

Supporting Information

High-hardness, water-stable, and UV-resistant conductive coatings based on waterborne PEDOT:PSS/Epoxy/(KH560/SiO₂) composite

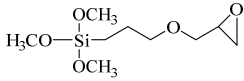

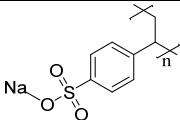

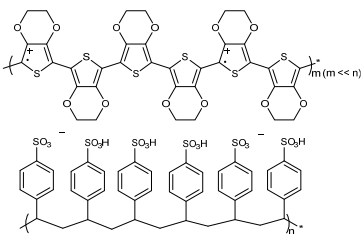
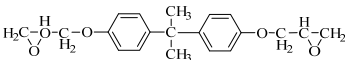
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Table S1. Physical and chemical properties of the utilized materials.

Materials	Chemical structure	Physical properties	Chemical properties
KH560		Easily absorb moisture	Chemical reactions such as grafting can occur
Nano-SiO ₂		Nano size, easy to aggregate	Grafting reactions can occur
PSS-Na		Water-soluble	/
EDOT		Slightly water-soluble	Polymerisation can occur
PEDOT:PSS		Water dispersable	/
WR 2253		Water-soluble and water stable	Cross-linking reactions can occur
WRH 6765	/	Water-soluble and water dispersable	Opens the epoxy ring when utilized as amine curing agent.

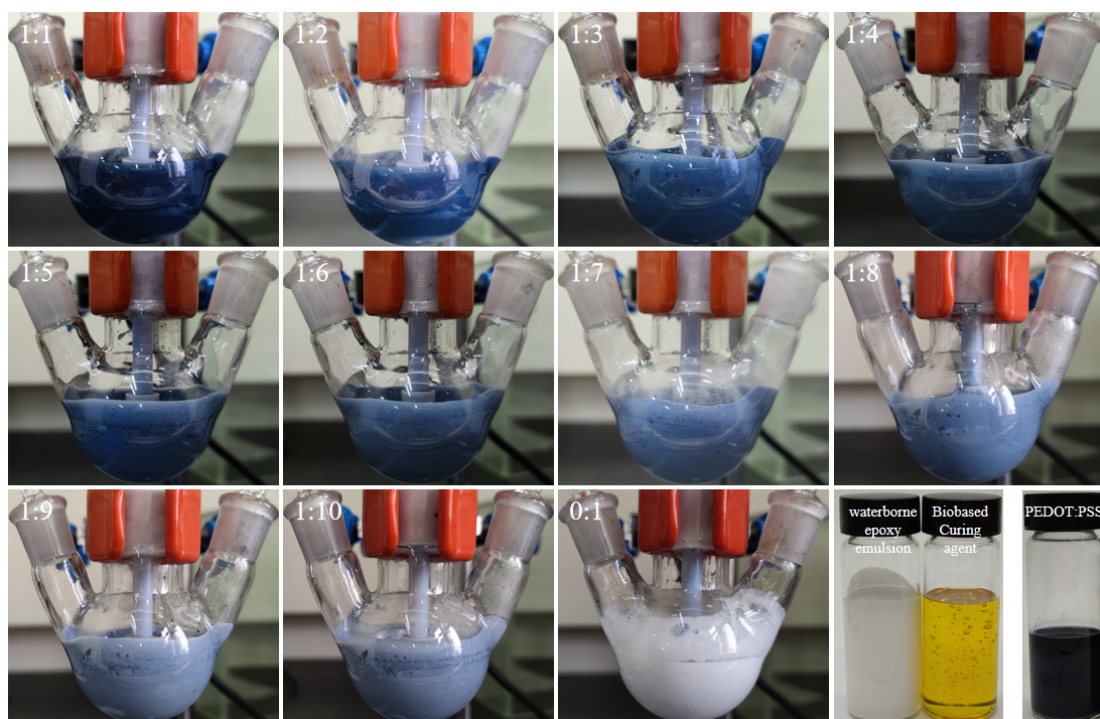


Figure S1. Photos of waterborne epoxy emulsion, biobased curing agent, and PEDOT:PSS/Epoxy aqueous dispersions with different P:E ratios.

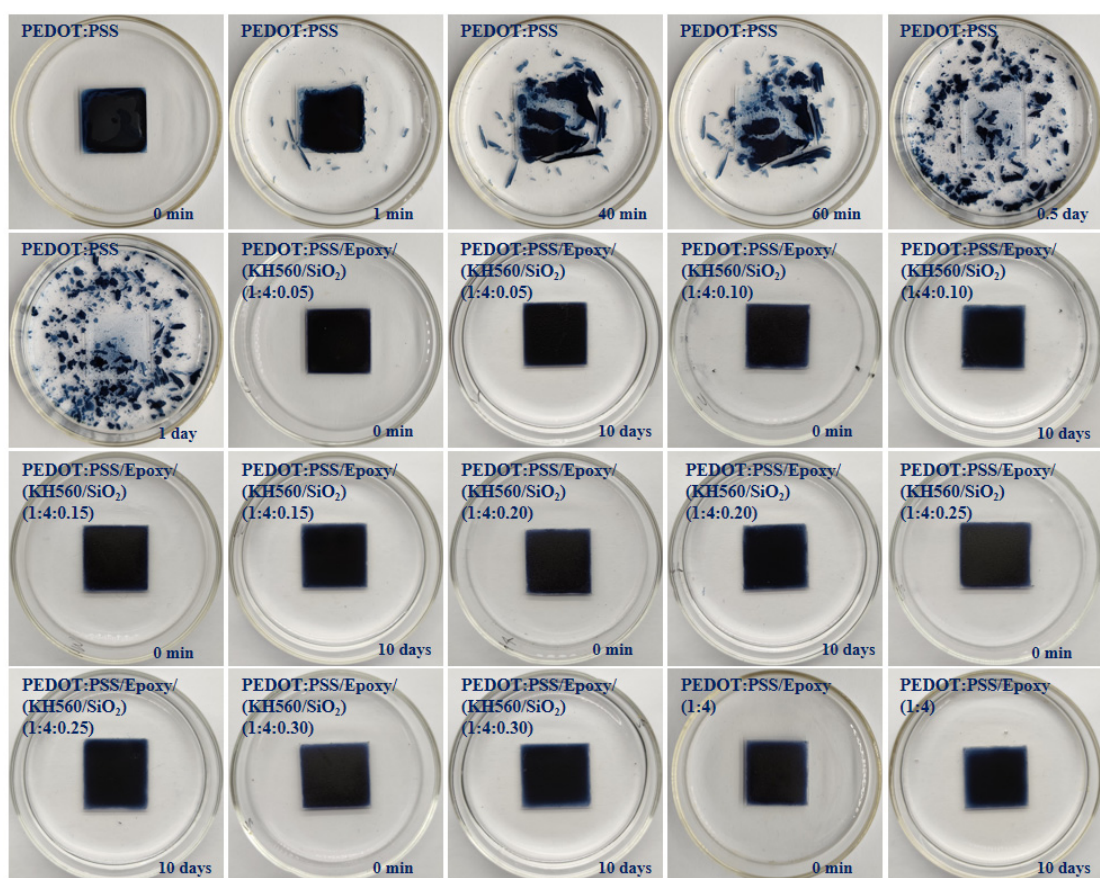


Figure S2. Water immersion experiment of PEDOT:PSS (0-1 day),

PEDOT:PSS/Epoxy (P:E= 1:4) (0 day, 10 days), and PEDOT:PSS/Epoxy/(KH560/SiO₂) (0 days, 10 days) coatings.

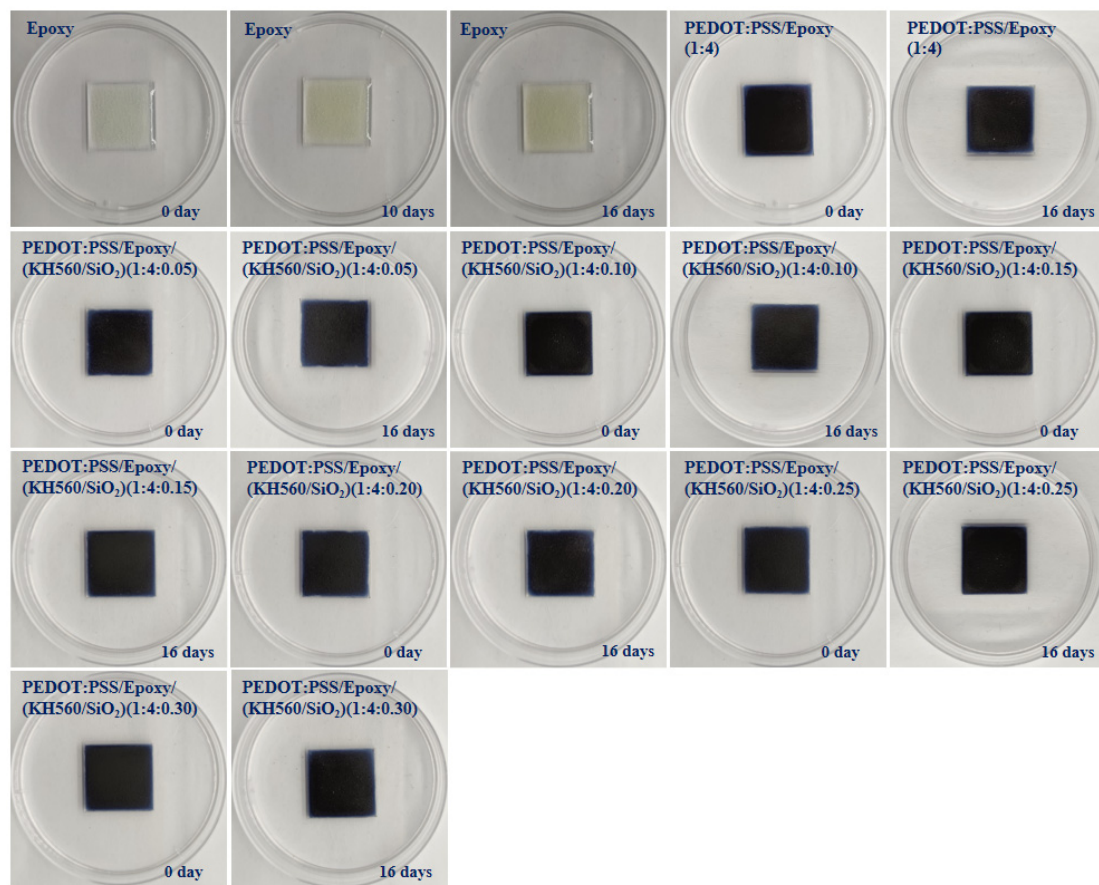


Figure S3. UV resistance experiment of Epoxy, PEDOT:PSS/Epoxy (P:E= 1:4), and PEDOT:PSS/Epoxy/(KH560/SiO₂) coatings with different P:E:K ratios.