



Article The Quick Removal of Toxic Dye Molecules by an Efficient Adsorptive BiOI/Bi₂MoO₆ Heterostructure

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Abstract: Adsorption is a low-energy, economical, and efficient method for pollutant removal from water. Because of their unique structure, large specific surface area (SSA), and non-toxicity, bismuthbased semiconductors, usually researched for the photodegradation of organic molecules, are also excellent for dark adsorption processes. Here, a three-dimensional adsorbent with a heterostructure with a hydrangea-like shape made of Bi₂MoO₆ (BMO) and BiOI (BOI) was synthesized by a onepot solvothermal process and investigated for the adsorption of toxic dyes. BOI/BMO with an I-to-Mo ratio of 2.0 adsorbed 98.9% of the model pollutant rhodamine B (RhB) within 5 min with a maximum adsorption capacity of 72.72 mg/g in the dark at room temperature. When compared to pure BMO, the BOI₂/BMO heterostructure was 14.1 times more performant because of its flower-like morphology with multiple planes, an SSA that was 1.6-fold larger, increased porosity, the formation of heterojunctions, and a negative surface charge attracting RhB. Further investigation indicated that adsorption by BOI₂/BMO fitted the pseudo-second-order kinetic and the Langmuir isotherm models. In addition, the thermodynamic analysis showed that it was a spontaneous exothermic process probably relying on physisorption. Thus, the BOI/BMO adsorbent developed here is promising for the fast removal of toxic dyes from industrial wastewater.

Keywords: BiOI/Bi₂MoO₆; heterostructure; rhodamine B; dark adsorption; kinetics; thermodynamic

1. Introduction

Water resources are vulnerable to organic dye contaminants released by the printing, textile, leather, and paper industries [1]. As much as 17% to 20% of all hydrosphere pollution comes from industrial dyes [2]. One of these dyes, rhodamine B (RhB), is a widely employed xanthene that damages ecosystems because of its high solubility and stability, poor biodegradability, as well as a lasting effect on aquatic life [3–5]. In addition, RhB is suspected to be cardiotoxic, mutagenic, and carcinogenic for humans [6,7]. Other examples of problematic dyes often found in wastewater include the azobenzene derivative methyl orange (MO) and the thiazine methylene blue (MB), both of which impact negatively human health as well as aquatic flora and fauna [8,9].

Traditional wastewater treatments including filtration, flocculation, aeration, and sedimentation are somewhat efficient for the removal of RhB and other dyes [10]. However, these techniques suffer from limitations such as secondary pollution, high cost and energy requirement, and insufficient quality of the water effluent. For these reasons, advanced



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). approaches and materials are being researched to eliminate aqueous dye pollution in a cost-effective manner. This includes the development of systems for the photocatalytic oxidation, biodegradation, chemical coagulation, and adsorption of dyes [11–18]. Among these, adsorption is widely investigated because of its simplicity, low energy consumption, high efficiency, biocompatibility, and tolerance to toxic molecules [19]. It is also easy to operate and functional over a wide range of pH and other environmental parameters [20].

In the field of pollutant removal, Bi-based semiconductors are mostly studied for the photocatalytic degradation of toxic molecules [7,11,21,22]. Because of their large specific surface area (SSA), non-toxicity, and unique structure, these materials are now also getting developed as dark adsorbents. This includes the adsorption of dyes and metals by BiOBr, BiOCl, Bi₂MoO₆ (BMO), Bi₂WO₆, BiVO₄, and BiO₂CO₃ [23–27].

BMO and the Bi oxyhalides BiOBr and BiOCl have been combined for adsorption processes, mainly because stable heterostructures have an increased SSA, resulting in a larger number of contact sites with pollutants compared to homostructures [22,27,28]. BMO is an Aurivillius oxide made of MoO_4^{2-} slabs interspaced with $[Bi_2O_2]^{2+}$ layers [29,30]. This n-type semiconductor has a narrow energy bandgap (Eg), good stability, and is environmentally friendly, which is why it is a good candidate for catalyzing visible-light-driven pollutant oxidation [31,32]. In addition, BMO has a large SSA, and its surface is permeable [33]. These properties make BMO suitable for adsorption processes [22,34].

A third Bi oxyhalide, BiOI (BOI), has also been coupled with BMO and the resulting heterostructure has been investigated for the photocatalytic degradation of organic pollutants, but never for dark adsorption [33]. BOI is a ternary V-VI-VII semiconductor where $[Bi_2O_2]^{2+}$ layers alternate with I⁻ layers [35]. In this tetragonal structure, the Bi and O elements in the $[Bi_2O_2]^{2+}$ layer are attached covalently while the I⁻ ions form Van der Waals bonds with $[Bi_2O_2]^{2+}$ [35]. Like BMO, BOI has a narrow E_g and can absorb a large part of the visible light spectrum, which is excellent for photocatalytic applications [33]. BOI is also known to have a high adsorptive capacity, which is related to its suitable SSA and porosity [36,37]. Furthermore, the synthesis method of BOI can be adjusted to obtain three-dimensional flower-like structures with an expanded surface maximizing interaction with pollutants [38].

In this work, we investigated the dark adsorption capacity of a BOI/BMO composite for the removal of RhB and other dyes from water. After its synthesis via a one-pot solvothermal method, the composition, surface, and morphology of the heterostructure were characterized by different spectroscopic and microscopic techniques. The performance and stability of BOI/BMO particles with varying fractions of both semiconductors were then evaluated under different experimental conditions. Lastly, the adsorption properties of the composite were investigated via kinetics, isotherms, and thermodynamic modeling.

2. Results and Discussion

2.1. XRD, FTIR, and XPS Analyses

The crystal structure of BOI/BMO with different I:Mo molar ratios was evaluated by X-ray diffraction (XRD) spectroscopy (Figure 1a). For pure BMO, the diffraction peaks observed at $2\theta = 28.3^{\circ}$, 32.5° , 46.7° , 55.44° , and 58.4° correspond to the (131), (002), (202), (331), and (262) crystal planes of Bi₂MoO₆ (JCPDS nos. 76-2388). For BOI₁/BMO with a I:Mo ratio of 1.0, no other peak was detected besides the ones associated with BMO. When the I doping was increased to 2.0, an additional peak was observed at 31.7° . Further augmenting the I:Mo ratio to 3.0 resulted in four additional peaks appearing at 29.7° , 31.7° , 45.5° , and 51.5° . These peaks are distinctive of the (012), (110), (020), and (114) crystal planes of the tetragonal phase of BiOI (JCPDS no. 73-2062) [39]. Thus, for BOI/BMO composites, all detected peaks were attributable to either BMO or BOI, indicating high purity. With an increase in the I/Mo molar ratio, the characteristic peak intensity of BMO gradually decreased, while that of BOI gradually increased, demonstrating the successful synthesis of BOI/BMO heterostructures by a one-pot solvothermal method. In addition, the crystallite size of BMO, BOI₁/BMO, BOI₂/BMO, and BOI₃/BMO, as determined by Scherrer's equation [40], was 9.8 nm, 6.2 nm, 5.9 nm, and 6.4 nm, respectively. The difference in size between pure BMO and the heterostructure materials is probably due to the high dispersity and low crystallinity of BOI [41].

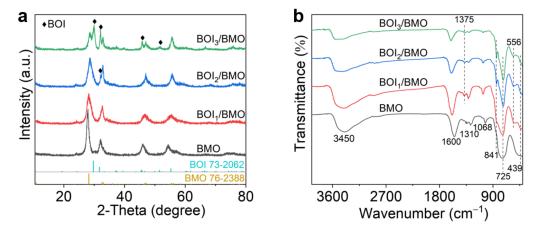


Figure 1. (a) XRD and (b) FTIR spectra of BMO, BOI₁/BMO, BOI₂/BMO, and BOI₃/BMO.

Fourier transform infrared (FTIR) spectra of pure BMO and BOI_{1-3} /BMO all exhibited broad bands at 3450 and 1600 cm⁻¹ attributed to O-H groups from water molecules adsorbed on the surface (Figure 1b) [42]. Peaks in the 1000–1500 cm⁻¹ range correspond to C=O and C-O from CO₂ impurities deposited on the catalyst [43,44]. The peak at 841 cm⁻¹ originates from the asymmetric and symmetric stretchings of the apical oxygen atom in MoO_6 [45]. The characteristic band at 725 cm⁻¹ corresponds to the bending and asymmetric stretching of Mo-O in the MoO₆ octahedron [46]. In BOI/BMO samples, this peak became sharper compared to pure BMO, indicating that the formation of BOI, after the addition of KI to the solvothermal synthesis process, reduced the asymmetric stretching vibration of the MoO₆ octahedron [44]. Peaks at 439 and 556 cm⁻¹ further confirmed BOI formation and are assigned to Bi-O vibration and stretching mode, respectively [47,48]. Another band at 1375 cm⁻¹ could be distinctive of asymmetric and symmetric stretching vibrations of Bi-I [49].

The X-ray photoelectron survey spectrum (XPS) shows binding energy peaks for Bi, Mo, O, and I elements on the surface of the BOI₂/BMO heterostructure (Figure S1). A C 1s peak is also present and was attributed to environmental contamination during sample analysis [50]. Based on the XPS results, the atomic percentages of Bi, MO, O, and I were 22.03%, 5.68%, 67.66%, and 4.62%, respectively. Thus, the real fraction of I in the heterostructure is lower than what was actually fed to the reaction. This is consistent with other studies reporting that not all the added I molecules will react [11,51].

The I 3d high-resolution XPS spectrum of BOI_2/BMO exhibited two peaks for I $3d_{5/2}$ and I $3d_{3/2}$, indicating that the I element existed in the form of I⁻ (Figure 2a) [52,53]. The Bi 4f spectra of both pure BMO and BOI_2/BMO also had two peaks corresponding to Bi $4f_{5/2}$ and Bi $4f_{7/2}$ and confirming the presence of Bi³⁺ (Figure 2b). On the same spectra, two less prominent peaks with higher binding energy were observed for both pure BMO and BOI_2/BMO . These peaks are possibly related to small surface charge effect polarization changes in the crystal [54]. The Mo 3d spectra had two peaks corresponding to Mo $3d_{5/2}$ and Mo $3d_{3/2}$, which are characteristic of Mo⁶⁺ species (Figure 2c). Both O 1s XPS spectra of BMO and BOI_2/BMO show an asymmetric peak that can be decomposed into three parts, indicating the presence of surface Bi-O, Mo-O/I-O, and O-H [55–57]. In addition, peaks on the Bi 4f, Mo 3d, and O 1s spectra of BOI_2/BMO shifted toward higher binding energy compared to pure BMO. This can be attributed to the formation of a built-in electric field at the interface of BOI and BMO and is another evidence of the successful formation of the heterostructure [33].

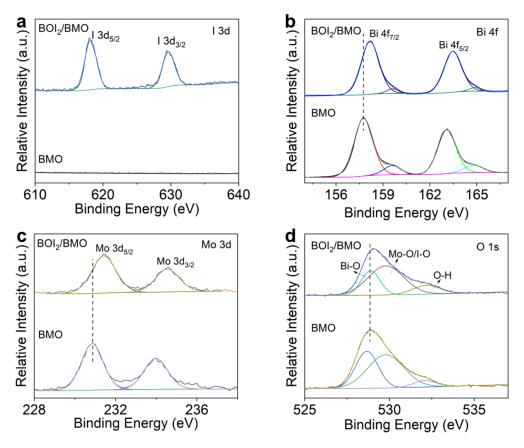


Figure 2. High-resolution XPS spectra of (**a**) I 3d, (**b**) Bi 4f, (**c**) Mo 3d, and (**d**) O 1s for BMO and BOI₂/BMO.

2.2. Morphology and Surface Characterization

The scanning electron micrograph (SEM) of pure BMO shows a large sphere made of aggregated nanosheets (Figure 3a). When BOI was added, the heterostructure became a three-dimensional hydrangea-like shape with more exposed planes (Figure 3b). In addition, BOI₂/BMO spheres were significantly smaller. Compared to pure BMO, the shape and size of BOI₂/BMO are more suitable for dark adsorption processes by providing a larger number of binding sites for the pollutant molecules [42,44]. Transmission electron microscopy (TEM) supported these results and showed that BOI₂/BMO had a narrower shape with an outline that was irregular compared to pure BMO (Figure S2). In addition, high-resolution TEM (HRTEM) micrographs of both pure BMO and BOI₂/BMO also had a spacing of 0.30 nm, which is distinctive of the (012) crystal plane of BOI, further confirming the synthesis of the heterojunction adsorbent.

Next, a Brunauer–Emmett–Teller (BET) analysis was conducted to gain more insights into the surface of the heterostructure (Figure 3c,d). Both pure BMO and BOI_2/BMO displayed type (IV) isotherms with a H₃ hysteresis loop indicative of a mesoporous structure (Figure 3c). In agreement with its morphology and smaller size, the SSA of BOI_2/BMO was larger at 68.6 m²/g compared to 41.9 m²/g for pure BMO. BOI_2/BMO also had bigger pores with an average diameter of 18.2 nm and a total pore volume of 0.31 cm³/g (Figure 3d). In comparison, the average pore diameter and total pore volume of BOI_2/BMO are beneficial for adsorption as they increase available active sites and facilitate the rapid transfer of adsorbate molecules [58].

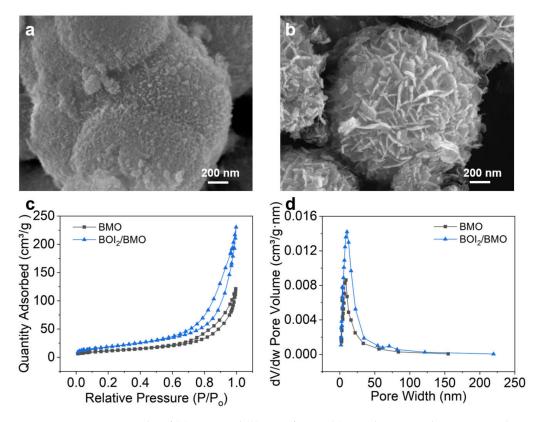


Figure 3. SEM micrographs of (**a**) BMO and (**b**) BOI₂/BMO. (**c**) N₂ adsorption–desorption isotherms and (**d**) pore size distribution curves.

2.3. Toxic Dyes Adsorption Performance by BOI/BMO

BOI/BMO composites with different I:Mo molar ratios (0.1, 0.2, 0.4, 0.6, 0.8, 1.0, 1.6, 2.0, 2.6, and 3.0) were evaluated for the removal in the dark of the widely used toxic dye RhB (Figure 4a,b). This experiment was conducted with 50 mg adsorbent in a 10 mg/L RhB solution with an unadjusted pH of 4.8. The most performant heterostructure had a I:Mo ratio of 2.0 and adsorbed 98.9% RhB after only 5 min. This excellent adsorption rate was 14.1 times higher than pure BMO (7.0%) and 2.3 times higher than pure BOI (43.4%). BOI₂/BMO was also faster than many BMO heterojunction-based adsorption systems for RhB (Table 1). Besides SSA and porosity, another major factor responsible for the higher adsorption capacity of the heterostructure was its surface charge. While the zeta potential of pure BMO was 12 mV, BOI₂/BMO exhibited a negative potential of -4.0 mV because of the abundance of I⁻ anions on its surface. Thus, the composite was more suitable for the electrostatic attraction of cationic RhB molecules.

Absorbent	Time (min)	Removal Efficiency (%)	Adsorbent Dosage (mg)	[RhB] (mg/L)	Reaction Volume (mL)	Reference
BiOBr/Bi ₂ MoO ₆	120	98.4 ^a	20	30	20	[22]
Bi2MoO6@BiOCl@MOF-199	10	30.0 ^b	100	7.5	200	[24]
MnFe ₂ O ₄ /Bi ₂ MoO ₆ /PPy	120	54.9 ^b	30	10	50	[59]
Bi2MoO6@BiOCl	8	94.0 ^b	100	7	200	[27]
BiOI/Bi ₂ MoO ₆ (BOI ₂ /BMO)	5	98.9 ^b	50	10	50	This work

Table 1. Examples of RhB adsorption performance by Bi₂MoO₆-based materials.

^a The reaction pH was adjusted to 2. ^b The reaction pH was not adjusted.

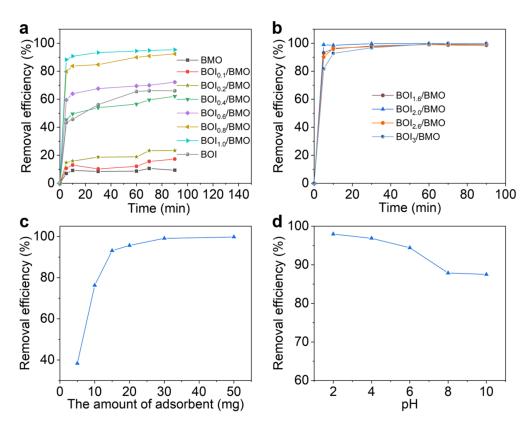
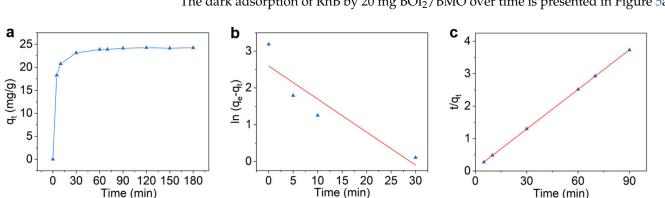


Figure 4. Dark adsorption of RhB (10 mg/L) by (**a**) BMO, BOI, BOI_{0.1-1.0}/BMO, and (**b**) BOI_{1.6-3.0}/BMO (50 mg) over time. Effect of (**c**) adsorbent quantity and (**d**) pH on RhB removal by BOI_2/BMO .

When the I:Mo ratio was above 2.0, the performance of the heterostructure adsorbent declined (Figure 4b). For instance, BOI_3/BMO removed 81.6% RhB after 5 min. This demonstrates the central role of heterojunctions between BMO and BOI for the adsorption process. As the BOI content increased up to I:Mo = 2, more interfaces were formed between BOI and BMO. However, when the BOI content was higher than the optimal value, efficient heterojunctions between the two semiconductors probably plateaued while BOI in excess started interfering with efficient RhB removal.

Different adsorbent quantities and reaction pHs were then screened to identify optimal RhB removal conditions (Figure 4c,d). From 5 to 15 mg BOI₂/BMO, adsorption rates increased significantly (Figure 4c). From 15 to 30 mg BOI₂/BMO, adsorption rates still augmented, but slower. For instance, 15 mg and 20 mg adsorbent removed 93.1% and 95.9% RhB after 90 min, respectively. At higher BOI₂/BMO concentrations, adsorption rates nearly plateaued. For this reason, 20 mg adsorbent was chosen to perform the subsequent kinetics, isotherms, and thermodynamic analyses. Next, 20 mg BOI₂/BMO was tested at pHs ranging from 2 to 10 (Figure 4d). The adsorption performance was optimal at the most acidic pH of 2 with a RhB removal of 98.0% after 90 min. At more basic pH values, the adsorbent lost efficiency with the lowest RhB removal of 87.5% recorded at pH 10. This observation mainly related to the electronic status of RhB at different pH. When the pH is below 4, RhB cations are mostly monomers in the solution that will be attracted by negatively charged BOI₂/BMO and entered its pores. When the pH is above 4, RhB exists mainly as a zwitterion, which weakens its positive charge and makes it more likely to polymerize and less likely to interact with the surface of the adsorbent [60,61].

Besides RhB, the optimal adsorbent BOI₂/BMO was also evaluated for the removal of two other toxic dyes, MO and MB (Figure S3). After 5 min, BOI₂/BMO adsorbed 49.1% MO and 68.1% MB. The equilibrium was reached after 30 min with the adsorption of 59.1% and 85.0% of MO and MB, respectively. These results show that BOI₂/BMO can adsorb other industrial dyes than RhB, although not as efficiently.



2.4. Adsorption Kinetics and Isotherms

The dark adsorption of RhB by 20 mg BOI_2/BMO over time is presented in Figure 5a.

Figure 5. (a) Time-dependent RhB (10 mg/L) adsorption by 20 mg BOI₂/BMO. (b) Pseudo-first-order kinetics and (c) pseudo-second-order kinetics plots.

In the first 5 min, RhB was rapidly removed from the aqueous solution with an adsorption capacity at this specific time (q_t) of 18.25 mg/g. Then, the adsorption rate decreased gradually and the equilibrium (q_e) was reached after 60 min (23.90 mg/g). At time 0, there is a large number of active adsorption sites available for the capture of RhB on the unique surface of BOI_2/BMO . Later, adsorption sites become occupied and the little number of RhB molecules remaining in solution are less likely to encounter a free one and be removed quickly.

The kinetics data were then integrated into the pseudo-first-order and pseudo-secondorder models to further understand the adsorption mechanism responsible for RhB removal by BOI₂/BMO (Figure 5b,c) The equation (Equation (1)) for the linearized pseudo-firstorder model is:

$$\ln\left(q_e - q_t\right) = \ln q_e - k_1 t \tag{1}$$

where k_1 is the rate constant (min⁻¹) and t is the time [62].

The next Equation (2) was employed to calculate the linearized pseudo-secondorder model:

$$t/q_t = 1/(k_2 q_e^2) + t/q_e$$
(2)

where k_2 is the rate constant (g/mg/min) [63].

The results clearly showed that BOI₂/BMO adsorbed RhB according to the pseudosecond-order kinetics model with an excellent R^2 of 0.999, a k₂ of 0.022 g/mg/min, and a theoretical q_e of 24.58 mg/g close to the experimental one (Figure 5b,c, Table S1) [64,65].

The impact of the toxic dye's initial concentration and the temperature on the adsorption process by BOI₂/BMO were then investigated (Figure 6). With the increase in RhB concentration, the qe values augmented (Figure 6a). This is mainly because the diffusion rate of RhB at higher initial concentrations into BOI₂/BMO was faster and the concentration gradient force gained in strength [62]. In the case of temperature, BOI₂/BMO became less efficient with lower qe values at 308 and 318 K compared to 298 K (Figure 6a). This tendency indicates that RhB absorption by the heterostructure is an exothermic process more performant at lower temperatures.

Data from the isothermal adsorption study were then fitted in the linearized Langmuir (Equations (3) and (4)) and Freundlich (Equation (5)) isotherm models to explore further the adsorption mechanism and calculate the theoretical maximum adsorption capacity (q_m) according to the following equations (Figure 6b,c):

$$c_e/q_e = 1/(K_L q_m) + c_e/q_m$$
 (3)

where c_e is the concentration of RhB at equilibrium and K_L (L/mg) is the adsorption equilibrium constant of the Langmuir model.

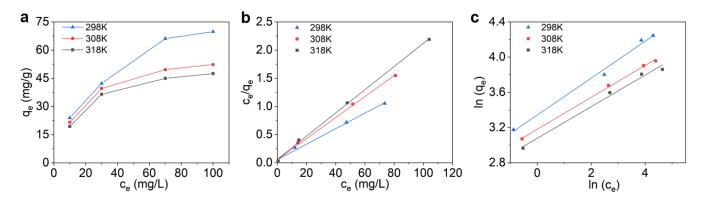


Figure 6. (a) The adsorption of different RhB concentrations by 20 mg BOI_2/BMO at 298, 308, and 318 K. Linear (b) Langmuir and (c) Freundlich isotherm model plots.

The dimensionless separation constant R_L was also calculated based on the Langmuir isotherm model to predict whether the adsorption reaction by BOI_2/BMO was favorable or not:

$$R_{\rm L} = 1/(1 + K_{\rm L}c_0) \tag{4}$$

where c_0 is the initial RhB concentration.

The Freundlich adsorption isotherm model equation is:

$$\ln q_e = \ln K_F + (1/n) \ln c_e \tag{5}$$

where K_F (L/mg) and n are empirical constants.

The R² values from these mathematical models indicated that the adsorption process fitted better with the linearized Langmuir isotherm, which means that RhB molecules bound to sites homogeneously distributed onto a monolayer (Figure 6b,c, Table S2) [66]. Based on this model, the theoretical q_m of BOI₂/BMO for RhB at room temperature was 72.72 mg/g. At all the tested temperatures, R_L values (0.028~0.039) derived from the Langmuir isotherm were between 0 to 1. This indicates that RhB adsorption by BOI₂/BMO is a favorable process [67,68].

2.5. Thermodynamic Analysis

To better understand the adsorption of RhB by BOI_2/BMO , thermodynamic parameters including standard free energy change (ΔG°), standard enthalpy change (ΔH°), and standard entropy change (ΔS°) were calculated according to the following equations [69]:

$$\Delta G^0 = -RT \ln b \tag{6}$$

$$\Delta H^{0} = -RT_{2}T_{1}/T_{2} - T_{1}\ln(b_{2}/b_{1})$$
(7)

$$\Delta S^0 = \Delta H^0 - \Delta G^0 / T \tag{8}$$

where R is the universal gas constant, T is the absolute temperature (K), and b is the Langmuir adsorption constant (K_L converted in mg/g) at different temperatures T.

The calculated thermodynamic parameters are presented in Table 2. ΔG^0 values were below 0 and changed very little with temperature variation, indicating that the RhB adsorption reaction was spontaneous. The ΔH^0 average value of -11.53 kJ/mol was negative further confirming the exothermic nature of RhB capture by BOI₂/BMO and indicating that physisorption was probably the mechanism involved [70]. In general, it is assumed that adsorption ΔH^0 in the -20 to 40 kJ/mol range are indicative of physisorption [71]. The ΔS^0 values were positive at all three tested temperatures showing that the randomness at the interface between the adsorbent and the aqueous solution containing RhB molecules augmented and thus strongly suggesting structural changes in the toxic dye and BOI₂/BMO during adsorption [72].

Temperature (K)	ΔG^0 (kJ/mol)	ΔS^0 (J/mol/K)	ΔH ⁰ (kJ/mol)	
298	-30.78	64.60		
308	-32.62	68.47	−11.53 ^a	
318	-33.64	69.53		

Table 2. Thermodynamic parameters for RhB adsorption by BOI₂/BMO.

^a ΔH^0 value is the average of enthalpy changes.

2.6. The Stability of BOI₂/BMO

Next, a cycling experiment was conducted where the heterostructure adsorbent was reused multiple times to assess its long-term stability (Figure S4). Following RhB adsorption, BOI_2/BMO was extensively washed three times with anhydrous ethanol and ultrapure water, dried in an oven at 55 °C for 6 h before being recycled. After five cycles, BOI_2/BMO remained capable of removing 90.8% of RhB molecules, showing good stability. In addition, an SEM image indicated that the hydrangea-like structure of the heterojunction adsorbent was mostly preserved.

3. Materials and Methods

3.1. Materials

Na₂MoO₄·2H₂O was purchased from Yuanye Bio-Technology (Shanghai, China) and Bi(NO₃)₃·5H₂O was acquired from Aladdin Chemical Reagent (Shanghai, China). Ethylene glycol, anhydrous ethanol, KI, RhB, and MB were purchased from Sinopharm Chemical Reagent (Shanghai, China). MO was obtained from Macklin Biochemical (Shanghai, China). All reagents were analytical grade and were used without further treatment.

3.2. Synthesis of Pure Bi₂MoO₆, BiOI, and Heterostructure BiOI/Bi₂MoO₆

For pure BMO synthesis, 0.325 mmol Na₂MoO₄·2H₂O and 0.65 mmol Bi(NO₃)₃·5H₂O were separately dissolved in 6 mL ethylene glycol. These two solutions were mixed and stirred at 500 rpm for 30 min at room temperature. Then, 30 mL anhydrous ethanol was added to the reaction followed by stirring for an additional 2 h. For the BOI/BMO composites, various concentrations of KI were added at this step. The mixture was transferred to a Teflon-lined autoclave and reacted at 160 °C for 24 h. The resulting solid was then washed three times with distilled water and anhydrous ethanol. Lastly, the product was dried in an oven at 55 °C for 12 h before being ground into a fine powder. The composites were labeled as BOI_x/BMO where x is the I:Mo molar ratio. Pure BOI was synthesized in a similar manner to BOI/BMO, but Na₂MoO₄·2H₂O was omitted from the first step.

3.3. Composition, Structure, and Morphology Characterization

The XRD analysis was performed with a D8 Advance X-ray diffractometer (Bruker, Billerica, Germany) in the 10–80° range with Cu K α as the radiation source. The FTIR spectroscopy was done with a Nicolet iS5 spectrometer (Thermo Fisher Scientific, Waltham, MA, USA) in the 4000–400 cm⁻¹ range with a KBr base. The surface of the samples was studied with an ESCALAB 250 Xi X-ray photoelectron spectrometer (Thermo Fisher Scientific) with Al K α radiation. SEM micrographs were taken with a Phenom Pharos G2 field-emission-gun-SEM system (Thermo Fisher Scientific) at an accelerating voltage of 15 kV. TEM and HRTEM images were obtained with a JEM-2100F field emission electron microscope (JEOL, Tokyo, Japan) at an accelerating voltage of 200 kV. The BET analysis was carried out with an ASAP 2460 surface area and porosimetry analyzer (Micromeritics, Norcross, GA, USA). The zeta potential of the samples was recorded with a Nano-ZS ZEN 3600 Zetasizer instrument (Malvern Panalytical, Malvern, UK).

3.4. Adsorption of RhB and Other Dyes by the Bi-Based Adsorbents

In a typical experiment, 50 mg of the adsorbent material was added to 50 mL of an aqueous solution containing 10 mg/L of toxic dyes. The reaction was then stirred

at 300 rpm for 90 min at 25 °C in the dark. To measure the remaining concentration of toxic dyes in solution, the adsorption reaction was centrifuged at $10,000 \times g$ for 5 min at room temperature. The remaining RhB, MO, or MB concentration in the supernatant was measured with an Evolution 220 UV-Visible spectrophotometer (Thermo Fisher Scientific) at 554 nm, 464 nm, and 662 nm, respectively, as previously described [73–75]. Where indicated, the quantity of adsorbent added to the reaction was varied between 5 to 50 mg, the pH of the adsorbate solution was adjusted at values ranging from 2 to 10 with 1 M NaOH and HCl, the initial concentration of RhB was changed from 10 to 100 mg/L, the reaction time was extended to 180 min, or the temperature was set at 35 °C (308 K) or 45 °C (318 K).

4. Conclusions

The BOI/BMO catalyst prepared with an I:Mo ratio of 2.0 by a one-pot solvothermal synthesis method was the most efficient for the fast removal of toxic RhB by dark adsorption. It could remove nearly all RhB molecules within 5 min and exhibited a good q_m of 72.72 mg/g at room temperature. BOI₂/BMO also adsorbed other dyes besides RhB, but not as efficiently. Its hydrangea-like morphology, large SSA and pore volume, negative surface charge, as well as heterojunction between two semiconductors are all factors contributing to the superior BOI/BMO adsorption performance compared to pure BMO, BOI, and other Bi-based adsorbents reported in the literature (Table 1). In summary, BOI/BMO is a low-cost and environmentally friendly adsorbent showing great potential for practical application in the field of water treatment.

Supplementary Materials: The following supporting information can be downloaded at: https://www. mdpi.com/article/10.3390/catal13030457/s1, Figure S1: XPS survey spectra for BMO and BOI₂/BMO; Figure S2: TEM and HRTEM micrographs of BMO and BOI₂/BMO; Figure S3: Adsorption of MO and MB by BOI₂/BMO; Figure S4: Stability of BOI₂/BMO after multiple reuses; Table S1: Parameters for kinetic models of RhB adsorption by BOI₂/BMO; Table S2: Parameters for isotherms models of RhB adsorption by BOI₂/BMO.

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