

Proceedings

Highly Stable PEDOT:PSS Coating on Gold Microelectrodes with Improved Charge Injection Capacity for Chronic Neural Stimulation [†]

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Abstract: This study introduces two new processes that highly enable PEDOT:PSS (poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate)) as stable coating material for chronic neural stimulation. In first process, strong mechanical bonding between PEDOT:PSS coating and gold electrodes is achieved by creating rough porous surface with partial iodine etching. PEDOT:PSS coating on iodine etched gold electrode shows 100% stability under strong ultrasonic treatment. The second process represents electrochemical modification of PEDOT:PSS coating by cyclic voltammetry method in Ringer's solution. This process reduces electrode polarization 33% during stimulation. Therefore, charge injection capacity increases that ensures safe stimulation. A combination of both processes facilitates the use of PEDOT:PSS coating for successful chronic neural recording and stimulation.

Keywords: PEDOT:PSS; iodine etching; chronic neural stimulation; neural interfaces; long-term stability

1. Introduction

Miniaturization and high charge injection capacity of neural interfaces electrodes are the paramount preconditions for successful stimulation and recording signal from specific target cell [1]. The problem associated with small electrode is low charge injection capacity as it is proportional to the surface area of electrode-brain tissue interface [2]. PEDOT:PSS coating is used to increase the surface area of microelectrodes as it provides a rough surface. Consequently, electrode charge injection capacity increases and interface impedance decreases [2,3]. However, poor stability and adhesion to the electrode surface limits its use for long-term neural stimulation, because delamination of electrode material is not preferable for sophisticated physiological application [2]. Therefore improvement of PEDOT:PSS coating adhesion to the electrode is an essential task to use it for chronic bidirectional application (signal recording and stimulation). Conversely, further improvement of charge injection capacity of PEDOT:PSS coated electrode facilitates safe stimulation. Hence electrochemical modification without degrading electronic property of PEDOT:PSS coating increases the possibility of successful neural stimulation.

2. Materials and Methods

2.1. Fabrication of Flexible Electrode Arrays

Flexible gold electrodes (585 μm diameter) arrays used for neural interfaces were fabricated for this analysis. Figure 1 shows the general fabrication steps. 500 nm thick gold conductive paths were

insulated by 5 μm thick polyimide layers on both sides. Additionally 2.5 μm thick gold layer was electrodeposited on the connector pads and electrodes to improve mechanical stability. Finally, the flexible electrode arrays were detached from silicon substrate by deep reactive ion etching. The entire fabrication process with more details is reported elsewhere [4].

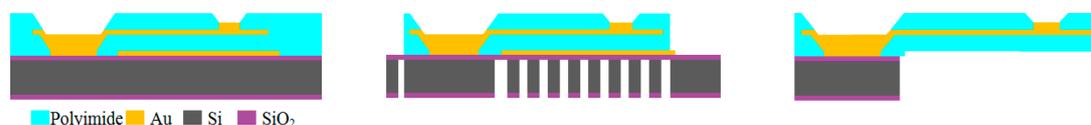


Figure 1. General fabrication steps of flexible gold electrode array: deposition and structuring of gold and polyimide layer by layer (**left**); deep reactive ion etching of silicon (**middle**) and releasing of the array by chemical etching of gold sacrificial layer (**right**).

2.2. Gold Etching in Iodine Solution

Gold electrodes were partially etched using iodine solution 0.5 mol/L (Grüssing GmbH, Germany) to create a rough porous surface. Etching was performed in different concentration solutions (0.5 mol/L, 0.1 mol/L, 0.05 mol/L) for different time duration (10 s, 60 s, 120 s) at room temperature to find out the optimum result regarding gold surface roughness.

2.3. PEDOT:PSS Coating Formation

Electrodes were coated with 1 μm thick PEDOT:PSS by electropolymerization for 400 s at 5 $\mu\text{A}/\text{mm}^2$ constant current density from 10 mMol 3,4-ethylenedioxythiophene (EDOT) and 2% weight PSS (poly(styrenesulfonate)) [4]. The final flexible electrode array with PEDOT:PSS coating is shown in Figure 2.

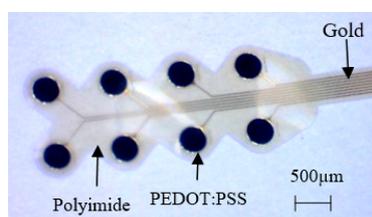


Figure 2. PEDOT:PSS coated test electrode array.

2.4. Electrochemical Modification of PEDOT:PSS Coating

PEDOT:PSS coating on gold microelectrode was electrochemically modified by applying cyclic voltammetry within water electrolysis window of PEDOT:PSS (+0.6 V to -0.9 V) [5]. PEDOT:PSS coated Au, Ag/AgCl, Pt and Ringer's solution were used as working, reference and counter electrodes and electrolyte respectively. Three electrodes were immersed in electrolyte solution. Voltage of working electrode was scanned with respect to a constant potential of reference electrode while the current between counter electrode to working electrode through electrolyte solution was measured by cyclic voltammetry tool. In total 5 cyclic voltammetry scan cycles were applied for each electrode at scan rate of 100 mV/s.

3. Result

3.1. Stability Improvement of PEDOT:PSS Coating

Selective iodine etching created a rough porous surface. Figure 3a,b show scanning electron microscopy (SEM) image of electrode surface without etching and after iodine etching respectively. PEDOT:PSS molecules went inside the pores and trenches and thus created a strong mechanical bond as shown in Figure 3c.

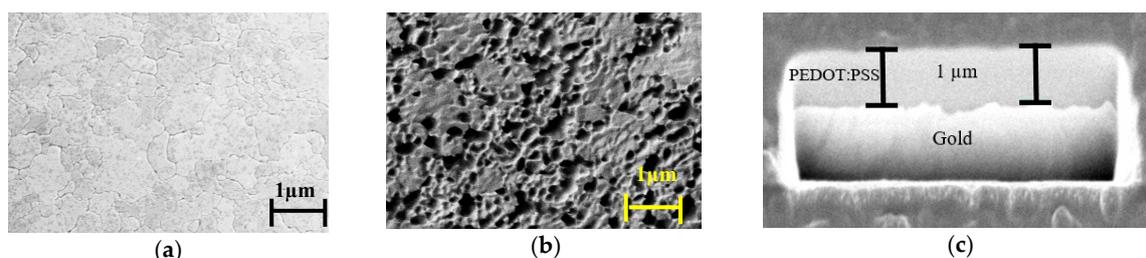


Figure 3. SEM image: (a) gold surface without etching; (b) Porous surface after iodine etching; (c) Bonding between PEDOT:PSS and iodine-etched gold surface (vertical cut through electrode).

Stability of PEDOT:PSS coating was tested by applying strong ultrasonic vibration in a water bath at 35 KHz frequency with 300 W power. Series of tests were performed by gradually increasing the time from 1 min to 11 min. 1 μm thick coating on iodine etched (0.05 mol/L, 120 s, etch rate 250 nm/min) electrodes showed 100% stability compared to non-etched electrodes. No delamination of coating was noticed after 11 min of strong ultrasonic test. Conversely similar coating on non-etched electrode delaminated considerably after 7 min ultrasonic test. Figure 4a,b show the condition of an iodine etched sample after 11 min and a non-etched sample after 7 min ultrasonic test respectively. The relative change of PEDOT:PSS coated surface after each step of ultrasonic test was additionally investigated by electrochemical impedance spectroscopy (EIS). Any change in the surface e.g., peels of coating increases electrode impedance. Figure 4c shows that average impedance ($n = 8$ electrodes) of non-etched electrodes increased 2.5 M Ω (very high increment) after 7 min ultrasonic test that indicated considerable delamination of coating. The small increment of impedance of iodine etched electrodes was due to mechanical modification of coating surface during strong ultrasonic test. It was not caused by delamination of coating. Therefore rough surface area of etched electrode increased adhesion of PEDOT:PSS coating.

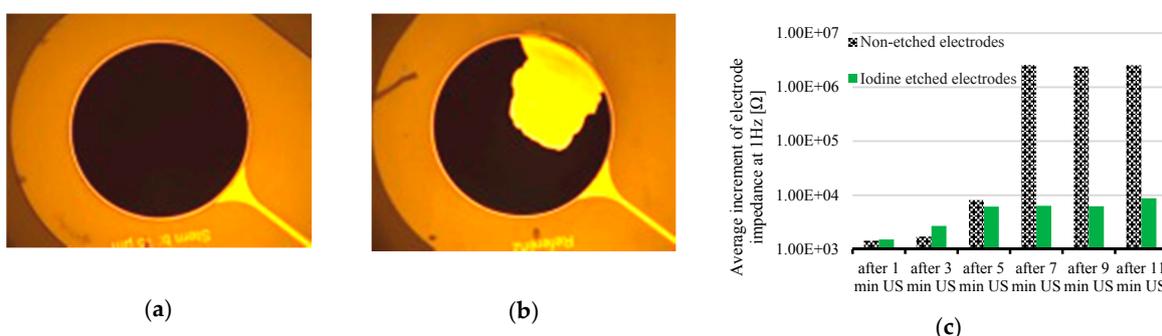


Figure 4. The condition of PEDOT:PSS coating: (a) iodine etched electrode after 11 min ultrasonic test; (b) non-etched electrode after 7 min ultrasonic test; (c) Average increment of electrode impedance during ultrasonic test of PEDOT:PSS (ultrasonic test abbreviated as US); non-etched electrode impedance increased 2.5 M Ω after 7 min ultrasonic test.

3.2. Electrochemical Modification of PEDOT:PSS Surface

Effect of electrochemical modification of PEDOT:PSS surface was examined through electrochemical impedance spectroscopy (EIS) measurement before activation and right after cyclic voltammetry activation. The samples were cleaned and dried and then EIS measurement was performed again to check the sustainability of modification process. Figure 5a shows that electrode impedance reduces about 1.5 times and impedance phase near 1 KHz frequency changed towards resistive behavior after cyclic voltammetry activation. The effect sustained after 1 h of activation. Stimulation capacity of the electrodes changed due to this surface modification. It was tested by applying biphasic charge-balance current pulse to the electrodes in Ringer’s solution. Figure 5b shows that electrode polarization reduced considerably (100 mV; 33%) during stimulation for cyclic voltammetry activated electrode compared to non-activated electrode. This indicates an increment of charge injection capacity of electrochemically modified electrodes during neural stimulation.

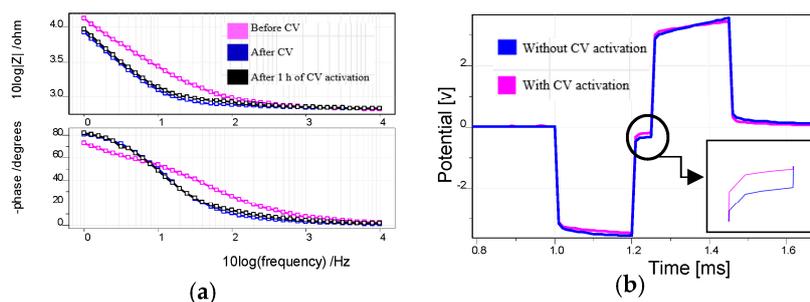


Figure 5. (a) Impedance magnitude and phase curve of PEDOT:PSS coated gold electrode before, right after CV activation and 1 h after CV activation; (b) electrode polarization after biphasic current pulse for CV activated and non-activated PEDOT:PSS coated electrode; electrode polarization reduced 100 mV (cyclic voltammetry abbreviated as CV).

4. Conclusions

The iodine etching process guarantees the use of PEDOT:PSS coated gold microelectrodes for long-term stable neural interfaces. Surface roughness depends on etching time and iodine solution concentration. 1 μm thick PEDOT:PSS coating showed 100% stability on gold electrodes etched in 0.05 mol/L iodine solution for 120 s. The cyclic voltammetry activation process significantly reduces electrode impedance and polarization during stimulation; which are the key factors for neural signal recording and high charge injection capacity during stimulation. These improvements made PEDOT:PSS as a promising electrode coating material for long-term stable bidirectional neural interfaces.

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Conflicts of Interest: The authors declare no conflict of interest.

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