

1. Supplementary Information

1.1. Thermogravimetric analysis

Table S1. Thermogravimetric analysis of composite filaments and the percentage residual weight.

| Filament | | Fil3D | FilText |
|------------|-------------|-------------------|-------------------|
| | | Residue (wt.%) | Residue (wt.%) |
| PLA | | - | - |
| PLA + 0.25 | EG | 0.43±0.21 | 0.20±0.25 |
| PLA + 0.5 | | 0.74±0.22 | 0.39±0.31 |
| PLA + 1 | | 1.02±0.88 | 1.14±1.30 |
| PLA + 2 | | 1.44±0.37 | 2.34±1.74 |
| PLA + 0.25 | f-EG | 0.23±0.25 | 0.48±0.74 |
| PLA + 0.5 | | 0.73±0.16 | 0.36±0.58 |
| PLA + 1 | | 1.13±1.17 | 1.15±0.26 |
| PLA + 2 | | 2.00±0.96 | 2.18±1.72 |
| PLA + 0.25 | [(f-EG)+Ag] | 0.26±0.14 | 0.21±0.85 |
| PLA + 0.5 | | 0.55±0.27 | 0.53±0.44 |
| PLA + 1 | | 1.43±1.40 | 1.06±1.10 |
| PLA + 2 | | 2.04±0.85 | 1.02±0.22 |

1.2. Melt flow index

Table S2. MFI of filaments containing PLA and PLA reinforced with 0.5 and 2 wt.% of EG, f-EG and [(f-EG)+Ag].

| Fil3D | | MFI (g/10min) |
|---------|-------------|---------------|
| PLA | | 14.50 ± 0.86 |
| PLA+0.5 | EG | 13.22 ± 1.10 |
| PLA+2 | | 15.79 ± 0.89 |
| PLA+0.5 | f-EG | 10.33 ± 0.73 |
| PLA+2 | | 14.26 ± 1.73 |
| PLA+0.5 | [(f-EG)+Ag] | 10.15 ± 0.97 |
| PLA+2 | | 12.09 ± 0.85 |

1.3. Digital Microscopy Characterization

Digital microscopy images of the 3D-printed scaffolds at all the compositions of EG, f-EG, and [(f-EG)+Ag] are displayed in Figure S1-S4.

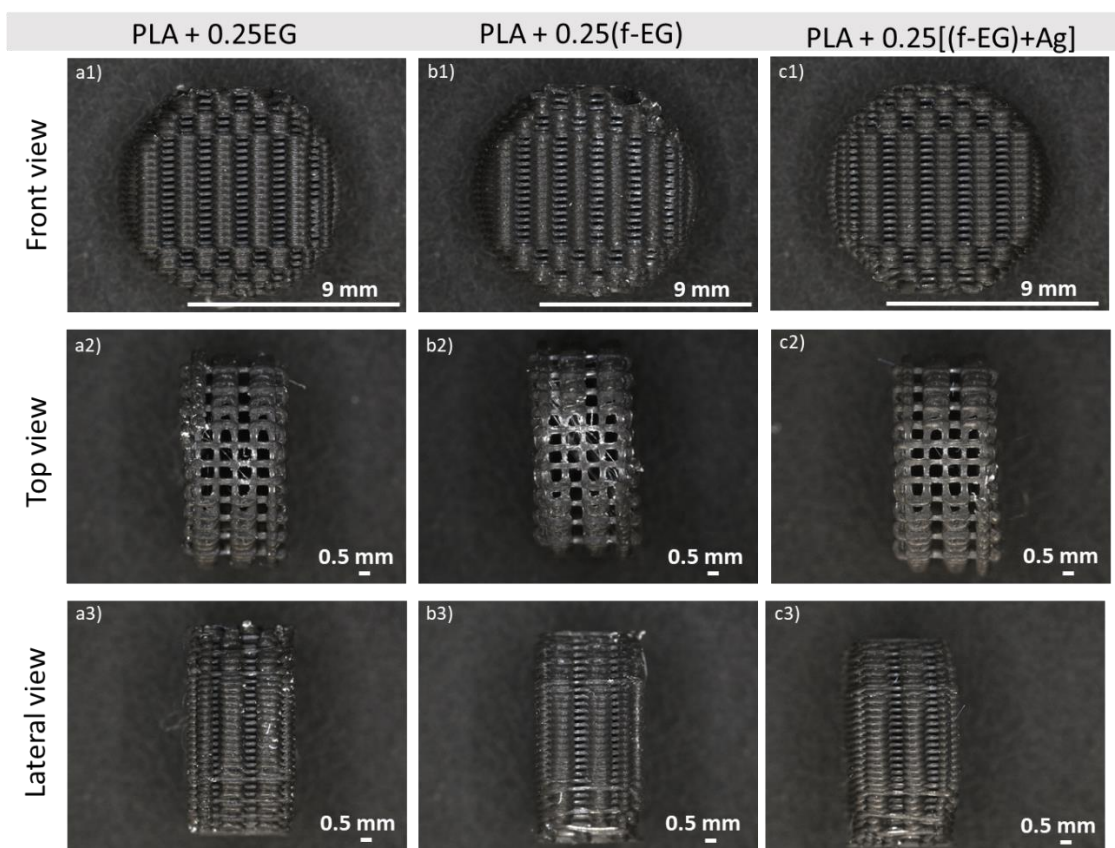


Figure S1. Digital microscopy images of 3D-printed scaffolds containing (a1-a3—PLA+0.25EG; b1-b3—PLA+0.25(f-EG) and c1-c3—PLA+0.25[(f-EG)+Ag]) from a front, top, and side perspectives.

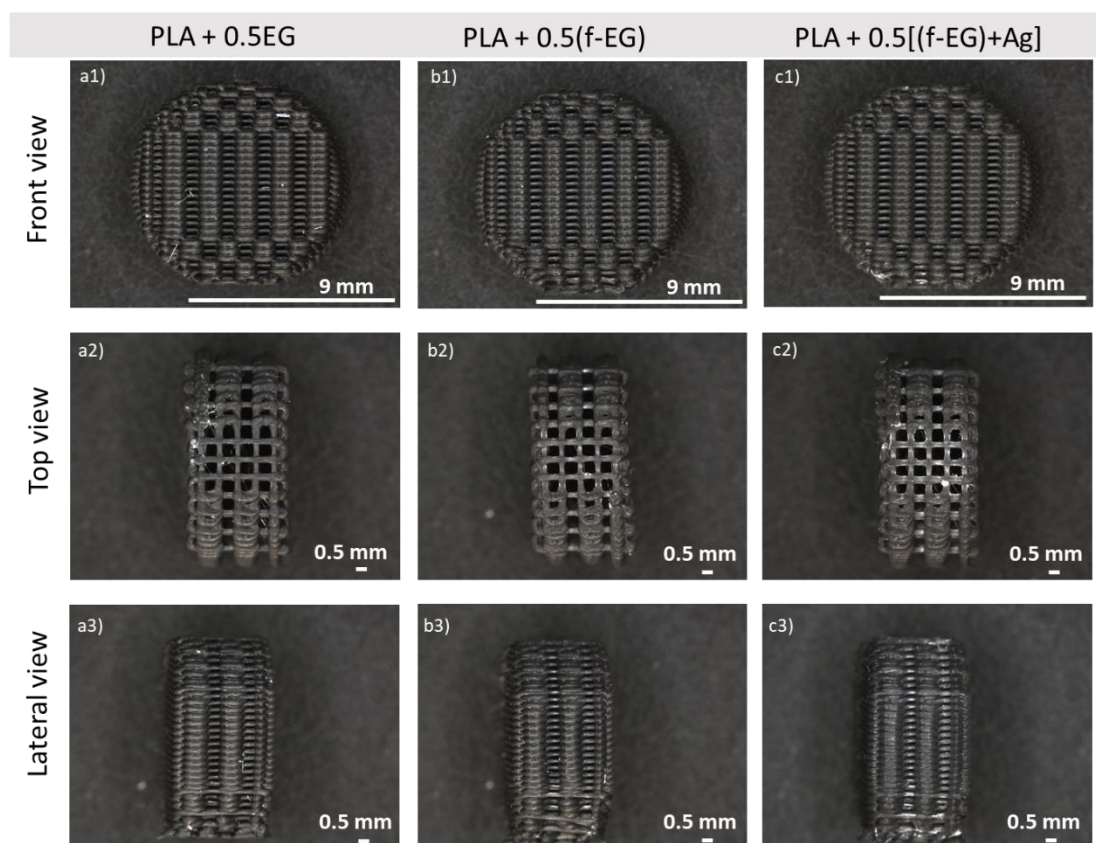


Figure S2. Digital microscopy images of 3D-printed scaffolds containing (**a1-a3**—PLA+0.5EG; **b1-b3**—PLA+0.5(f-EG) and **c1-c3**—PLA+0.5[(f-EG)+Ag]) from a front, top, and side perspectives.

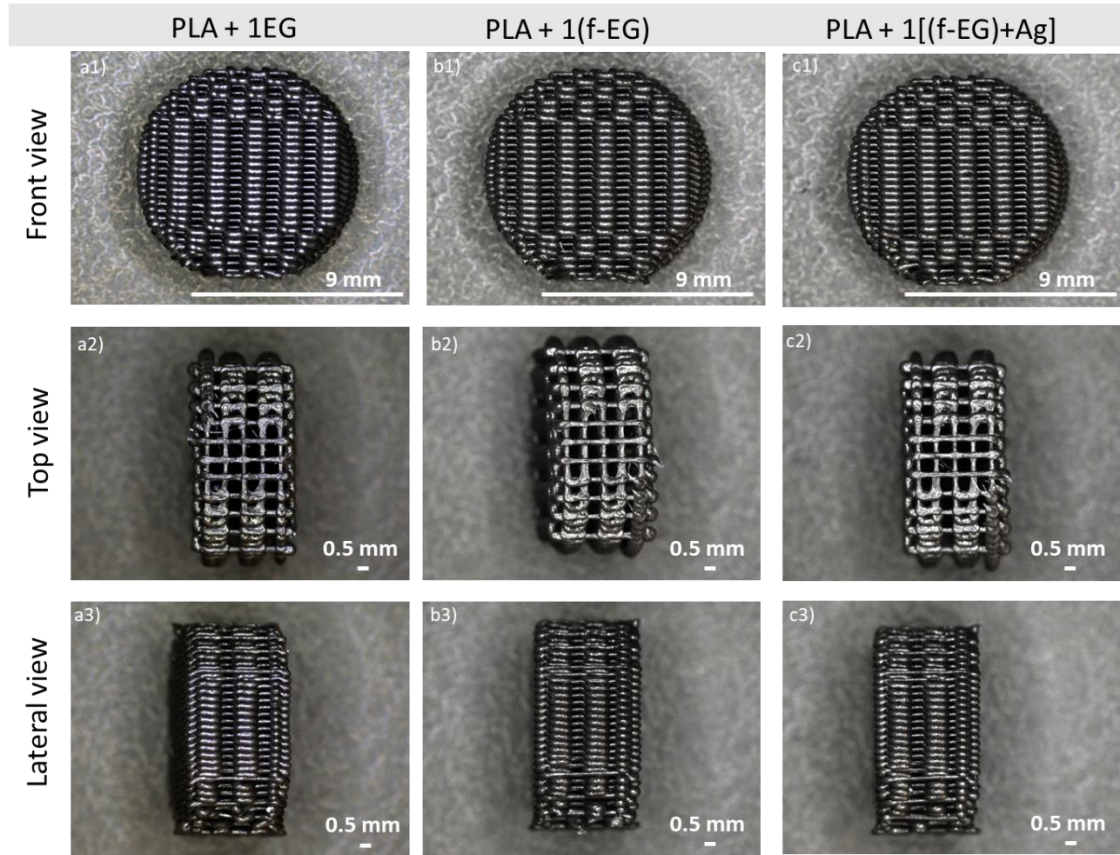


Figure S3. Digital microscopy images of 3D-printed scaffolds containing (**a1-a3**—PLA+1EG; **b1-b3**—PLA+1(f-EG) and **c1-c3**—PLA+1[(f-EG)+Ag]) from a front, top, and side perspectives.

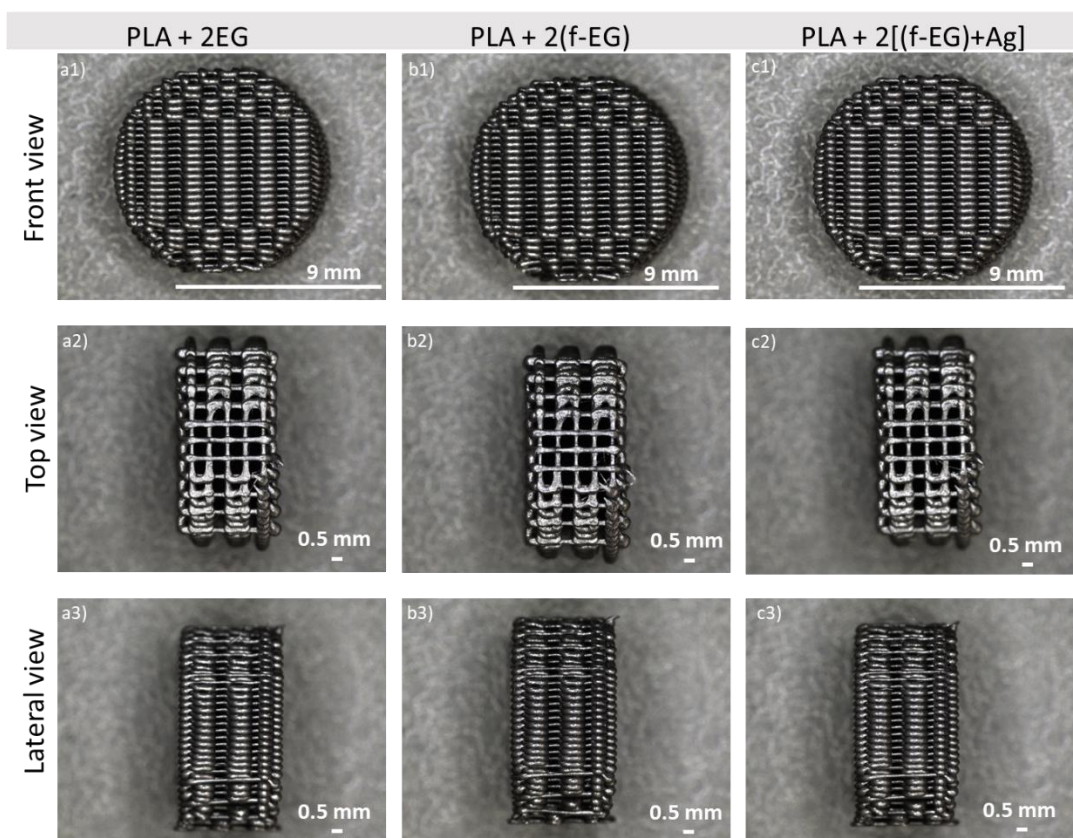


Figure S4. Digital microscopy images of 3D-printed scaffolds containing: **a1-a3**—PLA+2EG; **b1-b3**—PLA+2(f-EG) and **c1-c3**—PLA+2[(f-EG)+Ag], from a front, top, and side perspectives.

1.4. Micro Computed Tomography Characterization

Micro-CT cross-section images of the 3D-printed scaffolds containing 0.25, 0.5 and 1 wt.% of EG, f-EG and[(f-EG)+Ag] are displayed in Figure S5.

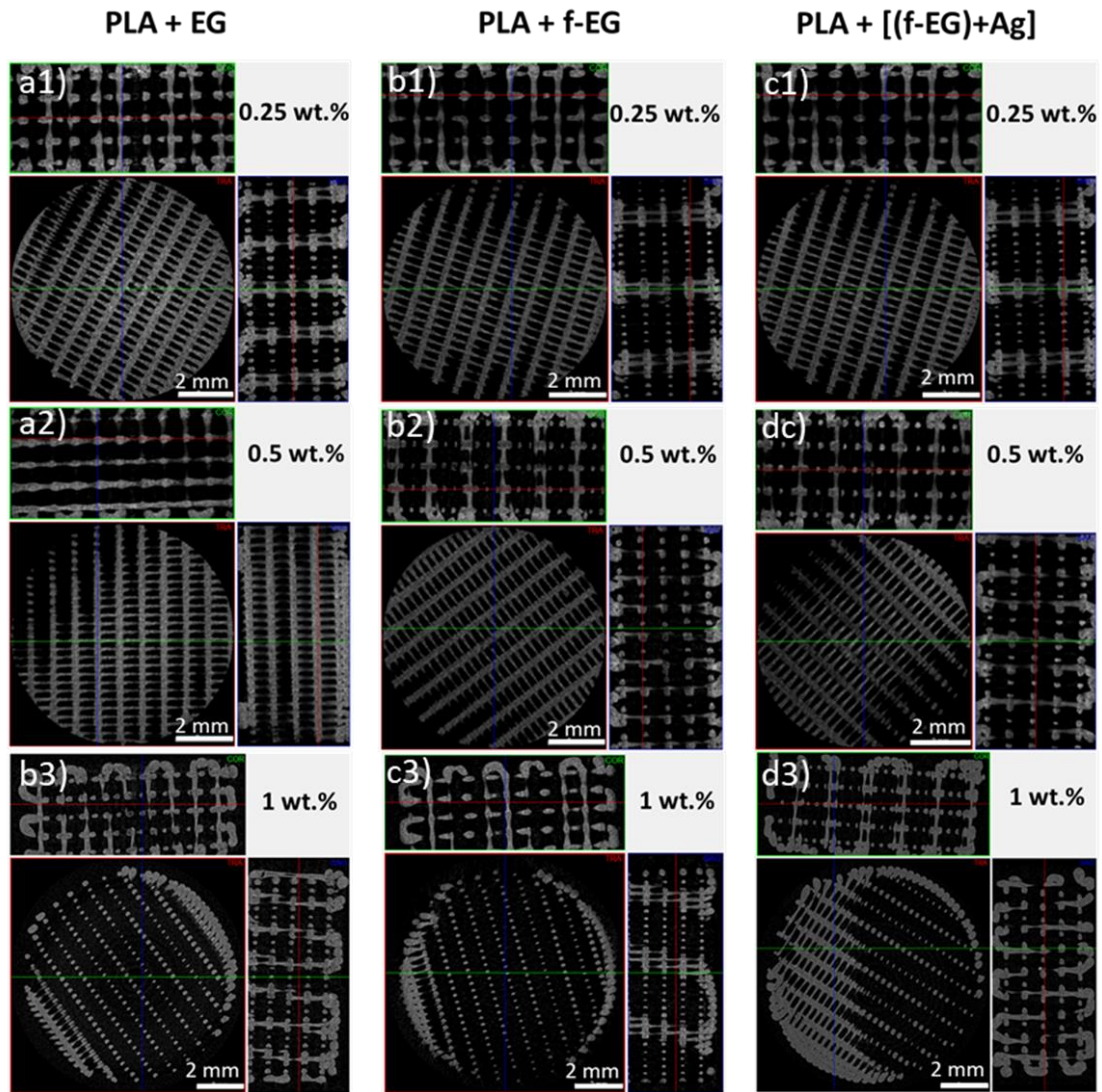


Figure S5. Representative micro-CT cross-sections images of the 3D-printed scaffolds containing PLA reinforced with 0.25, 0.5, 1 wt.% of EG, (f-EG) and [(f-EG)+Ag].

Table S3. Mean porosity, pore size, and filament thickness of 3D-printed scaffolds containing composites of EG, f-EG, and 0.25 and 1wt.% of [(f-EG)+Ag], calculated from the micro-CT data.

| 3D-Printed Scaffold | | Mean Porosity (%) | Mean filament thickness (μm) | Mean pore size (μm) |
|---------------------|----|-------------------|---|----------------------------------|
| PLA | | 66.8 ± 1.5 | 240 ± 3 | 484 ± 4 |
| PLA+0.25 | | 69.2 ± 0.8 | 248 ± 17 | 494 ± 2 |
| PLA+0.5 | EG | 70.2 ± 2.9 | 233 ± 5 | 515 ± 25 |
| PLA+1 | | 69.68 ± 0.9 | 235 ± 9 | 492 ± 29 |
| PLA+2 | | 70.29 ± 2.5 | 228 ± 16 | 486 ± 44 |

| | | | | |
|-----------------|--------------------|-----------------|--------------|--------------|
| PLA+0.25 | f-EG | 75.41 ± 1.5 | 212 ± 7 | 539 ± 11 |
| PLA+0.5 | | 73.38 ± 4.3 | 218 ± 14 | 517 ± 29 |
| PLA+1 | | 68.73 ± 0.9 | 249 ± 12 | 485 ± 2 |
| PLA+2 | | 70.4 ± 1.1 | 235 ± 10 | 496 ± 20 |
| PLA+0.25 | [(f-EG)+Ag] | 70.5 ± 1.4 | 234 ± 13 | 508 ± 10 |
| PLA+1 | | 70.8 ± 3.3 | 271 ± 7 | 530 ± 46 |

1.5. Scanning Electron Microscopy Characterization

Micrographs of 3D-printed scaffolds reinforced with 1 wt.% EG, (f-EG) and [(f-EG)+Ag] are displayed in Figure S6.

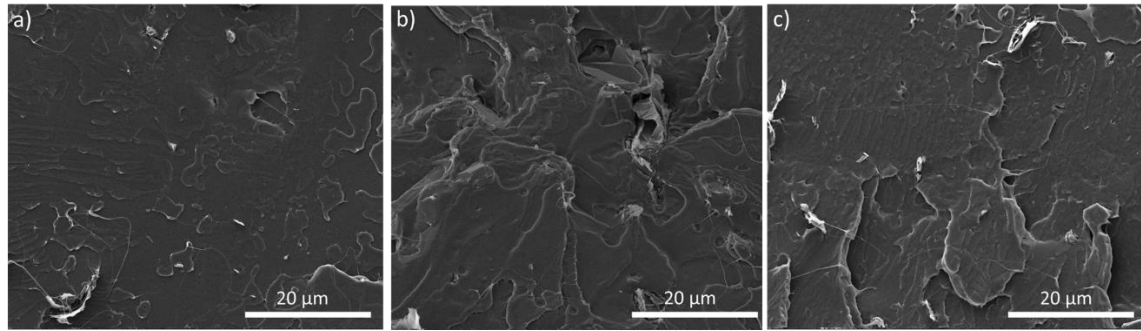


Figure S6. SEM images of 3D-printed scaffolds: **a1**—PLA+1EG; **b**— PLA+1(f-EG) and **c**— PLA+1 [(f-EG)+Ag].

1.6. Compression test of 3D-printed scaffolds

Scaffold stress-strain curve of the 3D-printed scaffolds containing 0.25, 0.5, 1 and 2 wt.% of EG, f-EG and [(f-EG)+Ag] are displayed in Figure S7.

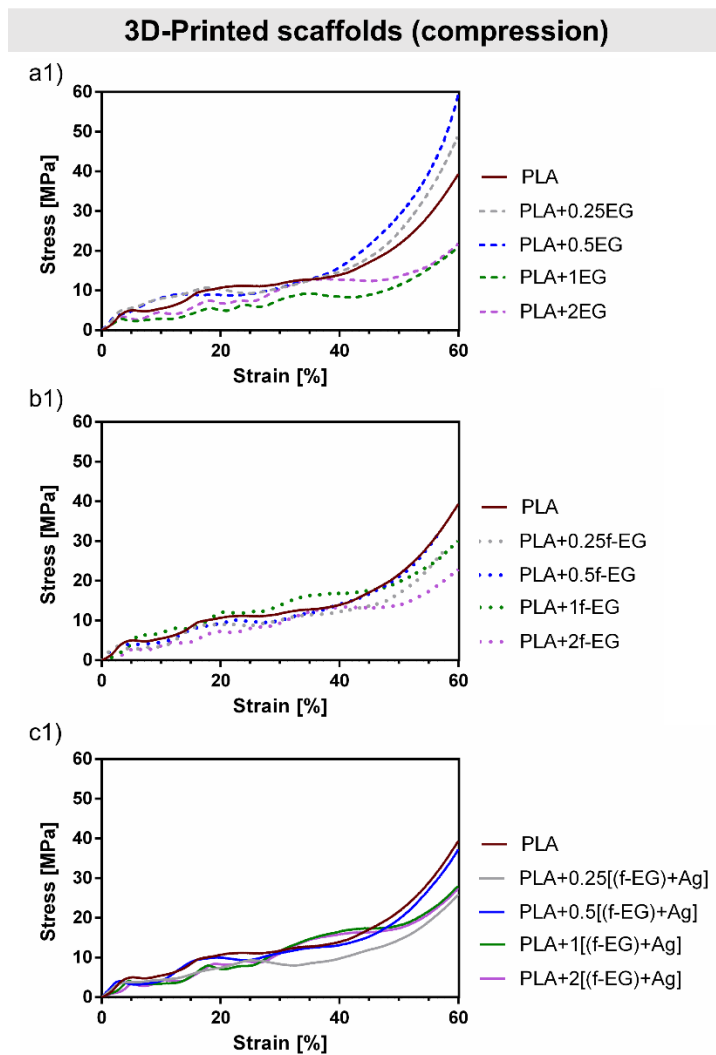


Figure S7. Compressive tests of 3D-printed scaffolds containing PLA and **a1**— EG, **b1**— f-EG and **c1**— [(f-EG)+Ag].