



Article Superconducting and Mechanical Properties of the $Tl_{0.8}Hg_{0.2}Ba_2Ca_2Cu_3O_{9-\delta}$ Superconductor Phase Substituted by Lanthanum and Samarium Fluorides

Rola F. Khattar^{1,*}, Mohammed Anas², Ramadan Awad² and Khulud Habanjar¹

- ¹ Department of Physics, Faculty of Science, Beirut Arab University, Beirut 1107 2809, Lebanon; k.habanjar@bau.edu.lb
- ² Department of Physics, Faculty of Science, Alexandria University, Alexandria 21568, Egypt; m_anas_gaafar@yahoo.com (M.A.); rawad64@yahoo.com (R.A.)
- * Correspondence: rola.khattar@gmail.com

Abstract: This study investigated the impact of samarium and lanthanum fluorides (SmF₃ and LaF₃) on the physical and mechanical properties of $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-v}F_y$ superconducting phases (specifically the (Tl, Hg)-1223 phase), where R = Sm and La, with $0.00 \le x \le 0.10$. The superconducting samples were synthesized using the solid-state reaction method. X-ray diffraction (XRD) verified the formation of the (Tl, Hg)-1223 phase without altering its tetragonal structure. Scanning electron micrographs (SEM) reveal the improvement of the grain size and inter-grain connectivity as Sm and La contents increased up to x = 0.025. The electrical properties of (Tl, Hg)-1223 were studied using I-V and electrical resistivity measurements. Improved superconducting transition temperature (T_c) and transport critical current density (J_c) were observed up to x = 0.025, beyond which they decreased substantially. Vickers microhardness (H_v) measurements were performed at room temperature to investigate their mechanical performance with various applied loads (0.49-9.80 N) and times (10-90 s). For both substitutions, the mechanical properties were enhanced up to an optimal value at x = 0.025. All samples exhibited normal indentation size effect (ISE) behavior. The proportional sample resistance (PSR) model best explained H_v values among five theoretical models. Dislocation creep was the primary creep mechanism in the samples, according to indentation creep studies.

Keywords: (Tl; Hg)-1223 phase; (SmF3 and LaF3) substitution; superconducting properties; Vickers microhardness

1. Introduction

Research on high-temperature superconductors (HTSCs) has been a central focus since their initial discovery in 1986 by Bednorz and Müller [1]. Since then, scientists have been dedicated to advancing the understanding and applications of HTSCs, aiming to discover even higher-temperature superconductors and unravel their potential applications. The superconducting phases MBa₂Ca₂Cu₃O_{9- δ}, where M = Tl or Hg, are among the most intriguing compounds in the HTSCs families and are frequently identified as Tl-1223 and Hg-1223, respectively. These materials are distinguished by their elevated superconducting transition temperature (T_c) , strong pinning efficiency, and irreversible fields that are pushed to higher levels [2]. Because of these properties, the Tl-1223 and Hg-1223 phases have the potential to be desirable materials for creating superconducting wires, tapes, and thin films [3]. These applications are critical in fields like sensors, electronics, power lines, and magnetic shielding devices, demonstrating HTSCs' adaptability and promise in current technology [4]. However, there are challenges in the manufacture of Tl-1223 and Hg-1223 superconductors due to the toxicity of thallium and mercury oxides and their instability at high temperatures [5,6]. Moreover, because these materials are not conventional superconductors, the possibilities for obtaining even higher superconducting transition temperatures



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). by this technique remain unclear. Conventional HTSCs exhibit remarkable electrical conductivity without resistance at increased temperatures when compared to their traditional counterparts [7]. Investigating their properties and underlying mechanisms is essential for advancing our understanding of superconductivity and exploring potential applications in diverse fields. The Bardeen–Cooper–Schrieffer theory of conventional superconductivity provides insights for reaching high T_c with no theoretical upper limit, requiring a favorable combination of high-frequency phonons, strong electron–phonon coupling, and a high density of states [8,9]. The study of electron–phonon coupling in superconductors is still very significant in current research. Electron–phonon coupling is critical in defining the mechanism of superconductivity in specific materials. Doping specific elements in various positions in their structure may aid in their synthesis and help stabilize the phases [2]. The volume fraction of the $Tl_{1-x}Hg_xBa_2Ca_2Cu_3O_9$ superconducting phase was increased, and T_c was raised from 120 K to 130 K, according to Chang et al. [10]. Furthermore, the increase in Tl-content from x = 0.5 to x = 0.8 enhanced the intergrain critical current density (J_c) in $Hg_{1-x}Tl_xBa_2Ca_2Cu_3O_{9-\delta}$ [11].

Rare-earth (RE) replacements at the Ca site enhanced the superconducting characteristics for low substitution concentration and degraded superconductivity for greater substitution content [12]. Research has extensively examined the superconducting characteristics of numerous high-temperature superconducting phases substituted by Sm³⁺ and La^{3+} ions [12–14]. Sm substitution in $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}Sm_xCu_3O_{9-\delta}$ reduced the phase transition temperature while increasing the inter-grain critical density until x = 0.05 and then decreased it [12]. Samarium (Sm) substitution improved both J_c and T_c in the (Bi, Pb)-2212 phase [13]. Pr and La substitutions with lower substitution content at Ca sites of the (Cu_{0.5}Tl_{0.5})-1223 superconductor phase increased volume fraction and T_c [14]. In terms of manufacturing conditions and product design factors, improving the mechanical characteristics of HTSCs is crucial from a technological and financial perspective. Many researchers investigated the influence of fluorine (F) doping on HTSC characteristics [15,16]. The effect of PbF_2 doping on the structural, electrical, and mechanical properties of (Bi, Pb)-2223 was investigated by Anas [15]. XRD and SEM analysis revealed that x = 0.10resulted in the greatest volume fraction and largest grain size. Furthermore, T_c , J_c , and H_v measurements revealed that the sample with x = 0.10 had the best electrical and mechanical characteristics. Hamdan et al. [16] investigated the impact of fluorine on high-temperature superconductors $(Tl_{0.5}Pb_{0.5})Sr_{1.6}Ba_{0.4}Ca_2Cu_3O_v$. By partially substituting CuO with CuF₂ in the initial materials with fluorine concentration $0 \le x \le 3.6$, the formation of the Tl-1223 phase was enhanced. This substitution also led to an increase in the superconducting transition temperature to 128 K and a remarkable 300% improvement in the critical current density when compared to the fluorine-free sample.

Previous research has demonstrated that both chemical addition and substitution may be used to improve the mechanical characteristics of such materials [17–20]. Mohammed et al. [17] conducted comparative research on the impact of nano-SnO₂ and nano- In_2O_3 addition on (CuTl-1223) superconductors. The results revealed that adding nano-SnO₂ up to x = 1.0 wt% increased the mechanical characteristics of (CuTl-1223); however, only a small quantity of nano-In₂O₃, x = 0.1 wt% improved the phase's microhardness. Awad et al. [18] studied the mechanical characteristics of $Cu_{0.5}Tl_{0.5}Ba_2Ca_{2-x}Pr_xCu_3O_{10}$ at room temperature using Vickers microhardness tests. The results revealed that the substituting of Pr in the Ca site raised the T_c value from 107.4 to 124.3 K and increased the volume fraction up to x = 0.025, after which they dropped. Vickers microhardness values (H_v) and Young's modulus, on the other hand, decreased with Pr content. Furthermore, it was discovered that the indentation-induced cracking model was the most accurate model to illustrate the Vickers microhardness behavior of these samples. Mohammed and Jasim [19] investigated the structural, electrical, and mechanical properties of $Tl_{0.5}Pb_{0.5}Ba_2Ca_2Cu_{3-x}Ni_xO_{9-\delta}$ using a nickel oxide substitution. The results indicated that the optimal T_c value was achieved for x = 1.0, where T_c recorded 139 K. Furthermore, increasing Ni concentration strengthens the interlayer bonding as seen

by the increase in H_V , elastic modulus (*E*), and yield strength (*Y*) values. Khattar et al. [20] used PbO and PbO₂ to compare the influence of Pb substitution at the thallium site of the Tl_{0.8-x}Hg_{0.2}Pb_xBa₂Ca₂Cu₃O_{9- δ} superconductor phase. The result showed that both forms of lead ion substitution increased the formation of the (Tl, Hg)-1223 superconducting phase. T_c increased to its maximum for x = 0.05 PbO and x = 0.1 PbO₂. Furthermore, the microhardness findings of PbO replaced materials show a diminishing behavior as x rises, whereas H_V is boosted for $x \ge 0.15$ for PbO₂ substituted samples.

The purpose of this work is to investigate the influence of SmF₃ and LaF₃ substitution on the structural, electrical, and mechanical characteristics of the superconductor phase $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$, where R = Sm and La with x = 0.00, 0.025, 0.050, 0.075, and 0.10. X-ray diffraction (XRD) and scanning electron microscopy (SEM) were employed to examine the microstructure and morphology of the samples. The electrical properties of all samples were investigated using resistivity (ρ -*T*) and *I*-*V* characteristics. Mechanical behavior was studied through Vickers microhardness measurements under varying loads and times.

2. Experimental Techniques

2.1. Sample Preparation

Superconducting samples of the nominal composition Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y were synthesized using solid-state reaction techniques, where R = Sm and La. The samples had varied doping levels: x = 0.00, 0.025, 0.050, 0.075, and 0.10. Initially, Tl₂O₃, HgO, BaO₂, CaO, CuO, SmF₃, and LaF₃ high-purity powders (Sigma–Aldrich with purity greater than 99%) were weighed in appropriate ratios by using a sensitive balance. To compensate for the thallium and mercury losses during the heating process, an excess of 10% Tl₂O₃ and HgO were added [21]. Then, the powders were mixed and well crushed for around 30 min in an agate mortar to produce fine powder, which was then sifted through a 60 µm sieve to tone the mixture. Using a hydraulic press, 1.5 cm diameter pellets were obtained and carefully coated in silver foil to minimize the loss of thallium and mercury during the heating process. The samples were put in a quartz tube and heated in the box furnace to 993 K at a rate of 4 K/min, followed by further heating to 1133 K at a rate of 2 K/min. They were maintained at this temperature for a duration of 5 h before gradually cooling to room temperature at a rate of 2 K/min.

2.2. Samples Characterization and Measurements

The structure and phase characterization were determined using the XRD measurement method on a Bruker D8 focus diffractometer with Cu K_{α} radiation ($\lambda = 1.5406$ Å) in the 15° $\leq 2\theta \leq 80^{\circ}$ range. However, the microstructure morphology of the samples was examined using a scanning electron microscope (AIS 2100C). The images were obtained at a magnification of 5000×. The electrical resistivity was measured using the traditional four-probe method, and the temperature was reduced from 269 K down to 77 K using liquid nitrogen. The critical current density J_c was calculated using *I-V* curves at liquid nitrogen temperature (77 K). For mechanical investigation, room temperature Vickers microhardness tests were conducted using MHVD-1000IS with applied static loads ranging from 0.49 to 9.8 N from 10 to 90 s.

3. Results and Discussion

3.1. Sample Investigation

Figure 1 depicts X-ray powder diffraction patterns and the Rietveld refinement for $TI_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ superconductor samples, where R = Sm and La with x = 0.00, 0.025, and 0.10. Based on the XRD scans, the distinct and sharp diffraction peaks observed are in excellent agreement with the tetragonal structure of the (Tl, Hg)-1223 phase, characterized by the *P4/mmm* space group. These peaks dominate over any impurities or alternative superconducting phases present in the samples [22]. The existence of secondary low-intensity peaks indicates the presence of impurity phases, such as the

(Tl, Hg)-1212 phase, BaHgO₂, BaCuO₂, and CaHgO₂ [23]. Such impurities are formed as a result of fluctuations in the partial pressure of oxygen throughout the preparation procedure [14]. The vapor pressure increased during the heating procedure because the samples were processed in closed quartz with air rather than a vacuum. According to XRD examination, the partial replacement of Ca²⁺ by Sm³⁺ and La³⁺ ions did not change the tetragonal structure of the superconducting samples. This is demonstrated by the comparable X-ray pattern and the execution of the Rietveld refinement for all the produced specimens by the MAUD software, as illustrated in Figure 1. The relative volume fractions of (Tl, Hg)-1223, (Tl, Hg)-1212, BaHgO₂, BaCuO₂, and CaHgO₂ were estimated using the MAUD software. Figure 2 depicts the volume fraction of the superconducting phases (Tl, Hg)-1223 and (Tl, Hg)-1212, as well as all other impurities in both replacements. Figure 2 shows that the volume fractions of the replaced samples were higher than those of the pure specimen in both substitutions. The SEM images, which are examined in further detail below, show that this improvement can be attributed to a rise in grain connection following replacement. The lattice parameters a and c were estimated using the MAUD software after the Rietveld refinement of the XRD patterns. Figure 3a,b shows the fluctuation of a and *c* with Sm and La contents, respectively. Depending on the concentration of Sm and La, it was discovered that the lattice parameter values were different from those of the unsubstituted sample. As the Sm and La contents rise, the lattice parameter *a* elongates. This elongation is most probably induced by the enlargement of the Cu-O plane, which occurs by the introduction of an electron into the antibonding orbital as a result of the partial substitution of Ca^{2+} ions by Sm^{3+} and La^{3+} ions [12]. The elongation rate of a is predicted to be (da/dx) = 0.03 and 0.09, respectively, with increasing Sm and La contents. On the other hand, when the amount of Sm and La increases, the value of *c* drops. This reduction is assumed to be because the ionic radii of Sm³⁺ (0.96 Å) and La³⁺ (1.03 Å) are less than those of Ca^{2+} ions (1.12 Å) [24,25]. Furthermore, an increase in fluorine might explain the reduction in the lattice parameter c. This is due to two possible factors: first, fluorine has a slightly lower ionic radius (1.47 Å) than oxygen (1.52 Å), and second, fluorine has a greater electronegativity (3.98) than oxygen (3.44) [15]. The contraction rate of c is expected to be (dc/dx) = -0.48 and -0.76 as Sm and La content increases, respectively. This suggests that the lattice parameter *a* experiences less elongation compared to the contraction rate reported for the lattice parameter c. This implies that the Cu-O bond length is greater within the planes (xy planes) than in the direction perpendicular to the xy planes [12].



Figure 1. Typical XRD patterns and the Rietveld refinements of the XRD spectra for $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ superconductor samples, where R = Sm and La.



Figure 2. Variation of volume fractions (V %) versus SmF₃ and LaF₃ contents of the (Tl, Hg)-1223 phase and the (Tl, Hg)-1212 impurity phase with all other impurities.



Figure 3. The variation of lattice parameters *a* and *c* for $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ as a function of the substitution content *x*, where (**a**) R = Sm and (**b**) R = La.

The scanning electron microscope (SEM) micrographs of $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}Sm_xCu_3$ $O_{9-\delta-y}F_y$ and $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}La_xCu_3O_{9-\delta-y}F_y$, with x = 0.00, 0.025, and 0.10, are depicted in Figure 4. The presence of rectangular plates in the sample's structure indicates the formation of the (Tl, Hg)-1223 phase, as indicated by previous studies [12,20]. It is worth noting that the rectangular form remains stable as the substitute content increases. Conversely, the low replacement of Sm and La, with x = 0.025, promotes the formation of the (Tl, Hg)-1223 plates, enhances their alignments, and decreases porosity among the superconducting grains. Figure 4 shows that as the replacement content of Sm and La increases, so does the number of irregular forms and porosity.



(a) x = 0.00



(b) x = 0.025 Sm

(c) x = 0.10 Sm



(d) x = 0.025 La

(e) x = 0.10 La

 $\begin{array}{l} \label{eq:Figure 4. Micrographs of (a) $Tl_{0.8}Hg_{0.2}Ba_2Ca_2Cu_3O_{9-\delta}$, (b) $Tl_{0.8}Hg_{0.2}Ba_2Ca_{1.975}Sm_{0.025}Cu_3O_{9-\delta-y}F_y$, (c) $Tl_{0.8}Hg_{0.2}Ba_2Ca_{1.9}Sm_{0.1}Cu_3O_{9-\delta-y}F_y$, (d) $Tl_{0.8}Hg_{0.2}Ba_2Ca_{1.975}La_{0.025}Cu_3O_{9-\delta-y}F_y$, and (e) $Tl_{0.8}Hg_{0.2}Ba_2Ca_{1.9}La_{0.1}Cu_3O_{9-\delta-y}F_y$. } \end{array}$

3.2. Electrical Transport Measurements

3.2.1. Electrical Resistivity Measurements

Figure 5 illustrates the temperature dependence of the resistivity measurements for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y superconducting phase, where R = Sm and La, with x = 0.00, 0.025, and 0.10. The measurements were carried out at temperatures ranging from T_0 to 296 K, where T_0 represents the zero superconducting transition temperature. At high temperatures, all samples displayed metallic variation, which was followed by the superconducting transition at lower temperatures. Once T_c is reached, the resistivity curves rapidly decline until they approach the zero superconducting transition temperature (T_0). T_c is commonly obtained from the derivative of $\rho(T)$ with respect to T, where the maximum of $d\rho(T)/dT$ corresponds to T_c , as shown in the inset of Figure 5. It can be observed from Table 1 and Figure 5 that T_c shows an increase from 105.4 K to 112.0 K for Sm substitution and 116.4 K for La substitution as the value of x changes from 0.00 to 0.025. However, as x continues to increase, T_c starts to decrease. The same behavior is observed for T_0 with

the variations in Sm and La content. Consequently, when Sm and La are substituted at the optimal content of x = 0.025, it leads to an enhancement in the superconducting transition temperature of the (Tl, Hg)-1223 phase.



Figure 5. Variation of resistivity versus temperature plots for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y phase, with 0.00 $\leq x \leq 0.10$, where R = Sm and La.

Table 1. Different superconducting parameters for $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ composites, with 0.00 $\leq x \leq 0.10$, where R = Sm and La.

x	α (m Ω .cm/K)	<i>T</i> ₀ (K)	<i>T_c</i> (K)	ΔΤ (Κ)	$ ho_{o}$ (Ω.cm)	$ ho_{ m n}$ (Ω.cm)	<i>T</i> _θ (K)	λ		
0.000	2.73	102.6	105.4	2.85	-0.071	0.736	264.81	0.950		
Sm Substitution										
0.025	2.16	103.4	112.0	8.60	0.029	0.679	345.42	0.795		
0.050	1.78	100.3	110.5	10.15	0.033	0.563	342.52	0.792		
0.075	1.23	99.3	105.3	6.00	0.148	0.514	339.37	0.768		
0.100	1.74	91.3	99.9	8.70	0.264	0.781	313.48	0.784		
La Substitution										
0.025	2.25	105.8	116.7	10.90	0.096	0.706	334.88	0.843		
0.050	1.04	102.1	109.5	7.40	0.050	0.360	315.94	0.840		
0.075	3.16	99.3	106.5	7.20	0.086	1.016	308.01	0.838		
0.100	2.45	97.0	105.2	7.80	0.170	0.893	304.77	0.837		

The rise in T_c and T_0 in both replacements up to x = 0.025 may be attributable to a reduction in weak connections between grains, as demonstrated by SEM micrographs [26]. Furthermore, the reduction in the number of holes in CuO₂ planes caused by the partial substitution of Ca²⁺ ions by Sm³⁺ or La³⁺ ions may be the cause of the increase in T_c . Moreover, because T_c was observed to climb with increasing O loss, removing oxygen from the structure by F substitution resulted in a decrease in hole concentration and optimization of the superconducting characteristics [15]. Therefore, at x = 0.025, the unsubstituted sample is changed from an over-doped sample to an optimally doped sample. Conversely, the gradual decrease in T_c observed for values of x > 0.025 may be attributed to factors

such as oxygen vacancy disorder and trapping of mobile carriers [27]. Furthermore, when x > 0.025, the transition from optimally doped to underdoped samples may be the source of T_c suppression [28].

The variation in electrical resistivity with temperature data is well-fitted by Matthiessen's rule [29]:

$$\rho(T) = \alpha T + \rho_0, \tag{1}$$

where α is the resistivity temperature coefficient, and ρ_0 is the residual resistivity. Table 1 provides the values of fitting parameters for ρ_0 , α , and ρ_n (room-temperature resistivity) and the superconducting transition width ($\Delta T = T_c - T_0$) for all samples. The parameter ρ_0 reflects the defect density and homogeneity of the samples, while for α , it undergoes a slight change with x due to the influence of CuO₂ planes on charge carriers [30]. The substitution of Sm and La leads to a decrease in ρ_n , observed up to x = 0.050 for Sm substitution and x = 0.075 for La substitution. This decrease can be attributed to improved inter-grain connectivity and reduced grain boundaries resulting from the replacements. Conversely, an increase in ρ_n corresponds to a higher number of scattering centers and weakened intergranular coupling [26]. The broadening of the transition width ΔT is likely due to increased inhomogeneities and transition temperatures of Tl-1223 superconducting grains resulting from the substitution of Sm and La [31].

The Debye temperature (T_{θ}) , a crucial parameter in understanding the lattice dynamics of a material and can be deduced from the normal part fit of resistivity data, as shown in the inset of Figure 5 using the Bloch–Grüneisen (BG) equation [32]:

$$\rho(T) = \rho_0 + B \times \left(\frac{T}{T_{\theta}}\right)^5 \times \int_0^{\frac{T_{\theta}}{T}} \frac{x^5}{(e^x - 1)(1 - e^{-x})} dx,$$
(2)

where *B* is a fitting parameter; the obtained values of T_{θ} are listed in Table 1. T_{θ} for (Tl, Hg)-1223 is clearly lower than T_{θ} for Tl-1223 ($T_{\theta} = 503.7$ K) [33]. This is due to the presence of both Hg and Tl in the charge reservoir of (Tl, Hg)-1223, which makes the reservoir conductive and the conducting layer thicker. It is seen that T_{θ} exhibits the same behavior as T_c , confirming the validity of the relationship between T_{θ} and T_c [34]:

$$T_c = T_{\theta \times} e^{\left(-\frac{1}{\lambda - \mu}\right)} \tag{3}$$

where λ is the phonon–electron coupling and μ is the repulsive screened coulomb part, with values ranging from 0.1 to 0.15. The values of λ are listed in Table 1. It is obvious that the values of λ are less than unity for all tested samples, indicating weak electron–phonon coupling [34].

3.2.2. Critical Current Density (J_c) Measurements

The transport critical current density J_c is used to measure the current carrying capability of the produced superconducting samples. In the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y superconducting phase, Figure 6 shows the relationship between the electric field *E* and the current density *J*, with the inset displaying their logarithmic representations. These figures demonstrate the impact of Sm and La substitutions with *x* values of 0.00, 0.025, and 0.10, utilizing a threshold of 1 μ V/cm [35]. The acquired *E*–*J* curves are explored using the following relationship [36]:

$$E = \beta J^n \tag{4}$$

where β and *n* are material constants. The curves' behavior can be explained in the following manner: In the initial section of the curve, where the current is insufficient to cause vortex pair unbinding, the system exhibits zero voltage (*V*(*I*) = 0), indicating a resistance-less state [37]. In the subsequent part of the curve, characterized by low voltage values, the presence of free vortices below *T*_c is attributed to a limited penetration depth that is resolved by thermally aided flux flow. The nonlinear segment of the curve shows a voltage drop occurring at a specific applied current value (*I*_c), described by flux creep

(Lorentz force FL = Pinning force FP). The final portion of the curve demonstrates an increase in the linear trend, resulting from vortex pair unbinding induced by a strong Lorentz force (FL > FP), explained through flux flow theories [38]. Various factors, including porosity, crystal structure, oxygen deficiency, grain morphology, relative volume fraction, and the presence of different elements, can influence both I_c and T_c . The n values or transition indices of a superconductor characterize its homogeneity. The log(E)log(J) curves were used to calculate these values. The predicted *n* values for samarium substituted samples range from 4.2 to 9.2 and from 4.2 to 11.5 for lanthanum substituted samples. More homogeneous superconductors have higher n values [23]. Figure 7 also shows the relationship between T_c and J_c of the produced samples as a function of Sm and La concentration. I_c clearly followed the same pattern as T_c with x. I_c rises from roughly 614 A/cm² for the pure sample to 691 A/cm² and 1034 A/cm² for x = 0.025 of Sm and la, respectively, as shown in Figures 6 and 7. This improvement might be attributed to Sm and La replacements functioning as pinning centers to stabilize vortices and improve inter-grain and intergranular flux pinning [39,40]. However, La has a bigger influence on the flux pinning and critical current density of the prepared samples than Sm. This is likely a result of lattice defects introduced by partially replacing La³⁺ with Ca²⁺, which appears to be more effective than substituting Sm³⁺ with Ca²⁺ in enhancing flux pinning and grain coupling [12]. When Sm and La contents grow (x > 0.025), J_c falls and reaches 427 A/cm² for x = 0.10 and 527 A/cm² for x = 0.10. This is attributable to several causes, including a rise in impurity content, the occurrence of voids among grains, grain alignment disorder, a reduction in the volume fraction of (Tl, Hg)-1223 superconductors, and a decrease in inter-grain connection [26,41].



Figure 6. The electric field variation as a function of the critical current density for $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ superconducting samples, with 0.00 $\leq x \leq$ 0.10, where R = Sm and La. The inset represents the logarithmic plots of (E) versus (J).



Figure 7. Variations of T_c and J_c versus x for the Tl_{0.8-x}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y superconducting phase, with 0.00 $\leq x \leq$ 0.10, where R = Sm and La.

3.3. Vickers Microhardness Measurement Examination

Numerous practical applications are limited by the weak mechanical characteristics of HTSCs. This is due to the oxide compounds' lack of slip planes, which kills the ductility of HTSCs and increases their brittleness [15]. Using a digital microhardness tester at room temperature, many microhardness measurements have been performed on the surface of the manufactured superconducting samples in order to examine their mechanical characteristics. The load-dependent Vickers microhardness (H_v) was estimated with the relationship [42]:

$$H_V = 1854.4 \times \frac{F}{d^2}(GPa), \tag{5}$$

where d is the diagonal length in μm , and F is the applied load in Newton (N). Figure 8a,b demonstrated the variation of H_V values as a function of applied force at a dwell time of 20 s for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-v}F_y$ phase, where R = Sm and La with x = 0.00, 0.025, 0.050, 0.075, and 0.10, respectively. According to the graph, H_V values exhibit two different behaviors as applied load (F) increases: a fast reduction in H_V values in the applied force up to 2.94 N, followed by steady saturation (plateau region) at higher applied forces. This nonlinear behavior has been observed in various literature [43-46]. This behavior is commonly referred to as a normal indentation size effect NISE and is associated with the weak grain boundaries found in ceramic materials [45]. This effect results in large microhardness values for small indentation forces and small microhardness values for large indentation forces. This trend suggests that the microhardness value may have been lowered due to weak grain boundaries under strong indentation pressures. However, the measured hardness is large when indentation loads are small, leading to the conclusion that this condition indicates a single crystal state without interference from grain boundaries. At the lowest load, elastic recovery dominates in prepared samples, but beyond that, plastic deformation takes over as the main characteristic of the materials. As a result, all prepared samples undergo both plastic and elastic deformations simultaneously [47].



Figure 8. The variation of H_V as a function of the applied indentation test loads *F* of Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -v}F_v; (**a**) R = Sm (**b**) R = La at a dwell time of 20 s.

Furthermore, as demonstrated in Figure 8a,b, the Vickers microhardness values of all superconducting samples vary unsystematically with La and Sm concentrations. However, for Sm and La substituted at x = 0.025, H_V achieved the highest values compared to the pure sample and all substituted samples. This indicated that LaF₃ and SmF₃ had a considerable impact on enhancing the microhardness of the samples at low doping levels. This enhancement is explained by increased grain connectivity as a result of decreased porosity, which increases sample resistance to fracture propagation among grains [23], as also supported by the SEM results. On the other hand, higher Sm, La, and F contents are associated with a drop in microhardness values. This behavior might be linked to an increase in irregular orientation at grain boundaries, void density, as well as specimen cracking, and disorders [48].

3.3.1. Meyer's Law

Meyer's law is one of the greatest standards for defining the mechanical characteristics of a solid, describing an empirical link between the size of the hardness test indentation and the load necessary to produce the indentation. The relationship between the applied load (F) and the indentation diagonal length (d) is as follows [49]:

$$F = A'd^n \tag{6}$$

where the exponent *n* is known as Meyer's index, which characterizes the ISE, and *A*' is a constant that represents the load required to begin unit indentation. The NISE is present for n < 2, but the reverse ISE is present for n > 2. As shown in Figure 9a,b, the plots of ln(F) vs. ln(d) may be used to determine the values of *A*' and *n*. *A*' is calculated from the y-intercept, and *n* is represented by the slope of the linear plot. The values of these parameters are reported in Table 2. The values of *n* are clearly shown to be smaller than 2 for all the superconducting samples, indicating that the produced samples confirm NISE behavior [15]. Additionally, the value of *n* may be used to categorize the hardness of a material if the values of *n* for all samples are 1 < n < 1.65, designating these materials as hard materials; otherwise, it is considered soft [50]. Table 2 classified all produced samples as "hard materials" and supports the ceramic behavior of HTSCs.



Figure 9. *lnF* versus *lnd* for the (**a**) Sm-substituted samples and (**b**) La-substituted samples at a dwell time of 20 s.

Table 2. The fitting parameters derived from the theoretical models for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ phase with R = Sm and La and $0.00 \le x \le 0.10$.

x	x Meyer		НК		EPD		PSR		MPSR		
	n	$A^\prime imes 10^{-3}$	W	$A_1 \times 10^{-4}$	$A_2 \times 10^{-3}$	d ₀	$lpha imes 10^{-3}$	$eta imes 10^{-4}$	α_2	$\alpha_3 \times 10^{-2}$	$\alpha_4 \times 10^{-4}$
		$(N/\mu m^2)$	(N)	$(N/\mu m^2)$	(N/µm ²)	(µm)	(N/µm)	(N/µm ²)	(N)	(N/µm)	(N/µm ²)
0.000	1.603	1.405	0.493	1.670	0.142	25.982	9.240	1.350	0.148	0.654	1.440
Sm Substituted Samples											
0.025	1.590	1.750	0.476	1.930	0.166	22.828	9.660	1.570	0.079	0.800	1.630
0.050	1.569	1.607	0.449	1.540	0.131	25.696	8.710	1.230	0.201	0.448	1.390
0.075	1.613	1.227	0.391	1.490	0.129	22.591	7.320	1.240	0.163	0.395	1.360
0.100	1.637	1.104	0.337	1.460	0.128	20.160	6.350	1.240	0.164	0.293	1.360
La Substituted Samples											
0.025	1.616	1.940	0.550	1.607	0.137	24.803	10.380	1.430	0.207	0.594	1.600
0.050	1.631	1.311	0.505	1.290	0.101	36.993	8.120	1.340	0.122	0.572	1.420
0.075	1.657	1.184	0.549	1.940	0.164	25.612	7.590	1.320	0.105	0.557	1.400
0.100	1.580	1.010	0.534	1.860	0.158	25.383	7.220	1.290	0.045	0.657	1.310

3.3.2. Hays-Kendall Approach

According to the Hays–Kendall (HK) method [51], there exists a specific test load threshold denoted as sample resistance pressure "W". This threshold serves to differentiate between two deformation stages. When the applied load exceeds "W", plastic deformation occurs, while below "W", only elastic deformation is observed. As a result, the effective load becomes $F_{eff} = F - W$. Then, the following rule represents the load dependency of indentation size [15]:

$$F = A_1 d^2 + W, \tag{7}$$

where A_1 denotes a load-independent coefficient. A_1 and W may be calculated by graphing (*F*) versus (d^2), as shown in Figure 10a,b, where A_1 is the slope and W is the y-intercept. Table 2 displays the values of these parameters. All the samples have positive W values, suggesting that the imposed load was adequate to cause both elastic and plastic deformation. The Hays–Kendall microhardness (H_{HK}) could be calculated by using the corrected load.

$$H_{HK} = 1854.4 \times \frac{F - W}{d^2}$$
 (8)



Figure 10. Applied loads F versus the square of the impression length for the superconducting samples with (**a**) Sm substitution and (**b**) La substitution.

3.3.3. Elastic/Plastic Deformation Model

Another helpful model to characterize the superconducting materials exhibiting the ISE behavior is the elastic/plastic deformation (EPD) approach [52]. The indentation size would decrease to a certain amount upon the removal of the applied load. This assumes that elastic recovery occurs; hence, an elastic component could be considered and applied to the plastic indentation diagonal. Consequently, the relationship between indentation size and applied load is explained by [53]:

$$F = A_2 (d + d_0)^2, (9)$$

 d_0 stands for the *d* adjustment resulting from both a blunt indenter tip and elastic recovery connected to new regions of plastic deformation, where A_2 is the load-independent constant. The values of the parameters A_2 and d_0 are determined from the plot of $F^{0.5}$ versus *d*, as shown in Figure 11a,b. The slope of the plotting corresponds to A_2 and the y-intercept term to d_0 , and their values are reported in Table 2. All the samples had positive d_0 values. This indicates that for this range of applied stresses, both elastic and plastic deformation are visible and elastic relaxation exists. Hence, elastic and plastic deformation, as well as elastic relaxation, are evident for this range of applied stresses [15].



Figure 11. Variation of $F^{0.5}$ against d for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ phase at a dwell time of 20 s; (a) R = Sm (b) R = La.

Using the following equation, the elastic/plastic deformation technique is used to compute the load-independent microhardness (H_{EPD}) values:

$$H_{EPD} = 1854.4 \times \frac{F}{(d+d_0)^2}$$
(10)

3.3.4. Proportional Specimen Resistance (PSR) Model

The proportional sample resistance (PSR) model is an enhanced version of the Hays– Kendall approach by replacing the load-independent constant "W" with αd term. Li and Bradt [54] introduced this model, which is employed to identify whether materials demonstrate ISE or RISE behavior. The Vickers hardness values, both load-dependent and load-independent, for the PSR model can be calculated using the following equation [23]:

$$F = \alpha d + \beta d^2, \tag{11}$$

where α is the surface energy, and the variation in the α value corresponds to the dispersion of the energy along the cracks on the surface [15]. The constant β represents the true microhardness of a material in relation to its plastic properties. Parameters α and β can be evaluated through the graph *F*/*d* versus *d* in Figure 12a,b, where β is the slope and α is the y-intercept, and their values and listed in Table 2. All samples have the ISE characteristic since the parameters α have positive values, demonstrating that elastic deformation always outperforms plastic deformation in all samples [47]. The following formula is used to represent the load-independent microhardness values in the PSR model (*H*_{*PSR*}):

 $H_{PSR} = 1854.4 \times \frac{\alpha d + \beta d^2}{d^2}$



Figure 12. *F*/*d* versus *d* for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ phase at a dwell time of 20 s; (a) R = Sm (b) R = La.

3.3.5. Modified Proportional Specimen Resistance Model (MPSR)

The PSR model was updated into the following equation to take into consideration the effect of the machining-induced plastically deformed surface on the micro-hardness data [55]:

$$F = \alpha_2 + \alpha_3 d + \alpha_4 d^2 \tag{13}$$

where α_2 is the smallest applied force that indentations in the samples are caused by. It relates the residual surface tensions brought on by polishing and grinding the sample's surface to the threshold load constant "*W*" of the Hays–Kendall model. α_3 and α_4 parameters have the same physical meaning as in the PSR model [56]. The change of *F* with *d* for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y phase is shown in Figure 13. Table 2 lists the MPSR parameters α_2 , α_3 , and α_4 that were determined using a standard polynomial fitting

(12)

procedure applied to the data. The samples exhibit both elastic and plastic deformation, as seen by the positive values of α_2 [57]. Additionally, the α_4 parameter increased from $1.44 \times 10^{-4} \text{ N/}\mu\text{m}^2$ for the pure sample to the maximum value of $1.63 \times 10^{-4} \text{ N/}\mu\text{m}^2$ for the Sm substitution and $1.60 \times 10^{-4} \text{ N/}\mu\text{m}^2$ for La substitution at x = 0.025. Then, when Sm and La content increased further, α_4 declined until it reached the minimum value at the highest value of substitution x = 0.10. The optimal replacement value x = 0.025 promotes stabilization in the stable tetragonal phase, which is consistent with the overall mechanical characteristics [58].



Figure 13. F versus d for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ phase at a dwell time of 20 s; (a) R = Sm (b) R = La.

To calculate the MPSR load-dependent microhardness (H_{MPSR}), the following equation was utilized:

$$H_{MPSR} = 1854.4 \times \frac{\alpha_2 + \alpha_3 d + \alpha_4 d^2}{d^2}.$$
 (14)

The comparison between the experimental and theoretical estimated values of microhardness are shown in Figures 14 and 15a–e for $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ (R = Sm and La) with x = 0.00, 0.025, 0.050, 0.075, and 0.10. When the results of the stated microhardness models are examined, it is evident that both the PSR and MPSR models align closely with the experimental data, particularly at higher loads. However, at lower applied loads, the PSR Model exhibits minimal divergence compared to other models (< 2%). This conclusion might be attributed to the low needed minimum applied load α_2 values as a result of the flawless finishing of all manufactured samples [20]. The PSR model is applicable to both phases. This is supported by SEM images, which demonstrate that reducing the spacing between grains leads to a greater contact area between grains, subsequently elevating surface energy. Consequently, this increased surface energy acts to resist the movement of the indenter through the samples.

The elastic modulus (*E*), yield strength (*Y*), and fracture toughness (*K*) are all linked to real Vickers microhardness (H_v), as shown in the formulas below [57].

$$E = 81.9635 \times H_v \tag{15}$$

$$Y = \frac{H_v}{3} \tag{16}$$

$$K = \sqrt{2E\alpha} \tag{17}$$

Figure 16a,b illustrates the fluctuation of the mechanical parameters *E*, *Y*, and *K* for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_xCu_3O_{9-\delta-y}F_y$ phase with R = Sm and La composites. The results

show that *E*, *Y*, and *K* exhibit a similar trend as the variation of H_v as function *x* in both replacements. Zewen et al. [59] investigated the relationship between elastic modulus and critical grain size to determine the threshold grain size at which microcracking occurs due to anisotropic thermal stresses that arise during processing. The greater the sample's *E* and *Y* values, the stronger the binding between atoms or molecules in the material. The fracture toughness *K* is a measure of the material's ability to resist cracks. The rise in K is connected to the rise in surface energy. Thus, to improve the mechanical characteristics of the (Tl, Hg)-1223 superconductor phase, the optimal level of Sm and La substitution must be no more than 0.025.



Figure 14. Variations of the measured H_V and estimated H_V using various models with the applied load *F* of the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}Sm_xCu₃O_{9- δ -y}F_y phase, with (**a**) x = 0.00, (**b**) x = 0.025, (**c**) x = 0.05, (**d**) x = 0.075, and (**e**) x = 0.10.



Figure 15. Variations of the measured H_V and estimated H_V using various models with the applied load *F* of the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}La_xCu₃O_{9- δ -y}F_y phase, with (**a**) x = 0.00, (**b**) x = 0.025, (**c**) x = 0.05, (**d**) x = 0.075, and (**e**) x = 0.10.



Figure 16. Variation of the mechanical parameters *E*, *Y*, and *K* for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}R_x$ $Cu_3O_{9-\delta-y}F_y$ phase with respect to *x* for (**a**) R = Sm (**b**) R = La.

3.3.6. Indentation Creep

To investigate the indentation creep behavior of Sm and La replacements in Tl_{0.8}Hg_{0.2} Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y, indentation creep investigations were conducted at room temperature. These investigations involved applying a constant load and examining the time-dependent penetration of a hard indenter into the material. Figures 17 and 18 showed the variation *H_V* with dwell time (10–90 s) at loads of 2.94 N (Figures 17 and 18a), 4.9 N (Figures 17 and 18b), and 9.8 N (Figures 17 and 18c), with $0.00 \le x \le 0.10$. As the dwell duration increases, *H_V* experiences a sharp initial decline, followed by a consistent linear decrease as time increases. Such a phenomenon is explained by the bearing creep indentation [60]. The Sargent–Ashby model [61] was employed to explore the power-law indentation creep behavior, and the link between time-dependent microhardness and creep is as follows:

$$H_v(t) = \frac{\sigma_0}{(\eta c \sigma_0 t)^{\frac{1}{\eta}}}$$
(18)

where $H_v(t)$ is the time-dependent Vickers microhardness, σ_0 is the strain rate at reference stress r_0 , c is the constant, and η is the stress exponent. η can be calculated from the plot of $ln H_V$ versus ln t with a slope of $(-1/\eta)$ as illustrated in Figures 19 and 20 and listed in Table 3. Furthermore, η values are helpful to establish the mechanisms controlling the deformation. Diffusion creep is associated with η values close to 1 [62], grain boundary sliding with η values close to 2 [63], and dislocation climbing with η values in the range of 4–6 [64]. When the values of η are between 3 and 10, dislocation creep is the dominant mechanism [65]. From Table 3, it is obvious that the dislocation creep is the dominant process taking place in the samples where $3.65 \leq \eta \leq 14.6$. Furthermore, large values observed in Sm substituted samples were thought to be in the power law breakdown zone [66].



Figure 17. Variation of H_V versus time at applied loads of (a) 2.94 N, (b) 4.9 N, and (c) 9.8 N for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}Sm_xCu₃O_{9- δ -y}F_y phase.



Figure 18. Variation of H_V versus time at applied loads of (a) 2.94 N, (b) 4.9 N, and (c) 9.8 N for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}La_xCu₃O_{9- δ -y}F_y phase.



Figure 19. Variation of $ln H_V$ versus ln t at applied loads of (a)2.94 N, (b) 4.9 N, and (c) 9.8 N for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}Sm_xCu₃O_{9- $\delta-y}F_y$ phase.}



Figure 20. Variation of $ln H_V$ versus ln t at applied loads of (a) 2.94 N, (b) 4.9 N, and (c) 9.8 N for the $Tl_{0.8}Hg_{0.2}Ba_2Ca_{2-x}La_xCu_3O_{9-\delta-v}F_y$ phase.

F	x = 0.00	<i>x</i> = 0.025	x = 0.050	x = 0.075	x = 0.10					
Sm Substitution										
2.94	4.625	4.875	5.125	9.749	9.251					
4.9	10.875	6.949	11.627	12.907	14.550					
9.8	9.749	7.423	14.447	13.490	14.554					
La Substitution										
2.94	4.625	4.388	5.058	5.683	5.610					
4.9	10.875	10.926	9.653	9.631	9.937					
9.8	9.749	9.690	9.117	8.869	10.628					

Table 3. Stress exponents for the Tl_{0.8}Hg_{0.2}Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y superconducting phase where R = Sm and La at constant loads of F = 0.49 N and F = 2.49 and 9.8 N.

4. Conclusions

A conventional solid-state reaction method was employed to synthesize $TI_{0.8-x}Hg_{0.2}$ Ba₂Ca_{2-x}R_xCu₃O_{9- δ -y}F_y samples, where R= La and Sm, with x = 0.00, 0.025, 0.050, 0.075, and 0.10. Interestingly, both substitutions did not alter the crystal structure of the (Tl, Hg)-1223 superconductor, as confirmed by XRD analysis, indicating that they did not replace any lattice site within the unit cell. However, the volume fraction and crystallite size were found to increase with Sm and La substitution. The variation in lattice parameters was attributed to the enlargement of the Cu-O plane and the smaller ionic radii of the substituting ions compared to calcium and oxygen ions. SEM images revealed that Sm and La substitution up to 0.025 led to improved grain connectivity and reduced voids between superconducting grains. Measurements of the Dc-electrical resistance and *I-V* characteristics unveiled an enhancement in the superconducting transition temperature (T_c) and critical current density (J_c) for both substitutions up to x = 0.025. Moreover, substituting La in the compound results in significantly higher values for T_c , J_c , and (Tl, Hg)-1223 volume fractions when compared to the substitution of Sm. These findings establish that the incorporation of LaF₃ into the compound has proven to be notably more effective in enhancing superconducting characteristics than the replacement of SmF₃. Furthermore, Vickers microhardness values (H_v) exhibited an increasing trend with increasing x up to 0.025, followed by a decrease with further increases in x up to 0.10. The analysis indicated that H_v values followed the proportional sample resistance (PSR) model. Additionally, the mechanical parameters E, Y, and K values showed a similar trend to the H_v values as a function of Sm and La content. Moreover, the H_v values decreased exponentially with an increase in the dwell time, and the results were fitted based on the Sargent–Ashby model. Indentation creep experiments revealed that dislocation creep was the predominant creep mechanism in the samples. Notably, the Sm-substituted samples exhibited large values that were within the power-law breakdown zone.

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