

Article



Effect of Back Pressure on Performances and Key Geometries of the Second Stage in a Highly Coupled Two-Stage Ejector

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Abstract: In this paper, for a highly coupled two-stage ejector-based cooling cycle, the optimization of primary nozzle length and angle of the second-stage ejector under varied primary nozzle diameters of the second stage was conducted first. Next, the evaluation for the influence of variable back pressure on ER of the two-stage ejector was performed. Last, the identification of the effect of the variable back pressure on the key geometries of the two-stage ejector was carried out. The results revealed that: (1) with the increase of the nozzle diameter at the second stage, the ER of both stages decreased with the increases of the length and angle of the converging section of the second-stage primary nozzle; (2) the pressure lift ratio range of the second-stage ejector in the critical mode gradually increased with the increase of the nozzle diameter of the second-stage; (3) when the pressure lift ratio increased from 102% to 106%, the peak ER of the second-stage decreased, and the influence of the area ratio and nozzle exit position of the second-stage ejector on its ER was reduced; (4) with the increase of nozzle diameter of area ratio and nozzle exit position of the second-stage of the optimal AR of the second-stage decreased but the optimal nozzle exit position of the second stage kept constant with the pressure lift ratio of the two-stage ejector.

Keywords: back pressure; highly coupled; two-phase ejector; optimization; geometries

1. Introduction

Nowadays, we are facing global warming and resource shortage [1]. Therefore, energysaving and environmentally friendly refrigeration technologies have become a topic of widespread interest to refrigeration researchers and practitioners [2]. Ejector-based refrigeration systems have some advantages, such as no moving parts, waste heat driving and low operating costs [3,4]. Undoubtedly, ejector-based refrigeration systems are a promising industry [5,6].

In recent years, scholars have engaged in the research and development of two-stage ejector-based refrigeration systems. Kong et al. [7] investigated a supersonic two-stage ejector-diffuser system with numerical methods, and the system had four times better performance than a single ejector system. In addition, Kong et al. [8] predicted the flow phenomenon inside the two-stage ejector-diffuser. The results showed that the entrainment effects of the system greatly increased. Liu et al. [9] proposed a modified transcritical CO_2 ejector enhanced two-stage compression cycle. The results showed that the heating coefficient of performance (COP) of the cycle, and so on, outperformed others. Wang et al. [10] presented a gas-fired air-to-water ejector heat pump. The system performance was improved with a high entrainment ratio. Liu et al. [11] proposed a novel two-stage compression transcritical CO_2 refrigeration system with an ejector. The results indicated that the performance of the novel system was better than those of conventional



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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). systems. Yan et al. [12] presented a dual-ejector refrigeration system, and the area ratio (AR) had the most significant influences on the performance of the two-stage ejector. Ierin et al. [13] optimized a hybrid two-stage CO_2 ejector-based cooling system, and the efficiency of the system increased by up to 32.7%. Ghorbani et al. [14] investigated a twostage ejector cooling system, and the consumed power of the system decreased by 12.37%. Cao et al. [15] proposed a two-stage evaporation cycle and their numerical results disclosed that the COP of the cycle was improved, and the exergy was reduced. Sun et al. [16] claimed that the influence of phase transition in the ejector contributed to the ejector optimization. Chen et al. [17] studied the effect of the second-stage geometrical factors on the system performance and the optimized length to diameter ratio was 5. Similarly, Yadva et al. [18] numerically analyzed the performance of a two-stage ejector. Yang et al. [19] evaluated the exergy destruction characteristics inside a transcritical CO_2 two-stage refrigeration system and showed that the system exergetic performance can be improved by enhancing the efficiency of the ejector. Yang et al. [20] also found that the gas cooler temperature had the greatest influence on ejector performance. Surendran et al. [21] explored a novel transcritical ejector regenerative refrigeration system and identified the system performance. Asfahan et al. [22] presented a system with two-stage ejectors and investigated them numerically. The results showed that the system had good performance when using the two-stage ejectors. Ding et al. [23] performed numerical studies using computational fluid dynamics (CFD) to predict two-stage ejector performance for subzero applications. Manjili et al. [24] used Engineering Equation Solver (EES) software to investigate a twostage transcritical CO₂ refrigeration cycle. It was found that the COP of new cycle was improved from 20% to 80% compared to the conventional cycle. Xue et al. [25] proposed and studied a two-stage vacuum ejector by comparing seven different ejector models. The results showed the two-stage ejector could provide superior suction pressure. Exposito-Carrillo et al. [26] optimized a two-stage CO₂ refrigeration system, and the COP improved up to 13%. Wang et al. [27] developed a CFD model to investigate the performance of a proposed two-stage ejector. Viscito et al. [28] proposed a seasonal performance analysis of a hybrid ejector cooling system, they claimed that system required three or four ejectors for any reference climate, and they obtained an increase of the seasonal energy efficiency ratio up to 107%. Lillo et al. [29] presented a thermo-economic analysis of a waste heat recovery hybrid ejector cycle with a cooling load of 20 kW, the thermo-economic performance of this cycle has evident advantages over other waste heat driven system. Li et al. [30] carried out a numerical analysis of the influence of nozzle geometries on steam condensation and irreversibility in the ejector nozzle. The results indicated that the condensation of the steam makes a large amount of irreversible energy. Wen et al. [31] presented a two-stage ejector-based refrigeration system and optimized the two-stage ejector (TSE) geometries and system performance. Yan et al. [32] proposed another type of a highly coupled TSEbased system as shown in Figure 1, and they also optimized the key geometries such as area ratio (AR) and nozzle exit position (NXP) of the two-stage ejector, as illustrated in Figure 2, in which the mixture coming from the outlet of the first stage enters the primary nozzle of the second stage and entrains its secondary flow refrigerant.

However, no studies in the literature have mentioned the optimization of the key geometries, such as AR and NXP, of the highly coupled second-stage ejector under different back pressures and varied primary nozzles of the second stage (PNTD₂). To bridge the gap, and based on our previous studies [33], further works in this study included:

- CFD modelling and model validation of the highly coupled TSE;
- Optimization of primary nozzle geometry of the second-stage ejector under varied primary nozzle of the second stage;
- Evaluation the influence of variable back pressure on entrainment ratio (ER) of the TSE;
- Identification of the effect of the variable back pressure on the key geometries of the second-stage ejector.

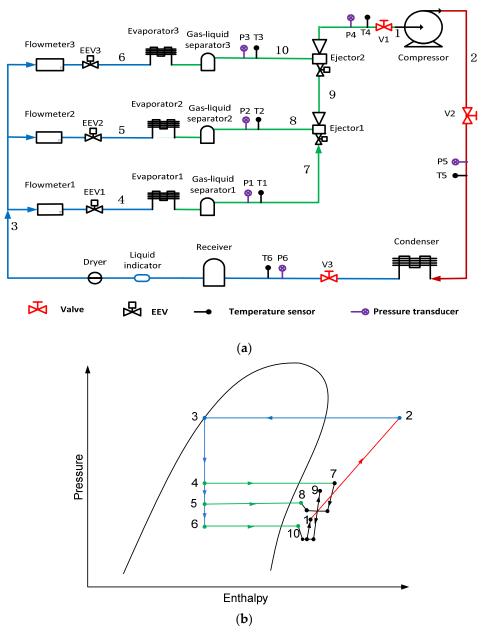


Figure 1. The schematic of the highly coupled TSE-based refrigeration system: (**a**) schematic; and (**b**) pressure-enthalpy diagram.

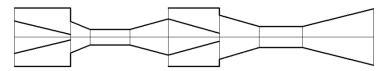


Figure 2. The schematic of the highly coupled TSE.

2. System Description and Numerical Method

2.1. System and Initial TSE Geometries

The schematic of the highly coupled TSE-based refrigeration system is shown in Figure 1, and the initial geometrical parameters of the TSE are presented in Figure 3.

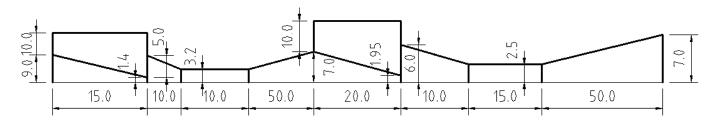


Figure 3. Initial geometrical parameters of the TSE.

2.2. CFD Modelling

The flow inside the TSE is calculated by using governing equations [33,34], and Gambit 2.4 and Ansys 19.0 [35] are used in this simulation. Grids with 103,000 quadrilateral elements are created as shown in Figure 4.

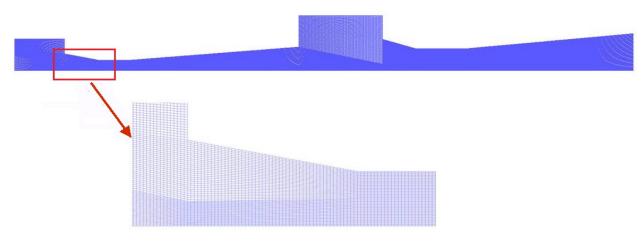


Figure 4. 2D axisymmetric quadrilateral grids of the TSE.

R134a is the working fluid with parameters from NIST [36], the RNG k- ε turbulence model was selected in this study. The standard wall function was chosen, and the range of the first grid cell is in the region of 30 < y+ < 300. The residual convergence limit for each equation is below 10^{-5} , except that for energy equation is set to less than 10^{-6} . In addition, to ensure that the refrigerant liquid completely evaporates into refrigerant gas, three inlet streams are set as 10 K superheat. The primary fluid inlet and the secondary fluid inlet are both set as the pressure inlet, while the outlet is set as the pressure outlet [32], and the boundary conditions of the TSE are illustrated in Table 1.

Table 1. Boundary conditions of the TSE.

Boundary Conditions	P (kPa)	Т (К)
First-stage primary flow	374.6	290
First-stage secondary flow	243.4	278
Second-stage secondary flow	84.4	253
Outlet flow	91.15	260
First-stage secondary flow Second-stage secondary flow	243.4 84.4	278 253

Three levels of grids (71,000, 103,000 and 138,000) are used to validate the grid independence as illustrated in Figure 5. Since the three grid levels are quite close with each other, the medium one is finally used in the following simulation.

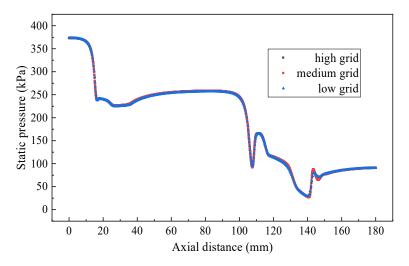


Figure 5. Axial static pressure with grid levels of the TSE.

3. Model Validation

3.1. Experimental Setup

The experimental setup is presented in Figure 6, in the setup, Evaporator 1 is simulated as an air conditioner, and its evaporating temperature is set as 7 °C; Evaporator 2 is simulated as a refrigerator, and its evaporating temperature is arranged as -5 °C; whist, Evaporator 3 is simulated as a freezer, and its evaporating temperature is specified as -30 °C. The ambient temperature is valued at 36 °C. Based on the thermodynamic calculation, the individual required cooling loads for three evaporators are 1566.2 W, 609.4 W and 997.2 W, respectively. Other details can refer to our previous study [32]. The range and accuracy of sensors are presented in Table 2.



Figure 6. Photograph of experimental setup.

Sensors	Position	Unit	Range	Accuracy
Temperature	T ₁ , T ₂ , T ₃	°C	$-40 \sim 40$	±0.3
	T_4, T_5, T_6	°C	0~100	±0.3
Pressure	P ₁ , P ₂ , P ₃	Bar	-1~8	$\pm 0.5\%$
	P ₄ , P ₅ , P ₆	Bar	-1~16	$\pm 0.5\%$
Volume flow rate	Flowmeter 1	L/h	6~60	±1.6%
	Flowmeter 2	L/h	6~60	±1.6%
-	Flowmeter 3	L/h	6~60	±1.6%

Table 2. Position, range and accuracy of sensors.

3.2. Validation of the CFD Model

Fifteen CFD simulation results, as illustrated in Table 3, were validated by the experimental data. The average and maximum discrepancy of ER_1 were 7.2% and 11.9%, and those for ER_2 are 5.9% and 10.6%, respectively; therefore, the models can be used in the following simulations.

Table 3. Operating conditions of the TSE for CFD model validation.

	First-Stage Primary Flow		First-Stage Se	irst-Stage Secondary Flow	Second-Stage Secondary Flow		Outflow P
	P T (kPa) (K)		Т	P T			
			(kPa)	(K)	(kPa)	(K)	(kPa)
	414.6	294					
	394.6	292	_				
Group 1	374.6	290	243.4 	278	84.4	253	
	354.6	288					
	334.6	286		-			
Group 2			283.4	282			
	374.6 290	263.4	280	84.4	253	91.15	
		243.4	278				
		223.4	276				
		203.4	274				
Group 3	374.6 290	243.4 278	88.4	254			
				86.4	253.5	-	
			278	84.4	253		
				82.4	252.5		
					80.4	252	

4. Results and Discussion

4.1. Optimization of Nozzle Geometry of the Second-Stage Ejector

4.1.1. Optimization of Nozzle Length and Angle of the Second-Stage Ejector When \mbox{PNTD}_2 Is 4.1 mm

Figure 7 shows the results of ER₁ and ER₂ with the second-stage ejector nozzle length (LC_2) when PNTD₂ is 4.1 mm. When LC₂ changes from 5 mm to 40 mm, ER₁ first rises from 0.595 to the maximum value of 0.646 (LC₂ = 25 mm), and then slowly decreases to 0.636 (LC₂ = 40 mm). ER₂ rises slowly from 2.096 to 2.153 (LC₂ = 20 mm) and then decreases rapidly until it reaches a minimum of 2.022. When LC₂ changes from 5 mm to 40 mm, the maximum deviations of ER₁ and ER₂ reach 8.571% and 6.479%, respectively, which means

that the change of LC_2 has an impact on the performance of both the first stage and the second-stage, but the impact on the first-stage is more obvious. At the same time, it can be seen that when $LC_2 = 15-25$ mm, the values of ER_1 and ER_2 are relatively large.

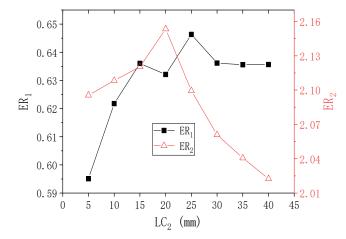


Figure 7. Changes of ER₁ and ER₂ with LC₂ when PNTD₂ is 4.1 mm.

Figure 8 displays the results of ER₁ and ER₂ with the second-stage ejector nozzle angle (AC₂) when PNTD₂ is 4.1 mm. With the increase of AC₂, ER₁ first increases and then decreases, and the maximum value of ER₁ is 0.653 (AC₂ = 16°). As AC₂ increases from 6° to 10°, ER₂ increases from 2.146 to 2.171, and ER₂ gradually decreases to 2.014 as AC₂ continues to rise to 22°. Compared with the initial values of ER₁ and ER₂ (0.632 and 2.153), the maximum values of ER₁ and ER₂ increase by 0.021 and 0.019, respectively, and the maximum deviations of ER₁ and ER₂ are 11.054% and 7.795%, respectively. This means that AC₂ has an impact on the performance of both stages, but ER₁ is more sensitive to the changes of AC₂. Moreover, it can be seen that AC₂ has a greater impact on the two-stage performance than LC₂. In addition, the AC₂ range for which ER₁ achieves large values is 10° -22°, while the AC₂ range for which ER₁ and ER₂ obtain large values is 10° -14°.

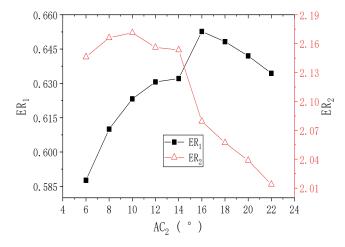


Figure 8. Changes of ER₁ and ER₂ with AC₂ when PNTD₂ is 4.1 mm.

4.1.2. Optimization of Nozzle Length and Angle of Second-Stage Ejector When $PNTD_2$ Is 4.7 mm

Figure 9 reveals the results of ER₁ and ER₂ with LC₂ when PNTD₂ is 4.7 mm. It can be seen that when LC₂ changes from 5 mm to 45 mm, ER₁ first rises from 1.031 to the maximum value of 1.098 (LC₂ = 35 mm), and then rapidly decreases to 1.074 (LC₂ = 45 mm). However, ER₂ slowly increases to the maximum value of 1.861 (LC₂ = 15 mm), follows by a rapid

decline in ER₂ until it decreases to the lowest value of 1.799. When LC₂ changes from 5 mm to 45 mm, the maximum deviations of ER₁ and ER₂ reach 6.499% and 3.446%, respectively, which reflects that the performance of the first-stage and the second-stage are affected by the change of LC₂, but the first-stage can be affected more obviously. Furthermore, it can be seen that when LC₂ = 15–25 mm, the values of ER₁ and ER₂ are relatively large.

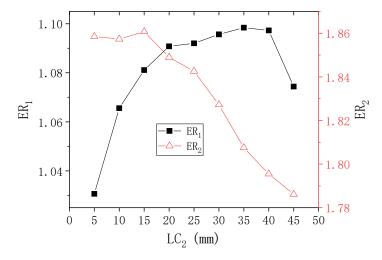


Figure 9. Changes of ER₁ and ER₂ with LC₂ when PNTD₂ is 4.7 mm.

Figure 10 indicates the results of ER₁ and ER₂ with AC₂ when PNTD₂ is 4.7 mm. As shown in the figure, with the increase of AC₂, ER₁ increases first and then decreases, and the highest value of ER₁ is 1.091 (AC₂ = 14°). With the increase of AC₂ from 6° to 8°, ER₂ increases from 1.849 to 1.856; and with the increase of AC₂ to 22°, ER₂ decreases to 1.811. The maximum deviations of ER₁ and ER₂ are 5.106% and 2.485%, respectively, which means that AC₂ has an impact on the performance of both stages, but ER₁ is more sensitive to the change of AC₂. In addition, the range of AC₂ where both ER₁ and ER₂ are at large values is still within 10°–14°.

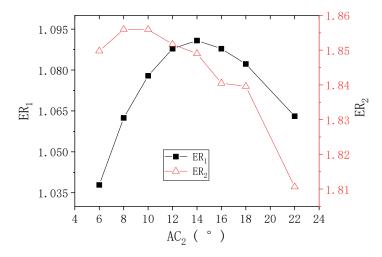


Figure 10. Changes of ER₁ and ER₂ with AC₂ when PNTD₂ is 4.7 mm.

4.1.3. Optimization of Nozzle Length and Angle of Second-Stage Ejector When $PNTD_2$ Is 5.3 mm

Figure 11 presents the results of ER_1 and ER_2 with LC_2 when PNTD₂ is 5.3 mm. As illustrated in the figure, when LC_2 changes from 5 mm to 40 mm, ER_1 increases from 1.502 to the maximum value 1.585. ER_2 decreases from 1.645 to a minimum of 1.598. Compared with the initial values of ER_1 and ER_2 (1.573 and 1.627), the maximum values of ER_1 and ER_2 increase by 0.012 and 0.018. In addition, when LC_2 changes from 5 mm to 40 mm, the

maximum deviations of ER₁ and ER₂ are 5.526% and 2.941%, respectively, which means that the performance of both stages is affected by the change of LC₂, and the performance of the first-stage is slightly more affected. In contrast, when LC₂ is 15–25 mm, the values of ER₁ and ER₂ are at large values.

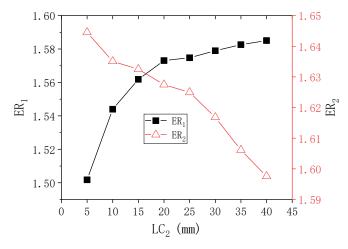


Figure 11. Changes of ER₁ and ER₂ with LC₂ when PNTD₂ is 5.3 mm.

Figure 12 shows the changes of ER₁ and ER₂ with AC₂ when PNTD₂ is 5.3 mm. It can be seen that with the increase of AC₂, ER₁ first increases and then decreases, and the maximum value of ER₁ is 1.573 (AC₂ = 14°). As AC₂ increases from 6° to 10°, ER₂ increases from 1.629 to 1.632, when AC₂ continues to increase to 18°, ER₂ gradually decreases to 1.621. The maximum deviations of ER₁ and ER₂ are 3.897% and 1.527%, respectively, which indicates that AC₂ has an impact on the performance of both stages, but ER₁ is slightly more sensitive to AC₂. In addition, the range of AC₂ is still within 10°–14° when both ER₁ and ER₂ are at large values.

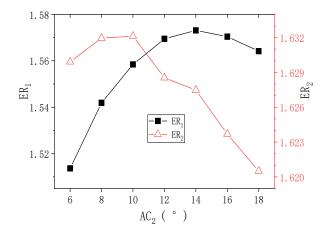


Figure 12. Changes of ER₁ and ER₂ with AC₂ when PNTD₂ is 5.3 mm.

In conclusion, both LC₂ and AC₂ have certain effects on the performance of the TSE. With the increase of PNTD₂, the influence of LC₂ and AC₂ on the performance of the two stages is gradually weakened. With a comprehensive consideration, LC₂ = 25 mm and AC₂ = 12° are selected as the optimized geometries of the second-stage ejector converging nozzle to carry out the following study on the influence of variable back pressure on the ER of TSE.

4.2. Influence of Variable Back Pressure on ERs of the TSE

Boundary conditions of the TSE except the back pressure are kept constant, and the change of the back pressure of the TSE is expressed as the percentage of pressure lift, namely

the change of PLR (the ratio of the back pressure to the secondary inlet pressure of the second-stage ejector). The initial PLR is 108%. When PNTD₂ is 4.1 mm and PLR changes in the range of 102–118%, the influence of the changed PLR on ER₁ and ER₂ is shown in Figure 13. It can be seen that when PLR increases from 102% to 118%, ER₁ gradually decreases, but its maximum value and minimum value are 0.644 and 0.643, respectively. Therefore, ER₁ almost does not change. ER₂ decreases almost linearly from 2.442 to 1.105, and the maximum deviation of ER₂ is 121.0%. Therefore, changes in PLR have a significant impact on ER₂.

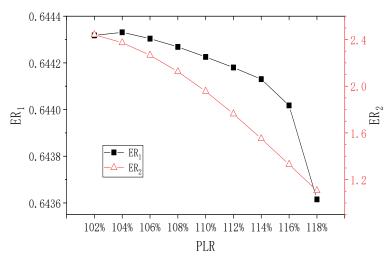


Figure 13. Effect of varied PLR on ER_1 and ER_2 (PNTD₂ = 4.1 mm).

When $PNTD_2 = 4.7 \text{ mm}$, the influence of changing PLR on ER_1 and ER_2 is shown in Figure 14. ER_1 is almost unaffected by PLR, with the highest and lowest values of 1.092 and 1.090, respectively. In addition, when PLR increases from 102% to 104%, ER_2 remains at 1.938; when PLR increases from 104% to 118%, ER_2 decreases to the minimum value of 1.253, and the maximum deviation of ER_2 is 54.7%. Therefore, the change of PLR has a relatively obvious impact on ER_2 . Moreover, it can be seen that compared with the ER value of PNTD₂ = 4.1 mm, ER_1 increases a lot, while ER_2 decreases a little.

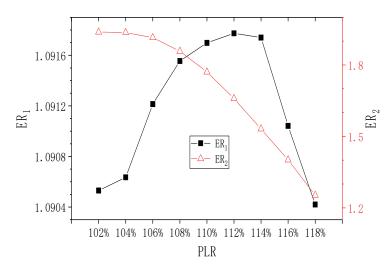


Figure 14. Effect of varied PLR on ER_1 and ER_2 (PNTD₂ = 4.7 mm).

The effect of the changing PLR on ER_1 and ER_2 at $PNTD_2 = 5.3$ mm is shown in Figure 15. With the increase of PLR, ER_1 is still almost unaffected. However, compared with $PNTD_2 = 4.7$ mm, ER_1 increases largely. The maximum value of ER_2 is lower than that of $PNTD_2 = 4.7$ mm. When PLR increases from 102% to 106%, ER_2 remains at 1.654 and it

still shows a downward trend while PLR increases from 106% to 118%, and its maximum and minimum values are 1.654 and 1.213, respectively. The maximum deviation of ER₂ is 36.4%. It is noted that at PNTD₂ = 5.3 mm, the PLR affects ER₂ to a smaller extent than at PNTD₂ = 4.7 mm.

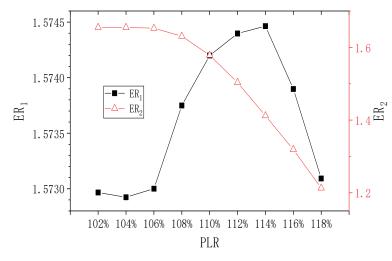


Figure 15. Effect of varied PLR on ER_1 and ER_2 (PNTD₂ = 5.3 mm).

In summary, the change of PLR basically has no effect on the performance of the first stage and a significant effect on the performance of the second stage. Furthermore, the effect of PLR on the second-stage performance gradually diminishes with increasing PNTD₂. It can also be seen that when PNTD₂ = 4.1 mm, the ejector with a PLR of 102% is already in subcritical mode. When PNTD₂ = 4.7 mm and PLR is 102–104%, the second-stage ejector is in critical mode, and when PLR is greater than 104%, it is in subcritical mode. When PNTD₂ = 5.3 mm, the PLR is in the range of 102–106%, and the ejector is in critical mode. Therefore, the critical back pressure increases with the increase of PNTD₂. The reason for this phenomenon is that, when the PNTD₂ increases, which means the area ratio of the secondary stage reduces, normally the entrainment ratio increases with the area ratio when the back pressure keeps unchanged; as a result, the critical pressure increases with the increase of PNTD₂. For different PNTD₂, the next study will be carried out for the optimization of the key geometries of the second-stage ejector under different PLR, such as AR₂ and NXP₂, to identify the influence of back pressure and PNTD₂ on the best AR₂ and NXP₂.

4.3. Effect of the Variable Back Pressure on the Key Geometries of the TSE 4.3.1. Optimized AR₂

The effect of AR₂ at PNTD₂ = 4.1 mm on ER₂ at different PLR is shown in Figure 16. It can be seen that the change trend of ER₂ affected by AR₂ under the three PLR is consistent, that is, ER₂ first increases, and then decreases as AR₂ increases. At PLR = 102%, ER₂ reaches its maximum value of 3.354 at AR₂ = 23.5, so the best value for AR₂ is 23.5, which is 13.0 times more than the optimal value of AR₂ at PLR = 108%, and ER₂ increases by 37.3% compared to the optimal value of 2.442 at PLR = 108%. When PLR is 104%, ER₂ reaches a maximum value of 2.682 at AR₂ = 17.5, then the optimal value of AR₂ is 17.5, which is 7.0 times greater than the optimal value of AR₂ at PLR = 108%; the optimal value of ER₂ increases by 13.1% compared to the optimal value of 2.372 for ER₂ at PLR = 108%. At PLR = 106%, the optimal value of 2.480 for ER₂ is obtained at AR₂ = 14.5, so that the optimal value for AR₂ is 14.5, which is 4.0 times greater than the optimal value for AR₂ at PLR = 108%. In summary, with the PLR increasing from 102% to 108%, the maximum ER₂ decreases from 3.354 to 2.266, and the corresponding optimal AR₂ decreases from 23.5 to 10.5.

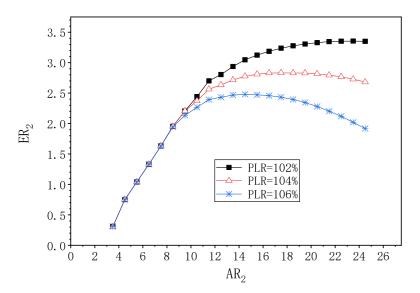


Figure 16. The variation of ER_2 with AR_2 under different PLR (PNTD₂ = 4.1 mm).

Figure 17 shows the effect of AR₂ at PNTD₂ = 4.7 mm on ER₂ under the three PLR. When PLR is 102%, ER₂ increases first and then decreases with the change of AR₂, and its maximum value of 3.022 is obtained at AR₂ = 20.1, which is 55.9% higher than the optimal value of ER₂ (1.938) at PLR of 108%; and the optimal AR₂ is 12.0 times larger than that at PLR of 108%. With a PLR of 104%, when AR₂ changes, the optimal value for AR₂ is 16.1, and its corresponding maximum ER₂ of 2.598, and ER₂ increases by 0.662 over the optimal value of ER₂ (1.936) at a PLR of 108%. When the PLR is 106%, and when AR₂ changes, ER₂ rises first and then decreases; its optimal value of 2.283 is obtained at AR₂ = 13.1; and the optimal value of ER₂ is increased by 0.368 compared to the optimal value of ER₂ of 1.915 (PLR of 108%). Similar to PNTD₂ = 4.1 mm, the maximum value of ER₂ decreases and the corresponding optimal AR₂ decreases as the PLR increases from 102% to 108%.

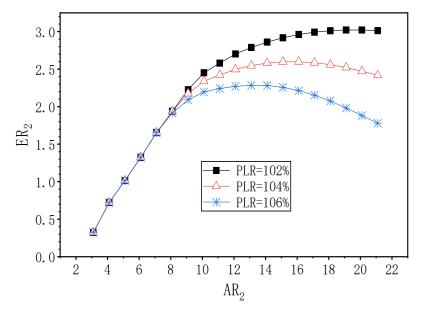


Figure 17. The variation of ER₂ with AR₂ under different PLR (PNTD₂ = 4.7 mm).

Figure 18 shows the change of ER₂ at PNTD₂ = 5.3 mm with AR₂ under the different PLR conditions. At PLR = 102%, as AR₂ changes from 2.9 to 19.9, ER₂ increases from 0.336 to a maximum of 2.663 at AR₂ = 16.9, thus, the best value for AR₂ is 16.9. Furthermore, the optimal value of ER₂ is increased by 1.008 when compared to the optimal ER₂ (1.655) at PLR = 108%. At PLR = 104%, ER₂ achieves a maximum value of 2.299 at AR₂ = 12.9.

Therefore, the optimal AR₂ is 12.9. In addition, the optimal value of ER₂ is increased by 0.645 when compared to the best ER₂ (1.654) at PLR = 108%. When PLR = 106%, ER₂ shows a trend of increasing first and then decreasing with the increase of AR₂. Its maximum value 2.050 is obtained at AR₂ = 10.9, hence, the optimum of AR₂ is 10.9. Compared with the optimal ER₂ (1.653) when PLR is 108%, the maximum ER₂ increases by 0.397. It can be seen that when PNTD₂ is 5.3 mm and PLR changes from 102% to 108%, the maximum value of ER₂ and the corresponding optimal AR₂ also show a decreasing trend. This phenomenon can be probably explained as follows: when the PLR increases, the pressure difference between the outlet and the secondary flow inlet pressure increases, in order to maintain the increased pressure lift; thus, the ER₂ usually drops and the suitable AR₂ reduces accordingly.

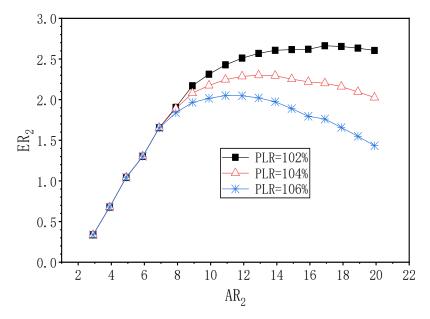


Figure 18. The variation of ER_2 with AR_2 under different PLR (PNTD₂ = 5.3 mm).

4.3.2. Optimized NXP₂

Figure 19 shows the influence of NXP₂ on ER₂ under different PLR when PNTD₂ is 4.1 mm. With given PLR = 102%, as NXP₂ increases from 18 mm to 30 mm, the change trend of ER₂ rises first and then decreases. Its maximum value of 2.486 is obtained when NXP₂ = 26 mm, and the maximum deviation of ER₂ is 1.944%. With given PLR = 104%, as NXP₂ increases from 18 mm to 26 mm, ER₂ increases from 2.341 to 2.382 and then decreases to 2.369, so the maximum deviation of ER₂ is 1.756%. With given PLR = 106%, ER₂ also shows a trend of first increasing and then decreasing, and its peak value of 2.269 is obtained at NXP₂ = 26 mm, and the maximum deviation of ER₂ is 1.584%. Therefore, it can be seen that when PNTD₂ = 4.1 mm, the optimal value of NXP₂ does not change with the change of PLR, and thus the influence of NXP₂ on ER₂ is far less than that of AR₂.

Figure 20 demonstrates the influence of NXP₂ on ER₂ under different PLR when PNTD₂ is 4.7 mm. When PLR is 102%, as NXP₂ changes from 18 mm to 24 mm, ER₂ rises from 1.932 to 1.950, and then decreases to 1.929 when NXP₂ is 30 mm, and the maximum deviation of ER₂ is 1.057%. When PLR is 104%, the change trend of ER₂ also increases first and then decreases, and its peak value of 1.936 appears at the value of 24 mm of NXP₂, while the maximum deviation of ER₂ is similar to the previous two, and its maximum value of 1.921 is obtained at NXP₂ = 24 mm, and the maximum deviation of ER₂ is 0.744%. Therefore, when PNTD₂ is 4.7 mm, the optimal value of NXP₂ is 24 mm, which does not change with the change of PLR.

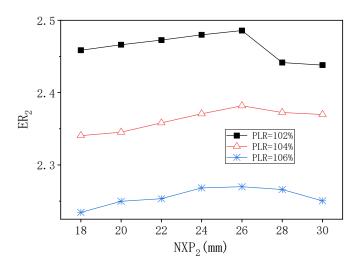


Figure 19. The variation of ER_2 with NXP₂ under different PLR (PNTD₂ = 4.1 mm).

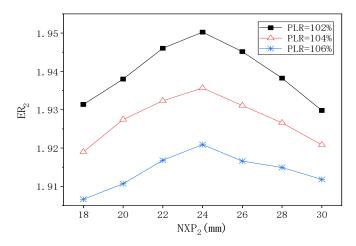


Figure 20. The variation of ER_2 with NXP₂ under different PLR (PNTD₂ = 4.7 mm).

Figure 21 shows the influence of NXP₂ on ER₂ under different PLR when PNTD₂ is 5.3 mm. The changing trend of ER₂ is the same under the three PLR conditions, that is, ER₂ increases first and then decreases, and all the maximum value of ER₂ appear at NXP₂ = 22 mm. Therefore, when PNTD₂ is 5.3 mm, the best value of NXP₂ is 22 mm, that is, it is not affected by the change of PLR.

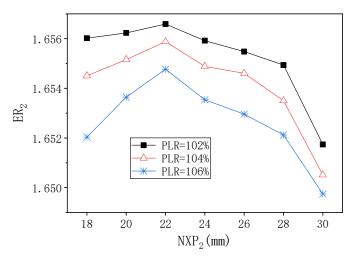


Figure 21. The variation of ER_2 with NXP₂ under different PLR (PNTD₂ = 5.3 mm).

5. Conclusions

In this paper, the CFD simulation method was first used to optimize the nozzle geometry of the second-stage ejector under different PNTD₂ with the operating conditions given in Table 1. Then, the effect of variable back pressure on the ejector performance was studied. Finally, three PLRs that place the ejector in critical or near critical mode were selected to study the influence of AR₂ and NXP₂ on the performance of the second-stage ejector. The main findings obtained are as follows:

- (1) When LC₂ and AC₂ change, the maximum values of ER₁ and ER₂ do not appear at the same length or angle. LC₂ = 25 mm and AC₂ = 12° are the relative optimal combination of values for the second-stage ejector nozzle;
- (2) With the increase of PNTD₂, ER₁ and ER₂ decrease with the increase of LC₂ and AC₂, and the PLR range of the ejector in the critical mode gradually increases;
- (3) The change of PLR has no effect on the performance of the first-stage ejector, but has a significant effect on the performance of the second-stage ejector; with the increase of PNTD₂, the influence of PLR on the performance of the second stage is gradually weakened;
- (4) When PNTD₂ is 4.1 mm, the optimal value of AR₂ decreases from 23.5 to 14.5 with the increase of PLR, and the peak value of ER₂ decreases from 3.354 to 2.480. When PNTD₂ is 4.7 mm, the optimal value of AR₂ decreases from 20.1 to 13.1 with the increase of PLR, and the maximum value of ER₂ decreases from 3.022 to 2.383. When PNTD₂ is 5.3 mm, with the change of PLR from 102% to 106%, the optimal value of AR₂ is from 16.9 to 10.9, and the peak value of ER₂ is reduced from 3.354 to 2.382;
- (5) The optimal value of NXP₂ is not affected by the change of PLR. When PNTD₂ is 4.1 mm, 4.7 mm and 5.3 mm, the corresponding optimal value of NXP₂ is 26 mm, 24 mm and 22 mm, respectively.

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Nomenclature

Symbols

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$PNTD_1$	primary nozzle throat diameter of first-stage ejector, mm
PNTD ₂	primary nozzle throat diameter of second-stage ejector, mm
LC ₁	convergent section length of primary nozzle, mm
LC ₂	divergent section length of primary nozzle, mm
AC_1	convergent section angle of primary nozzle, mm
AC_2	divergent section angle of primary nozzle, mm
'n	mass flow rate, g s ^{-1}
Р	pressure, kPa
Т	temperature, K or °C
Abbreviations	
AR	area ratio
CFD	Computational Fluid Dynamics
COP	coefficient of performance
EMERC	ejector-based multi-evaporator refrigeration cycle
ER	entrainment ratio
ERC	ejector-based refrigeration cycle

NXP PRR PRV	nozzle exit position pressure recovery ratio pressure regulating valve
TSE	two-stage ejector
Subscripts	
р	primary flow
S	secondary flow
0	outflow, optimum
1	first-stage ejector
2	second-stage ejector

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