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Study of Single Event Burnout Mechanism in GaN Power Devices Using Femtosecond Pulsed Laser

Yixin Cui ^{1,2}, Yingqi Ma ^{1,2,*}, Shipeng Shangguan ¹ and Jianwei Han ^{1,2}

¹ National Space Science Center, Chinese Academy of Sciences, Beijing 100190, China; cuiyixin19@mails.ucas.ac.cn (Y.C.); shangguansp@nssc.ac.cn (S.S.); hanjw@nssc.ac.cn (J.H.)

² School of Astronomy and Space Science, University of Chinese Academy of Sciences, Beijing 100049, China

* Correspondence: myq@nssc.ac.cn

Abstract: Single event burnout (SEB) is a great threat to gallium nitride (GaN) power devices for aerospace applications. This paper is dedicated to the investigation of the SEB mechanism in a GaN power device using a femtosecond pulsed laser. In the test, the SEB of a commercial p-GaN power device was triggered by a focused laser beam with a wavelength of 620 nm, and the irradiation-sensitive area of the devices was identified. We observed that the damage modes were consistent with the results of heavy ion experiments. The vertical breakdown of the drain is proposed as the dominant mechanism of SEB. We also provide a schematic representation of the leakage path formation using the electrical data obtained following laser-induced SEB. This study provides an important reference for consideration of device reliability and application prospects.

Keywords: SEB mechanism; GaN power device; femtosecond pulsed laser; heavy ions



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1. Introduction

Single event burnout (SEB), induced by high-energy ionizing particles, is a vital reliability concern for electronic power devices used in aerospace applications; the resulting catastrophic failures make it impossible to guarantee power system performance in the space radiation environment. To determine the critical factors affecting SEB, the test device has typically been evaluated by accelerated particle beams, such as heavy ions [1–3]. However, the absence of focusing capability makes it difficult to apply ion beams to systematic investigation of SEB with high spatial resolution, and the operation is relatively expensive [4]. Pulsed lasers have played a powerful role in SEB research of silicon (Si) power devices as a more convenient and affordable tool [5–7]. Because of its fast response and finely tunable energy, pulsed-laser testing can be used to quickly determine the safe operating area, detect sensitive areas and learn much more about the test device [6,7]. In addition, femtosecond pulsed lasers have recently begun to be used in SEB research into wide bandgap semiconductor devices, such as silicon carbide (SiC) devices [8,9].

Another high melting point wide bandgap semiconductor, gallium nitride (GaN), has a higher breakdown electric field and faster electron migration rate than Si, so that it constitutes an excellent material for the manufacture of low energy consumption, radiation-resistant power devices [10,11]. Specifically, normally-off GaN power devices offer great advantages and potential for space and aerospace power applications. In previous studies [12–15], heavy ion data for GaN power devices showing SEB responses and brief exploration of the destruction have been reported. These studies have confirmed that when SEB occurs in a device, its electrical properties change, and single event transient (SET) current can be observed during an irradiation run. The damage mode of SEB has also been studied involving observation of the connection between the source and drain directly on the device surface; a vulnerable area is located between the gate and the drain exiting by a short-circuit path; a vertical breakdown of the drain occurs at high voltage, with a short-circuit path to the substrate. Although some research has been carried out on the SEB

generation mechanism of GaN power devices, damage exploration has mainly focused on direct observation, using tools such as the scanning electron microscope (SEM) and the emission microscope (EMMI), while a quantitative description of the main factors is lacking. There are also studies of radiation effects in GaN using pulsed lasers. Khachatryan, A. et al. used pulsed lasers for the first time to study the SET mechanism of the GaN high electron mobility transistor (HEMT) via two-photon absorption (TPA) [16]; Roche, N. J. et al. discussed the dependence of a GaN diode device current response on the laser wavelength [17]; Ngom, C. et al. used femtosecond pulsed lasers incident on GaN power devices from the backside, discussing possible absorption mechanisms of femtosecond pulsed lasers in devices and the phenomenon of surface destructive events [18,19]. These studies have mainly focused on verifying the feasibility of radiation tests on GaN power devices, but lack sufficient exploration and interpretation in terms of SEB.

In this paper, we report on the first use of a femtosecond pulsed laser to study the SEB mechanism in GaN power devices. A laser test method is described, and the efficiency of the laser energy is calculated. Next, a normally-off GaN HEMT power device was scanned using a femtosecond pulsed laser by varying the incident laser energy and the device drain bias voltage until SEB occurred. During the process, we obtained information about changes in the electrical properties and detected burnout sensitive areas of the device. SEM was used to evaluate the microscopic failure of the destroyed device. Finally, the irradiated device was electrically tested to analyze the SEB mechanism. The same SEB damage modes were observed using the pulsed laser as in the heavy ion experiment. Analysis of the laser irradiated data is performed to determine the dominant features of SEB and the propagation path of the leakage current in the device.

2. Test Device and Circuit

The test device used in this study is a normally-off GaN HEMT power device belonging to the Panasonic PGA26 series, which is a hybrid drain-gate injection transistor (HD-GIT) with a drain-source threshold voltage of 600 V. Figure 1 shows the device surface and cross-sectional view. The structure consists of a substrate (Si), a nucleation layer, a GaN buffer layer, an AlGaN barrier layer, a metal layer and a Si₃N₄ passivation layer [see Figure 3]. By adding additional p-GaN to the gate and drain regions, holes can be injected to increase the threshold voltage and suppress current collapse at drain voltages of up to 800 V with high reliability [20]. In addition, the substrate of the device is in conductive contact with the back metal, and it can be grounded together with the source in use [21].

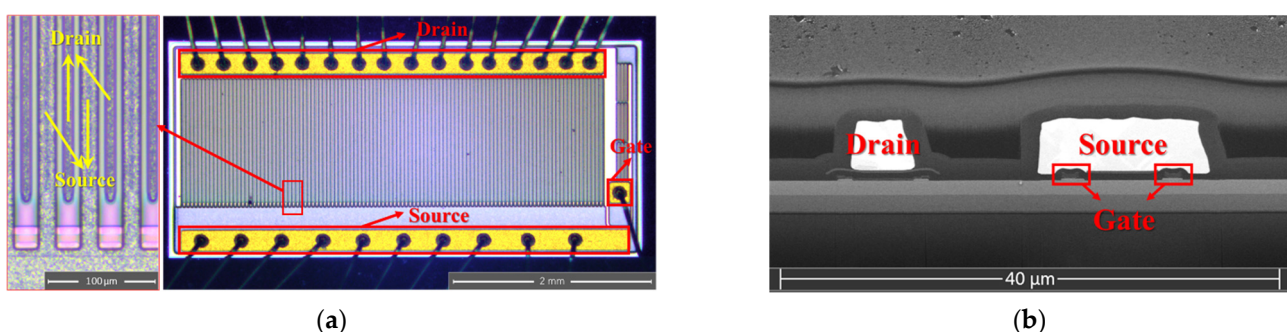


Figure 1. The schematic diagrams of the test device. (a) The device surface view. (b) Cross-sectional views.

The complete test circuit for this device is provided in Figure 2. An RC network is used to ensure that the current in the drain path is limited during the test process, and to prevent failure extension of the circuit threatening experimental safety due to excessive current when SEB occurs. The input power supply is filtered to stabilize the fluctuation values of the output current, so that changes in the electrical properties of the device could be better obtained.

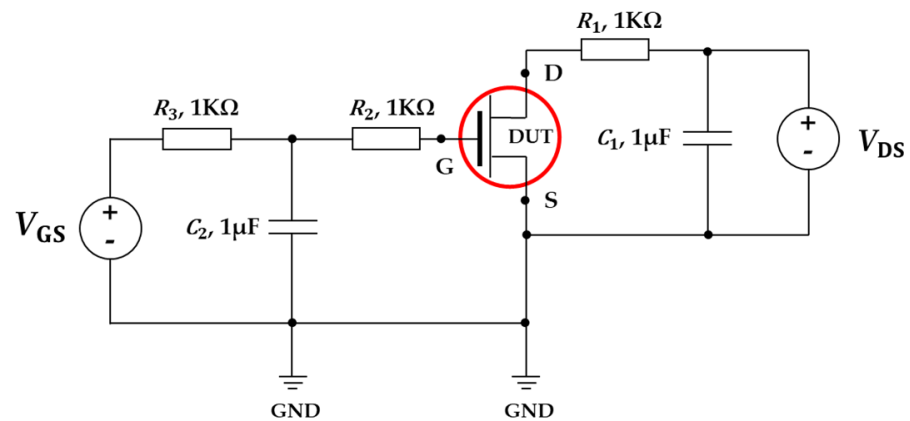


Figure 2. The complete test circuits.

3. Pulsed Laser Test Method

The back of the GaN HEMT power device is completely covered with metal electrodes. For laser testing, the front-side package of the device should be removed, and the pulsed laser is incident from the front side, as shown in Figure 3. When conducting pulsed laser experiments, the laser beam is focused through the dielectric layer in the active region around 2DEG of the GaN layer to generate photoelectric interaction [13,16,19]. When the converted charge of the effective laser energy exceeds the withstand threshold, SEB of the device occurs.

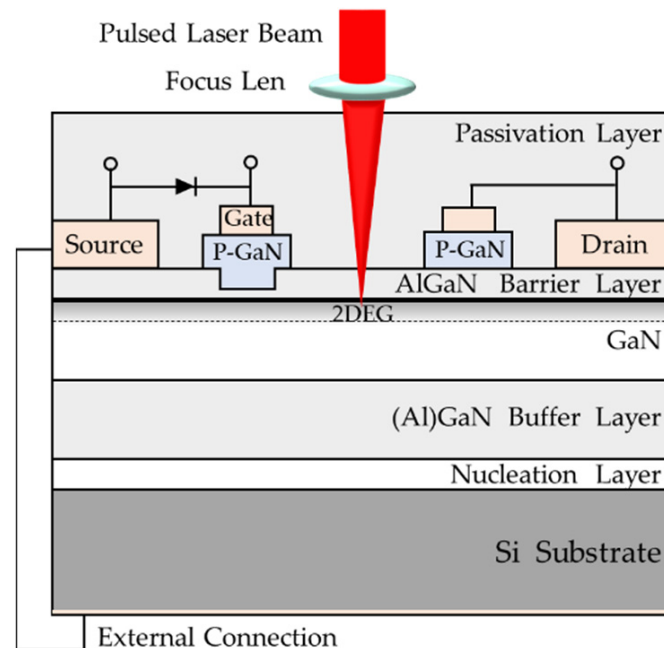


Figure 3. Schematic diagram of the pulsed laser incident on the device from the front side.

When using pulsed lasers for SEB experiments on GaN power devices, some critical factors need to be determined to ensure laser penetration depth and energy utilization.

The first is the laser wavelength based on the two-photon absorption (TPA) mechanism. TPA means the absorption of two photons simultaneously at high laser intensities to produce a single electron-hole pair, while only acting significantly near the focus of the beam. The increase in beam size in the transmission path makes the laser intensity insufficient to produce TPA, which offers better spatial resolution and longer penetration depth than the single-photon absorption (SPA) mechanism in GaN devices. In this paper, the wavelength of the pulsed laser chosen for the test is 620 nm, and its photon energy can

reach 2 eV. The GaN bandgap is 3.4 eV and the energy of two photons of the laser light is greater than the difference between the two energy levels, so that TPA can occur in the active region.

In addition, the interaction of the device materials with the laser is essential in the laser energy transfer process. It should be determined whether the material generates optical losses due to its own absorption effects. The laser is incident from the front side, passing through the passivation layer and the barrier layer in sequence to reach the active region of the GaN layer. The Si₃N₄ bandgap is 5.1 eV, so the passivation layer does not absorb laser light at 620 nm and the laser energy is barely lost. The thickness of the AlGaIn layer is within 100 nm. The thin thickness and wide bandgap allow the laser beam to easily pass through the barrier layer. Therefore, the reduction in absorption by each layer can be ignored for the effective laser energy, and the main influencing factor concerns the interface reflectivity between the layers. Since the thickness of the dielectric layers in the test device is not comparable to the laser wavelength, the interference influence caused by etalon effects is not considered. The effective laser energy in the active region of the device passing through the transmission process can be calculated by Formula (1).

$$E_{\text{eff}} = (1 - R_1)(1 - R_2)(1 - R_3)E_0 \quad (1)$$

E_{eff} is the effective laser energy in the active region, R_1 is the passivation layer reflectivity, R_2 is the reflectivity of the interface between the passivation layer and the barrier layer, R_3 is the reflectivity of the interface between the barrier layer and the buffer layer, and E_0 is the incident laser energy. Except for the passivation layer on the surface of the device, the interface reflectivity should be determined by the materials on both sides of it when the laser light enters. The Fresnel formula can be used to correct the parameters that are needed.

$$R = \left(\frac{n_1 - n_2}{n_1 + n_2} \right)^2 \quad (2)$$

R is the interfacial reflectivity, and n_1 and n_2 are the refractive indices of the different interface side materials. When the laser wavelength is 620 nm, the refractive indices of Si₃N₄ and GaN are 2.04 and 2.31, respectively [22]. Typically, the refractive index of AlGaIn decreases as the Al content increases, but the Al content of AlGaIn layers in commercial GaN power devices is commonly kept confidential. Under this optical condition, the refractive index of AlGaIn ranges from 2 to 2.32 with variation in Al content [23]. Applying these refractive indexes in the Fresnel equation and the laser transmission process, we obtain an effective laser energy rate of 87.83–88.14%. The Al content has little influence on the effective laser energy, and the pulsed laser energy was well utilized in the test.

4. Experimental Results and Discussion

4.1. Pulsed Laser Test

The femtosecond pulsed laser used in this study has a pulse width of 35 fs and a single pulse energy frequency of 5000 Hz. The device was scanned by laser light, the scanning movement rate was 5000 µm/s, and the diameter of the focused spot was about 1 µm.

In the test, the value of the drain current I_D is observed to determine whether the device electrical performance is abnormal and the burnout sensitive areas. When the gate-source voltage $V_{GS} = 0$ V, the device is turned off. The drain-source voltage V_{DS} is set to 500 V. As shown in Figure 4, current transient changes are observed when the laser scans to the irradiation-sensitive areas of the device, and the change amplitude of I_D increases as the laser energy increases at 2 nJ and 4 nJ. When the laser energy is up to 4.5 nJ, SEB occurs.

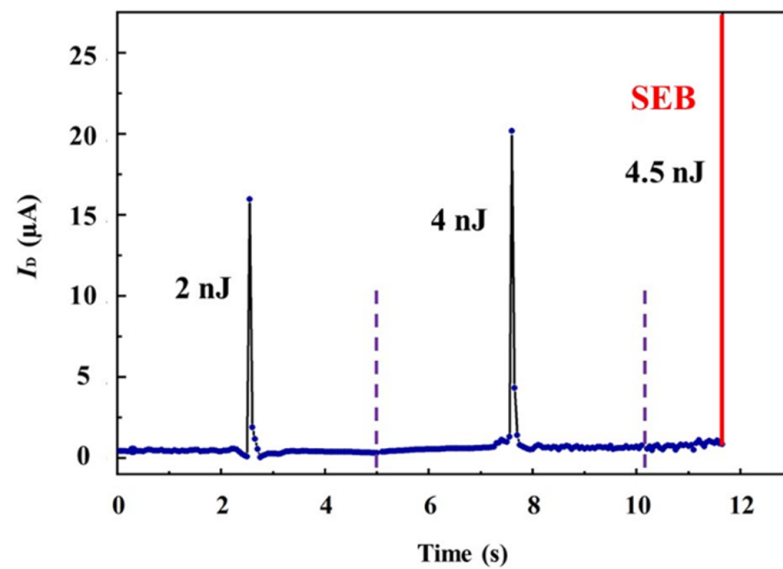


Figure 4. Current variation under different laser energies when $V_{DS} = 500$ V.

The current change depends on the effective energy deposition in the active region at the sensitive areas. The stronger the incident energy, the more photons are available for TPA, and the more electron-hole pairs will be generated in the active region, which in turn leads to an increase in the device current. When the maximum current that the device can withstand is exceeded, SEB occurs. The current change before burnout is consistent with the heavy ion experimental phenomenon [12].

When the device is scanned, as shown in Figure 5a, current transient changes appear regularly [see Figure 6a]. This indicates that the device is sensitive at a certain structural location. When the device is scanned, as shown in Figure 5b, the laser performs a unit structure test of the device. A larger current transient occurs when the laser scans to a certain drain edge [see Figure 6b], which is the sensitive area. More accumulated charges are generated by the continuous irradiation of the laser to the sensitive area. The scans are performed over the full chip, and the step size in the x and y directions are the length and width of the device surface, respectively.

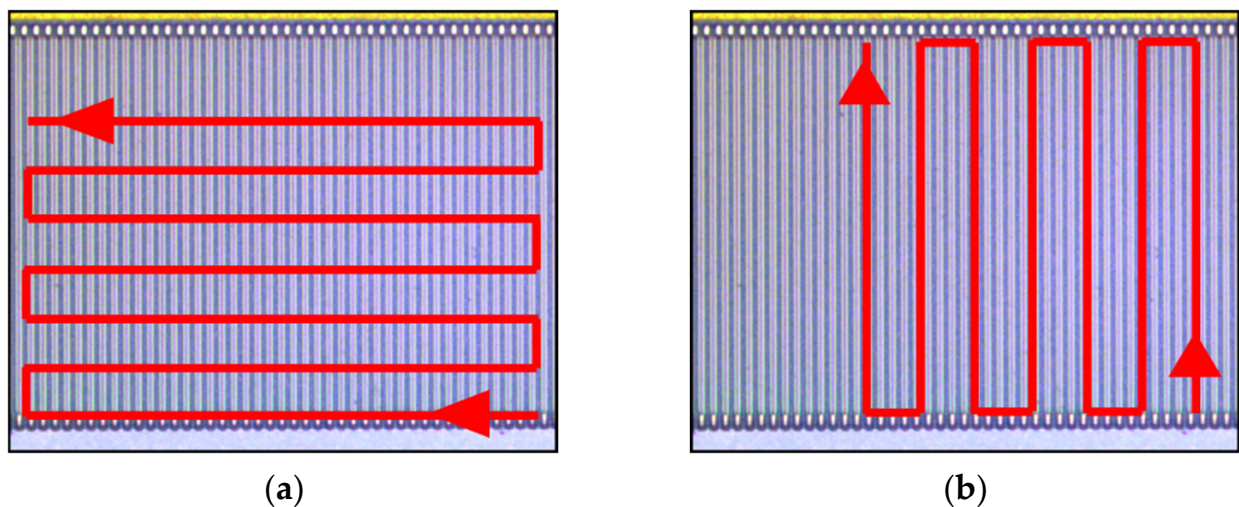


Figure 5. Schematic diagrams of the laser scanning method. (a) Cross-scan with repeating structure direction. (b) Forward-scan with a unit structure direction.

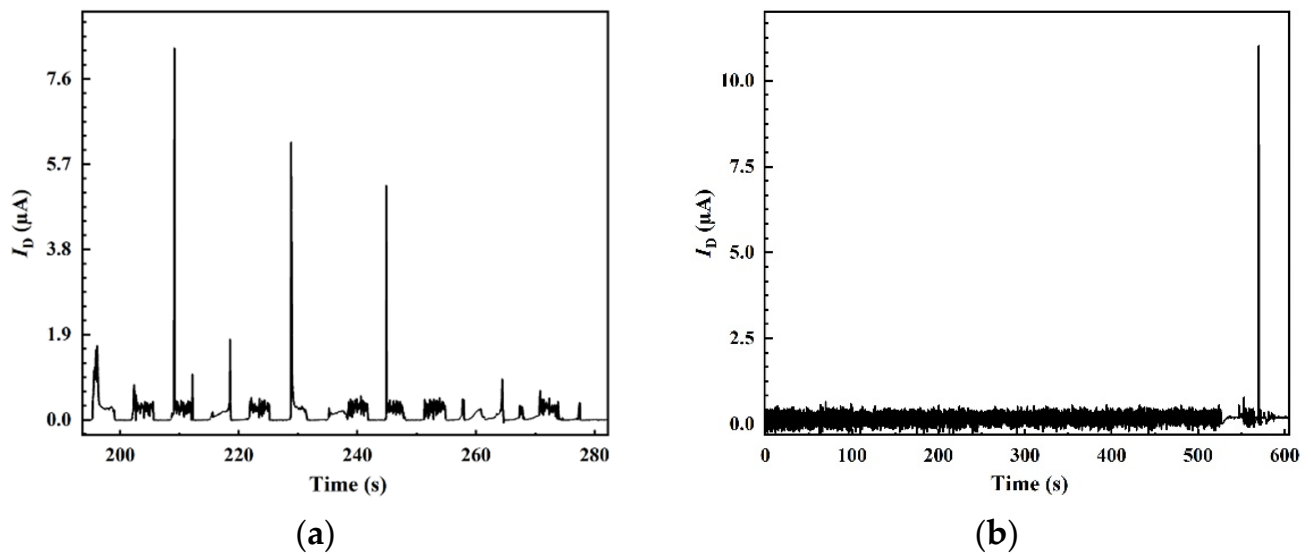


Figure 6. Electrical properties of the laser scanning method when $V_{DS} = 450$ V. (a) Cross-scan with repeating structure direction. (b) Forward-scan with a unit structure direction.

4.2. SEM Verification

SEM was used to perform microscopic failure analysis of the device to identify its burnout sensitivity areas and cause of burnout. Since SEB was induced by the pulsed laser, the damage due to laser thermal accumulation ablation should be excluded first. As shown in Figure 7, the laser ablation aperture plane size within $1.5\ \mu\text{m}$ in diameter and $4\ \mu\text{m}$ in longitudinal depth only produces damage to the passivation layer; while the SEB aperture plane size is up to about $30\ \mu\text{m}$ and longitudinal burnout damages the GaN layer with a depth of more than $10\ \mu\text{m}$, directly affecting the layer structure. The difference between the two apertures phenomenon is obvious, so the failure caused by laser thermal ablation is excluded in the study.

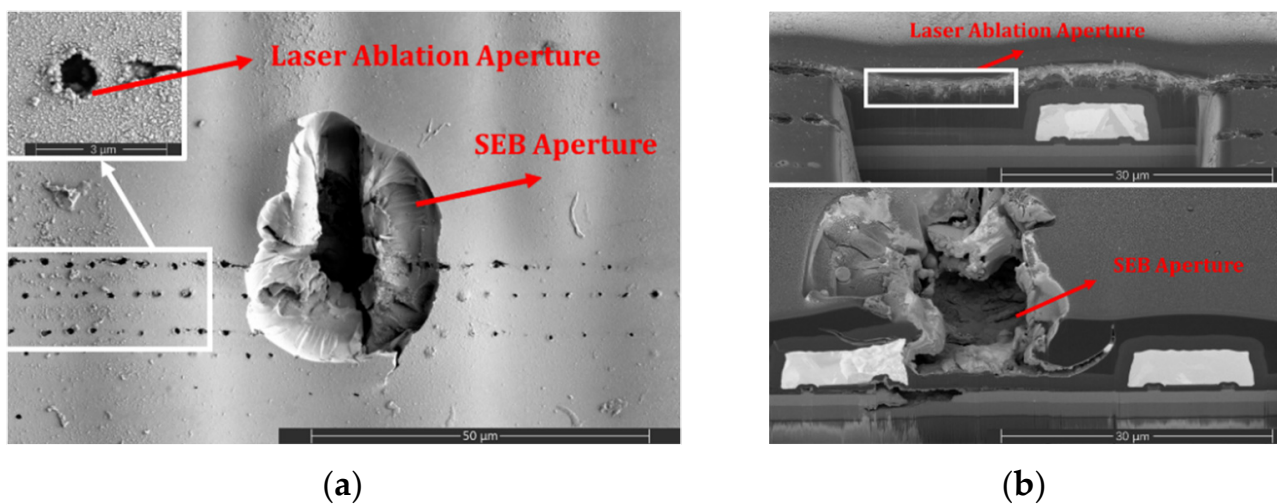


Figure 7. Laser ablation aperture and SEB aperture. (a) Surface view. (b) Cross-sectional view.

Figure 8 indicates that the drain is more severely damaged than other regions, and there are more fracture voids at this more sensitive location. During the laser scanning process, current transients are more likely to appear at the edge of the drain. The testing result is consistent with the SEM microscopic observation. Zhang, R. et al. demonstrated that the internal electric field intensity of HD-GIT GaN HEMT power devices is higher at the p-GaN near the drain than other locations [24]. When laser photons hit the drain region,

TPA collides and ionizes to generate electron-hole pairs, which increases the number of carriers in the originally high electric field in this region, leading to critical overvoltage transients and transient currents in the drain. Although conventional GaN HEMT devices are almost incapable of avalanche, the p-GaN structure retains some avalanche capability with holes injected from the heterojunction layer. At high V_{DS} , when photons penetrate into the p-GaN vertical region with high electric field [25], continuous impact ionization and avalanche may occur, so that the local internal voltage can instantly exceed the withstand capacity and trigger extremely high current, resulting in vertical breakdown failure of the device [see Figure 8b]. Figure 9 reveals the leakage path between the drain, the gate and the source in the lateral direction after burnout. The rupture damage is not only distributed in the direction of the heterojunction, but also extends to the buffer layer, which may add to the possibility of a leakage path. These findings verify the observation results of the heavy ion experiments from a microscopic perspective.

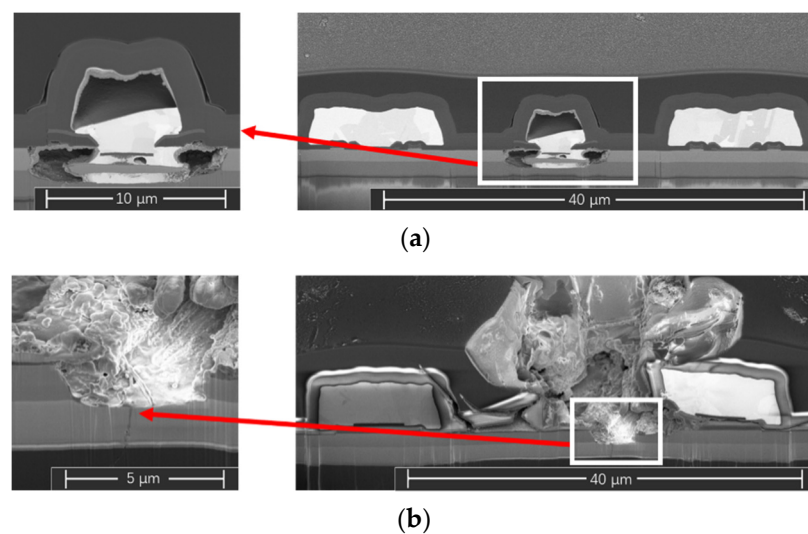


Figure 8. Visible destructive events in the drain region. (a) The edge of the drain. (b) Vertical breakdown failure of the drain.

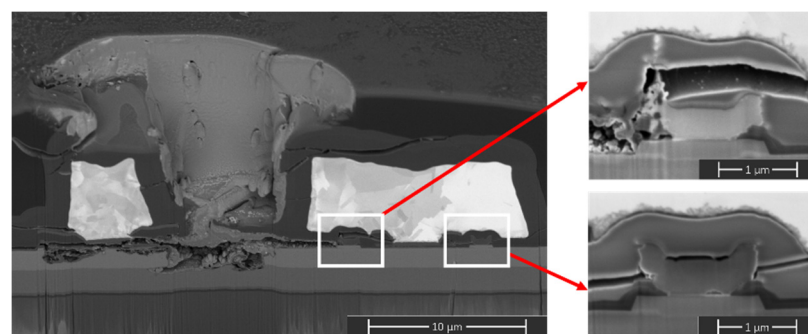


Figure 9. Visible destructive events between the source, gate and drain.

4.3. SEB Mechanism Analysis

We have demonstrated that the laser-induced SEB formation and damage mode of the GaN power device are consistent with the heavy ion results. In addition, the changes in the electrical properties after irradiation were monitored to analyze the SEB mechanism, including the main factors affecting it. Figure 10 shows the electrical properties of the device under different conditions, where New 0 represents a brand new device, Failed 1 represents a SEB device after irradiation, and Failed 2 represents the SEB device with the source-substrate connection line between cut off.

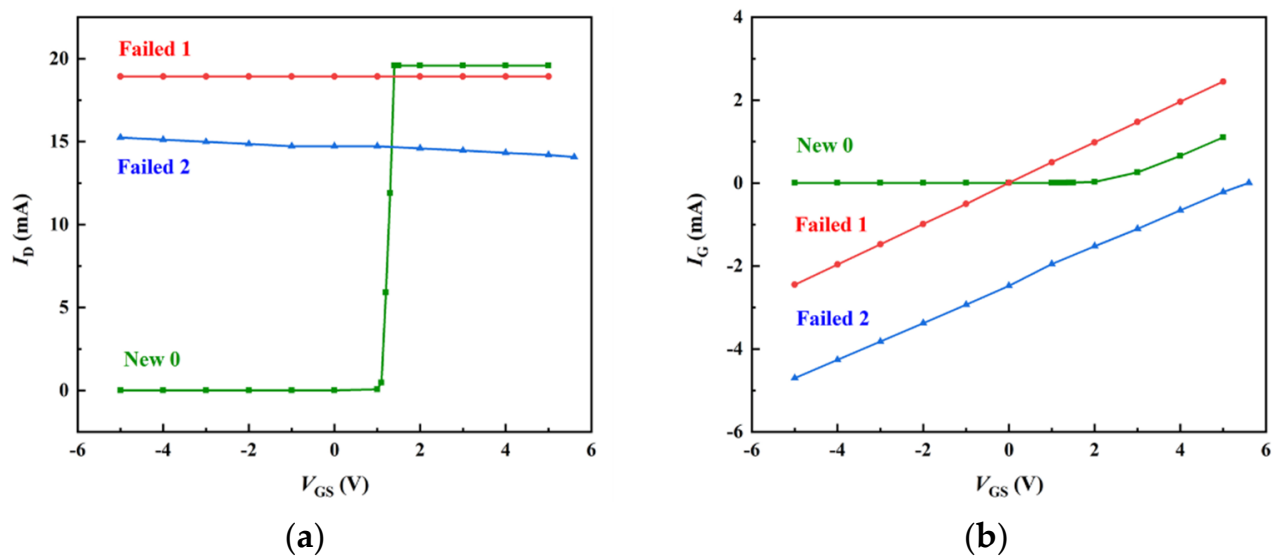


Figure 10. The electrical properties before and after irradiation when $V_{DS} = 20$ V. (a) I_D - V_{GS} variation. (b) I_G - V_{GS} variation.

The electrical properties of the device changes greatly before and after irradiation. As shown in Figure 10 New 0, when the V_{GS} is less than 1.5 V or even reversely turned on, the unirradiated new device has essentially no I_D and the device is in the off state. The device is in a stable on state at a V_{GS} above 1.5 V. However, as shown in Figure 10 Failed 1, the gate of the irradiated failed device loses its control function. The I_D remains almost unchanged and slightly less than the normal new device on state current at the same V_{DS} , regardless of the V_{GS} [see Figure 10a]. Moreover, the I_G magnitude is related to V_{GS} and is independent of the positive and negative voltages about the gate [see Figure 10b]. The gate of the unirradiated new device should truncate the conductive channel 2DEG in the off state, so there is a short-circuit path between the destroyed drain and source in the irradiated failed device, and the leakage path is not controlled by the gate. The new device has almost no current when the gate and the source are grounded or reverse voltage is applied between them. However, as shown in Figure 10b, Failed 1 current appears between the gate and the source in the burnout device. I_G is out of control: when V_{GS} is reverse biased, I_G is the reverse current; when V_{GS} is forward biased, I_G is the forward current. The flow direction of I_G is consistent with the direction of the applied voltage, which means that there is also a leakage path between the gate and the source at this time. The gate-source is also shorted.

In order to determine the main factors of SEB, the wires connecting the source and the substrate of the failed device are cut to allow the direct test of the drain-substrate current. Figure 10a Failed 1 suggests the I_D is 18.93 mA after SEB occurrence. However, the current between the drain and the substrate [see Figure 10a Failed 2] is measured within 15.30 mA after cutting the source-substrate wires, accounting for the domination. There is a large leakage current path penetrating from drain to substrate. Compared with the SEM observations, the electrical property data can confirm that the vertical path located between the drain and the substrate is the most dominant cause of damage under high voltage and irradiation. Figure 10b Failed 2 indicates the reverse current appears between the gate and the substrate when both of them are grounded, which is against common sense. So, we can conclude that there is current flowing from the energized drain to the grounded gate. As the gate voltage increases, the reverse current gradually decreases until the gate-substrate current disappears when the gate-substrate voltage is 5 V. This phenomenon suggests that there is also a leakage path between the gate and the substrate.

Combined with SEM verification, the vertical breakdown of the drain is the most primitive and dominant. Figure 8 indicates great damage appearing in the drain region

while the other areas are intact. Following the initial breakdown, the high leakage current increases the energy loss of the device. When the energy deposition is greater than a certain threshold, it will damage the GaN ordered atomic crystal lattice, which leads to melting of the surrounding material, rapid cooling, recrystallization, generation of amorphous material, and production of a high concentration of defects immediately. The presence of a high concentration of defects in the AlGaN barrier layer increases the electric field above the barrier, which facilitates the tunneling and impact ionization processes, increasing the lateral leakage current and decreasing the breakdown voltage [26,27]. Under sustained high V_{DS} , these defects push the formation of a complete leakage path between the source and drain in the lateral region. The p-GaN at the gate fails due to a sharp increase in the electric field, and immediately loses all blocking capabilities, resulting in thermal runaway burning damage to a large area, eventually leading to complete burnout of the device and failure of electrical performance. The leakage paths of the SEB device are shown in Figure 11.

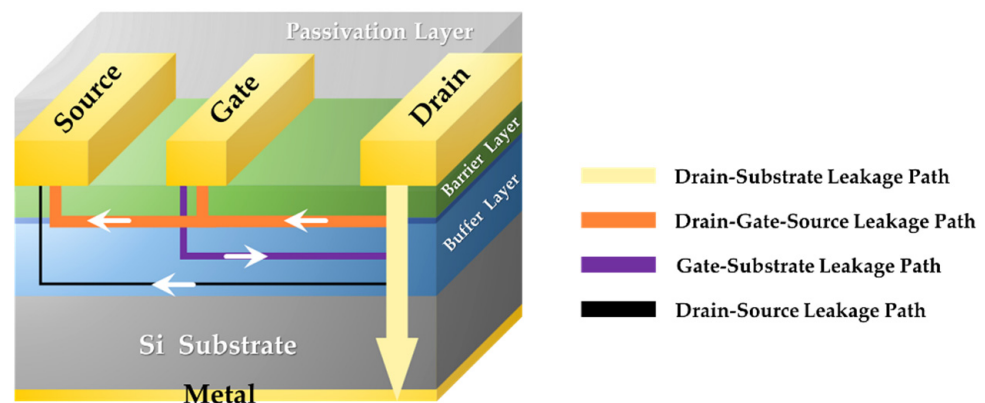


Figure 11. Schematic diagram of the leakage path after irradiation when $V_{DS} > 0$ V, $V_{GS} > 0$ V.

5. Conclusions

We have demonstrated the damage mode of SEB in a GaN power device and proposed the main mechanism of SEB with the formation of leakage paths induced by 620 nm laser. The results of laser scanning and SEM observation both confirm that the edge of the drain is the sensitive area of the device. We used SEM to verify the presence of a vertical breakdown path at the drain, and a short circuit existing in the source, gate and drain. This is consistent with the conclusion of the heavy ion experiments.

The electrical data after laser-induced SEB was used to confirm the drain vertical breakdown as the main initial damage factor. The damage caused by the high current of the drain subsequently promotes the formation of a lateral leakage current, creating a thermal runaway. A smaller leakage current path exists between the drain and the source and the gate loses its modulation role. The test updates the functionality of femtosecond pulsed lasers for use in integrated circuits (IC). It also provides an important reference for the application and reinforcement design of GaN HEMT power devices in high radiation environments.

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