

Supporting Information

Green and Efficient Acquirement of Unsaturated Ether from Direct and Selective Hydrogenation Coupling Unsaturated Aldehyde with Alcohol by Bi-functional Al-Ni-P Heterogeneous Catalysts

Yan Xu[†], Hui-qing Zeng[†], Dan Zhao*, Shu-hua Wang, Shun-min Ding, Chao Chen*

Key Laboratory of Jiangxi Province for Environment and Energy Catalysis, School of Chemistry and Chemical Engineering, Nanchang University, Nanchang, Jiangxi, 330031, China

[†] These authors contribute equally

* Corresponding authors: Associate Professor Dan Zhao
Professor Chao Chen

E-mail: zhaodan@ncu.edu.cn (Dan Zhao)

chaochen@ncu.edu.cn (Chao Chen)

Phone: +86-15879176996 (Dan Zhao)

+86-15179167359 (Chao Chen)

Figure S1. (a) GC conversion of the phenylpropanal from the reaction of 1 mmol of cinnamaldehyde and n-hexane at 120 °C under 0.1MPa H₂ pressure and GC-MS spectra and its fragmentation pattern of (b) Cinnamaldehyde (starting compound); (c) Dodecane (internal standard); (d) Phenylpropanal.

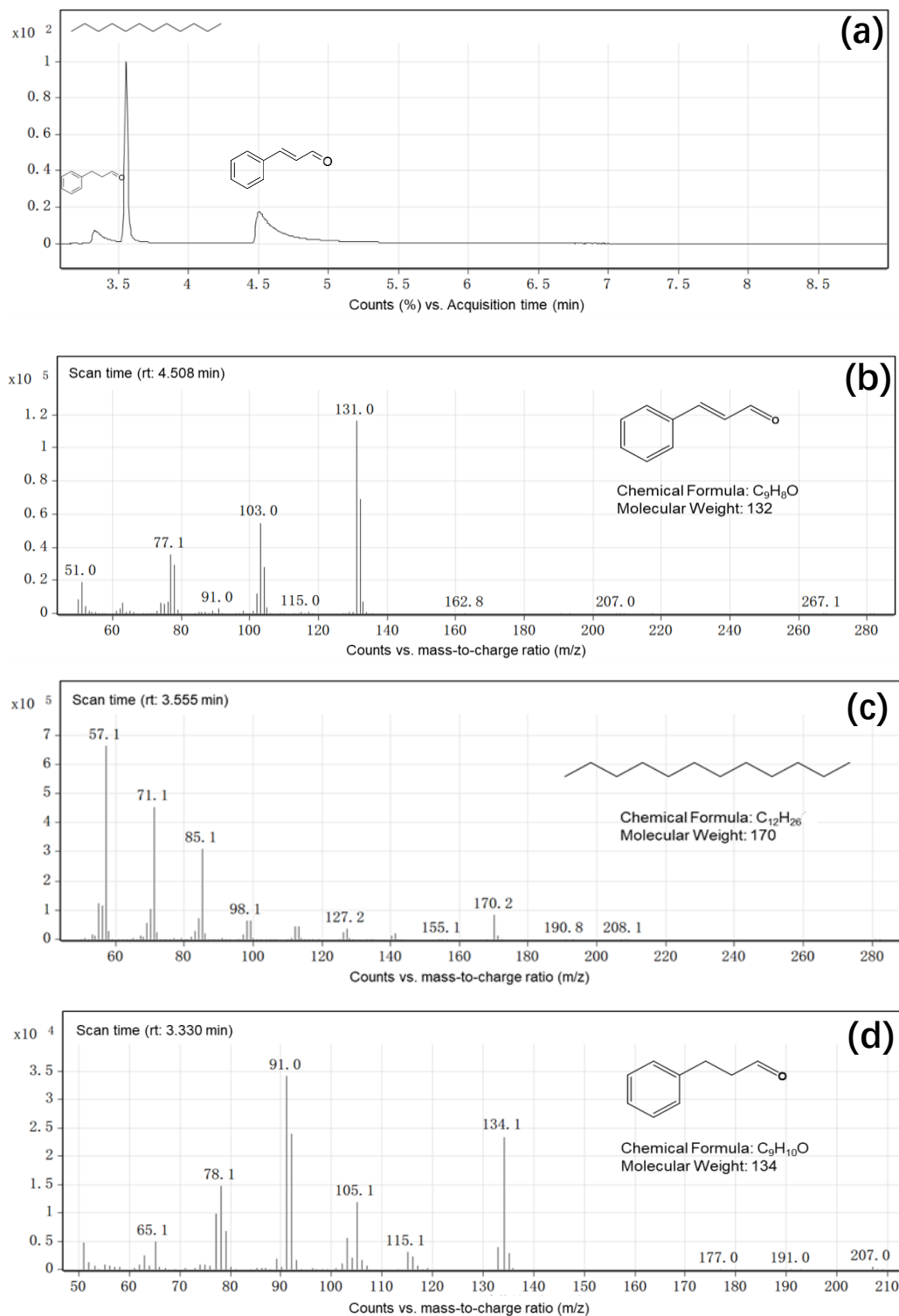


Figure S2. (a) GC conversion of the phenylpropanol from the reaction of 1 mmol of cinnamaldehyde and water at 120 °C under 2 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of phenylpropanol.

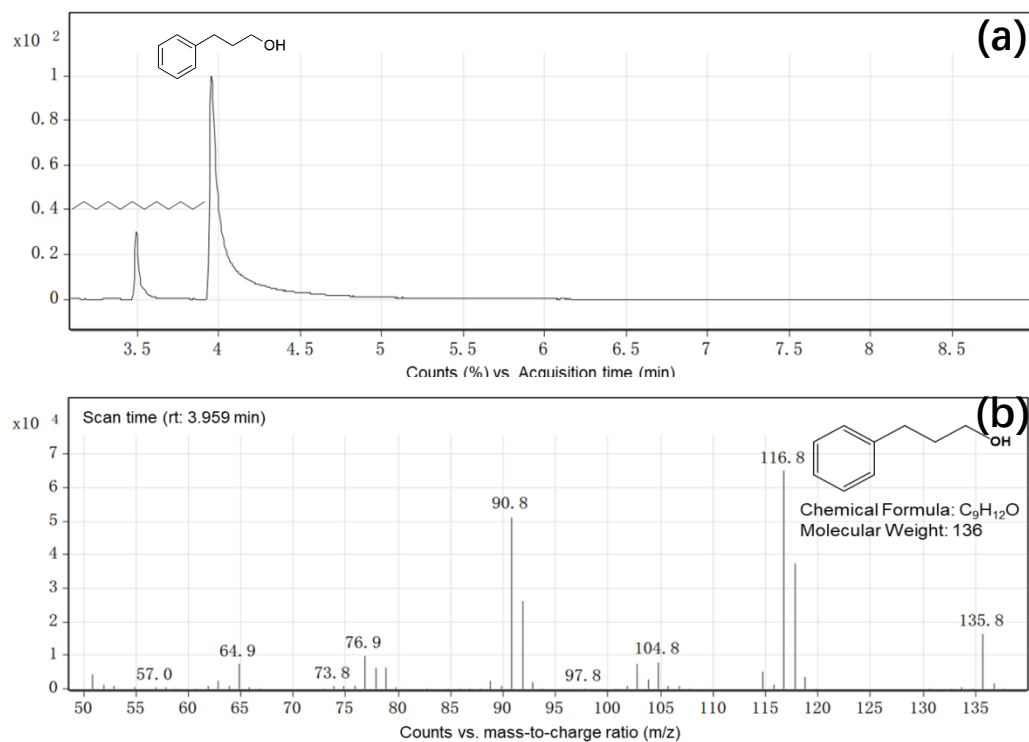


Figure S3. (a) GC conversion of the (4,4-dimethoxybutyl) benzene from the reaction of 1 mmol of cinnamaldehyde and methanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of (4,4-dimethoxybutyl) benzene.

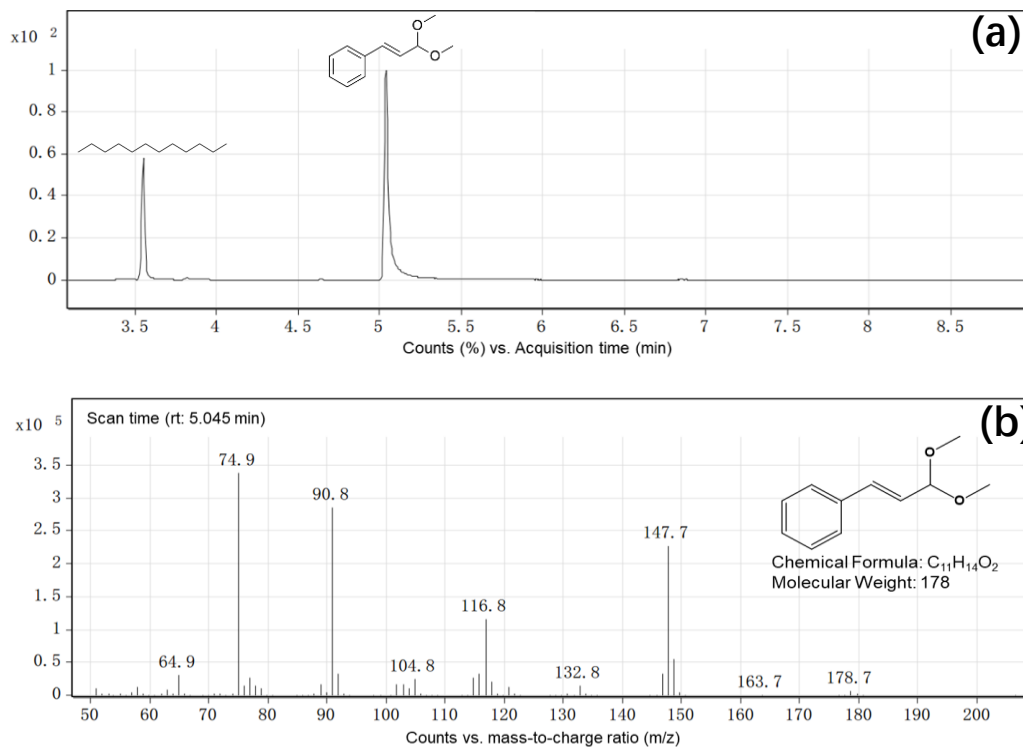


Figure S4. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and ethanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

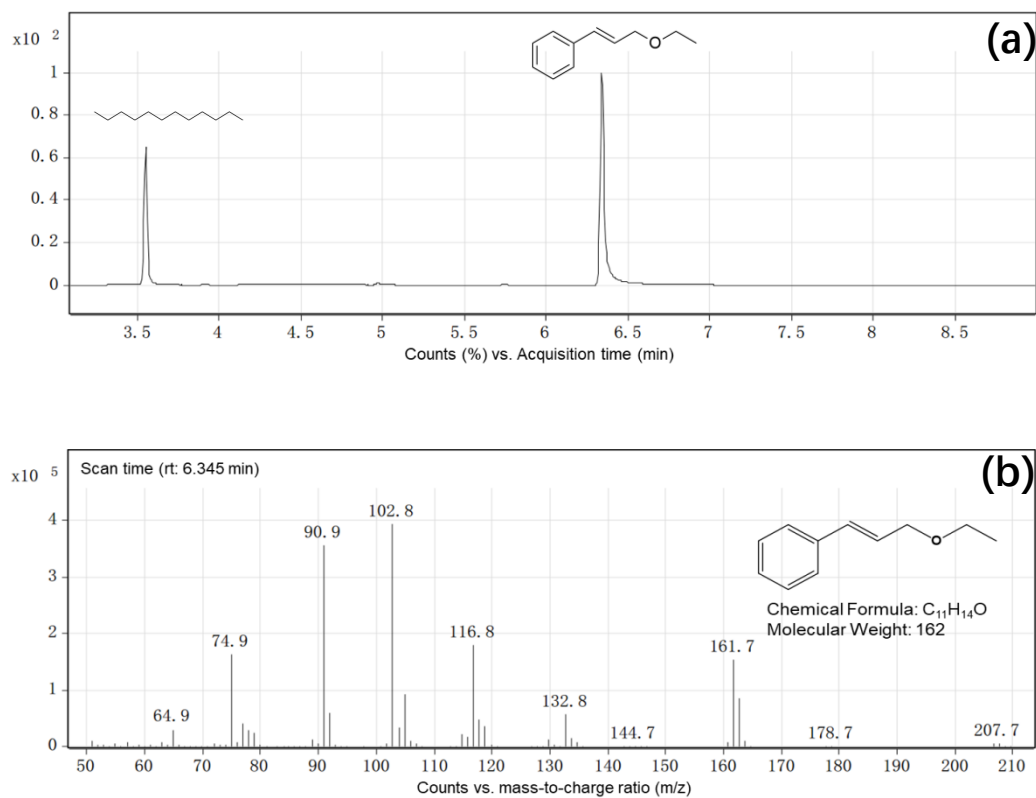


Figure S5. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and n-propanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

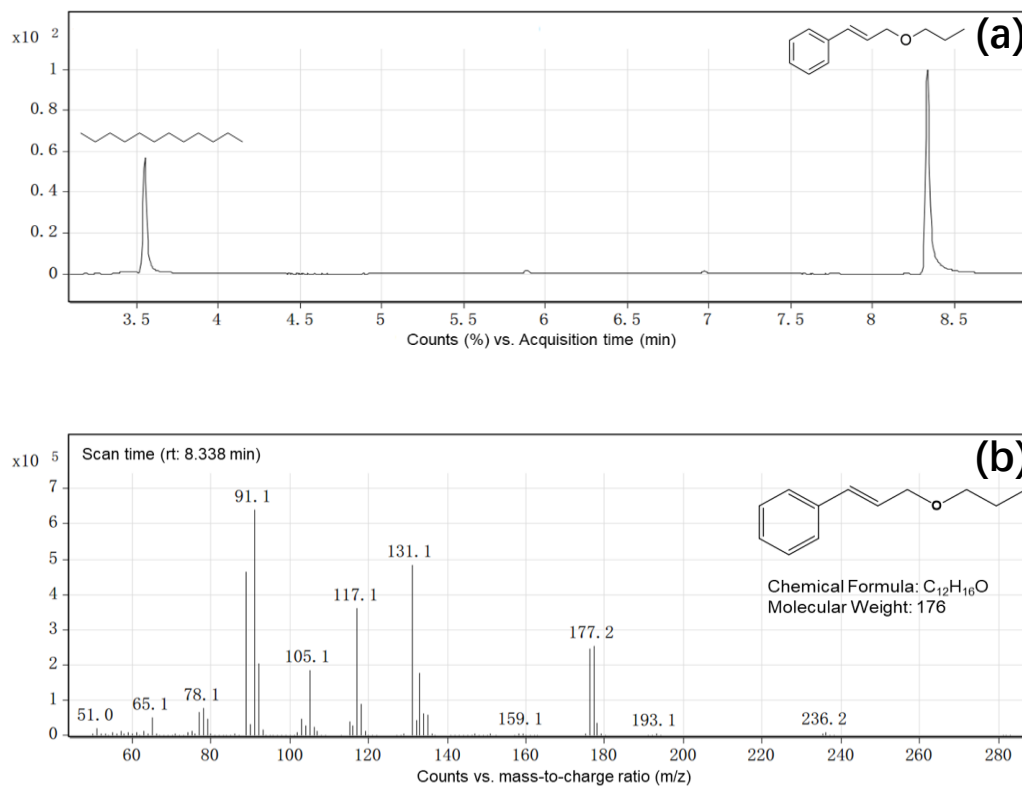


Figure S6. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and isopropyl alcohol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

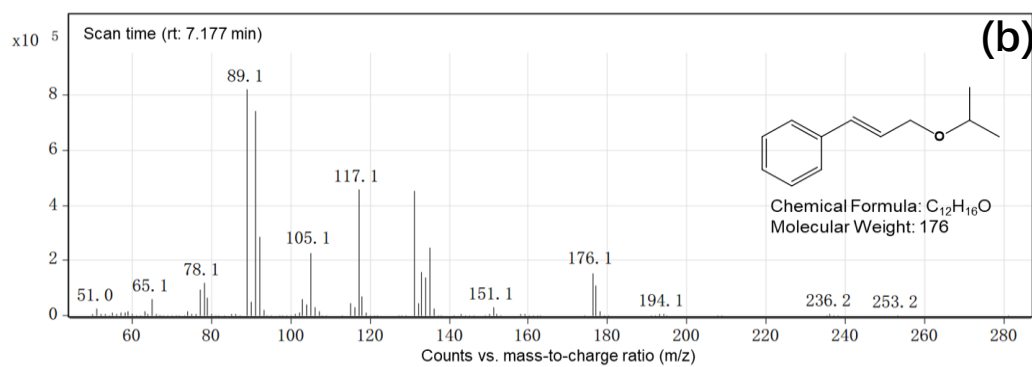
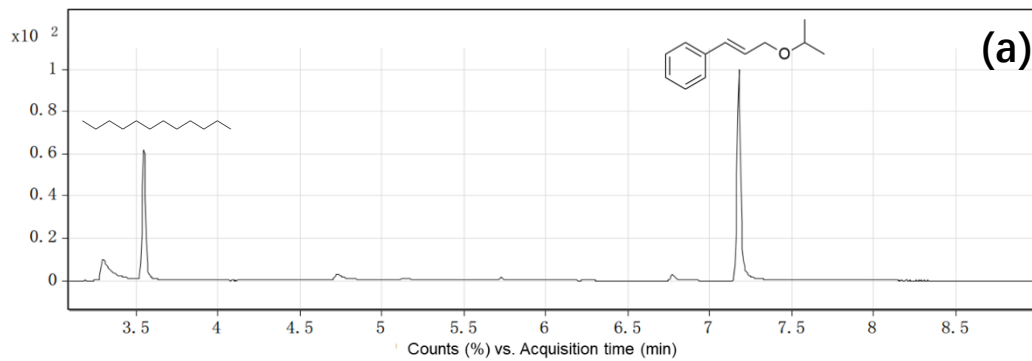


Figure S7. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and n-butanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

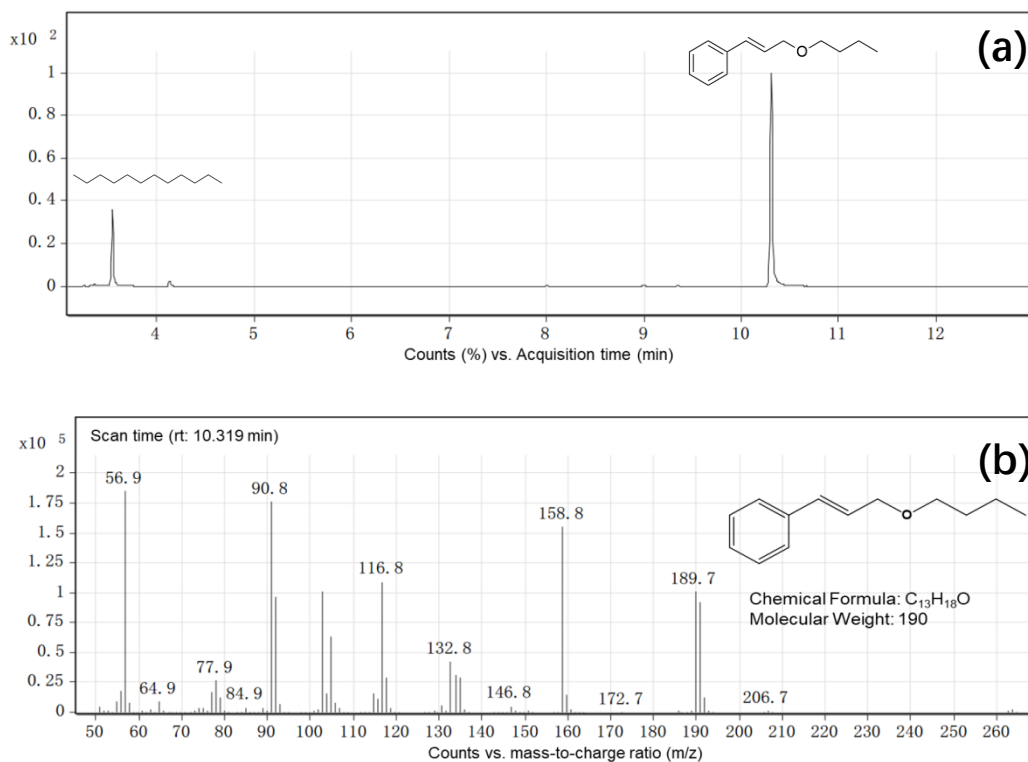


Figure S8. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and sec-butanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

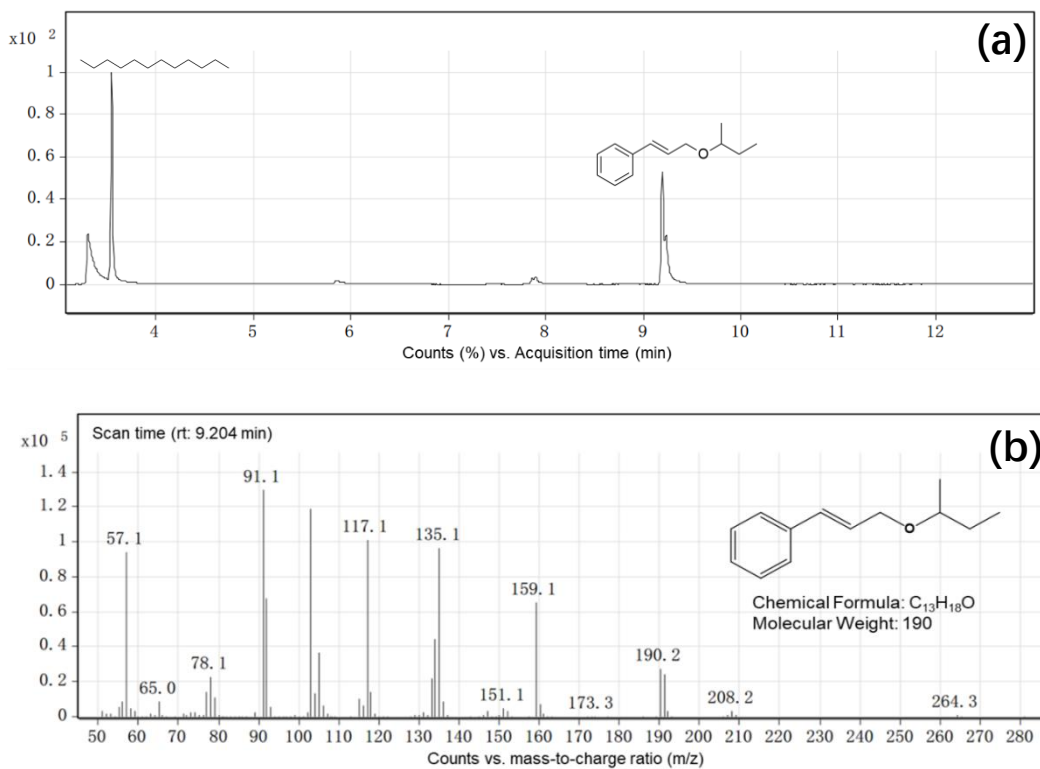


Figure S9. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and n-pentanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

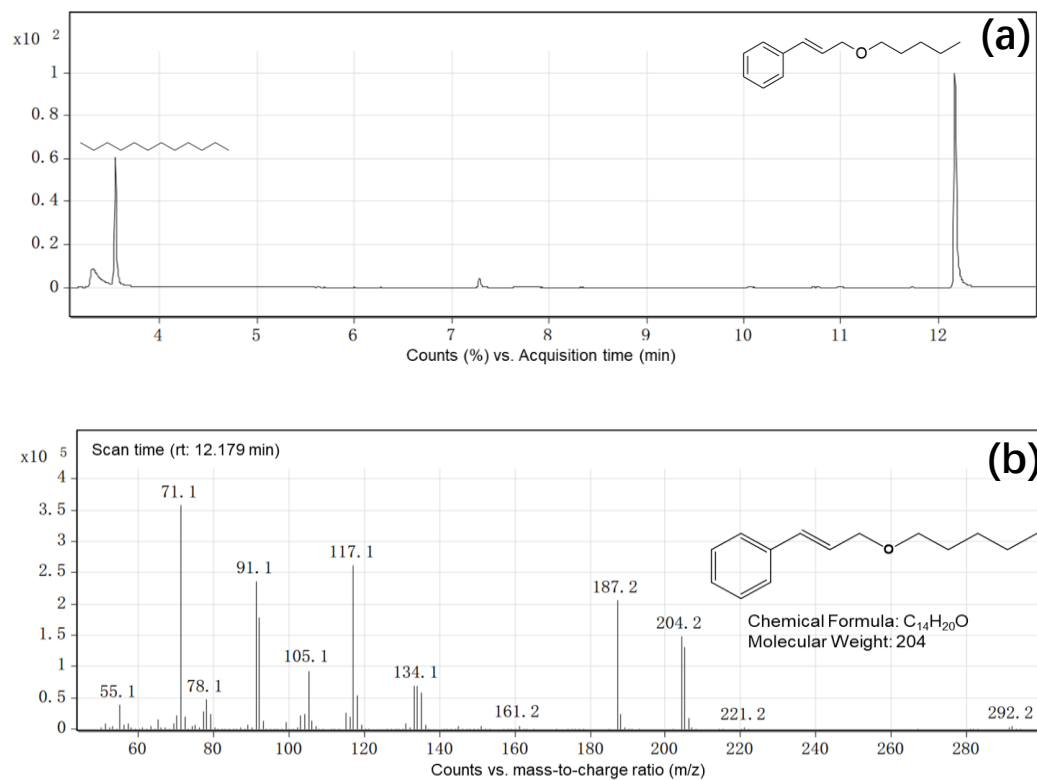


Figure S10. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of cinnamaldehyde and 2-pentanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

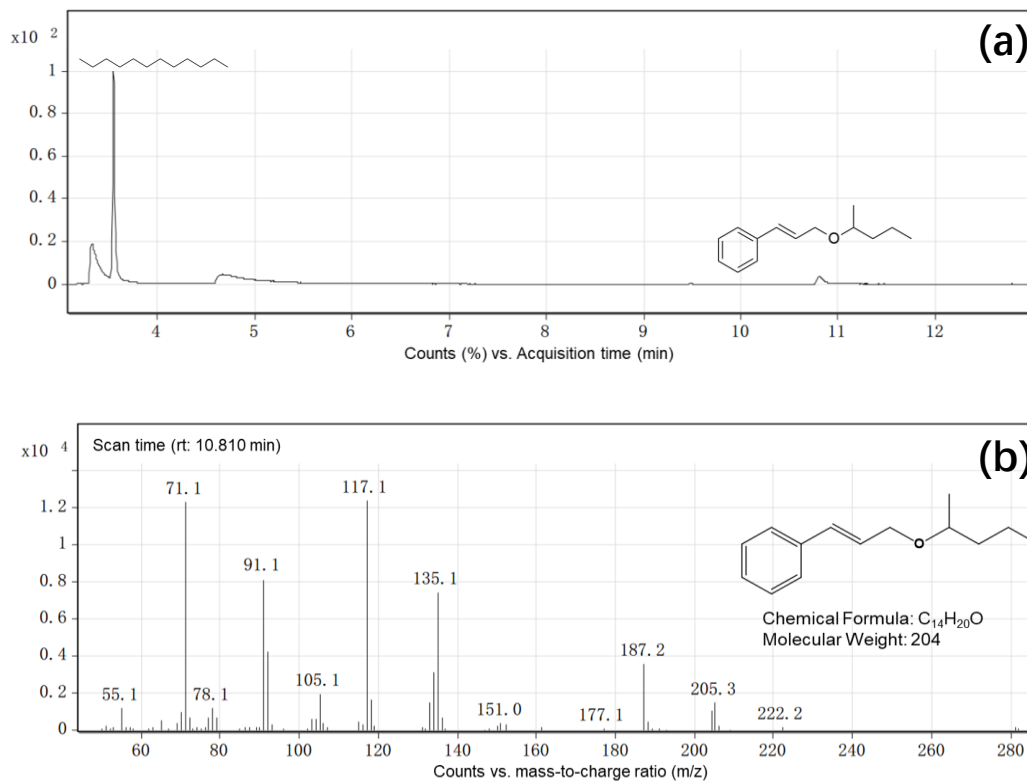


Figure S11. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and methanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

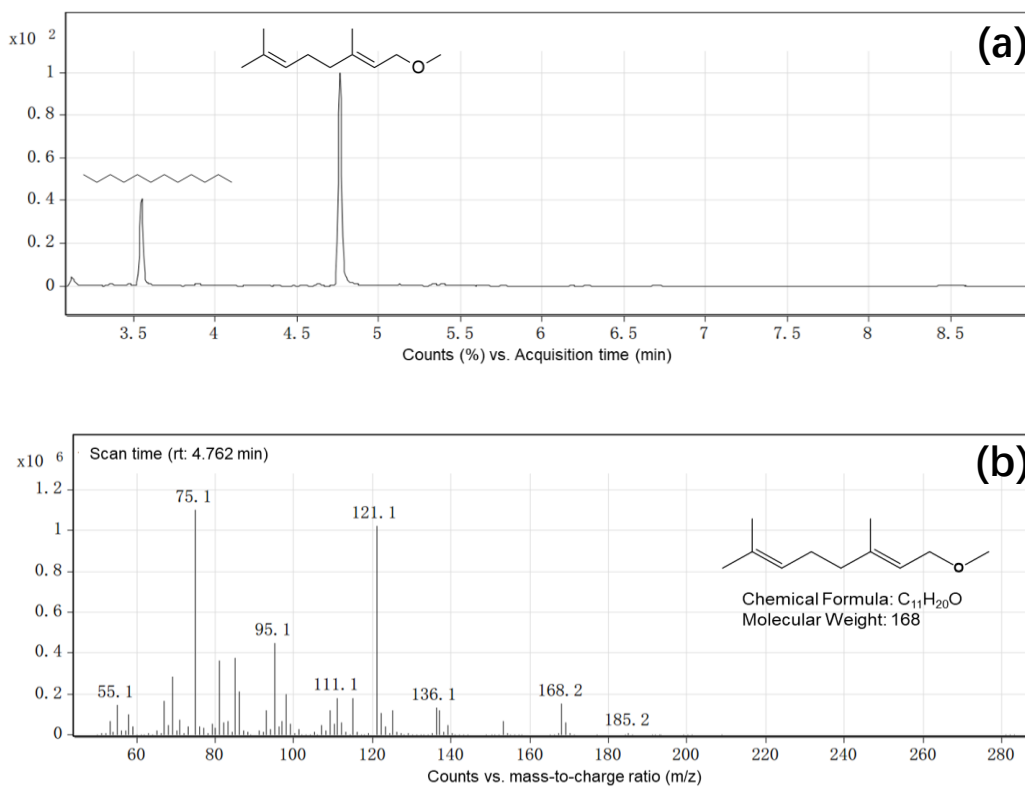


Figure S12. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and ethanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

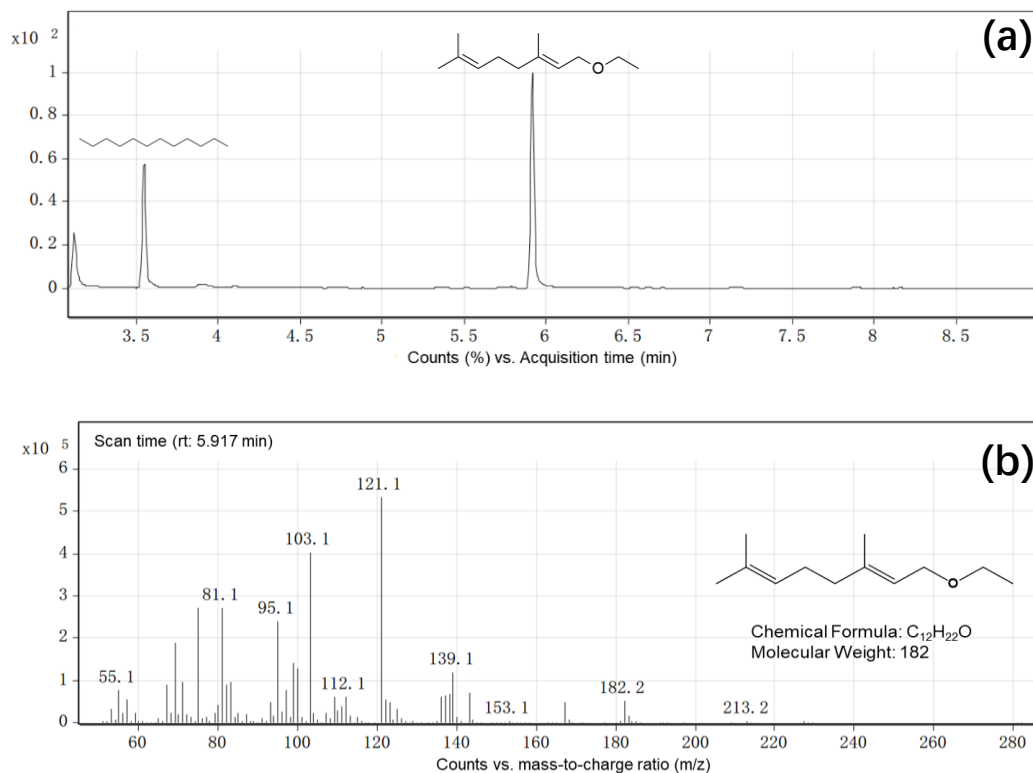


Figure S13. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and n-propanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

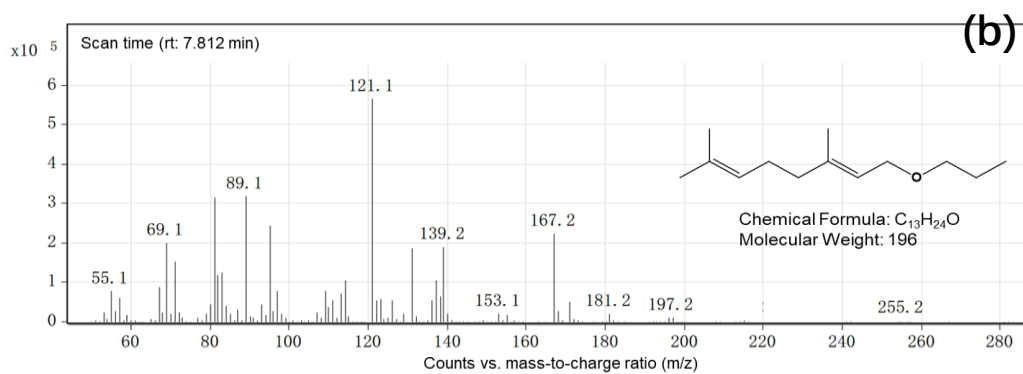
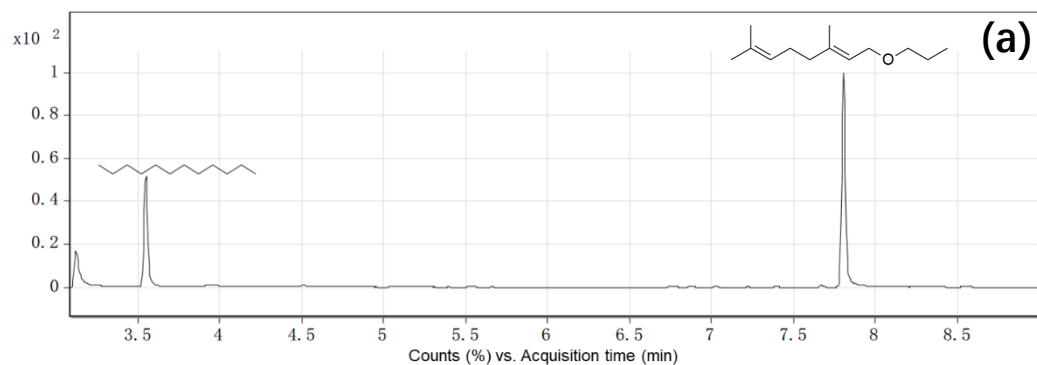


Figure S14. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and isopropyl alcohol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

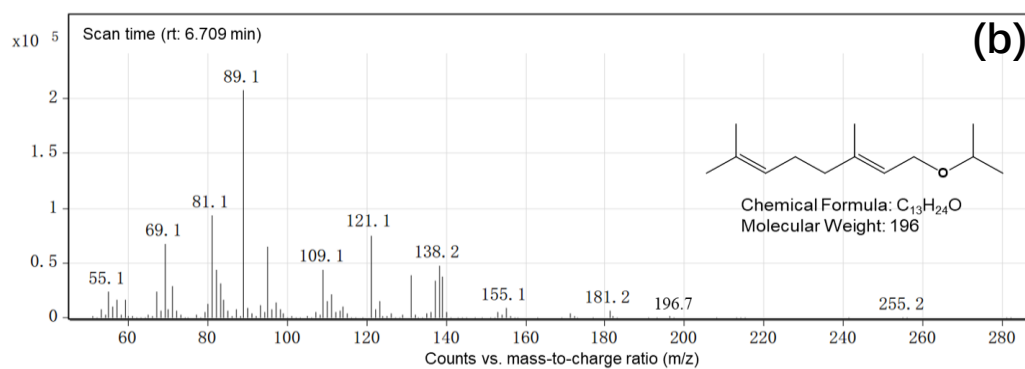
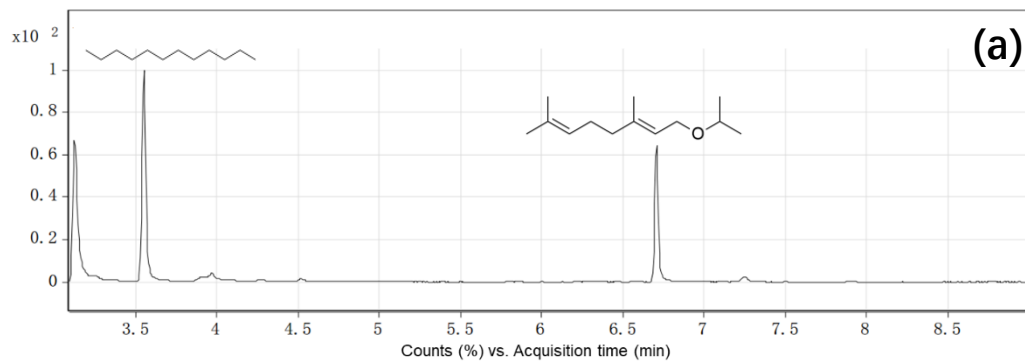


Figure S15. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and n-butanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

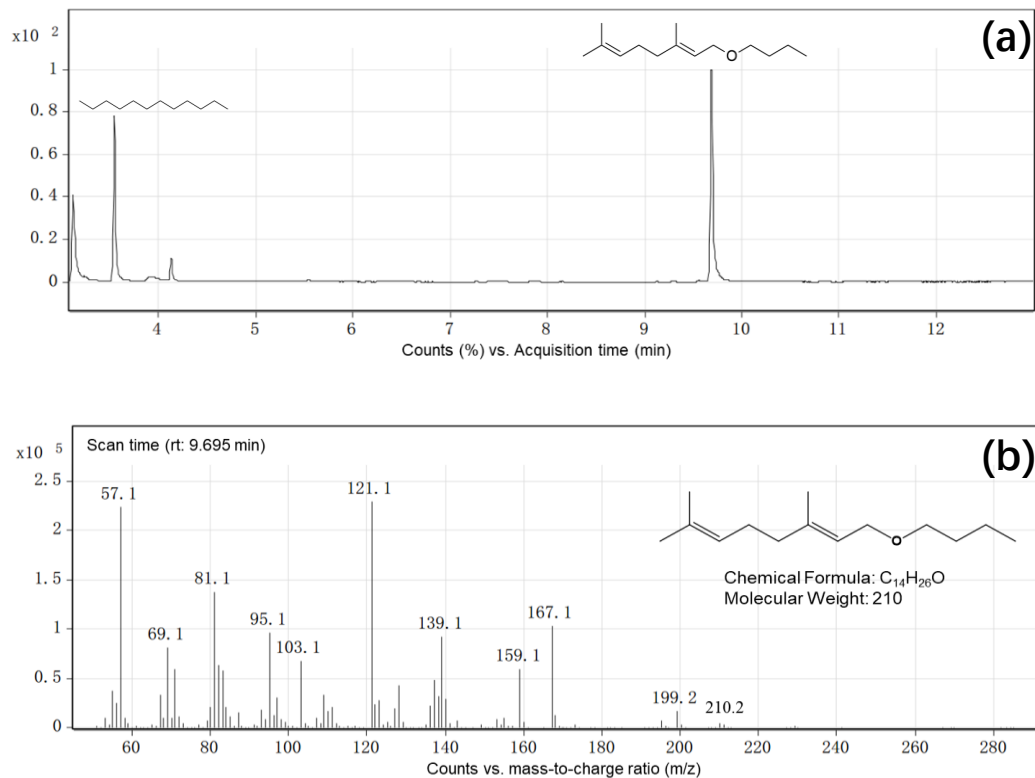


Figure S16. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and sec-butanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

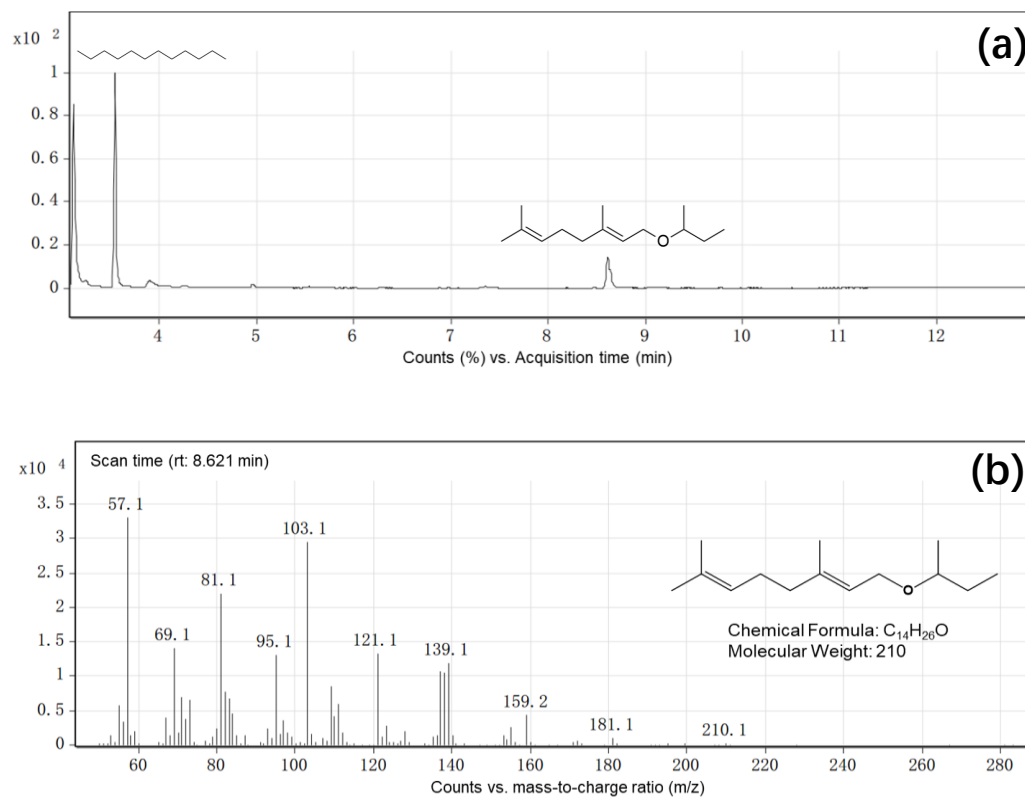


Figure S17. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and n-pentanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

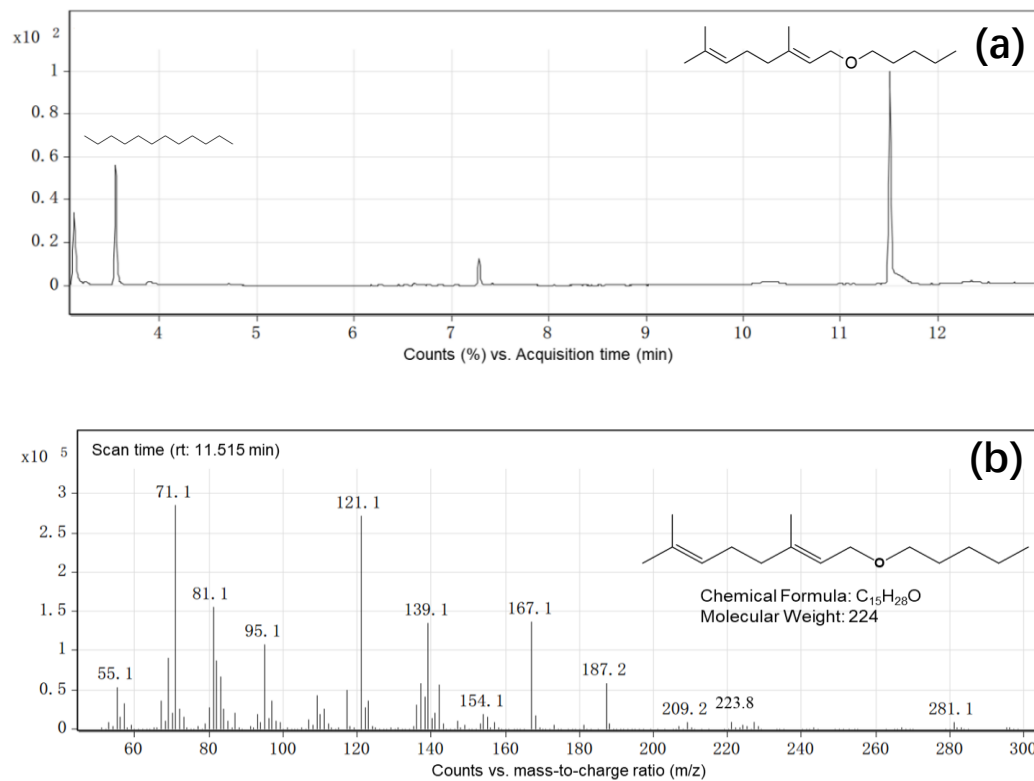


Figure S18. (a) GC conversion of the unsaturated ether from the reaction of 1 mmol of citral and 2-pentanol at 120 °C under 0.1 MPa H₂ pressure; (b) GC-MS spectra and its fragmentation pattern of unsaturated ether.

