

Article

Elucidation and Characterization of New Chlorinated By-Products after Electrochemical Degradation of Hydrochlorothiazide Using Graphite–Poly Vinyl Chloride Electrode

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Abstract: This paper describes an electrochemical treatment process of hydrochlorothiazide (HDZ) under different conditions such as initial concentration, sodium chloride and applied voltage. In this present study, HDZ was treated by electrochemical oxidation process using graphite-PVC composite electrode as anode and Platinum (Pt) as cathode. All results were analyzed using liquid chromatography-time of flight/mass spectrometry (LC-TOF/MS). It was found that at high applied voltages, and high amounts of NaCl, the electrochemical treatment process was more efficient. The removal% of HDZ was 92% at 5 V after 60 min. From the obtained results, the electrochemical oxidation process of HDZ followed pseudo first order with rate constant values ranged between 0.0009 and 0.0502 min⁻¹, depending on the experimental conditions. Energy consumption was also considered in this study, it was ranged between 0.9058 and 5.56 Wh/mg using 0.5, 0.3 and 0.1 g NaCl within interval times of (10, 20, 30, 40, 50, 60, 70, and 80 min). Five chlorinated and one non-chlorinated by-products were formed and analyzed in negative ionization (NI) mode during the electrochemical process. Due to the strong oxidizing potential of the chlorine (Cl₂) and hypochlorite ion (ClO⁻), HDZ and its by-products were removed after 140 min. Furthermore, a novel synthesis of chlorothiazide as one of the new by-products was reported in this present study. Toxicity was impacted by the formation of the by-products, especially at 20 min. The inhibition percentage (I%) of *E. coli* bacteria was decreased to be the lowest value after 140 min.

Keywords: hydrochlorothiazide; electrochemical oxidation process; solid phase extraction; LC-TOF/MS; toxicity

1. Introduction

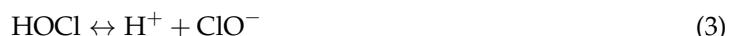
It is well known that pharmaceuticals are biologically active compounds, often used to reduce pain in humans and animals. In Malaysia, the analysis of pharmaceuticals is very rare except in some previous studies [1–3]. The occurrence of these compounds was observed frequently in a Malaysian aquatic environment. This frequent detection may be attributed to the fact that the conventional wastewater treatment plants are not sufficient to remove the pharmaceuticals [4,5]. Although the concentration of these pollutants is low in the environment, these pharmaceuticals may pose adverse effects on the organisms and humans due to long-term exposure [6–8].

Among these pharmaceuticals is hydrochlorothiazide, which is one of the most consumed drugs in Malaysia; between 2606 and 3443 kg/year was consumed from 2011–2014 as reported by the Ministry of Health [9].

Hydrochlorothiazide, chemically known as 6-chloro-3,4-dihydro-2H-1,2,4-benzothiadiazine-7-sulfonamide 1,1-dioxide, is a widely used thiazide diuretic. It is used as human medicine to reduce the reabsorption of electrolytes from the renal tubules. These results increased excretion of water and electrolytes, including sodium, potassium, chloride, and magnesium [10]. Based on the literature, the removal hydrochlorothiazide was investigated by different processes. Hydrochlorothiazide was degraded under hydraulic, photocatalytic, and thermal stress conditions, however, only two by-products were separated using high performance liquid chromatography [11]. Brigante et al. [12] reported that only three by-products were generated after direct sunlight treatment of HDZ. Hydrochlorothiazide was subjected to high temperature, humidity, and UV-visible light under wide range of pH. In one experiment, Gupta et al. [13] reported that HDZ was treated electrochemically and he found that after combination with the photocatalytic process the results were better. Consequently, he found that removal% was 50, 80, and 99% using photocatalytic, electrochemical, and photo-electrochemical, respectively, after 80 min of treatment. Hydrochlorothiazide was also treated by biological treatment unit: no more than 10% was removed as reported by Radjenović et al. [14]. However, the removal of HDZ could be enhanced significantly after a combination of ozonation with a biodegradation process [15].

It is well known that electrochemical technologies have been developed to eliminate the pollutants from wastewater containing organic pollutants. These technologies could be classified into electrochemical oxidation, the electro-fenton process, electrocatalysis, and photoassisted systems [13,16–21].

In electrochemical oxidation process, the direct and indirect oxidation process could occur on the surface of anode and/or at the bulk solution, respectively, in order to release ClO^-/HOCl as an oxidizing agent [22]. Removal of pollutants depends on the active chlorine, Cl_2/ClO^- , which is strongly dependent on the presence of NaCl as a supporting electrolyte. This event can be explained by the primary transformation of Cl^- into Cl_2 then into ClO^-/HOCl [23].



In the degradation process, the most common question is “what is the fate of the target compound and how to identify the by-products after treatment?”. The by-products could be varied depending on the type of treatment. In this report, the electrochemical oxidation process was investigated using graphite-poly vinyl chloride (PVC) as an anode. Some of the aims of the study are as follow: (1) to investigate the efficiency of the electrochemical process for the removal of HDZ under different experimental conditions, (2) to evaluate the energy consumption and kinetics during the

electrochemical process, (3) to identify the by-products formed during the electrochemical treatment process using LC-TOF/MS as well as the evaluation of the toxicity after treatment.

2. Results and Discussion

2.1. Electrochemical Catalytic Activity Evaluations

Removal of HDZ was investigated using an electrochemical treatment process under different conditions such as initial concentration, applied voltage, and sodium chloride. It was observed that the efficiency of electrochemical process was influenced by the generation of hypochlorite ions (ClO^-), which is the most effective oxidizing agent for the removal of pollutants.

2.1.1. Effect of Initial Concentration

Figure 1a shows the removal% of HDZ at different initial concentration (2, 5, and 10 mg/L). Experimental results showed that the removal% was decreased as the initial concentration increased in which it was 50, 72, and 92% using 10, 5, and 2 mg/L, respectively after 60 min. This phenomenon has been reported previously by Mussa et al. [24]. The reason may be attributed to the fact that the number of moles of HDZ at high initial concentration is more than its number at low initial concentration.

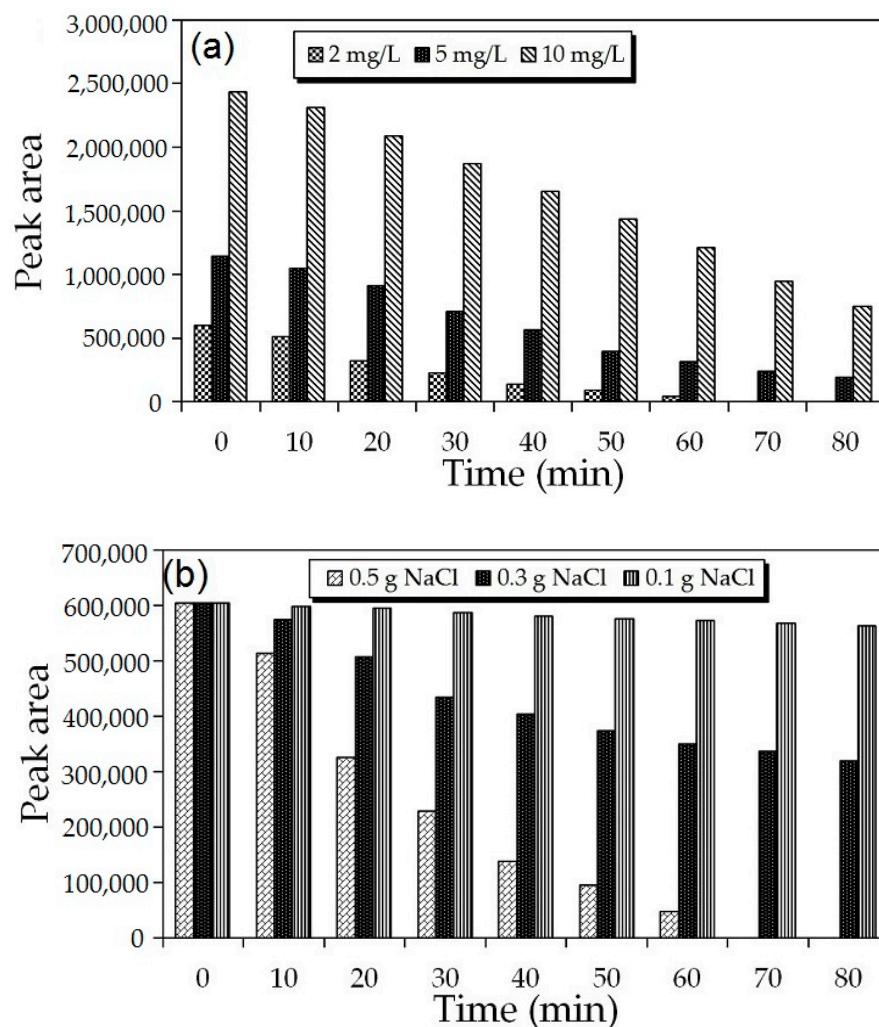


Figure 1. Cont.

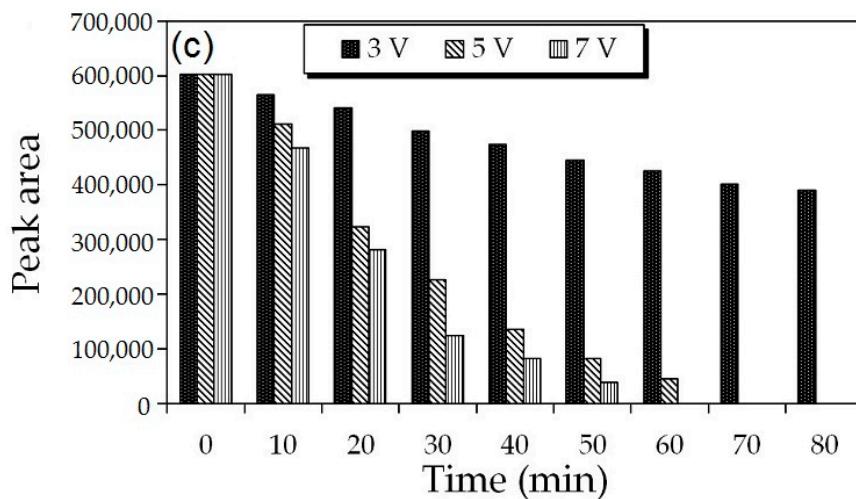


Figure 1. Effect of changing (a) initial concentration of hydrochlorothiazide on the removal% (0.5 g NaCl and 5 V); (b) amount of sodium chloride on the removal% (2 mg/L of HDZ and 5 V); (c) applied voltage on the removal% (2 mg/L of hydrochlorothiazide (HDZ) and 0.5 g NaCl) throughout electrochemical oxidation process of 100 mL solution.

2.1.2. Effect of NaCl

Several experiments were conducted to study the removal behavior under different amounts of NaCl (0.1, 0.3, and 0.5 g). Experimental results showed that the most of HDZ was eliminated effectively using graphite-PVC anode using 0.5 g NaCl. The removal of HDZ has been reduced sharply at low amount of NaCl of 0.1 and 0.3 g (Figure 1b). In the presence of 0.1 g NaCl, there is no significant removal of HDZ compared to other amounts of NaCl. The role of NaCl using electrochemical oxidation process could be attributed to the formation of active oxidizing agent (ClO^-) as presented in Equations (1)–(4).

In electrochemical oxidation process, low energy consumption is preferred unless the removal% is high (Table 1). It was observed that the highest energy consumption of 5.56 Wh/mg and low removal% of <1% were determined using 0.1 g NaCl after 10 min of electrochemical process. Energy consumption values were mostly similar between 0.3 and 0.5 g NaCl except at the beginning of treatment. The lowest energy consumption was 0.91 Wh/mg in the presence of 0.5 g NaCl while it was 1.34 Wh/mg using 0.3 g NaCl after 20 min. From the results, 0.5 g NaCl was the best choice for further experiments.

Table 1. Energy consumption of HDZ under effect of sodium chloride and applied voltage.

Time (min)	Energy Consumption (Wh/mg)			Energy Consumption (Wh/mg)		
	Effect of NaCl (g)			Effect of Applied Voltage (V)		
	0.1 g	0.3 g	0.5 g	3 V	5 V	7 V
10	5.208333	2.488626	1.388888	0.83333	1.388888	2.386363
20	5.555555	1.622934	0.905797	0.99765	0.905797	1.981132
30	4.629629	1.339286	1.008065	0.88235	1.008065	1.993671
40	4.273504	1.515152	1.08225	0.95238	1.08225	2.44186
50	4.528986	1.644736	1.240079	0.96154	1.240079	2.822581
60	4.90196	1.785714	1.358696	1.034483	1.358696	-
70	4.943503	1.988636	-	1.060606	-	-
80	4.975124	2.127659	-	1.142857	-	-

2.1.3. Effect of Applied Voltage

Figure 1c showed that the effect of applied voltage on the removal% of HDZ. Comparing the removal% of 3, 5, and 7 V, it is obvious that the efficiency of electrochemical treatment at 7 V was greater than that of 3 V. However, this finding was reported by Mussa et al. [25].

It is well known that high applied voltage may consume high energy so this concept was considered in this study. From Table 1, energy consumption was very high at 7 V comparing to 5 V. On the other hand, removal% was not much different between 7 and 5 V under same conditions. It could be concluded that the removal% at 5 V is more preferred compared to 7 V because the energy consumption was 1.24 and 2.822 Wh/mg at 5 and 7 V, respectively. Although energy consumption at 5 and 3 V is almost similar, 5 V was selected for further experiments due to the high removal% of 92% and 29%, respectively after 50 min.

2.2. Electro-Reaction Kinetics

The kinetics studies of the electrochemical oxidation process were investigated under different conditions: NaCl amount, applied voltage, and initial concentration as presented in Table 2. It is well known that most of catalytic reactions could follow a second-order reaction, as described by the Equation (5) [26,27].

$$\frac{d[HDZ]_t}{dt} = -k_{app}[ClO^-]_t[HDZ]_t \quad (5)$$

where k_{app} is the apparent second-order rate coefficient; $[ClO^-]_t$ is the total concentration of ClO^- species at the reaction time of t ; $[HDZ]_t$ is the total concentration of the HDZ at the reaction time of t .

Table 2. Pseudo first order rate constants for hydrochlorothiazide under different conditions such as initial concentration, sodium chloride concentration and applied voltage.

Parameters	Quantity	No. Points	Kinetic Equation	Rate Constant (min^{-1})	Correlation Coefficient (R^2)
Initial concentration (mg/L)	2	6	$\ln(A/At)^* = -0.0379x$	0.0379	0.9673
	5	8	$\ln(A/At) = -0.0210x$	0.0210	0.9684
	10	8	$\ln(A/At) = -0.0125x$	0.0125	0.9334
Sodium chloride (g)	0.1	8	$\ln(A/At) = -0.0009x$	0.0009	0.9917
	0.3	8	$\ln(A/At) = -0.0087x$	0.0087	0.9642
	0.5	6	$\ln(A/At) = -0.0379x$	0.0379	0.9673
Applied voltage (V)	3	8	$\ln(A/At) = -0.0057x$	0.0057	0.9931
	5	6	$\ln(A/At) = -0.0379x$	0.0379	0.9673
	7	5	$\ln(A/At) = -0.0502x$	0.0502	0.9710

* A: $[HDZ]_0$, At: $[HDZ]_t$.

In the presence of a high excess of ClO^- , the concentration remains always constant throughout the reaction (i.e., $[ClO^-]_t = [ClO^-]_0$). Hence, $k_{app} \cdot [ClO^-]_t$ could be regarded as a constant so the pseudo-first-order kinetic constant k_{obs} is introduced as obtained in Equation (6).

$$\frac{d[HDZ]_t}{dt} = -k_{obs}[HDZ]_t \quad (6)$$

After integration Equation (6) and rearranged it, Equation (7) could be presented as follow:

$$\ln([HDZ]_t/[HDZ]_0) = -k_{obs}t \quad (7)$$

According to this equation, $\ln([HDZ]_t/[HDZ]_0)$ was plotted versus time to generate straight line, correlation coefficient (R^2) ≥ 0.9334 , with a slope of $-k_{obs}$. Electrocatalytic-kinetics rate constants were presented in Table 2. It was observed that in the presence of NaCl and high applied voltage, the rate constant value becomes high. The reason may be attributed to the generation of ClO^- , which contributes strongly for the elimination of HDZ. However, the values of k_{obs} were 0.0379, 0.0087, and 0.0009 min^{-1} in the presence of 0.5, 0.3, and 0.1 g NaCl, respectively. In case of applied voltage, high k_{obs} of 0.0502 min^{-1} was observed at 7 V which is (1.3) times greater than k_{obs} at 5 V and ten times greater than k_{obs} at 3 V. For further investigation, electro-reaction kinetics was tested at different initial concentration of HDZ. From Table 2, the highest rate constant was conserved with the lowest initial concentration. k_{obs} values were arranged as follow: 0.0379, 0.0210, and 0.0125 min^{-1} for 2, 5, and 10 mg/L, respectively. The reason why low k_{obs} was obtained with high initial concentration at

fixed volume (100 mL) may due to the fact that the number of molecules of HDZ at 10 mg/L which is more than its number of molecules at 2 mg/L.

2.3. Identification of the By-Products

In this present study, LC-TOF/MS chromatograms of the degradation solution of HDZ were constructed. In general, five chlorinated and one non-chlorinated by-products were identified and analyzed under following conditions: concentration of HDZ of 200 $\mu\text{g}/\text{L}$, applied voltage of 5 V, sample volume of 100 mL and 0.5 g NaCl after 20 min of electrochemical oxidation process.

2.3.1. Monitoring the By-Products

Figure 2 shows the profile chromatogram for the separation of by-products on Gemini 5 μm NX 110 Å C18 column (2 mm \times 150 mm, phenomenex) using LC-TOF/MS. It was observed that the extracted ion chromatograms (EIC) after 20 min of electrochemical treatment were well separated and identified. All products were detected in NI mode with high signal-to-noise ratio (S/N) ranged between 60 and 628.

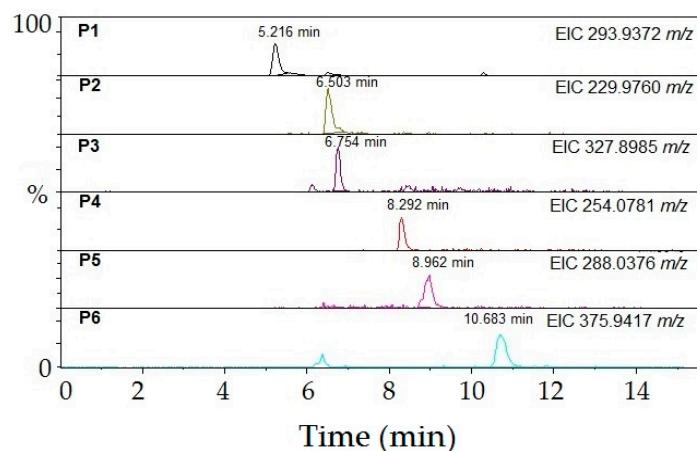


Figure 2. Liquid chromatography-time of flight/mass spectrometry (LC-TOF/MS) chromatograms of all HDZ by-products.

All by-products were monitored within 160 min to evaluate the efficiency of electrochemical oxidation process. LC-TOF/MS instrument revealed the formation of P1, P2, P3, P4, P5 and P6 at retention times (t_R) of 5.216, 6.503, 6.754, 8.292, 8.962 and 10.683 min, respectively after 20 min of electrochemical oxidation process. The appearance and dis-appearance profile as presented in Figure 3 is an indication of the formation the by-products.

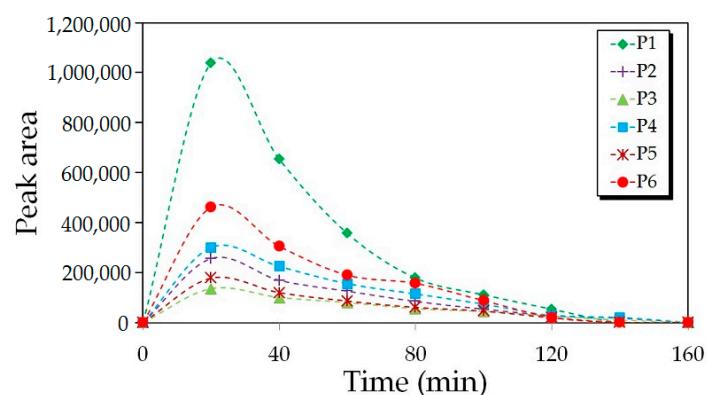


Figure 3. Monitoring the by-products using LC-TOF/MS: 100 mL of solution, 5 V, 0.5 g NaCl, and 200 $\mu\text{g}/\text{L}$ HDZ.

As observed in the formation profile curves, the by-products were generated completely after 20 min of treatment then they were decreased with the time.

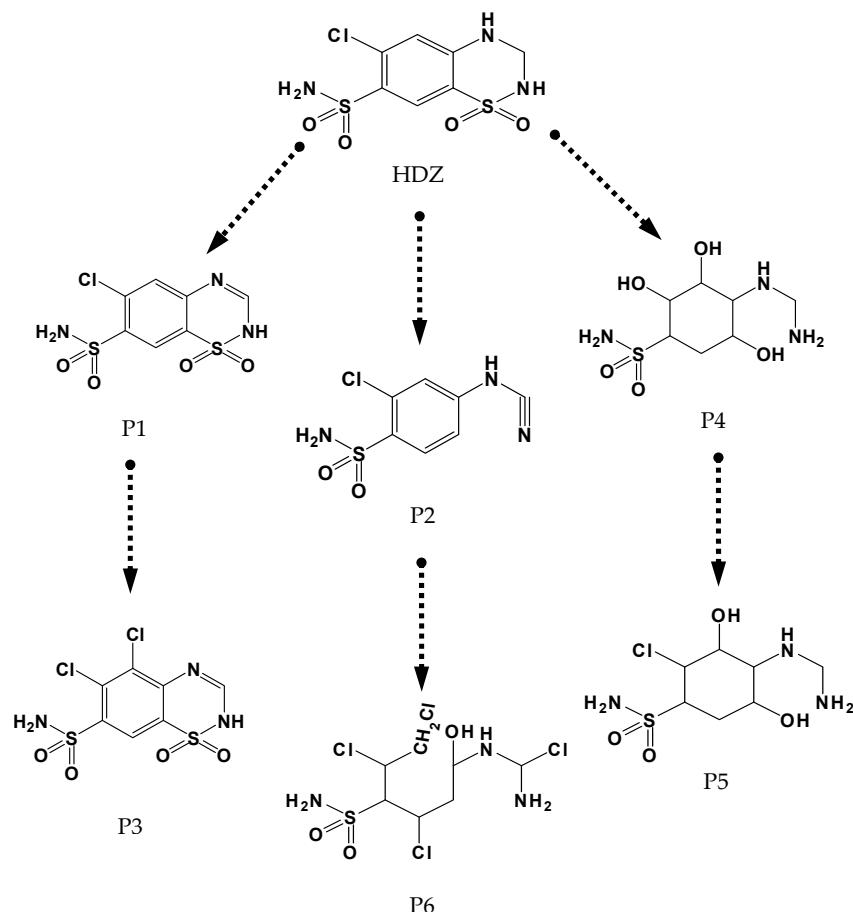
2.3.2. Electrochemical Oxidation Pathway of HDZ

Few studies were reported about the identification of the by-products of HDZ so to achieve this critical point, the electrochemical degraded sample was analyzed in NI mode using LC-TOF/MS. Table 3 presents the retention times, elemental composition and accuracies (in ppm) for all by-products.

Table 3. Accurate mass measurements obtained by LC-TOF/MS for the by-products after electrochemical oxidation treatment of hydrochlorothiazide.

By-Products	t _R (min)	Composition Molecular Ion	Error (ppm)	m/z	S/N
P1	5.216	C ₇ H ₅ ClN ₃ O ₄ S ₂	0.3	293.9372	628
P2	6.503	C ₇ H ₅ ClN ₃ O ₂ S	0.16	229.9760	158
P3	6.754	C ₇ H ₄ Cl ₂ N ₃ O ₄ S ₂	-0.29	327.8985	60
P4	8.292	C ₇ H ₁₆ N ₃ O ₅ S	0.33	254.0781	113
P5	8.962	C ₇ H ₁₅ ClN ₃ O ₅ S	0.48	288.0376	63
P6	10.683	C ₇ H ₁₄ Cl ₄ N ₃ O ₄ S	0.19	375.9417	108

The molecular formula for all by-products: P1, P2, P3, P4, P5, and P6 were C₇H₅ClN₃O₄S₂, C₇H₅ClN₃O₂S, C₇H₄Cl₂N₃O₄S₂, C₇H₁₆N₃O₅S, C₇H₁₅ClN₃O₅S, and C₇H₁₄Cl₄N₃O₄S, respectively. Only one by-product (P4) was non-chlorinated while the other five are chlorinated by-products as presented in Scheme 1.



Scheme 1. Proposed pathway degradation of the by-product.

m/z 293.9372→295.9348, *m/z* 229.9760→231.9726 and *m/z* 288.0376→290.0353, respectively. Figure 4c, presents the di chlorine-HDZ by-product ($C_7H_4Cl_2N_3O_4S_2$, −0.29 ppm), which has two chlorine atoms in the structure. However, the mass spectra profile exhibited three main peaks at *m/z* 327.8985, 329.8982 and 331.9007 with main probabilities of 100%:65%:11%, respectively. After careful examination of the ion cluster in Figure 4e, it was observed that it should be multi-chlorine-HDZ product there. The five main mass peaks of *m/z* 375.9417, 377.9390, 379.9363, 381.9344, and 383.9327 were separated by *m/z* 2 unit. The isotopic peak abundance ratio of 77%:100:49%:11%:1%, indicating that this product contained four chlorine atoms.

2.4. Toxicity Assessment

Toxicity is an important factor in the assessment of the electrochemical process in terms of the ecological risk of HDZ and its by-products.

It is very common that some by-products are more toxic than parent compound itself so evolution of the toxicity for HDZ and its by-products is necessary.

Toxicity was investigated by measuring changes in the neutral emission of the luminescent bacteria *E. coli* in samples collected after different interval times (0, 20, 40, 60, 80, 100, 120, 140, and 160 min).

Based on the results in Table 4, the sharp inhibition of bacteria (73–68%) was observed between 20 and 40 min of electrolysis process, this trend may be attributed to the formation of by-products at highest concentration. Toxicity is completely impacted by by-products, however, after 100 min the inhibition of bacteria was less compared to its inhibition before treatment (i.e., in the presence of HDZ only). This finding may be attributed to the fact that HDZ and its by-products were eliminated.

Table 4. Toxicity evolution of HDZ after electrochemical oxidation process.

Time (min)	0	20	40	60	80	100	120	140	160
I%	43%	73%	68%	57%	46%	40%	35%	33%	31%

3. Experimental

Hydrochlorothiazide was supplied by Sigma-Aldrich (St. Louis, MO, USA, ≥98%). Organic solvents and other chemicals used were HPLC-grade from Sigma-Aldrich (St. Louis, MO, USA, ≥98%). Graphite powder was obtained from University Kebangsaan Malaysia (Bangi, Malaysia). All aqueous solutions were prepared with de-ionized water (DIW) with conductivity ≤18 S/cm at ambient temperature. NaCl was purchased from Merck (Darmstadt, Germany) with high purity ≥99.5%. *Escherichia coli* (ATCC 25922/USA) bacteria was collected from Ecological Engineering lab, Malaysia-Japan International Institute of Technology (Kuala Lumpur, Malaysia). Mueller Hinton Broth as nutrient broth was obtained from Merck (Darmstadt, Germany).

3.1. The Electrochemical Cell

The electrochemical cell consists of the cathode, a platinum sheet of 1.5×1.5 cm dimensions, and the anode, graphite-PVC composite, which was opposite to the cathode and separated by 4 cm. The anode was bonded to copper or silver wire using epoxy paint glue and it was 20 mm diameter. A full scheme of making graphite-PVC electrode pellet was shown in Figure 5. The electrodes were operated using DC power supply, Thurlby Thandar Instruments Ltd, St., Ives Cambridgeshire, England (CPX200 DUAL, 35 V 10 A PSU). The electrochemical cell volume was about 100 mL. All detailed information for the preparation of the electrodes (cathode and anode) was reported by our previous study [25].

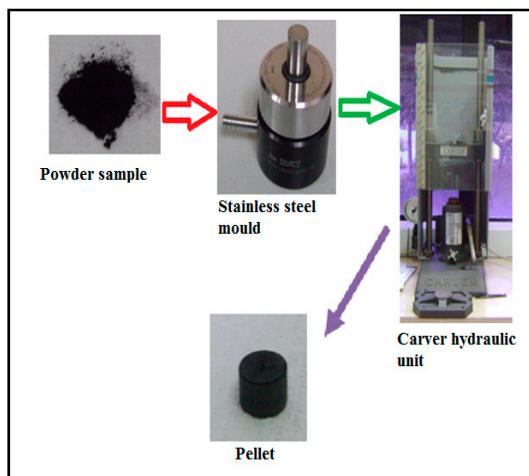


Figure 5. Steps of preparing graphite-PVC pellet.

A 100 mL of HDZ solution was electrochemically treated at different intervals (0, 10, 20, 30, 40, 50, 60, 70, and 80). However, energy consumption was investigated at different values of applied voltages and sodium chloride during the electrochemical oxidation process to ensure that the present study is preferred for this purpose. HDZ was tested without switching on power as a control test to confirm that the removal of HDZ is not due to the adsorption to the electrodes.

A solution of 2 mg/L was subjected to non-electrochemical process (i.e., switch off DC power) for 60 min at a fixed amount of 0.5 g NaCl. All samples were analyzed and compared to the origin solution using LC-TOF/MS.

3.2. Preparation of HDZ Solution

Hydrochlorothiazide (0.01 g) dissolves in 10 mL of methanol to prepare a stock solution of 1000 mg/L. Subsequent concentrations 2, 5 and 10 mg/L were prepared after diluting in de-ionized water.

3.3. Extraction of the By-Products

To identify the by-products, electrochemical treatment experiments were performed in 100 mL of HDZ solution. The initial concentration of HDZ was 200 µg/L in the presence of sodium chloride of 0.5 g and applied voltage of 5 V. After 20, 40, 60, 80, 100, 120, 140, and 160 min, a 100 mL of treated samples were subjected to the following pre-treatment samples using solid phase extraction (SPE) before their injection to LC-TOF/MS. All samples were filtered using 0.45 Whatman (Little, Chalfont, UK) filter paper and then loaded to Oasis HLB (3 cc, 60 mg, Waters, Milford, MA, USA) cartridges using a 10-sample vacuum manifold which was first preconditioned with 2 mL MeOH and 2 mL DIW. The samples were loaded at a flow rate of 3 mL/min under vacuum conditions. Cartridges were dried under vacuum for 5 min at 15 mL/min to remove residual water. All by-products were subsequently eluted to 12 mL glass tubes by sequentially passing 5 mL methanol. After that, evaporation until dryness was achieved under a gentle stream of N₂ gas. Dry extracts were reconstituted with 1.0 mL MeOH-DIW (10:90, v/v), 30 µL of the extract was automatically injected into the LC-TOF/MS system for analysis.

3.4. Chemical Analysis

LC-TOF/MS separation of the degradation solutions were preliminarily performed on a Gemini 5 µm NX 110Å C18 column (2 mm × 150 mm, Phenomenex) by a Dionex Ultimate 3000/LC 09115047 (Sunnyvale, CA, USA) system equipped with a vacuum degasser, a quaternary pump, and an auto-sampler. Data were acquired by the Brucker DataAnalysis software (Fahrenheitstr.4, Bremen, Germany). The origin compound and its by-products were analyzed only in NI mode, however, no any compound was detected in positive ionization (PI) mode. The mobile phase and elution

program were presented in Table 5. The by-products were detected as de-protonated molecular ions $[M-H]^-$. Additional confirmation of the by-products identity was accompanied by retention time. Further detailed information for the mass setting could be referred to the previous study [25].

Table 5. Chromatographic separation of hydrochlorothiazide and its by-products for NI modes.

Negative Ion						
Mobile Phase	A: 0.1% FA in DIW B: ACN-MeOH (2:3, v/v)					
Flow Rate	0.3 mL/min					
Injection Volume	30 μ L					
Gradient Program	Time (min) B%	0 5%	5 95%	10 95%	10.1 5%	15.1 5%

3.5. Toxicity Test

After electrochemical oxidation process, the toxicity of HDZ and its by-products was evaluated on samples collected at different intervals (0, 20, 40, 60, 80, 100, 120, 140 and 160 min). Toxicity measurements were performed by modified ToxTrakTm method 10017 using HACH UV-spectrophotometer instrument (model DR 2600, Woodbridge, VA, USA), based on the determination of the inhibition of the bioluminescence of the bacterium *Escherichia coli* (ATCC 25922). It was activated by adding 1.0 mL of *E. coli* to 20 mL of Mueller Hinton nutrient broth Merck, (Darmstadt, Germany) then incubated for 24 h at 37 °C until becoming turbid (turbidity indicates bacterial growth). However, 1.0 mL of activated bacteria and 1.0 mL of broth were added to 1.0 mL of treated samples after different intervals, then all samples were incubated for 24 h at 37 °C.

These assays are based on the decay of the light emitted by the bacterium when exposed to toxic chemical compounds. The percentage of inhibition (I%) was calculated according to Equation (8).

$$I\% = \left[1 - \frac{Abs_s}{Abs_C} \right] \times 100\% \quad (8)$$

where I% is the percentage of inhibition; Abs_s is the absorbance of treated sample; Abs_C is the absorbance of control sample.

4. Conclusions

In this research work, hydrochlorothiazide was treated using electrochemical oxidation process. The electrochemical process showed that HDZ and its by-products were eliminated within 140–160 min using graphite-PVC composite electrode. This present study was reported for the first time explaining the elucidation of the formation of chlorinated by-products. Electrochemical oxidation process for HDZ was investigated in the presence of NaCl as supporting electrolyte under different applied voltage. Pseudo first-order kinetics was the dominant during the treatment process in which the rate constant was ranged between 0.0009 and 0.0379 min^{-1} .

The formation of chlorinated products was enhanced strongly at the first 20 min then most of by-products were eliminated after 80 min. Six by-products were formed and analyzed using LC-TOF/MS. However, chlorothiazide, a diuretic and antihypertensive drug, was investigated as one of the by-products in the present study. The formation of chlorinated by-products exhibited an impact of bacteria in which the inhibition was 73% at 20 min. However, the toxicity was reduced to be 35% after 130 min.

Author Contributions: Z.H.M. and F.F.A.-Q. initiated the research work. The electrochemical process setup and preparation of graphite-PVC composite were conducted by Z.H.M. Elucidation of the by-products using LC-TOF/MS was provided by F.F.A.-Q. Funding Acquisition was provided by A.Y., H.H., S.A. and S.C. Revision the manuscript before submission was provided by H.H. All authors read and approved the final manuscript.

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