

Table S2. Texture analysis averages (strength) for the treatments analyzed.

Treatment	Mean	Standard deviation
Control - NC	53392 ^a	4738
Control - PC	50060 ^a	5115
24h NC SSF SPF	56683 ^a	2917
24h NC SSF SCF	48102 ^a	5571
24h NC SMF SPF	48618 ^a	2674
24h NC SMF SCF	52887 ^a	3665
24h PC SSF SPF	49598 ^a	4660
24h PC SSF SCF	49019 ^a	5196
24h PC SMF SPF	47907 ^a	4695
24h PC SMF SCF	52384 ^a	3859
48h NC SSF SPF	50521 ^a	4735
48h NC SSF SCF	49004 ^a	3122
48h NC SMF SPF	50110 ^a	4454
48h NC SMF SCF	50836 ^a	3025
48h PC SSF SPF	53819 ^a	3859
48h PC SSF SCF	51554 ^a	5763
48h PC SMF SPF	49524 ^a	1704
48h PC SMF SCF	50454 ^a	4348
72h NC SSF SPF	52660 ^a	2622
72h NC SSF SCF	46902 ^a	2531
72h NC SMF SPF	51054 ^a	5030
72h NC SMF SCF	51870 ^a	3738
72h PC SSF SPF	51380 ^a	4272
72h PC SSF SCF	47522 ^a	4331
72h PC SMF SPF	51806 ^a	4036
72h PC SMF SCF	47557 ^a	2919

NC= Natural coffee; PC= Pulped coffee

SSF= Solid-state Fermentation; SMF = Submerged Fermentation

SPF = Spontaneous fermentation; SCF= Starter culture fermentation

Data are shown as the mean. \pm = standard deviation. Different lowercase letters indicate a statistically significant difference ($p < 0.05$) by the Tukey test evaluating the interaction of strength data with fermented coffee treatments.