Supplementary Materials: Fluorometric In Situ Monitoring of an *Escherichia coli* Cell Factory with Cytosolic Expression of Human Glycosyltransferase GalNAcT2: Prospects and Limitations

Karen Schwab *,†, Jennifer Lauber † and Friedemann Hesse

Figure S1. *E. coli* Shuffle® T7 cell factory LB-medium fed-batch process. OD₆₀₀, as well as glucose and acetate, concentrations were measured offline. The glucose target concentration for the feed was 1 g L⁻¹. The cell factory was induced following the same protocol as described for the EnPresso® B medium. Only negligible amounts of glycosyltransferase were formed and the fermentation was stopped after increased inclusion body accumulation was observed and the *E. coli* cell morphology changed.

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