



Article Analytical Tool for Quality Control of Irrigation Waters via a Potentiometric Electronic Tongue

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Abstract: A potentiometric electronic tongue (ET) for the analysis of well and ditch irrigation water samples is herein proposed. The sensors' array is composed of six ion-selective electrodes based on plasticized polymeric membranes with low selectivity profiles, i.e., the membranes do not contain any selective receptor. The sensors differ between them in the type of ion-exchanger (sensors for cations or anions) and the plasticizer used in the membrane composition, while the polymeric matrix and the preparation protocol were maintained. The potentiometric response of each sensor towards the main cations (Na⁺, K⁺, Ca²⁺, Mg²⁺) and anions (HCO₃⁻, Cl⁻, SO₄²⁻, NO₃⁻) expected in irrigation water samples was characterized, revealing a fast response time (<50 s). A total of 19 samples were analyzed with the sensor array at optimized experimental conditions, but, also, a series of complementary analytical techniques were applied to obtain the exact ion composition and conductivity to develop a trustable ET. The principal component analysis of the final potential values of the dynamic response observed with each sensor in the array allows for the differentiation between most of the samples in terms of quality. Furthermore, the ET was treated with a linear multivariate regression method for the quantitative determination of the mentioned ions in the irrigation water samples, revealing rather good prediction of Mg²⁺, Na⁺, and Cl⁻ concentrations and acceptable results for the rest of ions. Overall, the ET is a promising analytical tool for irrigation water quality, exceeding traditional characterization approaches (conductivity, salinity, pH, cations, anions, etc.) in terms of overhead costs, versatility, simplicity, and total time for data provision.

Keywords: potentiometric ion-selective electrodes; general selectivity profile; qualitative and quantitative electronic tongue; water quality predictor; irrigation water samples

1. Introduction

Owing to successful innovations within the plant science field, agriculture has progressed tremendously over the past century, becoming more and more efficient over time. Agriculture is not only a key player in the economy of most countries in the world, but there is also a crucial relationship between agriculture and human health through food safety and nutrition [1]. Today, a strong synergy exists between different societal, industrial, and technological sectors that work together to pursue better agriculture and health outcomes. The term "smart agriculture" was born in such a context, encompassing the usage of certain tools, such as Internet of Things, sensors, location systems, robots, and artificial intelligence, in every single step of agriculture-related events [2]. The ultimate goal is related to increasing quality and quantity of the crops, attending to global demands and strategies.



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). Recently, special attention has been devoted to the quality of the irrigation waters used to grow the crops: a prior idea of the quality of the water seems to maximize both performance and sustainability perspective in the entire agricultural chain [3–5]. It should be noted that the overall quality of irrigation water is not only connected to the total salt content but also with the type of salt, meaning that knowing the concentration of each ion present in the water will benefit the matter [6–8]. Moreover, previous results in the literature have pointed out a relationship between water quality and its geographical location, considering the surrounding human, industrial, and/or other agricultural activities that may affect the source. Some specific examples considered the entry of effluents from industrial, domestic, agricultural, and saline filtrations as part of the interpretation of chemometrics analyses [9,10].

The work carried out around the fitness of irrigation waters is today really large and varying, as evidenced in the literature [11], while recommendations established by the Food and Agriculture Organization of the United Nations (FAO) in 1985 are still commonly followed [12]. Those recommendations consider the levels of the most important parameters (salinity expressed as electrical conductivity and total dissolved solids) together with pH and the concentrations of the primary cations (Na⁺, K⁺, Ca²⁺, Mg²⁺) and anions $(HCO_3^-, Cl^-, SO_4^{2-}, NO_3^-)$. Given that most of the quality indicators are of ionic nature, it seems logical to realize an analytical tool for irrigation water characterization based on potentiometry, which is the technique used per excellence in newly developed on-site water analysis approaches [13]. Moreover, in certain geographical areas and in relation to the type of crop, it is a common practice to use water from wells and ditches for irrigation. For example, in the Region of Murcia (Spain), an organization called "The Segura Hydrographic Confederation" exists that controls this issue under a favorable environmental declaration and surveillance plans [14]. Effectively, the analytical assessment of any irrigation water is crucial, especially when it originates in dynamic sources and, thus, with variable composition. In such a scenario, it would be convenient to provide an analytical control system with enough versatility and data acquisition frequency, enabling adequate monitoring of the water quality before it is utilized.

Sghaier et al. proposed an electronic tongue (ET) composed of nine potentiometric electrodes, which was applied for the characterization of groundwater samples mainly intended for irrigation and domestic use in a specific region in Tunisia [15]. The potentiometric sensors were ion-selective electrodes for K⁺, Ca²⁺, Na⁺, NH₄⁺, Cd²⁺, Cl⁻, F⁻, and NO₃⁻, with a common Ag/AgCl reference electrode. The data were investigated by the Principal Component Analysis (PCA) and Cluster Analysis (CA), and it was found that it was possible to classify 17 samples according to their well origin. At the time of writing, we were not able to find any other ET applied to the qualitative or quantitative analysis of irrigation water samples, excluding nutrient solutions commonly used in hydroponic crops.

In view of the lack of reports about ETs dedicated to the analysis of irrigation waters and given the well-known advantages of the use of ETs in water analysis, we herein present a potentiometric electronic tongue ET for the analysis of well and ditch irrigation water samples. The sensors' array is composed of six ion-selective electrodes (ISEs) based on plasticized polymeric membranes with low selectivity profiles, i.e., the membranes are prepared without any selective receptor. A total of 19 samples were analyzed with the sensors' array to perform the training and usage of the ET. In addition, a series of complementary analytical techniques were applied to obtain the exact ion composition and conductivity. It is here demonstrated that the principal component analysis (PCA) of the final potential values of the dynamic response observed with each ISE in the array allows for the differentiation between most of the samples. Furthermore, the data were treated with a lineal multivariate regression method for the quantitative determination of the main ions present in the irrigation water samples, revealing an acceptable quantitative prediction for some of them.

2. Materials and Methods

2.1. Reagents and Samples

Poly(vinyl chloride) (PVC) of high molecular weight, 2-nitrophenyl octyl ether (NPOE), bis(2-ethylhexyl) sebacate (DOS), potassium tetrakis(4-chlorophenyl)borate (KTClPB), tridodecylmethylammonium chloride (TDMACl), tetrahydrofuran (THF), and tricresylphosphate (TCP) were purchased from Sigma Aldrich (Taufkirchen, Germany). Analytical reagent grade salt potassium chloride (KCl), sodium chloride (NaCl), potassium nitrate (KNO₃), sodium sulfate (Na₂SO₄), sodium hydrogen carbonate (NaHCO₃), magnesium chloride (MgCl₂), calcium chloride dihydrate (CaCl₂·2H₂O), and hydrochloric acid (HCl) were obtained in Alpha Aesar (Kandel, Germany). All solutions were prepared in 18.2 M Ω cm⁻¹ doubly deionized water (Milli-Q water systems, Merck Millipore, Germany).

The irrigation water samples belonged to wells and irrigation ditches from different geographical areas in the Region of Murcia and Granada (Spain): samples 1–8 from Murcia South-West; samples 9 and 10 from Murcia Middle South; samples 11–16 from Murcia South-East; samples 17 and 18 from Murcia Middle East; and sample 19 from Granada. Notably, the specific location of wells and ditches are not provided due to confidentiality reasons. Before being analyzed by the ET, some quality parameters of the samples (conductivity, concentration of cations and anions) were analyzed, and the results are presented in Table 1. As observed, the variability of ion concentrations was found to be very high, which is convenient for adequately building up the ET from both qualitative and quantitative perspectives.

Table 1. Quality parameters of the 19 irrigation water samples utilized in this paper. ND = non detectable amount.

Sample#	Conductivity (mS/cm)	Cl- (ppm)	NO ₃ - (ppm)	SO ₄ ²⁻ (ppm)	HCO ₃ - (ppm)	Ca ²⁺ (ppm)	K ⁺ (ppm)	Mg ²⁺ (ppm)	Na ⁺ (ppm)
1	0.28	13	9	5	191	58	1.0	8	7
2	1.13	183	ND	355	191	123	5.5	54	102
3	1.86	233	ND	487	766	244	4.2	106	149
4	1.97	336	ND	547	377	134	7.6	120	214
5	2.01	222	ND	745	482	152	15.2	133	220
6	2.04	266	ND	748	482	135	13.5	105	270
7	2.13	166	ND	635	940	176	14.3	153	223
8	6.14	1386	89	2227	343	576	20.4	269	734
9	0.87	197	ND	148	125	54	4.6	28	121
10	2.44	164	ND	1485	255	509	9.2	98	142
11	0.65	245	ND	ND	37	13	4.7	8	133
12	3.83	1070	175	453	321	113	14.6	124	601
13	3.64	735	71	904	267	257	8.2	143	472
14	4.98	1253	91	1081	235	274	14.4	199	672
15	5.77	1504	94	1145	318	253	12.8	247	765
16	5.88	1657	28	1219	237	382	15.7	236	698
17	4.13	860	103	1238	414	341	16.6	191	498
18	4.29	729	68	1103	ND	484	15.7	174	497
19	1.56	206	104	487	448	271	0.5	59.9	97

All the samples were stored in the refrigerator (4 $^{\circ}$ C), and they were analyzed with the ET only a few weeks (no more than 3 weeks) after collection.

2.2. Instruments

Electrode potentials were recorded against an Orion 90–02 double junction silver-silver chloride reference electrode using a multichannel potentiometer that was a home-made high-impedance data acquisition 16-channel box connected to a personal computer by USB. The outer compartment of the reference electrode was filled with 1.0×10^{-3} M KCl solution. The potential readouts (at zero current conditions) were acquired at 1 s frequency.

Conductivity measurements of the irrigation water samples were performed with a CM 35+ instrument equipped with a 5060 (Crison, Barcelona, Spain) conductivity cell. The determination of the concentration of chloride, sulfate, and nitrate ions in the irrigation water samples was accomplished by ion chromatography (IC) with an ICS-2100 Dionex (Thermo Fischer, Spain) instrument. The detection of bicarbonate was carried out by traditional potentiometric titration with hydrochloric acid. Sodium, calcium, and magnesium ions were analyzed by inductively coupled plasma (ICP) with an ICP—OES Agilent 5110 instrument (Madrid, Spain).

2.3. Preparation of the Ion-Selective Electrodes

Six membranes of different compositions were prepared by using several plasticizers (NPOE, TCP, or DOS) and ion-exchangers (cation-exchanger KTClPB or anion–exchanger TDMACl). The membranes were prepared by dissolving approx. 100 mg of PVC, 200 mg of the corresponding plasticizer, and 1.5 mg of the ion-exchanger in 3 mL of THF. The exact composition of each membrane is presented in Table 2. Each solution was poured into a Fluka glass ring (inner diameter 28 mm, height 30 mm) placed on a Fluka glass plate and allowed to settle overnight until total evaporation of THF had occurred, thus obtaining the corresponding plasticized PVC membrane [16]. A 6 mm diameter piece was cut out with a punch (Fluka, Barcelona, Spain) and incorporated into an ISE electrode body (Fluka) containing 1.0×10^{-3} M KCl as the internal filling solution. The electrodes were conditioned in deionized water until they reached a constant potential baseline (± 0.5 mV/min). Normally, overnight conditioning ensures such a response. When not in use, the electrodes were also kept in water.

	Components						
Membrane	PVC (wt.%) Plasticize		zer Ion Exch		langer	ISE	
		Compound	(wt.%)	Compound	(wt.%)	-	
1	33.1	NPOE	66.4	KTClPB	0.5	1	
2	32.9	NPOE	66.6	TDMACl	0.5	2	
3	32.9	DOS	66.6	KTClPB	0.5	3	
4	32.8	DOS	66.7	TDMACl	0.5	4	
5	31.6	TCP	67.9	KTClPB	0.5	5	
6	32.7	TCP	66.8	TDMACl	0.5	6	

Table 2. Membrane compositions and the label for the corresponding ion-selective electrode (ISE).

2.4. Procedure for the Analysis of the Samples

The six-electrode array and the reference electrode were immersed in 100 mL of 1×10^{-5} M KCl solution with constant stirring (500 rpm), and the recording of the dynamic potential was started. After 50 s, a volume of 5 mL of the corresponding irrigation water sample was injected to the KCl solution, with the dynamic potential being recorded for another 50 s. The potentials of each of the six electrodes provided after the 100-s recording were considered for the data processing in the ET. Notably, before measuring the next sample, the electrodes were gently rinsed with water and dried. Each irrigation water sample was analyzed in triplicate. The potential signals were processed using the standard data analysis tools (NumPy, scikit-learn, pandas, matplotlib and statsmodels) of the Python language for PCA and linear regression.

3. Results

3.1. Potentiometric Response of Each Electrode in the Electronic Tongue towards the Major Ions Present in Irrigation Water Samples

First, the potentiometric response in the water background of each electrode in the array conforming to the ET was obtained at increasing concentrations of the major ions

(in the form of salts) present in the irrigation waters: Na⁺, K⁺, Ca²⁺, Mg²⁺, Cl⁻, NO₃⁻, HCO₃⁻, and SO₄²⁻.

Figure 1 depicts the dynamic responses observed for NaCl, KCl, CaCl₂, MgCl₂, HCl, KNO₃, Na₂SO₄, and NaHCO₃. As a general trend, a rapid response (i.e., potential change and stabilization to a steady-state value upon increasing the concentration of the salt in the solution) was detected for all of the ISEs, with an average response time of $t_{95} = 5$ s. Then, the potential was found to increase for the electrodes based on the cation exchanger KTCIPB, decreasing for the electrodes based on the anion exchanger TDMACl.



Figure 1. Dynamic responses observed with each ISE comprising the electronic tongue at increasing concentrations of (a) NaCl, (b) KCl, (c) CaCl₂, (d) MgCl₂, (e) HCl, (f) KNO₃, (g) Na₂SO₄, and (h) NaHCO₃ in water background. Concentrations are indicated for each potential jump. In the case of HCl and NaHCO₃, the tested concentrations for ISEs 3 and 4 were 1×10^{-4} , 1×10^{-3} and 1×10^{-2} M.

In essence, the cation-selective electrodes 1, 3, and 5 responded to the cationic part of the salts and the potential differences between the two last concentrations tested in each experiment are provided in Table 3 as the slope of each ISE. The anion-selective electrodes 2, 4, and 6 responded to the anionic part of the salts and the potential differences between the two last concentrations assayed in each experiment are also provided in Table 3 as the slope of each ISE.

	Slope (mV/dec)						
Salt	ISE 1	ISE 2	ISE 3	ISE 4	ISE 5	ISE 6	
NaCl	37.9	-36.5	56.5	-39.1	54.9	-43.2	
KCl	47.9	-40.0	54.1	-42.3	52.9	-47.3	
CaCl ₂	11.2	-37.5	45.2	-41.5	26.3	-41.9	
MgCl ₂	_	-41.1	36.6	-45.3	25.0	-42.6	
HCl	55.9	-56.7	72.3	-60.3	71.2	-60.9	
KNO3	48.2	-53.4	54.0	-53.1	52.2	-56.0	
Na ₂ SO ₄	29.9	-1.3	50.7	-23.7	50.3	-0.4	
NaHCO ₃	57.1	-57.1	65.9	-24.9	65.5	-41.1	

Table 3. Slopes between the two last concentrations tested for each salt.

Of note is the morphology found for some of the transient signals: nonmonotonic behavior in the form of an initial overpotential in the positive or negative direction (depending on if the ISE presents cationic or anionic response, respectively) followed by a slow relaxation period towards the attainment of the steady-state potential. Interestingly, other papers reporting dynamic signals of ISEs prepared without any ionophore in the membrane, such as those used in the present paper, showed similar kinds of non-monotonic signals [17,18].

Theoretical interpretation of this behavior is indeed difficult, but it can likely be ascribed to the exposure of each ISE to various ions (of different lipophilicity) in a random sequence. The phase-boundary potential model (PBM) has proved to be very useful for the description of the potential-time signal of ISEs [19]. More specifically, the application of finite differences to the resolution of the pertinent equations in the PBM allows for the transient response to be simulated without significant computational complication [20–23]. Increasing the complexity of the approach, Hambly et al. pertinently considered the kinetics of the interfacial ion-exchange in the membrane [24]. Then, the model proposed by Lewenstam et al. is the most complete one, albeit limited by the requirement of previous knowledge of a series of parameters that may not be easily obtained (tabulated or empirical) [25,26].

Regarding the slopes for the cation-selective electrodes (Table 3), ISE 3 and ISE 5 with DOS and TCP as plasticizer, respectively, higher slopes than those for ISE1 prepared with NPOE were presented. Then, considering that Cl⁻ and NO₃⁻ as the anion in the salt did not present any significant effect on the slope, ISE 1 displayed sub-Nernstian slopes for Na⁺, K⁺, and Ca²⁺, and almost no response for Mg²⁺. ISE 3 presented close to Nernstian slopes for Na⁺ and K⁺ (monovalent cations) and hyper-Nernstian slopes for Ca²⁺ and Mg²⁺. ISE 5 showed close to Nernstian slopes for Na⁺, K⁺, Ca²⁺, and Mg²⁺. For H⁺, ISE 1 presented a close to a Nernstian slope, while ISE 3 and ISE 5 displayed hyper-Nernstian values. For the Na⁺ in the form of NaHCO₃, the results showed a close to a Nernstian slope for ISE 1 and hyper-Nernstian slopes for ISE 3 and ISE 5. In the case of the slopes observed for the anion-selective electrodes (Table 3), close to Nernstian values were displayed by the three electrodes for NO₃⁻, while sub-Nernstian levels were found for Cl⁻ (following the order of ISE 2 < ISE 4 < ISE 6, so NPOE < DOS < TCP). HCO₃⁻ displayed a Nernstian slope with ISE 2 and a sub-Nernstian slope with ISE 4 and ISE 6.

The overall conclusion is that the presence of a different plasticizer in the membrane caused diverse responses of the ISEs for the tested cations and anions, with the responses of DOS and TCP being the most similar between them. Similar trends as the ones with the slopes were observed when analyzing the data in the form of a radar plot. Thus, Figure 2 presents the radar plot of the potential change found for each electrode towards each salt at a concentration of ca. 1×10^{-3} M (i.e., potential difference between that provided in the water background and that at the second tested concentration). Those data related to the same sample are linked with a line. As observed, the results presented significant cross-linking between lines, highlighting the cross selectivity of all the ISEs considered as a whole, which is very useful for the appropriate performance of the ET.

ISE 1 followed the order of response $K^+ > H^+ > Na^+ > Ca^{2+} > Mg^{2+}$, whereas ISE 3 and ISE 5 generally presented a higher response for Na⁺ than K⁺. Then, ISE 6 followed the order of NO₃⁻ > Cl⁻ > HCO₃⁻ > SO₄²⁻ while the response for ISE 4 to SO₄²⁻ was found to be very similar to Cl⁻ and HCO₃⁻.



Figure 2. Radar plot of the potential change in mV found for (**a**) electrodes 1, 3, and 5, and (**b**) electrodes 2, 4, and 6 towards each salt at a concentration of ca. 1×10^{-3} M.

3.2. Potentiometric Response of Each Electrode in the Electronic Tongue towards 19 Samples of Irrigation Waters

The dynamic responses of each electrode in the ET when 5-mL aliquot of each irrigation water sample was added to 100 mL of 1×10^{-5} M KCl solution were recorded and analyzed. Importantly, this background was selected in order to prevent changes in the initial condition of the membranes between measurements. Basically, the exposure of the electrodes in the ET to the different samples will cause an ion-exchange process between the ions in the sample and those present in the membranes and with exchangeable properties, i.e., K⁺ or Cl⁻, followed by the pertinent ion diffusion process in the membrane and sample. The initial contact of the ET with the 1×10^{-5} M KCl solution will ensure the recovery of the initial state of the membrane. Notably, the KCl concentration was selected in order to be high enough to allow such a recovery for a short time but not to be so high as to mask the response of the ions in the sample.

Thus, preliminarily, the experimental conditions were investigated to ensure the maintenance of the initial condition of the membrane, which is reflected by the maintenance of a relatively constant initial baseline of each electrode in the ET. The time for injecting the sample to the background (i.e., initial conditioning of the ISEs in KCl) and for the potential recording were investigated up to 100 s, realizing that only 50 s were necessary in each step to reach a steady-state potential. The concentration for the KCl solution was tested to be 10^{-6} , 10^{-5} , and 10^{-4} M. It was found that a 10^{-5} M KCl is suitable to conduct the tests with minimum hysteresis effect and acceptable repeatability, and that the samples are always measured in the order of increasing conductivity (see Table 1).

In essence, the sample with the lowest conductivity (*sample #1*) was tested before and after the sample with the highest conductivity (*sample #19*) considering different KCl concentrations in the background at which the sample was added: 10^{-6} , 10^{-5} , and 10^{-4} M. Some hysteresis events were observed, especially when using the 10^{-6} M KCl solution in the background. However, in the 10^{-5} M KCl background and with the samples being tested in the order of increasing conductivity, no hysteresis was observed for the sample of the lowest conductivity when it was injected at different moments of the entire analysis (see below). Moreover, it seems feasible to recondition the ISEs in 10^{-5} M KCl to recover their initial state prior to test samples with low conductivity if this is necessary after a long exposure to samples of high conductivity.

Accordingly, the samples were analyzed at the optimized conditions and in triplicate. In addition, *sample #1* was tested at three different moments of the entire assay with the ET: at the beginning and at every eight samples. Figure 3 depicts the dynamic potential responses for *sample #1* after baseline correction (for a better comparison). A low deviation level of the final acquired potential, and, hence, a neglectable hysteresis effect, was observed (with standard deviations for the final potentials of 19, 26, 11, 16, 27, and 16×10^{-4} V considering all the measurements with ISEs 1–6, respectively). Indeed, the total potential jump swere also rather well maintained (with standard deviations for the total potential jump potentials of 28, 6, 55, 16, 12, and 10×10^{-4} V considering all of the measurements with ISEs 1–6, respectively).



Figure 3. Replications of the dynamic potential response of *sample #1* tested ed at three different moments (rounds) of the entire experiment with the ET.

A high degree of repeatability was found for the signals observed for all of the samples. As an example, Figure 4 presents the dynamic response of *sample* #12 obtained in triplicate. In this case, the standard deviations were found to be 31, 27, 26, 54, 33, and 18×10^{-4} V for the total potential jump, confirming, again, the excellent reproducibility of the ET.



Figure 4. Replications of the dynamic potential response observed for sample #12 with the ET.

Figure 5 shows the dynamic potential responses observed for each sample, except *sample #1* (already shown in Figure 3), with the ET. Notably, only the first results in the triplicate measurements are provided as a matter of clarity. As observed, the ISEs presented a very different response for each of the tested samples. ISEs 1, 3, and 5 displayed an increasing potential jump with respect to the background, whereas ISEs 2, 4, and 6 showed a decreasing potential. Complete (or almost complete) steady-state potentials were achieved in all of the cases. Accordingly, a longer recording time would decrease the speed of analysis without providing a significant improvement of the overall response quality, and, therefore, the potential difference registered at 50 s from the sample injection into the background.



Figure 5. The first measurement observed for each sample, except sample #1.

Notably, the establishment of a steady-state potential was preferred versus the equilibrium potential, mainly due to two reasons. First, the shorter time required for the steady-state potential to be reached compared with the equilibrium one (most likely, days or weeks) will be necessary for the equilibrium potential to be established, and second, will be necessary to preserve the membrane from drastic changes in its composition that may prevent consecutive sample measurements from being accurate.

Figure 6 depicts the radar plots for such potential magnitudes presented by the six ISEs when measuring all the samples, comprising those data related to the same sample connected with a line. The lines were found to be crossed between them, which is an indication of the data being adequate for further PCA and the construction of a potentiometric ET. Notably, the responses displayed by DOS- and TCP-based ISEs were more similar between them than those presented by NPOE-based ISEs. The potential window for NPOE-based ISEs was thus higher when the membrane contained TDMACI than with KTCIPB as the ion-exchanger. In contrast, with DOS- and TCP-based ISEs, the opposite trend was observed.



Figure 6. Radar plot of the potential change in V found for all the samples using (**a**) electrodes 1, 3, and 5, and (**b**) electrodes 2, 4, and 6. *Sample #1* was measured at three different moments of the entire analysis (1.1, 1.2, and 1.3).

3.3. Principal Component Analysis (PCA)

Figure 7 presents the PC map of the signals observed for all of the samples (in triplicate). Principal components 1 and 2 (PC1 and PC2) were found to represent the ca. 93% of the total variance, and these two PCs together will thereby quite accurately describe the similarities and differences between the tested samples. Effectively, PC3–PC5 did not significantly contribute to the accumulated variance (percentages of accumulated variances for each PC were 80.7%, 12.2%, 4.1%, 1.4%, and 1.1% for PC1–PC5). Except for some outliers, the reproducibility for the PC values found for each sample was rather good (the average value in percentage of the deviations for the complete population is <10%).

In the PC map, some groups of samples appeared as per their PC1 and PC2 coordinates. Indeed, PC1 presented a higher influence in this grouping, as shown with the blue squares in Figure 7. *Samples* #2–7, 9, and 10 configure the first group, with #2–7 having the same geographical situation (i.e., Murcia Southwest). However, the other two samples from the Southwest zone (i.e., 1 and 8) presented very different PC1 values. Indeed, *sample* #8 appeared in the third group together with *samples* #16–18. While *samples* #17 and 18 belongs to the Murcia Middle East area, *sample* #16 came from Murcia Southeast. The rest of the samples from Murcia Southeast (#12–15), except for *sample* #11, constituted the second group.

A factor that may contribute to the fact that *samples #1 and 8* presented very different PC1 between them, and also when comparing them with the rest of the samples from the Southwest zone, may be the purity/contamination degree. Having collected information about the particular origin of these two samples, *sample #1* came from a well, but the composition of well waters form different but relatively close wells may vary between them due to depth and specific area reasons. *Sample #8* then came from a major soil with high content in gypsum, as confirmed with the high levels of sulfate and calcium found. In addition, the high nitrate concentration may indicate anthropogenic influence(s), such as agricultural fertilizer. Another interesting result is the one obtained for *samples #9 and 10*, both from Murcia Middle South and appearing in the first group of samples. Evidently, PC2 separates these two samples, which may be related to the high content in sulphate and calcium ions of *sample #10* (see Table 1).



Figure 7. Principal component analysis: Plot of PC1 versus PC2 calculated for the pool of samples and including the repetitions of *sample #1* along the analysis.

Regarding the group of samples collected in Murcia Southeast, *sample #11* is well separated by PC1 from the rest, which could be attributed to a higher purity and also to the fact that the location of the collection point was more in the southeast than the rest. PC1 also separates *sample #16*, and PC2 separates *sample #12* from the rest. Notably, these samples showed the lowest and higher nitrate content, while *samples #13–15* presented very similar compositions (see Table 3). The nitrate content could be an indication of the contamination degree of the sample due to agricultural fertilizer.

PC2 allows for the separation of *samples* #17 *and* 18 despite their high geographical proximity. This is interesting because *sample* #18 did not present quantifiable bicarbonate content, which is rather unusual. A possibility is that the bicarbonate is neutralized by acids delivered by local industries in the area. Notably, the sample displayed a very acidic pH compared with the rest of samples.

Finally, *sample #19* is from a different Spanish region. It has the peculiarity of a high content in nitrate together with a relatively low chloride content. The classification of this sample in group two or three is not straightforward; however, it seems to be closer to the first group. PC2 is then the lowest value found within the entire sample population, followed by *sample #12*, and this one also has a high nitrate concentration.

Overall, the potentiometric ET was found to distinguish quite well between different geographical zones. The ET allows for the separation of specific samples, showing a very different composition than the rest of samples that have the same origin area. Variations in the composition may arise from contamination issues or just from the different nature of the water (cistern, osmosis, etc.). Seemingly, PC2 is able to differentiate some of the

samples with high nitrate content (from agricultural fertilizers), whereas PC1 relates to the sample conductivity.

Next, the potential of the potentiometric ET for the quantitative analysis of the water samples was evaluated. The concentrations displayed in Table 1 but also the conductivity were used to elaborate a mathematical model based on multivariate linear regression. The ET calibration was performed using the entire pool of samples (Figure 8), and the quality of the parameters' predictors was evaluated via cross-validation (Figure 9).



Figure 8. Calibrations (predicted versus true concentration values) obtained for all the ions tested in the water samples.



Figure 9. Cross-validation models (predicted versus true concentration values) obtained for all the ions tested in the water samples.

The predictor for each parameter (conductivity or ion concentration) was expressed according to Equation (1):

$$c_n = \sum_{k=1}^n w_k E_k + \text{offset} \tag{1}$$

where c_n is the conductivity or concentration of each ion (*n*) expressed in mS cm⁻¹ or mg L⁻¹, w_k stands for the coefficients obtained by linear fitting providing the minimum quadratic error, E_k (expressed in V) is the potential difference (with respect to the baseline) observed for each electrode (*k*), and offset is the ion concentration corresponding to a zero potential readout.

Table 4 collects the w_k and offset values obtained for each parameter and electrode in the ET. Notably, in all of the cases, PCR (principal component regression) with three components and PLS (partial least squares) with two and three components were tested in the data dimension reduction method. It was found that PLS with three components was the best option for all of the parameters. With the data provided in Table 4, it is possible to further reproduce and utilize the developed linear model for the characterization of other samples.

Table 4. Fitting coefficients (w_k) and offsets observed for each parameter (conductivity and ions' concentrations) in the linear model prediction.

	w_k						
Parameter	ISE 1	ISE 2	ISE 3	ISE 4	ISE 5	ISE 6	Offset
Conductivity (mS/cm)	-72.65	-26.63	47.06	3.67	52.72	-3.53	-0.175
Cl ⁻ (ppm)	-20,855.3	-6553.5	14,343.8	374.6	13,634.3	-3064.0	3.33
$NO_3^{-}(ppm)$	1443.2	-1773.5	-627.3	-343.1	-281.4	-2745.0	-39.71
SO_4^{2-} (ppm)	29,121.5	-16,409.0	-9655.8	-18,257.7	25,536.4	20,067.4	-633.0
HCO_3^{-} (ppm)	13,031.1	3584.7	1315.3	-16,430.8	-5422.6	729.0	73.12
Ca^{2+} (ppm)	9770.9	-9432.7	-8532.1	936.9	9995.4	6369.6	-130.0
K ⁺ (ppm)	62.05	22.65	245.4	-148.3	138.6	129.9	-0.713
Mg ²⁺ (ppm)	464.0	-704.8	2134.4	-431.2	2068.3	329.2	-11.18
Na ⁺ (ppm)	-4718.6	-2909.1	7196.2	-182.1	6407.7	-1145.5	-25.46

Table 5 presents the quality parameters when performing a cross-validation. Due to the good repeatability of the potentiometric signals, and thus for the PCs, for each sample, the cross-validation was conducted according to the type of water, i.e., each sample was predicted with a model calibrated with the rest of samples but not the one under study. For reference, a good cross-validation accuracy (i.e., values close to 1) usually indicates that the model is not overtrained and will generalize well for any irrigation water sample.

Table 5. Quality parameters for each parameter (conductivity and ions' concentrations). R²: coefficient of determination, proportion of variance explained by the predictor. CC: correlation coefficient between true and predicted values.

	Calibration		Cross-Va	lidation
Parameter	R ²	CC	R ²	CC
Conductivity (mS/cm)	0.89	0.94	0.81	0.91
Cl ⁻ (ppm)	0.86	0.93	0.77	0.88
NO_3^{-1} (ppm)	0.69	0.83	0.28	0.63
SO_4^{2-} (ppm)	0.70	0.83	0.22	0.57
HCO_3^{-} (ppm)	0.15	0.38	-0.27	-0.03
Ca^{2+} (ppm)	0.74	0.86	0.24	0.58
K ⁺ (ppm)	0.70	0.83	0.49	0.72
Mg^{2+} (ppm)	0.77	0.88	0.64	0.81
Na ⁺ (ppm)	0.86	0.93	0.76	0.88

Overall, the w_k values allow us to obtain simple formulas to predict the conductivity and concentration of eight ions in irrigation water samples. However, each parameter is predicted with different accuracy, as revealed by the R² prediction scores. Importantly, all the parameters, except HCO₃⁻ concentration, presented acceptable R² prediction scores of ≥ 0.7 . Furthermore, the good calibration results obtained by simple linear models indicated that the developed ET provides rich information about conductivity and ions' concentrations and. Therefore, the use of more complex data processing and machine learning techniques is not needed a priori. Regarding the cross-validation analysis, the conductivity together with Cl⁻, Na⁺ y Mg²⁺ concentrations presented excellent results. Ordinary Least Squares (OLS) models were also evaluated using only statistically significant parameters (as measured by the standard *t*-test). The results are summarized in Table 6, while the summaries of the tests can be found in Supplementary Materials. As observed, the cross-validation accuracy is similar to that of the PLS models.

Table 6. OLS models and cross-validation accuracy. CC: correlation coefficient.

Parameter	Model	Cross-Validated R ²	CC
Conductivity (mS/cm)	-0.58 + 118.3 ISE5	0.77	0.89
Cl ⁻ (ppm)	-24,502.3 ISE1 + 33,680.8 ISE5	0.73	0.86
$NO_3^{-}(ppm)$	-23.7 - 1610.3 ISE2 $- 2285.0$ ISE6	0.33	0.66
SO ₄ ^{2–} (ppm)	-462.6 + 22,310.4 ISE1 - 28,551.2 ISE3 + 52,715.5 ISE5	0.34	0.64
HCO ₃ ⁻ (ppm)	18,837.6 ISE1	<0	0.01
Ca ²⁺ (ppm)	-156.8 + 8436.1 ISE1 - 14,265.8 ISE3 + 20,363.0 ISE5	0.51	0.73
K ⁺ (ppm)	2.1 + 345.5 ISE3	0.49	0.73
Mg ²⁺ (ppm)	4354.0 ISE5	0.63	0.80
Na ⁺ (ppm)	-3651.9 ISE1 + 16,730.3 ISE3	0.73	0.87

4. Conclusions

The potentiometric electronic tongue herein developed permits us to classify a pool of irrigation waters according to their geographical locations, except for those waters that are much more or much less pure than the rest of waters of the corresponding locations. In this case, these samples appear far from the others on the map of the two principal components (PC1 and PC2). For the conductivity and for all ions' concentrations, except the one for HCO_3^- , simple prediction models based on the developed ISEs are acceptable as long as the tested sample is of the same type of water as those used to build the model. Moreover, the results of cross-validation suggest that for the conductivity and for some particular ions (Cl⁻, Na⁺ y Mg²⁺), it is possible to build more general, pre-calibrated models that can work with many types of water. The potentiometric electronic tongue provides a fast and economical method for the control of irrigation water, and it may be a suitable alternative to other more expensive and time-consuming analytical methods.

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