

Hierarchical H-MOR Zeolite Supported Vanadium Oxide for Dimethyl Ether Direct Oxidation

Wenfeng Wang ^{1,2}, Xiujuan Gao ^{1,2}, Ru Feng ^{1,2}, Qi Yang ^{1,2}, Tao Zhang ¹, Junfeng Zhang ¹, Qingde Zhang ^{1,*}, Yizhuo Han ¹ and Yisheng Tan ^{1,*}

¹ State key Laboratory of Coal Conversion, Institute of Coal Chemistry, Chinese Academy of Sciences, Taiyuan 030001, China

² University of Chinese Academy of Sciences, Beijing 100049, China

* Correspondence: qdzhang@sxicc.ac.cn (Q.Z.); tan@sxicc.ac.cn (Y.T.); Tel: +86-351-4044-388 (Q.Z.); +86-351-4044-287 (Y.T.)

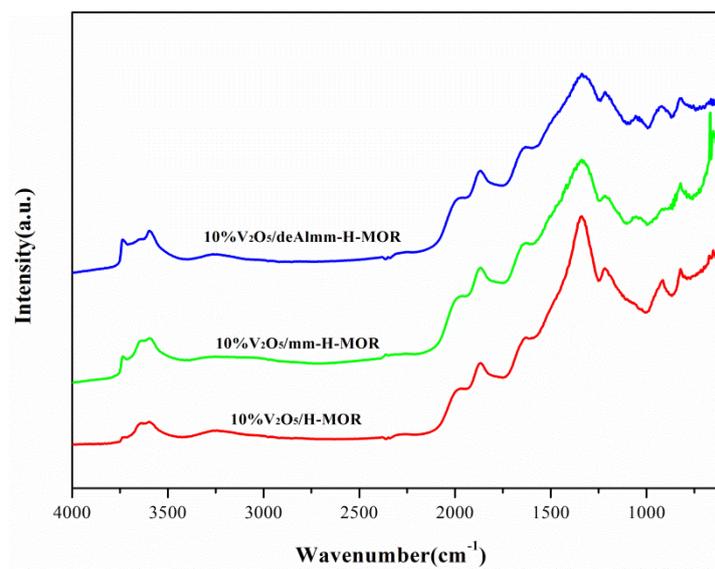


Figure S1. FT-IR spectra of vanadium oxide supported on post-synthesis H-MOR zeolites.

Table S1 Relative peak areas determined from ^{27}Al MAS NMR

Catalysts	CS(ppm)	I(%)	CS(ppm)	I(%)
10%V ₂ O ₅ /H-MOR	55	83.8	0	16.2
10%V ₂ O ₅ /mm-H-MOR	55	86.5	0	13.5
10%V ₂ O ₅ /deAlmm-H-MOR	55	89.3	0	10.7

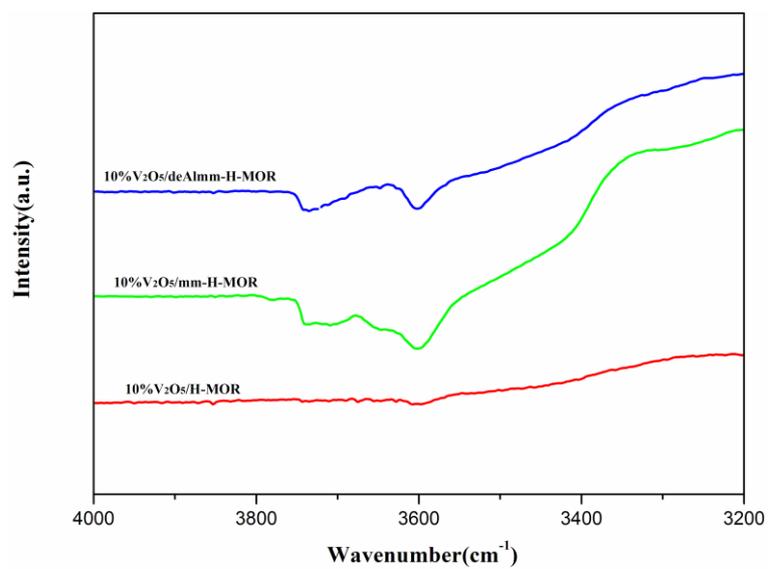


Figure S2. FT-IR spectra of adsorption of NH₃ on different catalysts with details of the OH region.

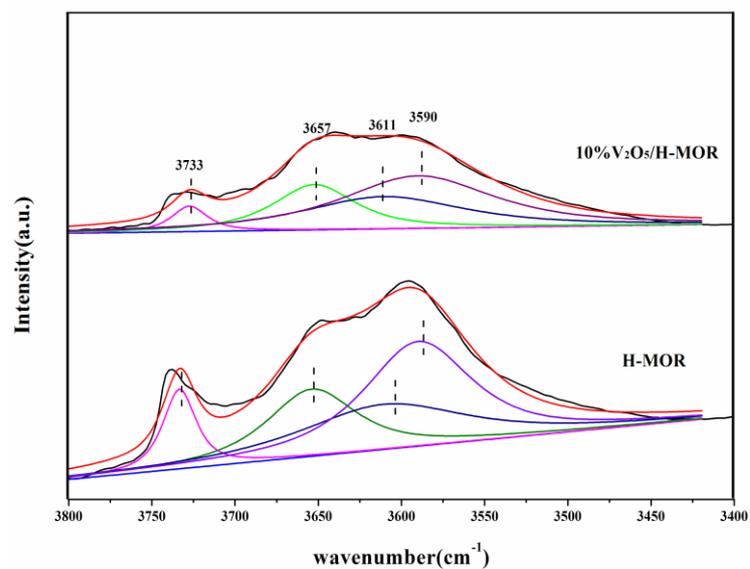


Figure S3. FT-IR spectra of the OH stretching region of the 10% $\text{V}_2\text{O}_5/\text{H-MOR}$ and H-MOR.

The relative numbers of protons in the 8-MR and 12-MR channels were determined by the deconvolution of the OH groups in FT-IR spectra; the bands at 3590 cm^{-1} and 3611 cm^{-1} are assigned to the 8-MR and 12-MR, respectively. The result shows that about 60% of the acid sites are located in 8-MR.

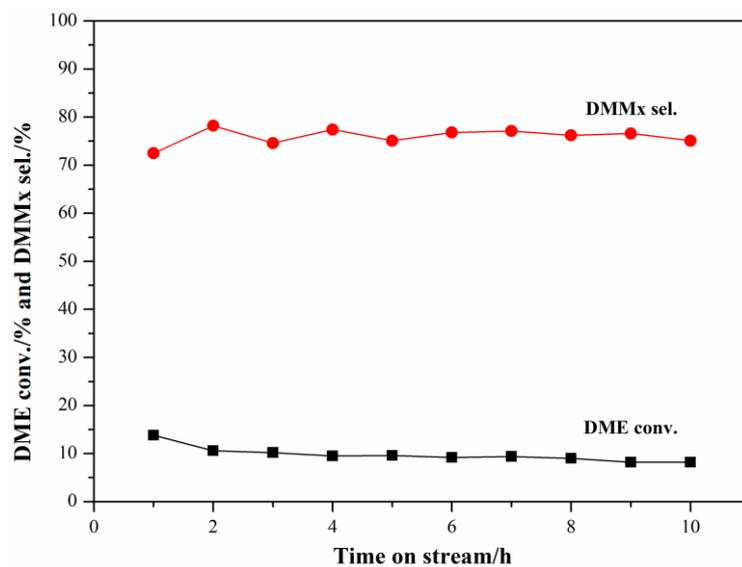


Figure S4. Catalytic performance of DME direct oxidation to DMMx over 10%V₂O₅/deAlmm-H-MOR during 10h on stream at the conditions of 503K, atmospheric pressure, O₂/DME molar ratio = 1, and GHSV of 3600 h⁻¹.