10^{\rm f}$	PhCH ₃	4c/Ti(IV)	-70	15	12:1	73	_

Table 1. Catalyst screening and optimization of the three-component reactions ^a.

^a **1a** (1.1 mmol) and ethyl glyoxalate (1.0 mmol) were stirred for 1 h in 1.5 mL solvent, then **2a** (0.2 mmol) and catalyst (0.1 mmol) were added, and the system was stirred for 4 days; ^b Yields of isolated products; ^{c,d} were determined by HPLC on a chiral column; ^e Catalysts were prepared by Ti(IV) and **4c** ligand in a 1:1 molar ratio and TFA was added into the reactions as a catalyst; ^f Catalysts were prepared by Ti(IV) and **4c**, **4d** ligands in a 1:2 molar ratio and TFA was added into the reactions as a catalyst.

The three-component reactions of anilines, ethyl glyoxalate, and epoxides were expanded under the optimized conditions (Table 2). A series of chiral 1,3-oxazolidine derivatives in moderate yields with good diastereoselectivities and enantioselectivities was provided, such as 4-chloroaniline, affording good ee and diastereoselectivity (Table 2, entries 2, 8, and 9). Product 3h was obtained with a good enantioselectivity (Table 2, entry 8). Product 3i was obtained with the highest ee (up to 90%) (Table 2, entry 9). From entries 1, 2, 3, and 11 in Table 2, we found that the *ee* changed with group R^1 . The electron-withdrawing group was negative for the reaction, such as entry 11 in Table 2. Therefore, substrates bearing electron-donating substituents were advantageous to the reaction. We speculated the reaction is a kinetic resolution as the yields are around 50%. Thus, the reaction of entry 10 (Table 2) also had been carried out as controlled experiment. Racemic (±)-epoxystyrene was used as substrate to react with ethyl glyoxalate and anisidine under the condition listed in Table 2. When the reaction was finished, unreacted epoxystyrene was subjected into a chiral column on the HPLC. To our delight, the epoxystyrene recollected from the reaction is no longer racemic, according to the HPLC analysis. Instead of the substrate racemic (±)-epoxystyrene, unreacted epoxystyrene with 68% ee was obtained. This means one enantiomer of the racemic epoxystyrene was consumed and the other was kept and the reaction is indeed a kinetic resolution (see Supporting Information).

To understand more about the reaction, effort also has been made to determine the absolute configuration of the products. Firstly, we figured out the retention time of (*R*)-epoxystyrene and (*S*)-epoxystyrene by detecting the racemic (\pm)-epoxystyrene and a standard (*R*)-epoxystyrene. Then, we reclaimed unreacted epoxystyrene from the reaction of entry 10 in Table 2, by checking the retention time. We found (*S*)-epoxystyrene was consumed and (*R*)-epoxystyrene not. This means that

he chiral center from enovides in the product is S-configuration [10]

the absolute configuration of the chiral center from epoxides in the product is *S*-configuration [10]. (see Supporting Information).

On the basis of previous studies and the results of our experiments [13,42–53], a possible reaction mechanism of the present reaction is proposed. Firstly, (*S*)-BINOL reacted with $Ti(O-i-Pr)_4$ for two hours to give a complex **A**. When racemic epoxide **B** was added, a transition state **C** was formed by the complexation of **A** and (*S*)-epoxide with the influence of TFA. Immediately, **C** reacted with the imine from aniline and ethyl glyoxalate to give the target product **D**, releasing out complexes **A** to participate the next cycle at the same time (Figure 3).

R^1				$10 \text{ mol}\% \text{ 4c/Ti(IV)} \xrightarrow{0}{} 0 \xrightarrow{0} \xrightarrow{0}$						
	Entry	3	\mathbf{R}^{1}	\mathbb{R}^2	Yield (%) ^b	d.r. ^c	<i>ee</i> (%) ^d			
	1	3a	CH ₃ O	CH ₂ Cl	52	12:1	43			
	2	3 b	Cl	CH ₂ Cl	50	10:1	69			
	3	3c	CH ₃ CH ₂ O	CH ₂ Cl	47	10:1	39			
	4	3d	CH ₃ O	$CH_2OCH(CH_3)_2$	56	4:1	43			
	5	3 e	CH ₃ O	CH ₂ O(CH ₂) ₃ CH ₃	46	1.5:1	71			
	6	3f	CH ₃ CH ₂ O	CH ₂ O(CH ₂) ₃ CH ₃	53	3:1	34			
	7	3g	CH ₃ CH ₂ O	$CH_2OCH(CH_3)_2$	53	3:1	72			
	8	3h	Cl	CH ₂ O(CH ₂) ₃ CH ₃	48	3:1	69			
	9	3i	Cl	$CH_2OCH(CH_3)_2$	54	4:1	90			
	10	3j	CH ₃ O	Ph	42	1.7:1	84.6			
	11	3k	NO_2	CH ₂ Cl	trace	_	—			

Table 2. Three-component reaction of anilines, ethyl glyoxalate, and epoxides ^a.

^a Reactions were carried out under optimum conditions; ^b Yields of isolated products; ^c determined by ¹H-NMR; ^d determined by HPLC on a chiral column.

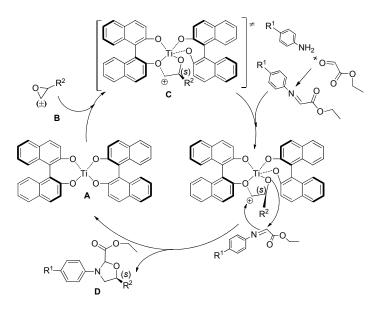


Figure 3. Proposed reaction mechanism.

3. Experimental Section

3.1. General Procedure for the Synthesis of All 1,3-Oxazolidines

Ti(O-*i*-Pr)₄ (0.05 mmol) and chiral binaphthalene ligand (**4c**, 0.10 mmol) were dissolved in 2.0 mL toluene, and the mixture was stirred for 2 h at room temperature, then aniline (1.1 mmol) and ethyl glyoxalate (1.0 mmol) were added into the mixture, and the result system was stirred for 30 min. Finally epoxide (1.2 mmol) and TFA (0.5 mol %) were added into the system and were stirred at -40 °C for four days. Then, the solvent was evaporated under vacuum. The residue was purified by silica gel column chromatography using 1:5 ethyl acetate/petroleum ether as eluent, giving a light yellow liquid. Enantiomeric excess (*ee*) were determined by HPLC analysis on a L-7420 (UV-VIS Detector with an L-7110 pump and a Chiralcel OD-H column). We determined the retention time of the product is based on significant changes in HPLC on a chiral column.

3.2. Characterization Data for All of the Compounds

Ethyl 5-(chloromethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (**3a**₁) Light yellow liquid; $R_f = 0.46$ (1:5 ethyl acetate:petroleum ether); 48% yield (pure **3a**₁). The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 0.5 mL/min, $\lambda = 254$ nm), $t_R = 8.92$ min (major), $t_R = 10.397$ min (minor), 43% *ee*; ¹H-NMR (400 MHz, CDCl₃) δ 6.82 (d, J = 6.8 Hz, 2H), 6.69 (d, J = 6.8 Hz, 2H), 5.42 (s, 1H), 4.58–4.55 (m, 1H), 4.18–4.16 (m, 2H), 3.84–3.80 (m, 1H), 3.78–3.72 (m, 5H), 3.56–3.52 (m, 1H), 1.23 (t, J = 7.2 Hz, 3H). ¹³C-NMR (100 MHz, CDCl₃) δ 170.2, 153.9, 138.7, 116.0, 115.0, 89.7, 78.6, 61.6, 55.8, 51.5, 44.834, 14.2. HRMS (EI⁺) exact mass calculated for C₁₄H₁₈ClNO4 [M]⁺ requires *m/z* 299.0924, found *m/z* 299.0937.

Ethyl 5-(chloromethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (**3a**₂) Light yellow liquid; $R_f = 0.36$ (1:5 ethyl acetate:petroleum ether); 4% yield (pure **3a**₂). ¹H-NMR (400 MHz, CDCl₃) δ 6.84 (d, J = 6.8 Hz, 2H), 6.67 (d, J = 6.8 Hz, 2H), 5.46 (s, 1H), 4.92–4.88 (m, 1H), 4.22–4.16 (m, 2H), 3.78–3.69 (m, 5H), 3.65–3.60 (m, 1H), 3.43–3.39 (m, 1H), 1.25 (t, J = 7.2 Hz, 3H). ¹³C-NMR (100 MHz, CDCl₃) δ 169.3, 152.6, 138.3, 114.5, 114.0, 88.3, 77.6, 60.9, 55.2, 49.6, 44.3, 13.7. HRMS (EI⁺) exact mass calculated for C₁₄H₁₈CINO₄ [M]⁺ requires *m/z* 299.0924, found *m/z* 299.0937.

Ethyl 5-(chloromethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate (**3b**₁) Light yellow liquid; $R_f = 0.57$ (1:5 ethyl acetate:petroleum ether); 46% yield (pure **3b**₁). The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 1 mL/min, $\lambda = 254$ nm), $t_R = 12.13$ min (major), $t_R = 8.09$ min (minor), 61.1% *ee* (minor); ¹H-NMR (400 MHz, CDCl₃) δ 7.19 (d, J = 6.8 Hz, 2H), 6.59 (d, J = 6.8 Hz, 2H), 5.45 (s, 1H), 4.63–4.59 (m, 1H), 4.19–4.17 (m, 2H), 3.83–3.79 (m, 2H), 3.76–3.71 (m, 1H), 3.56–3.52 (m, 1H), 1.24 (t, J = 7.2 Hz, 3H). ¹³C-NMR (100 MHz, CDCl₃) δ 169.8, 142.695, 129.4, 124.5, 115.0, 88.5, 78.8, 61.9, 50.5, 44.7, 14.2. HRMS (EI⁺) exact mass calculated for C_{13H15}Cl₂NO₃ [M]⁺ requires *m/z* 303.0429, found *m/z* 303.0424.

Ethyl 5-(chloromethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate (**3b**₂) Light yellow liquid; $R_f = 0.46$ (1:5 ethyl acetate:petroleum ether); 4% yield (pure **3b**₂). ¹H-NMR (400 MHz, CDCl₃) δ 7.21 (d, J = 6.8 Hz, 2H), 6.62 (d, J = 6.8 Hz, 2H), 5.48 (s, 1H), 4.97–4.94 (m, 1H), 4.23–4.21 (m, 2H), 3.79–3.72 (m,

2H), 3.68–3.64 (m, 1H), 3.45–3.42 (m, 1H), 1.28 (t, J = 7.2 Hz, 3H). ¹³C-NMR (100 MHz, CDCl₃) δ 170.8, 144.2, 130.7, 125.3, 115.6, 89.4, 79.3, 63.1, 50.9, 45.8, 15.5. HRMS (EI⁺) exact mass calculated for C₁₃H₁₅Cl₂NO₃ [M]⁺ requires *m/z* 303.0429, found *m/z* 303.0424.

Ethyl 5-(chloromethyl)-3-(4-ethoxyphenyl)oxazolidine-2-carboxylate (**3c**₁) Light yellow liquid; $R_f = 0.48$ (1:5 ethyl acetate:petroleum ether); 47% yield (**3c**₁). The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 0.5 mL/min, $\lambda = 254$ nm), $t_R = 7.79$ min (major), $t_R = 8.57$ min (minor), 39% *ee*; ¹H-NMR (400 MHz, CDCl₃) δ 6.83 (d, *J* = 6.8 Hz, 2H), 6.65 (d, *J* = 6.8 Hz, 2H), 5.45 (s, 1H), 4.93–4.87 (m, 1H), 4.20–4.16 (m, 2H), 4.00–3.94 (m, 2H), 3.79–3.69 (m, 2H), 3.64–3.61 (m, 1H), 3.43–3.39 (m, 1H), 1.38 (t, *J* = 7.2 Hz, 3H), 1.24 (t, *J* = 7.2 Hz, 3H). ¹³C-NMR (100 MHz, CDCl₃) δ 169.9, 152.5, 138.8, 115.9, 114.6, 88.9, 78.1, 64.2, 61.5, 50.2, 44.7, 15.1, 14.3. HRMS (EI⁺) exact mass calculated for C₁₅H₂₀ClNO₄ [M + H]⁺ requires *m/z* 314.1154, found *m/z* 314.1155.

Ethyl 5-(isopropoxymethyl)-3-(4-methoxyphenyl)oxazolidine-2-carbo-xylate (**3d**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.33$ (1:5 ethyl acetate:petroleum ether); 56% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 0.5 mL/min, $\lambda = 254$ nm), $t_R = 18.40$ min (major), $t_R = 19.12$ min (minor), 41.5% *ee* (minor); ¹H-NMR (400 MHz, CDCl₃) δ 6.85–6.81 (m, 2H[2H']), 6.66–6.63 (m, 2H[2H']), 5.39 (s, 1H) and 5.42, (s, 1H')], 4.84–4.80 (m, 1H[1H']), 4.21–4.13 (m, 2H[2H']), 3.75 (s, 3H), 3.68–3.60 (m, 2H), 3.59–3.55 (m, 2H), 3.43–3.25 (m, 1H[1H']), 1.25 (t, *J* = 7.2 Hz, 3H), 1.21–1.15 (m, 6H). ¹³C-NMR (100 MHz, CDCl₃) δ 170.2 153.0, 139.3 115.0 and [115.4, (1C')], 114.3 88.7 and [88.8, (1C')], 78.0, 72.5, 69. and [69.8 (1C')], 61.3, 55.8, 49.6 and [49.8, (1C')], 22.1, 14.2 HRMS (EI⁺) exact mass calculated for C_{17H25}NO₅ [M]⁺ requires *m/z* 323.1733, found *m/z* 323.1743.

Ethyl 5-(butoxymethyl)-3-(4-methoxyphenyl)oxazolidine-2-carboxylate (**3e**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.44$ (1:5 ethyl acetate:petroleum ether); 46% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 0.5 mL/min, $\lambda = 254$ nm), $t_R = 19.49$ min (major), $t_R = 22.00$ min (minor), 71% *ee*; ¹H-NMR (400 MHz, CDCl₃) δ 6.876.83 (m, 2H[2H']), 6.68–6.66 (m, 2H[2H']), 5.41 (s, 1H) and 5.44 (s, 1H'), 4.874.50 (m, 1H[1H']), 4.224.15 (m, 2H[2H']), 3.77 (s, 3H), 3.68–3.62 (m, 2H[2H']), 3.543.50 m, 2H[2H']), 3.43–3.27 (m, 2H[2H']), 1.68–1.57 (m, 4H), 1.42–1.35 (m, 3H), 1.29–1.21 (m, 3H[3H']). ¹³C-NMR (100 MHz, CDCl₃) δ 169.7, 152.3, 138.9, 114.4 and [115.0, (1C')], 113.8, 88.1 (1C) and [88.6, (1C')], 77.2, 70.9, 60.7, 55.2, 50.4 and [49.8, (1C')], 48.9, 43.780, 31.3, 18.7, 13.4. HRMS (EI⁺) exact mass calculated for C₁₈H₂₇NO₅ [M]⁺ requires *m/z* 337.1889, found *m/z* 337.1886.

Ethyl 5-(butoxymethyl)-3-(4-ethoxyphenyl)oxazolidine-2-carboxylate (**3f**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.43$ (1:5 ethyl acetate:petroleum ether); 53% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 1 mL/min, $\lambda = 254$ nm), $t_R = 7.94$ min (major), $t_R = 8.47$ min (minor), 34.5% *ee* (minor); ¹H-NMR (400 MHz, CDCl₃) δ 6.84–6.80 (m, 2H[2H']), 6.64–6.61 (m, 2H[2H']), 5.38 (s, 1H) and [5.41, (s, 1H')], 4.84–4.45 (m, 1H[1H']), 4.21–4.16 (m, 2H[2H']), 3.99–3.93 (m, 2H), 3.68–3.60 (m, 2H[2H']), 3.51–3.47 (m, 2H), 3.40–3.25 (m, 2H[2H']), 1.59–1.54 (m, 4H), 1.40–1.33 (m, 6H), 1.27–1.1837 (m, 3H[3H']). ¹³C-NMR

 $(100 \text{ MHz}, \text{CDCl}_3) \delta 170.37, 152.2, 139.4, 115.8, 114.2, 88.7 \text{ and } [88.7, (1C')], 77.8, 71.5, 64.13, 61.3, 51.0 \text{ and } [50.4, (1C')], 49.4, 44.4, 31.7, 19.3, 15.0, 14.0. HRMS (ESI⁺) exact mass calculated for <math>[M + \text{Na}]^+$ requires *m*/*z* 374.1944, found *m*/*z* 374.1935.

Ethyl 3-(4-ethoxyphenyl)-5-(isopropoxymethyl)oxazolidine-2-carboxylate (**3g**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.43$ (1:5 ethyl acetate:petroleum ether); 53% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 1 mL/min, $\lambda = 254$ nm), $t_R = 6.59$ min (major), $t_R = 7.90$ min (minor), 72% *dr*; ¹H-NMR (400 MHz, CDCl₃) δ 6.85–6.81 (m, 2H[2H']), 6.66–6.62 (m, 2H[2H']), 5.40 (s, 1H) and [5.42, (s, 1H')], 4.82–4.81 (m, 1H[1H']), 4.22–4.14 (m, 2H[2H']), 4.00–3.94 (m, 2H[2H']), 3.69–3.65 (m, 2H[2H']), 3.64–3.55 (m, 2H[2H']), 3.29–3.26 (m, 1H[1H']), 1.38 (t, *J* = 7.2 Hz, 3H), 1.27–1.23 (m, 3H), 1.20–1.16 (m, 6H). ¹³C-NMR (100 MHz, CDCl₃) δ 169.8, 151.6, 138.9, 115.3, 113.7, 88.1 and [88.2, (1C')], 77.4, 71.9, 68.4 and [69.2, (1C')], 63.6, 60.7, 49.0 and [50.0, (1C')], 21.5, 14.5, 13.6. HRMS (EI⁺) exact mass calculated for C₁₈H₂₇NO₅ [M]⁺ requires *m/z* 337.1889, found *m/z* 337.1881.

Ethyl 5-(butoxymethyl)-3-(4-chlorophenyl)oxazolidine-2-carboxylate (**3h**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.57$ (1:5 ethyl acetate:petroleum ether); 48% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 1 mL/min, $\lambda = 254$ nm), $t_R = 4.74$ min (major), $t_R = 6.18$ min (minor), 69.4% *ee* (major); ¹H-NMR (400 MHz, CDCl₃) δ 7.20–7.17 (m, 2H[2H']), 6.59–6.54 (m, 2H[2H']), 5.40 (s, 1H) and [5.44, (s, 1H')], 4.87–4.53 (m, 1H[1H']), 4.23–4.15 (m, 2H[2H']), 3.67–3.61 (m, 2H[2H']), 3.52–3.47 (m,2H), 3.41–3.28 (m, 2H[2H']), 1.60–1.53 (m, 4H), 1.40–1.31 (m, 3H), 1.28–1.20 (m, 3H[3H']). ¹³C-NMR (100 MHz, CDCl₃) δ 169.8, 143.3, 129.2, 123.5 and [123.9, (1C')], 114.1 and [114.7, (1C')], 87.1 and [88.0, (1C')], 77.8, 71.8, 71.2, 61.6, 48.8 and [49.5, (1C')], 31.7, 19.3, 14.2, 14.0. HRMS (EI⁺) exact mass calculated for C₁₇H₂₄ClNO4 [M]⁺ requires *m/z* 341.1394, found *m/z* 341.1397.

Ethyl 3-(4-chlorophenyl)-5-(isopropoxymethyl)oxazolidine-2-carboxylate (**3i**) (**diastereoisomers**): Light yellow liquid; $R_f = 0.52$ (1:5 ethyl acetate:petroleum ether); 54% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 95/5, flow rate 1 mL/min, $\lambda = 254$ nm), $t_R = 6.73$ min (major), $t_R = 7.82$ min (minor), 90% *ee*; ¹H-NMR (400 MHz, CDCl₃) δ 7.20–7.17 (m, 2H[2H']), 6.59–6.54 (m, 2H[2H']), 5.40 (s, 1H) and [5.43, (s, 1H')], 4.86–4.82 (m, 1H[1H']), 4.22–4.15 (m, 2H[2H']), 3.75–3.64 (m, 2H[2H']), 3.63–3.57 (m, 2H[2H']), 3.31–3.27 (m, 1H[1H']), 1.31–1.24 (m, 3H[3H']), 1.22–1.16 (m, 6H[6H']), ¹³C-NMR (100 MHz, CDCl₃) δ 169.8, 143.4, 129.2, 123.5, 114.1 and [114.7, (1C')], 87.9 and [88.0, (1C')], 78.0, 72.6, 68.7 and [69.6, (1C')], 61.6, 49.0 and [49.7, (1C')], 22.1, 14.2. HRMS (ESI⁺) exact mass calculated for [M + Na]⁺ requires *m/z* 350.1130, found *m/z* 350.1131.

Ethyl 3-(4-methoxyphenyl)-5-phenyloxazolidine-2-carboxy-late (**3j**) (**diastereoisomers**): Light yellow solid; M.P.: 53–56 °C; $R_f = 0.50$ (1:5 ethyl acetate:petroleum ether); 42% yield. The enantiomeric excess (*ee*) was determined by HPLC on a Chiralcel OD-H column (*n*-hexane/isopropanol = 99/1, flow rate 0.30 mL/min, $\lambda = 254$ nm), $t_R = 28.61$ min (major), $t_R = 30.667$ min (minor), 84.6% *ee*; ¹H-NMR (400 MHz, CDCl₃) δ 7.50–7.48 (d, 2H), 7.33–7.32 (m, 3H), 6.79–6.73 (m, 2H), 6.71–6.66 (m, 2H), 5.50 (s, 1H) 4.36–4.27 (m, 2H), 4.24–4.16 (m, 2H), 4.05–4.02 (m, 1H), 3.72 (s, 3H) 1.40–1.37 (m,

3H), ¹³C-NMR (100 MHz, CDCl₃) δ 170.70, 153.06,139.84, 139.19, 128.91, 127.83, 126.52, 114.88, 114.65, 90.85, 75.37, 63.75, 61.53, 55.59, 14.21. HRMS (EI⁺) exact mass calculated for C₁₉H₂₁NO₄ [M]⁺ requires *m/z* 327.1471, found *m/z* 327.1471.

4. Conclusions

In conclusion, we disclosed an efficient asymmetric three-component reaction of anilines, ethyl glyoxalates, and epoxides, yielding 1,3-oxazolidine derivatives with high diastereo and enantioselectivities (up to 20:1 d.r., 90% *ee*) by cascade process. This reaction provides a convenient method to synthesize multi-substituted 1,3-oxazolidine compounds of high optical purity. The plausible mechanism was suggested and a kinetic resolution process was confirmed. All of the products in this paper were well-characterized and the absolute configuration of the chiral center from epoxides was determined. We believe this study will enrich the methodologies for the synthesis of five-membered oxacycles and natural products. Further studies are underway and other synthetic applications will be reported in a due time.

Supplementary Materials

Supplementary materials can be accessed at: http://www.mdpi.com/1420-3049/20/09/17208/s1.

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Author Contributions

Xiao-Wei Hong and Yu-Qiang Zhou contributed equally to this work. Xiao-Wei Hong, Nai-Xing Wang, Yalan Xing and Yu Xie wrote the main manuscript text. Yu-Qiang Zhou and Cui-Bing Bai carried out some of the experiments. Wei Zhang, Yan-Jing Wang, Xing-Wang Lan, and Yi-He Li studied the reaction mechanism. All authors reviewed the manuscript.

Conflicts of Interest

The authors declare no conflict of interest.

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Sample Availability: Samples of the compounds described in this paper are available from the authors.

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