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A Scalable Formal Framework for the Verification and Vulnerability Analysis of Redundancy-Based Error-Resilient Null Convention Logic Asynchronous Circuits

Dipayan Mazumder , Mithun Datta, Alexander C. Bodoh  and Ashiq A. Sakib * 

Department of Electrical and Computer Engineering, Florida Polytechnic University, Lakeland, FL 33805, USA; dmazumder8582@floridapoly.edu (D.M.); mdatta2164@floridapoly.edu (M.D.); abodoh8714@floridapoly.edu (A.C.B.)

* Correspondence: asakib@floridapoly.edu; Tel.: +1-863-874-8552

Abstract: The increasing demand for high-speed, energy-efficient, and miniaturized electronics has led to significant challenges and compromises in the domain of conventional clock-based digital designs, most notably reduced circuit reliability, particularly in mission-critical hardware. At scaled technology nodes, devices are vulnerable to transient or soft errors, such as Single Event Upset (SEU) and Single Event Latch-up (SEL). External radiation, internal electromagnetic interference (EMI), or noise are the primary sources of these errors, which can compromise the circuit functionality. In response to these challenges, the Quasi-Delay-Insensitive (QDI) Null Convention Logic (NCL) asynchronous design paradigm has emerged as a promising alternative, offering advantages such as ultra-low power performance, reduced noise and EMI, and resilience to process, voltage, and temperature variations. Moreover, its unique architecture and insensitivity to timing variations offers a degree of resistance against transient errors; however, it is not entirely resilient. Several resiliency schemes are available to detect and mitigate soft errors in QDI circuits, with approaches based on redundancy proving to be the most effective in ensuring complete resilience across all major QDI implementation paradigms, including NCL, Pre-charge/Weak-charge Half Buffers (PCHB/WCHB), and Sleep Convention Logic (SCL). This research focuses on one such redundancy-based resiliency scheme for QDI NCL circuits, known as the dual-modular redundancy-based NCL (DMR-NCL) architecture, and addresses the absence of formal methods for the verification and analysis of such circuits. A novel methodology has been proposed for formally verifying the correctness of DMR-NCL circuits synthesized from their synchronous counterparts, covering both safety (functional correctness) and liveness (the absence of deadlock). In addition, this research introduces a formal framework for the vulnerability analysis of DMR-NCL circuits against SEU/SEL. To demonstrate the framework's efficacy and scalability, a prototype computer-aided support tool has been developed, which verifies and analyzes multiple DMR-NCL benchmark circuits of varying sizes and complexities.

Keywords: asynchronous logic; quasi-delay insensitive (QDI); null convention logic (NCL); error resilience; design validation



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1. Introduction

The synchronous domain of digital integrated circuit (IC) design currently dominates the semiconductor industry. This dominance can be attributed to the extensive progress made over several decades in the development of advanced support tools and automation infrastructures, facilitating mass production and enabling the industry to meet consumer demands. However, as the demand for high-speed and energy-efficient electronic devices continues to grow, clock-based digital designs are struggling to make further advancements. Clock-related issues comprise a significant portion of the design challenges, including high-frequency clock management and distribution issues, complex timing analysis

requirements, and increased power dissipation. The Quasi-Delay Insensitive (QDI) asynchronous design paradigm has emerged as a promising alternative to synchronous designs, circumventing the aforementioned challenges associated with their clocked counterparts. QDI implementations do not require a global clock for synchronization, thereby eliminating all clock-related issues. The absence of a high-frequency clock signal and power-hungry clock management units substantially improves power performance, making this paradigm an excellent choice for ultra-low power applications [1]. Moreover, the inherently robust architecture and lower susceptibility to process, voltage, and temperature (PVT) variations allow the domain to provide enhanced circuit reliability, which is an important design concern in the field of digital VLSI.

In miniaturized devices with limited supply voltage, transient errors, also known as soft errors, are very common and can compromise the functionality of the circuit. Soft errors can be caused by radiation, noise, and/or electromagnetic interference (EMI) between components, which can result in two noteworthy phenomena: Single Event Upset (SEU) [2] and Single Event Latch-up (SEL) [3]. SEU can cause unintended gate switching in a circuit, resulting in incorrect functionality, whereas SEL can cause a substantial current surge, resulting in permanent IC damage. Although the QDI architecture provides a certain robustness against SEU/SEL, owing to its unique architecture, it is not completely SEU/SEL resistant [4]. Over the years, researchers have investigated a variety of techniques, both at the circuit and architectural level, to detect and mitigate soft errors in QDI circuits, with schemes based on redundancy proving to be the most effective in ensuring complete resilience across all major QDI implementation paradigms, including Null Convention Logic (NCL) [5], Pre-charge/Weak-charge Half Buffers (PCHB/WCHB) [6], and Sleep Convention Logic (SCL) [7]. Therefore, the primary objective of this research is to contribute to the development of a computer-aided framework to support redundancy-based error-tolerant QDI architectures, which can have an outstanding impact on several fields, such as harsh and radiation-intensive environmental applications (e.g., outer-space and deep-sea explorations), safety-critical applications (e.g., implantable medical electronic devices and low-maintenance/unsupervised surveillance devices), intermittently powered or self-powered IoT applications, etc. Towards achieving that goal, this research makes the following contributions:

1. *Development of a formal verification framework for redundancy based QDI NCL circuits:* Over the past two decades, several automated synthesis schemes have been developed for different QDI paradigms, including NCL. NCL circuits are typically synthesized from their synchronous/Boolean specifications utilizing synchronous CAD tools [8–12]. During the synthesis procedure, the circuits undergo numerous transformations. As a result, the synthesized NCL structures differ significantly from their synchronous specifications. A few formal verification methods have also been developed to verify the safety (functional correctness) and liveness (deadlock-free operation) of the synthesized NCL circuits [13–15]. However, these formal methods are only applicable to conventional NCL architectures. In addition, the majority of the existing verification schemes suffer from scalability issues due to the highly non-deterministic nature of NCL circuits. Redundancy-based error-resilient NCL circuits are more complex than conventional NCL circuits due to the presence of multiple circuit copies, additional logic components to maintain interdependency between multiple copies, and a more complex handshaking network. To resolve these issues, we propose a structural abstraction-based scalable formal verification methodology for a redundancy-based NCL resiliency scheme known as the dual-modular redundancy-based NCL (DMR-NCL) architecture. The salient aspect of the proposed verification scheme is its versatility, as it can be implemented either as an independent verification tool or integrated into an existing synthesis tool. Moreover, the method can be tailored to be applicable to existing redundancy-based SCL and PCHB architectures.
2. *Development of a formal framework for vulnerability analysis during error scenarios:* The majority of the existing resilient QDI schemes test for circuit vulnerabilities and recov-

ery procedures in the presence of soft errors through extensive simulation. However, simulation alone cannot guarantee complete resilience. Formal methods have been shown to be more effective at covering corner-case scenarios, which simulations fail to detect. Our second contribution is the development of a formal framework for analyzing the vulnerability of the synthesized DMR-NCL circuits, which verifies whether the circuit can recover from a SEU/SEL without causing incorrect output or deadlock. Both the proposed verification and vulnerability analysis methodologies have been demonstrated on multiple DMR-NCL combinational benchmark circuits of varying sizes and complexities.

The rest of the article is organized as follows: Section 2 provides a brief background on the NCL framework, discusses existing research on error-tolerant QDI architectures, and describes the DMR-NCL architecture and its operation. The proposed formal verification methodology for DMR-NCL circuits is presented in Section 3, clearly explaining each step of the procedure using an appropriate example. In addition, the chapter enumerates all possible errors that can occur during DMR-NCL synthesis and demonstrates how the proposed methodology can detect them. The framework for vulnerability analysis is described in Section 4, followed by a discussion of the results in Section 5, and a conclusion in Section 6.

2. Background and Related Work

2.1. NCL Framework: An Overview

The NCL framework is depicted in Figure 1, and consists of three primary components: the QDI registration unit, the QDI combinational logic (C/L) unit, and the completion detection unit. In each stage of an NCL pipeline, a C/L unit is placed between two sets of registers along with a completion detection unit. The C/L unit performs the logic function, while the registration and completion units establish the control path for synchronization in the absence of a reference clock signal. NCL employs one-hot encoding for data to eliminate the timing reference. Dual-rail logic is the most common encoding scheme, which, unlike Boolean logic, requires two wires to represent a single bit of information (i.e., logic ‘0’ or ‘1’), simultaneously representing both literals of the variable. A dual-rail variable, X , consists of two wires/rails X^0 and X^1 that can have one of the three legal values from the set {NULL, DATA0, DATA1}, where X^0 (and X^1) \in {0, 1}. DATA0 ($X^1 = 0$ and $X^0 = 1$) and DATA1 ($X^1 = 1$ and $X^0 = 0$) are the equivalents of Boolean logic ‘0’ and ‘1’, respectively. When both rails are ‘0’, it indicates a NULL state, which serves as a filler state between two distinct data fronts. As per the dual-rail protocol, both rails of a signal cannot be asserted simultaneously, making $X^0 = X^1 = 1$ an illegal state. Together, the registers and the completion units maintain a sequence of alternating NULL and DATA to differentiate between two distinct DATA wavefronts at the input and their corresponding DATA wavefronts at the output [16].

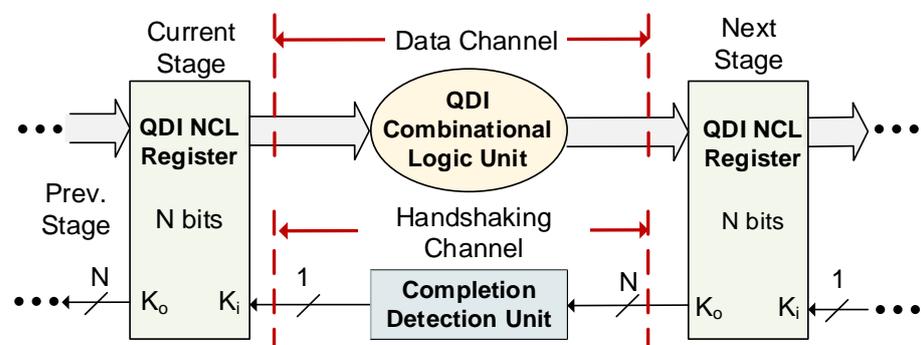


Figure 1. NCL framework.

NCL circuits are comprised of 27 fundamental threshold gates that constitute the set of all functions consisting of up to four non-inverted variables, where each rail of a multi-

rail data signal is considered a separate variable. The gates have state-holding capability, known as hysteresis, which necessitates that all inputs be de-asserted to de-assert an already asserted output. The hysteresis ensures that all current input data wavefronts transition to NULL prior to computing the output associated with the next input data wavefront. The gates are classified into two categories: weighted and unweighted. An unweighted gate is denoted as TH_{mn} , where n represents the number of inputs and m represents the threshold value (i.e., minimum number of inputs that must be asserted to assert the gate output), which ranges from 1 to n . A weighted gate is expressed as $TH_{mn}Ww_1, w_2 \dots, w_r$, where w_r ($1 < w_r \leq m$) signifies the weight of the input r [16]. Figure 2a depicts an NCL TH13 gate with three inputs (A , B , and C) and a threshold value of 1, indicating that the output will be asserted when at least one of the inputs is asserted. Therefore, the set function of TH13, F_{TH13} , becomes $A + B + C$. Figure 2b shows a weighted TH24w22 gate, which has four inputs (A , B , C , and D), with the first two inputs (A and B) having a weight of 2 and the remaining inputs (C and D) each having a weight of 1. To assert the gate output, a minimum threshold of two must be met. Therefore, the set equation of TH24w22, $F_{TH24w22}$, becomes $A + B + CD$.

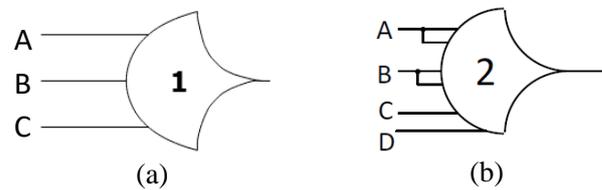


Figure 2. (a) TH13 gate, and (b) TH24w22 gate.

Each one-bit NCL register comprises two TH22 gates and one inverting TH12 gate (TH12n). The TH22 gates allow an input DATA to pass at the output only when the K_i input is rfd (request-for-data, i.e., logic 1) and an input NULL to pass only when the K_i input is rfn (request-for-null, i.e., logic 0). The TH12n gate produces a K_o output, which is rfd if a NULL is latched and rfn when a DATA is latched. Each completion unit consists of a tree of TH_{mn} gates that combines all N -bit K_o signals from the subsequent stage registers into a single K_o output, which then serves as the K_i input of the previous stage registers. The gate level structure of NCL registers and completion units can be found in [16].

NCL C/L must be designed to be both input-complete and observable to preserve delay-insensitivity. Input completeness dictates that a C/L unit's outputs cannot transition from NULL to DATA until all inputs have transitioned from NULL to DATA. Likewise, all outputs of a C/L unit must not transition from DATA to NULL until all inputs have made the transition from DATA to NULL [16]. However, according to Seitz's 'weak conditions' of delay-insensitive signaling [17], in C/L units with multiple outputs, it is permissible for some of the outputs to transition without a complete set of inputs, as long as all outputs do not manage to transition before all inputs arrive. Observability necessitates that each gate transition be observable at the output, which means that each transitioning gate must also transition at least one output [16].

2.2. Error-Resilient QDI Architectures

Resiliency schemes that are widely utilized and appropriate for traditional synchronous designs lack direct applicability to the asynchronous domain due to their unique architecture and demonstration of different responses to soft errors. For example, triple modular redundancy (TMR) [18], a common resiliency approach for clocked designs, requires making three copies of the circuit, where the correct output comes to be determined by a majority voting logic scheme. In QDI circuits, implementing the majority voting technique, synchronizing across three copies of the circuit, and ensuring deadlock-free operation can be challenging [4]. In addition, NCL circuits are inherently area-heavy, and making three copies of the circuit can restrict their application due to a much larger area requirement.

The architecture and delay-insensitive nature of QDI circuits inherently confer a certain level of resilience against soft errors. Monnet et al. studied the effects of timing variations induced by transient faults in QDI circuits [19]. The study concluded that QDI circuits offer a degree of resistance to timing variations, which may arise from alterations in transistor threshold voltages resulting from charge accumulation through particle striking. Furthermore, the dual-rail implementation can aid in easier detection of an SEU. An example of this would be the generation of an invalid DATA value of '11' by a single-rail upset in a DATA variable (10 or 01), which would trigger automatic error detection. Utilizing the advantages of such QDI properties, Kuang et al. [20] proposed an NCL architecture with an integrated soft-error corrector that built upon the concept introduced by Gardiner et al. [21]. In this method, the original NCL architecture is modified by introducing additional logic and registration stages, ensuring correct re-computation of the C/L unit once an error is detected. The method can detect and correct soft errors that result in illegal DATA values during a DATA phase; however, errors that transpire during the NULL phase of operation cannot be corrected by the proposed architecture. Ref. [22] addressed this issue and modified the architecture further to detect and correct errors in NULL phases as well. However, Ref. [23] illustrated that, despite the modifications made to the architecture, it may still fail to ensure complete resilience under certain corner case error scenarios. Moreover, both [20,22] impose a performance penalty in the form of increased latency, as they both necessitate the pipeline to come to a halt until the error effects completely subside.

A duplication-based dual modular redundancy (DMR) approach was proposed in [24] to design resilient NCL circuits. This approach guarantees the pipeline's full recovery in the event of an SEL/SEU, while preventing the occurrence of incorrect data or circuit deadlock. The approach was modified in [25] to mitigate multi-bit SEUs. Moreover, this approach was further tailored and extended to design SEL/SEU-tolerant QDI SCL circuits as well [26]. A duplication- and double-checking-based approach was successfully implemented to design QDI PCHB and WCHB circuits that are entirely resistant to SEUs [27–29]. Furthermore, a duplication-based approach was utilized in [30] to enhance the fault tolerance at the threshold gate level in NCL circuits, operating at subthreshold regime. While duplication-based methods can ensure complete resilience, they all incur substantial area and energy costs as a result of additional control signals and duplication.

2.3. Dual Modular Redundancy (DMR)-Based NCL (DMR-NCL) Architecture

In DMR-NCL architecture, the original NCL pipeline is doubled, as shown in Figure 3, with the shaded sections depicting the duplicated pipeline. During an SEL/SEU occurrence, the architecture ensures error-free data propagation through the pipeline by performing parallel computations on both the original and duplicate circuits, followed by an output consistency check. Apart from the duplication, the following modifications are incorporated: (i) at the outputs of each registration stage in both copies, an additional stage of TH22 gates is added to prevent the propagation of mismatched data between the two copies. We refer to this stage as DMR-TH22, as depicted in Figure 3; (ii) the conventional register structure is modified and the TH22 gates within each register are substituted by TH33 gates, allowing each register to receive two request (K_i) inputs—one from each copy's completion output in the succeeding stage to establish the dependency between the two copies of the circuit; and (iii) the registers no longer generate acknowledge outputs (K_o) because the TH12n gates have been removed. These TH12n gates are instead placed in the first level of the completion components. The completion component in each stage receives inputs from the outputs of the DMR-TH22 gates in the same stage and generates an output that is supplied to one of the K_i inputs of the registers in the previous stage in both copies.

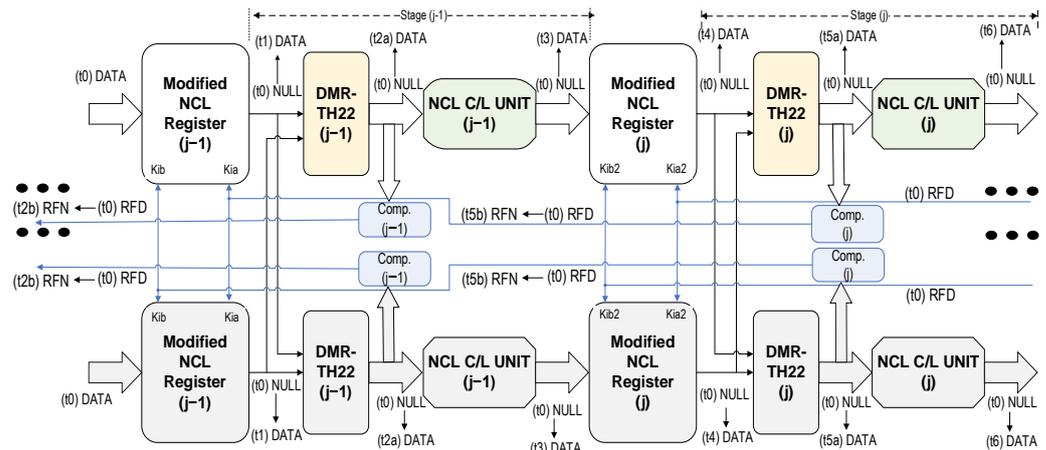


Figure 3. DMR-NCL architecture with an illustration of data flow.

The flow of DATA through the various stages of the DMR-NCL pipeline is also illustrated in Figure 3. Assume that, at time t_0 , new DATA is available at Reg_{j-1} inputs and all other stages are in the NULL state. Since the succeeding stage, $stage_j$, is requesting data (RFD), Reg_{j-1} will latch the DATA in both copies at time t_1 . At t_{2a} , the matched DATA will be allowed to pass through the DMR-TH22 gates. Both the completion components in $stage_{j-1}$ detect the DATA at their corresponding DMR-TH22 outputs and evaluate to logic '0', requesting for the next NULL (RFN) (time t_{2b}). At time t_3 , the C/L units in both copies complete their computation and provide the computed DATA to the next stage, $stage_j$, which is latched by the $stage_j$ registers at time t_4 . The DATA continue to propagate through $stage_j$ in the same fashion as $stage_{j-1}$. When the NULL signal becomes available, the flow of NULL through the various stages of the DMR-NCL pipeline will also adhere to comparable transitions.

3. Proposed Formal Framework for the Verification and Vulnerability Analysis of DMR-NCL Architecture

This section describes the proposed formal verification method developed to verify the correct operation of DMR-NCL circuits synthesized from their synchronous/Boolean counterparts using design automation tools. There are four distinct high-level steps in the verification procedure. In the first step, the synthesized DMR-NCL circuit is subjected to a circuit abstraction procedure, resulting in the conversion of the original DMR-NCL circuit to an equivalent Boolean/synchronous circuit. The converted netlist is then checked against the circuit's original synchronous/Boolean specification for equivalence in the second step. In the third step, additional invariant checks are conducted to validate the integrity of each dual-rail signal, thereby ensuring the mutual exclusivity property of each dual-rail signal. In the fourth and final step, additional checks are performed to ensure deadlock-free operation of the synthesized DMR-NCL circuits. This section also includes an exhaustive list of all possible synthesis errors, which will be used to demonstrate the effectiveness of the developed tool in detecting these errors post-synthesis, as described in Section 5.

3.1. Comprehensive Set of Possible DMR-NCL Synthesis Faults: A Case Study

Existing design and optimization methodologies for NCL circuits, such as NCL_D [8], NCL_X [9], UNCLE [11], Nowick's Relaxation [31,32], Enhanced Relaxation [33], Prime Indicators [34], etc., employ commercially available design automation tools for logic synthesis. In many of these techniques, e.g., NCL_D and UNCLE, the synthesis begins with the register transfer level (RTL) description of the circuit's synchronous/Boolean specification. Initially, the specification becomes converted into a netlist comprising only two-input Boolean functions, which is referred to as a 3NCL netlist. Then, each single-rail signal is transformed into a dual-rail signal, and each gate function is expanded into its dual-rail

counterpart, followed by a series of optimization procedures, such as logic minimization, gate mapping, cell merging, etc. The registers and completion components are then added, and handshaking connections are established in accordance with the four-phase handshaking protocol. Identical procedures can be followed to automate the synthesis of DMR-NCL circuits. The goal of our proposed methodology is to verify the correct functionality of the DMR-NCL circuits that are synthesized from their synchronous counterparts. The proposed verification method ensures the functional equivalence between the synchronous specification and the DMR-NCL implementation, while also ensuring that the circuit never deadlocks during operation. Note that the proposed method assumes that the transistor-level implementation of threshold gates as well as the NCL registers are correct, which is consistent with standard gate-level verification practices [35]. Since each gate and register component is small enough, exhaustive simulations, a common technique for verifying circuit primitives, can be used to verify them with relative ease. Moreover, note that the proposed method does not verify the input completeness and observability of the C/L units, as these can be validated separately using existing formal methods, as described in [13,36].

The following is an exhaustive list of potential errors that may occur during DMR-NCL synthesis.

Error Case 1: Incorrect logic synthesis—as discussed earlier, the synthesis process includes multiple logic optimization and minimization schemes. For instance, a two-input NAND function followed by a two-input NOR function can be merged and substituted by a three-input AND function during optimization (e.g., $[(A.B)' + C]'$ can be implemented using a three-input AND function with inputs A , B , and C'). In this scenario, incorrect gate-mapping can lead to the merging function being implemented using a three-input OR function instead, or the C input not being inverted, resulting in improper circuit functionality.

Error Case 2: Incorrect gate connection in the C/L unit—this case corresponds to a scenario in which a gate, $gate_i$, that should be connected to $gate_j$ is instead connected to $gate_k$. For example, the output of a TH12 gate with set function, $F_{SET} = A + B$, should be connected to one of the inputs of TH22 ($F_{SET} = AB$) in an error-free scenario. However, the TH12 gate output comes to be improperly connected to a TH23w2 gate with a set function, $F_{SET} = A + BC$, resulting in incorrect logic implementation.

Error Case 3: Swapped rail connection—in dual-rail logic, a signal inversion occurs when the rails of a dual-rail signal are switched. Consider a direct connection between two NCL functions, A and B , where the dual-rail output, F , of function A should be connected to one of the dual-rail inputs, X , of function B . This connection requires $F.rail^0$ and $F.rail^1$ to be directly connected to the corresponding rails, $X.rail^0$ and $X.rail^1$, of function B , respectively. However, an erroneously swapped rail connection would result in $F.rail^0$ and $F.rail^1$ being connected to $X.rail^1$ and $X.rail^0$, respectively. This would result in F' being connected to X instead of F , leading to a logical error caused by the signal inversion. This is true for a connection between a dual-rail NCL register and NCL function as well.

Error Case 4: Incorrect rail connections—both rails of a dual-rail NCL function input, register input, or primary output should be derived from the same variable; otherwise, illegal dual-rail values may be generated. Assume that X is a dual-rail input of an NCL function, which receives its $rail^0$ and $rail^1$ wires from two different signals, $F.rail^0$ and $G.rail^1$, respectively. This will result in an illegal value for X (i.e., $X.rail^0 = X.rail^1 = 1$) if F becomes DATA0 (i.e., $F.rail^0 = 1$ and $F.rail^1 = 0$) and G becomes DATA1 (i.e., $G.rail^0 = 0$ and $G.rail^1 = 1$). Alternately, if F and G become DATA1 and DATA0, respectively, X will remain NULL.

Similarly, both rails of a dual-rail NCL function input, register input, or primary output should not comprise the same rail of a dual-rail signal. Consider that both rails of the X input of an NCL function are connected to the $F.rail^1$ output of another NCL function. This will prevent X from transitioning to DATA when F is DATA0 and evaluate to an illegal data value when F is DATA1. Both types of rail errors can result in improper outputs and deadlock in an NCL circuit.

Error Case 5: Control signals connected to data ports—the acknowledge output, Ko , generated by a completion detection unit may be improperly connected to one or more NCL threshold gates in the C/L and DMR-TH22 network, data input(s) of NCL registers, or data input of another completion unit. This can potentially violate the four-phase handshaking protocol and result in circuit deadlock and/or erroneous output.

Error Case 6: Incorrect gate type in the circuit—since NCL is synthesized from a synchronous/Boolean specification, the synthesized circuit can contain unexpanded single-rail Boolean gates. Lacking hysteresis, Boolean gates can influence the delay insensitivity of an NCL circuit.

Error Case 7: Incorrect DMR-TH22 connections—the purpose of DMR-TH22 gates is to block unmatched DATA between the two copies of the circuit during SEU/SEL. To accomplish this, identical output rails of each register in a stage from both copies must be connected to a single DMR-TH22 gate. Failure to maintain this connection may result in deadlock or incorrect computation. For instance, consider a dual-rail register, Reg_a , in the original copy of the circuit with output, F . The corresponding shadow (or duplicate) register, Reg_b , has G as its dual-rail output. In an error-free scenario, there should be two DMR-TH22 gates following the two registers, one in the $rail^0$ network with $F.rail^0$ and $G.rail^0$ as inputs, and the other in the $rail^1$ network with $F.rail^1$ and $G.rail^1$ as inputs. However, suppose a synthesis error occurs in the DMR-TH22 gate in the $rail^0$ network, in which the $G.rail^1$ rail is incorrectly connected instead of the $G.rail^0$ rail. In such a scenario, the registers transitioning from NULL to DATA0 will be unable to update the DMR-TH22 gate in the $rail^0$ network. Therefore, DATA0 will not be permitted to pass, even though both register outputs match. This will eventually result in circuit deadlock.

Error Case 8: Non-TH22 gates at register outputs—TH22 gates behave like two-input C-elements [37], which evaluate to 1 or 0 only when both of their inputs are 1 or 0, respectively. If the two inputs are different, the gate maintains the previous value, i.e., it does not update. Therefore, the C-element-like behavior of DMR-TH22 gates at the register outputs in both copies of the circuit is used to allow only matched DATA/NULL to flow through both pipelines and block unmatched DATA. A non-TH22 gate at register outputs will fail to serve this purpose and may result in deadlock, incorrect outputs, or both.

Error Case 9: Missing signals in the completion unit—as per the DMR-NCL handshaking protocol, every completion unit acknowledges all preceding stage register outputs that took part in calculating the stage's register inputs. To maintain this, after being filtered by the stage's DMR-TH22 gates, each rail of the N-bit register outputs must be an input to the stage's completion unit, and the output of the completion unit must be connected to one of the two Ki inputs of the registers in the previous stage in both copies of the circuit. The absence of one or more of the required signals in the completion unit inputs may result in the premature generation of a NULL/DATA request, which, in certain timing scenarios, can result in circuit deadlock.

Error Case 10: Additional signals in the completion unit—A completion component may incorrectly contain additional signals from the DMR-TH22-filtered register outputs from other stages. This may cause circuit deadlock, especially when the pipeline contains the maximum amount of distinct DATA tokens, but it could also function correctly. Each additional signal would, therefore, require additional inspection. Moreover, any additional input signal to a completion unit that is not generated by a DMR-TH22 gate is invalid.

Error Case 11: Incorrect gates (non TH12n/THnn) in the completion circuitry—the completion component in a DMR-NCL circuit comprises a series of TH12n gates at the first level, followed by a tree of THnn gates, which combines N dual-rail signals into a single Ko output. Any other gate in the completion circuitry is an error, which may cause deadlock in a circuit.

Error Case 12: Incorrect TH12n input(s) in the first level of the completion circuitry—there are N number of TH12n gates in the first level of an N -input completion unit. Each TH12n gate receives both rails of the same dual-rail signal as inputs, which evaluates to '0' when either rail is '1' (i.e., the dual-rail signal is DATA0/DATA1), and to '1' when both rails are

'0' (i.e., the dual-rail signal is NULL). Hence, the series of TH12n gates in the first level of each completion unit acts as a NULL/DATA detector for that stage. When a NULL/DATA is detected, the logic '1'/'0' outputs of all the TH12n gates are combined utilizing a TH_{nn} tree structure to generate a one-bit single-rail request-for-DATA (rfd , i.e., $Ko = 1$)/request-for-NULL (rfn , i.e., $Ko = 0$) signal. If one or more of the TH12n gates receives incorrect inputs, such as the same rails of a dual-rail signal or rails from two different signals, it will fail to detect the corresponding NULL/DATA signal value. Consequently, even when all inputs are NULL/DATA, the completion unit will not generate the correct request signal, resulting in circuit deadlock.

Error Case 13: External K_i connection error—the external K_i inputs must be connected to the K_i inputs of the registers in the last stage to synchronize all the primary outputs. A missing external K_i connection will cause circuit deadlock under some timing scenarios.

Error Case 14: External K_o connection error—the external K_o outputs synchronize the primary inputs in both copies of the circuit. Therefore, the completion unit in the initial stage in a copy must include the DMR-TH22-filtered output signals of all the initial stage registers that accept primary inputs in that copy. Any missing or incorrectly connected signal in the completion component will cause circuit deadlock.

Error Case 15: Data signals connected to a register's K_i ports—each register has two K_i input ports. If the register is not in the final stage, it should receive one of the K_i inputs from the output of the succeeding stage's completion unit in the same copy, while it should receive the other K_i input from the output of the succeeding stage's completion unit in the other copy. Otherwise, the K_i inputs should be connected to the external K_i signals if the register is in its final stage. Any rail of a data signal cannot be connected to the K_i inputs of a register, as this would result in circuit deadlock.

Error Case 16: Shorted output—an output of any C/L unit and/or DMR-TH22 gate, completion unit, or register unit, cannot have a shorted connection with any other gate outputs, register outputs, completion outputs, primary data inputs, external K_i inputs, or external K_o outputs. This will result in undefined values for the shorted signals.

Error Case 17: Floating input(s) in components—an input signal to a gate in the C/L unit and/or DMR-TH22 gate(s), completion unit, or register unit, must be derived from the output of another component in the design—or from a primary input, if appropriate according to the design rules of the DMR-NCL architecture. Otherwise, the signal will be floating. This may happen during synthesis if, for example, the component driving the signal is removed or the signal is updated in some but not all locations where it is used.

Error Case 18: Illegal interconnection between two copies of the circuit—as per the DMR-NCL architecture, the inputs to a C/L unit, the data inputs to a register, and the inputs to a completion unit in the original copy cannot be derived from any component in the duplicate copy, or vice versa. A violation of this connection protocol can impact the circuit recovery procedure during SEL/SEU, leading to incorrect outputs, and resulting in circuit deadlock.

3.2. Proposed Safety Check

The safety check procedure has two steps. A functional equivalence check is conducted initially to compare the synthesized DMR-NCL circuit with its synchronous specification. In this step, the $rail^1$ network is the primary focus, given that the Boolean outputs of the synchronous specification correspond to the $rail^1$ signals of the DMR-NCL output variables. The $rail^0$ network is validated in the second step. Both the steps are detailed in this section.

3.2.1. Functional Equivalence Check

We have used a two-stage 3×3 DMR NCL multiplier, as depicted in Figure 4, as an example circuit to illustrate the safety check procedure. As per the DMR architecture in Figure 3, there are two copies of the multiplier, one original and one duplicate (highlighted in gray), implementing the output function $p(5:0) = x_i(2:0) \times y_i(2:0)$. Both the original and duplicate circuits are identical and, therefore, the complete structure of the duplicate circuit is not shown in the figure. The inputs, outputs, and intermediate signals of both the

actual and duplicate circuits are dual rails. The combinational logic (C/L) unit comprises both input-complete (denoted with a C inside the AND symbol) and input-incomplete (denoted with an I inside the AND symbol) NCL AND functions, NCL Half-Adders (HA), and NCL Full-Adders (FA). The internal structures of the NCL AND, NCL HA, and NCL FA functions can be found in [16]. Each copy of the circuit contains three sets of registers: input registers, output registers, and intermediate registers that are all reset-to-NULL (Reg_NULL). Note that the circuit can be designed with only the I/O registers; however, an intermediate registration stage is added to make the circuit more generic and to better explain each step of the procedure. Following registration, each stage contains a series of DMR-TH22 gates at the same level, each of which receives the same rail of a particular register output from its original and corresponding duplicate copies. Each completion detection unit within a stage accepts the stage's DMR-TH22 outputs as inputs and generates an acknowledgment output, K_o , which acts as a request signal (K_i) for the previous stage's registers in both copies of the circuit.

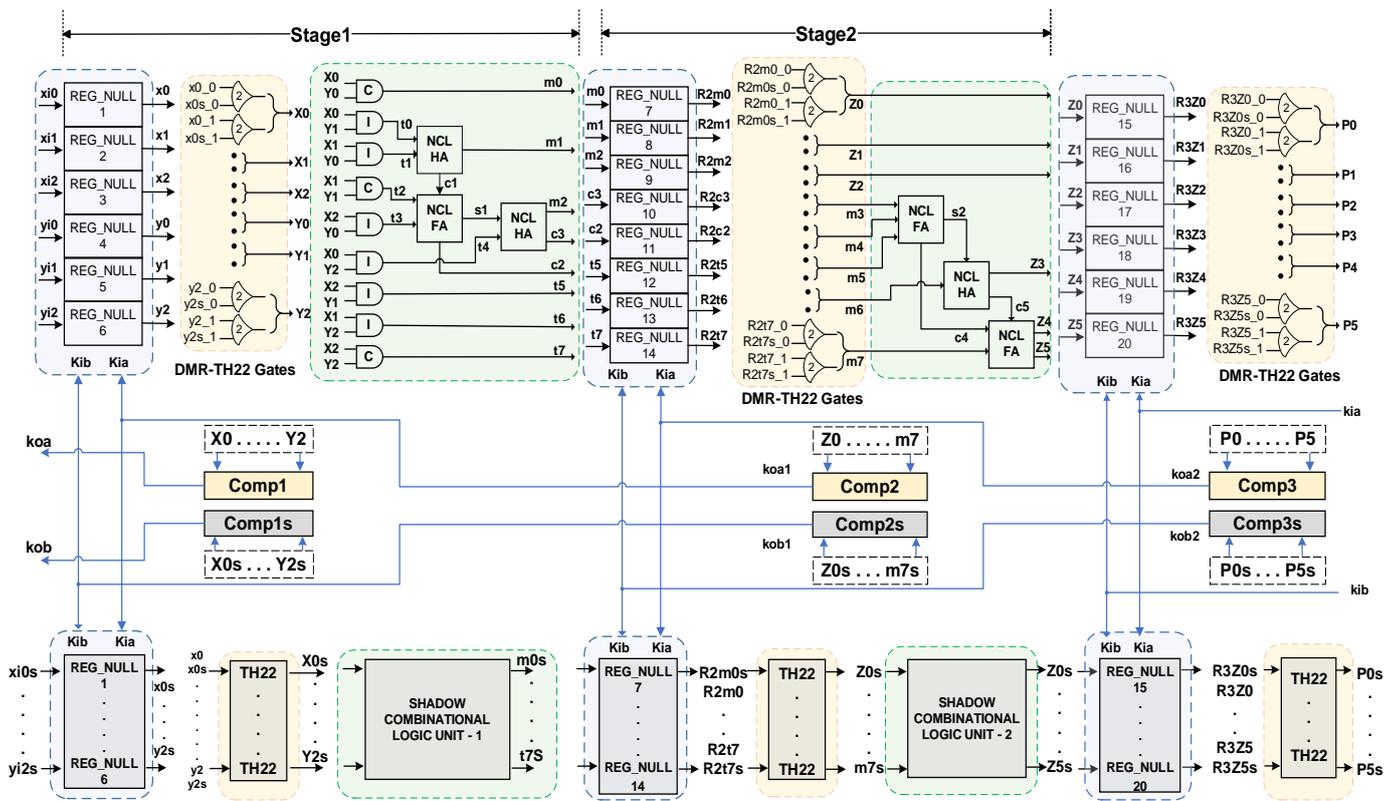


Figure 4. Unsigned two-stage 3×3 DMR-NCL multiplier.

Figure 5a displays the netlist format for the 3×3 DMR NCL multiplier, referred to as $NCL_{Initial}$. This netlist structure is generated from the circuit's RTL-level description in Verilog HDL. The primary inputs and primary outputs of both the original and duplicate circuits are listed in lines 1 and 2, respectively. $rail^0$ and $rail^1$ of a signal are denoted by the extensions '_0' and '_1', respectively. Lines 3–166 correspond to the NCL C/L threshold gates. For a threshold gate, the first column specifies the *gate_type*, the second column lists the *gate_inputs* separated by commas, and the final column specifies the *gate_output*. Lines 167–206 correspond to the one-bit dual-rail NCL registers, where the first column indicates the *reset_type* (i.e., reset-to-NULL, DATA0, or DATA1); the second column denotes the *register_level* (the depth of the path through the registers, excluding the C/L in-between); the third and fourth columns correspond to the $rail^0$ and $rail^1$ data inputs, respectively; and the fifth column corresponds to the K_i inputs in a comma-separated format, followed by the $rail^0$ and $rail^1$ data outputs in the last two columns, respectively. In the 3×3 DMR NCL

multiplier example, there are three stages of reset-to-NULL registers with levels 1, 2, and 3, starting from the input registers. Note, as the multiplier in the example is a combinational circuit without feedback paths, reset-to-DATA registers are not required as an initial state indicator. Lines 207–212 are the completion units, where *Comp_n* (or *Comp_{ns}*) in the first column denotes a completion component in the circuit’s original (or duplicate) copy, where ‘*n*’ is a unique identifier, the second column indicates the *inputs* in a comma-separated format, which comes from the same stage’s DMR-TH22 outputs, and the last column is the *output*. Note that each completion component comprises a level of inverting TH12 gates (TH12n) followed by THnn NCL gates arranged in a tree structure [24]. When processing the original RTL-level netlist, the proposed tool combines all the completion unit gates into the single completion component module, such as *Comp₁* in Figure 5a (line 207), to simplify the verification process.

Initial NCL Netlist (NCL _{Initial})	Converted Boolean Netlist (NCL _{Bool})
1. xi0_0, xi0_1, ..., yi2_0, yi2_1, xi0s_0, xi0s_1, xi1s_0..., yi2s_0, yi2s_1	1. xi0_1, xi1_1..., yi2_1, xi0s_1, xi1s_1..., yi2s_1
2. P0_0, P0_1, ..., P5_0, P5_1, P0s_0, P0s_1..., P5s_0, P5s_1	2. P0_0, P0_1..., P5_0, P5_1, P0s_0, P0s_1..., P5s_0, P5s_1
3. th22 x0_0,x0s_0 X0_0	3. not xi0_1 xi0_0
4. th22 x0_1,x0s_1 X0_1	4. not xi1_1 xi1_0
...	...
25. th22 y2_0, y2s_0 Y2s_0	14. not yi2s_1 yi2s_0
26. th22 y2_1, y2s_1 Y2s_1	15. th22 xi0_0,xi0s_0 X0_0
27. thand0 Y0_0,X0_0,Y0_1,X0_1 m0_0	16. th22 xi0_1,xi0s_1 X0_1
28. th22 X0_1,Y0_1 m0_1	...
...	37. th22 yi2_0,yi2s_0 Y2s_0
60. thand0 Y2s_0,X2s_0,Y2s_1,X2s_1 t7s_0	38. th22 yi2_1,yi2s_1 Y2s_1
61. th22 X2s_1,Y2s_1 t7s_1	39. thand0 Y0_0,X0_0,Y0_1,X0_1 m0_0
62. th22 R2m0_0,R2m0s_0 Z0_0	40. th22 X0_1,Y0_1 m0_1
63. th22 R2m0_1,R2m0s_0 Z0_1	...
...	73. thand0 Y2s_0,X2s_0,Y2s_1,X2s_1 t7s_0
90. th22 R2m2_0,R2m2s_0 Z2s_0	74. th22 X2s_1,Y2s_1 t7s_1
91. th22 R2m2_1,R2m2s_1 Z2s_1	74. th22 m0_0,m0s_0 Z0_0
92. th22 R2c2_0,R2c2s_0 m3_0	75. th22 m0_1,m0s_1 Z0_1
93. th22 R2c2_1,R2c2s_1 m3_1	...
...	85. th24comp s1_0,t4_0,s1_1,t4_1 Z2_1
...	86. th24comp s1_0,t4_1,t4_0,s1_1 Z2_0
101. th22 R2t7_0,R2t7s_0 m7s_0	87. th22 m0_0,m0s_0 Z0s_0
102. th22 R2t7_1,R2t7s_1 m7s_1	88. th22 m0_1,m0s_1 Z0s_1
103. th24comp s2_0,m6_1,m6_0,s2_1 Z3_0	...

Figure 5. Cont.

104. th24comp s2_0,m6_0 s2_1,m6_1 Z3_1	97. th24comp s1s_0,t4s_0,s1s_1,t4s_1 Z2s_1
...	98. th24comp s1s_0,t4s_1,t4s_0,s1s_1 Z2s_0
...	99. th22 c3_0,c3s_0 m3_0
141. th23 m7s_0,c4s_0,c5s_0 Z5s_0	100. th22 c3_1,c3s_1 m3_1
142. th23 m7s_1,c4s_1,c5s_1 Z5s_1	...
143. th22 R3Z0_0,R3Z0s_0 P0_0	107. th22 t7_0,t7s_0 m7_0
144. th22 R3Z0_1,R3Z0s_1 P0_1	108. th22 t7_1,t7s_1 m7_1
...	109. th22 c3_0,c3s_0 m3s_0
...	110. th22 c3_1,c3s_1 m3s_1
165. th22 R3Z5_0,R3Z5s_0 P5s_0	...
166. th22 R3Z5_1,R3Z5s_1 P5s_1	117. th22 t7_0,t7s_0 m7s_0
167. Reg_NULL 1 xi0_0 xi0_1 koa1, kob1 x0_0 x0_1	118. th22 t7_1,t7s_1 m7s_1
...	...
...	125. th24comp s2_0,m6_1,m6_0,s2_1 Z3_0
178. Reg_NULL 1 yi2s_0 yi2s_1 koa1,kob1 y2s_0 y2s_1	126. th24comp s2_0,m6_0,s2_1,m6_1 Z3_1
179. Reg_NULL 2 m0_0 m0_1 koa2, kob2 R2m0_0 R2m0_1	...
...	129. th23 m7_0,c4_0,c5_0 Z5_0
...	130. th23 m7_1,c4_1,c5_1 Z5_1
194. Reg_NULL 2 t7s_0 t7s_1 koa2, kob2 R2t7s_0 R2t7s_1	...
195. Reg_NULL 3 Z0_0 Z0_1 kia, kib R3Z0_0 R3Z0_1	137. th24comp s2s_0,m6s_1,m6s_0,s2s_1 Z3s_0
...	138. th24comp s2s_0,m6s_0,s2s_1,m6s_1 Z3s_1
...	...
206. Reg_NULL 3 Z5s_0 Z5s_1 kia, kib R3Z5s_0 R3Z5s_1	141. th23 m7s_0,c4s_0,c5s_0 Z5s_0
207. Comp_1 X0_0, X0_1..., Y2_0, Y2_1 koa	142. th23 m7s_1,c4s_1,c5s_1 Z5s_1
208. Comp_1s X0s_0, X0s_1..., Y2s_0, Y2s_1 kob	143. th22 Z0_0,Z0s_0 P0_0
209. Comp_2 Z0_0, Z0_1..., m7_0, m7_1 koa1	144. th22 Z0_1,Z0s_1 P0_1
210. Comp_2s Z0s_0, Z0s_1..., m7s_0, m7s_1 kob1	...
211. Comp_3 P0_0, P0_1..., P5_0, P5_1 koa2	165. th22 Z5_0,Z5s_0 P5s_0
212. Comp_3s P0s_0, P0s_1..., P5s_0, P5s_1 kob2	166. th22 Z5_1,Z5s_1 P5s_1

(a)

(b)

Figure 5. (a) Initial 3 × 3 multiplier DMR-NCL netlist, and (b) converted Boolean equivalent netlist.

The $NCL_{Initial}$ netlist is fed as an input to a Python-based automated safety check tool that we have developed. The netlist undergoes a conversion algorithm that converts the $NCL_{Initial}$ netlist into an equivalent Boolean netlist, referred to as NCL_{Bool} , as shown in Figure 5b. During the conversion process, the reset-to-NULL registers (Reg_NULL) and completion units ($Comp_n$) are removed as they exist solely for control and synchronization purposes and do not affect functionality. Note that the connection between registers and completion units will be verified as a part of the liveness and handshaking check, as elaborated on later. Each NCL threshold gate comes to be replaced with its equivalent hysteresis-less Boolean SET function. Each individual rail of a dual-rail signal is regarded as a separate Boolean signal. Each primary dual-rail input signal is substituted with its $rail^1$ signal, as shown in line 1 in NCL_{Bool} in Figure 5b, since $rail^1$ represents the equivalent Boolean logic for a dual rail signal. Line 2 lists the set of primary outputs, which consists of both $rail^0$ and $rail^1$ signals. Lines 3–14 of the converted netlist contain a list of inverters

that are added to generate signals equivalent to the eliminated $rail^0$ inputs. Lines 15 and onward specify the converted NCL gates, following the same gate format as $NCL_{Initial}$. Algorithm 1 outlines the proposed netlist conversion algorithm.

Algorithm 1: Procedure to generate an equivalent Boolean circuit from a DMR-NCL circuit

```
//Input to the procedure:  $NCL_{Initial}$ ; Output of the procedure  $NCL_{Bool}$ //
1: Create  $list\_pIs$  ( $rail^1.data\_inputs(NCL_{Initial})$ )
2: Create  $list\_pOs$  ( $data\_outputs(NCL_{Initial})$ )
3: Create  $NCL\_comp$  ( $NCL_{Initial}$ )
4: for  $i \leftarrow$  to  $component\_count$  do
5:     if  $NCL\_comp(i).instance\_type == Reg\_NULL$  then
6:         merge NCL gates separated by  $NCL\_comp(i)$ 
7:         delete  $NCL\_comp(i)$ 
8:     end if
9: end for
10: for  $i \leftarrow$  to  $component\_count$  do
11:     if  $NCL\_comp(i).instance\_type == Comp$  then
12:         delete  $NCL\_comp(i)$ 
13:     end if
14: end for
15: for  $j \leftarrow$  to  $list\_pIs$  do
16:     generate  $rail^0\_signals$  ( $list\_pIs(j)$ )
17: end for
18: for  $i \leftarrow$  to  $component\_count$  do
19:     convert\_to\_Boolean ( $NCL\_comp(i)$ )
20: end for
```

The converted Boolean netlist is then compared against the corresponding Boolean specification function (F_{Bool_Spec}). The converted netlist is first encoded in the Satisfiability Modulo Theory Library (SMT-LIB) language [38,39] using an automated encoding algorithm that we have developed, which is then input to the Z3 SMT solver [40] to check for equivalence between the converted Boolean netlist and the specification. To verify the functionality of any combinational DMR-NCL circuit, we checked the following generic proof obligation.

Proof Obligation 1 (PO1):

$$\mathbf{P1:} \bigwedge_{n=1}^q (in_A^1, \dots, in_A^q) = (in_B^1, \dots, in_B^q)$$

$$\mathbf{P2:} (g_A^1, \dots, g_A^k) = NCL_{Bool}Step (in_A^1, \dots, in_A^q)$$

$$\mathbf{P3:} (g_B^1, \dots, g_B^k) = NCL_{Bool}Step (in_B^1, \dots, in_B^q)$$

$$\mathbf{P4:} \bigwedge_{n=1}^l Out_A^n \langle R^1 \rangle = Out_B^n \langle R^1 \rangle = F_{Bool_Spec}.$$

$$\mathbf{PO1:} \{ \mathbf{P1} \wedge \mathbf{P2} \wedge \mathbf{P3} \Rightarrow \mathbf{P4} \}$$

* Note that the suffixes A and B are used to differentiate the signals originating from copy A (original) and copy B (duplicate) of the circuit, respectively. \square

Proof Obligation 1, **PO1**, states that in a converted equivalent Boolean DMR-NCL circuit with q original circuit inputs (in_A^1, \dots, in_A^q) and q duplicate circuit inputs (in_B^1, \dots, in_B^q), k threshold gates for both the original and duplicate circuits (g_A^1, \dots, g_A^k) and (g_B^1, \dots, g_B^k), respectively, and l original circuit outputs (Out_A^1, \dots, Out_A^l) and l duplicate circuit outputs (Out_B^1, \dots, Out_B^l), if the inputs to the both the original copy (A) and duplicate copy (B) of

the circuits are the same (**P1**), then after each step of the circuit's execution (**P2** and **P3**), the $rail^1$ outputs of both the copies should match the corresponding Boolean specification (**P4**).

In case of the 3×3 DMR-NCL multiplier, the Z3 SMT solver validates the following *safety check* property: $F_{NCL_{Bool}}(xi[2 : 0]_{-1}, xis[2 : 0]_{-1}, yi[2 : 0]_{-1}, yis[2 : 0]_{-1}) = MULT(x[2 : 0], y[2 : 0])$, where $(xi_{2_1}, xi_{1_1}, xi_{0_1})$ and $(xis_{2_1}, xis_{1_1}, xis_{0_1})$ are the x $rail^1$ inputs to the original circuit A and its duplicate copy circuit B , respectively; $(yi_{2_1}, yi_{1_1}, yi_{0_1})$ and $(yis_{2_1}, yis_{1_1}, yis_{0_1})$ are the y $rail^1$ inputs to the original circuit A and its duplicate copy circuit B , respectively; and $MULT$ is the 3×3 unsigned Boolean multiplication function as the specification. Although we utilize the Z3 SMT solver for equivalence checking, other combinational equivalence checkers could also be used to verify the proposed safety check property. In this phase of verification, only the $rail^1$ outputs are required to be verified, as these correspond to the Boolean specification circuit outputs, whereas the $rail^0$ outputs are verified via the invariant check, as described next.

3.2.2. Invariant Check for Verifying the $rail^0$ Network

The functional equivalence check only utilizes the abstracted netlist, NCL_{Bool} , and the $rail^1$ outputs. However, it is necessary to verify the safety of $rail^0$ outputs as well. An additional proof obligation of SMT invariant is required for the original DMR-NCL circuit ($NCL_{Initial}$) to guarantee the correctness of $rail^0$ outputs. The proposed invariant check property ensures that for every possible state reachable by the original non-converted DMR-NCL circuit ($NCL_{Initial}$), where all outputs are DATA, the $rail^0$ of each output must be the complement of its corresponding $rail^1$ output, in accordance with the dual-rail protocol.

To generate all possible combinations of valid DATA at the primary outputs of a DMR-NCL circuit, we take the $NCL_{Initial}$ netlist as an input to our tool and then initialize all original and duplicate registers to NULL, all C/L gates to output 0, and all register K_i inputs to rfd (i.e., request for data or logic 1). After this initialization step, the circuit in $NCL_{Initial}$ is stepped with all primary inputs set to DATA. Note that the input to the duplicate pipeline remains identical to that of the original pipeline and the symbolic step encompasses all possible DATA input combinations. As the input DATA flows through all stages of the circuit, it generates all possible combinations of valid DATA at the primary outputs. To ensure that the $rail^0$ outputs correspond to the inverses of the $rail^1$ outputs, the invariant is checked for each primary dual-rail output. The predicates for Proof Obligation 2 (PO2) are shown below for a DMR-NCL circuit with j registers in both the original (A) and duplicate (B) copies, $(Reg_A^1, \dots, Reg_A^j; Reg_B^1, \dots, Reg_B^j)$, k gates in both copies $(g_A^1, \dots, g_A^k; g_B^1, \dots, g_B^k)$, and l dual-rail outputs in both copies $(Out_A^1 \langle R^0, R^1 \rangle, \dots, Out_A^l \langle R^0, R^1 \rangle; Out_B^1 \langle R^0, R^1 \rangle, \dots, Out_B^l \langle R^0, R^1 \rangle)$, where R^0 and R^1 are the $rail^0$ and $rail^1$ variables, respectively.

Proof Obligation 2 (PO2):

$$\mathbf{P1:} \bigwedge_{n=1}^j (Reg_A^n = Reg_B^n = 2'b00)$$

$$\mathbf{P2:} \bigwedge_{n=1}^k [(g_A^n = 0) \wedge (g_B^n = 0)]$$

$$\mathbf{P3:} \bigwedge_{n=1}^j [(K_{iA}^n = 1) \wedge (K_{iB}^n = 1)]$$

$$\mathbf{P4:} \bigwedge_{n=1}^q [(in_A^n = 2'b01) \vee (in_A^n = 2'b10)] \wedge (in_A^n = in_B^n)$$

$$\mathbf{P5:} (g_{A1}^1, \dots, g_{A1}^k) = NCLStep(in_A^1, \dots, in_A^q)$$

$$\mathbf{P6:} (g_{B1}^1, \dots, g_{B1}^k) = NCLStep(in_B^1, \dots, in_B^q)$$

$$\mathbf{P7:} \bigwedge_{n=1}^l [(Out_{A1}^n \langle R^0 \rangle = \neg Out_{A1}^n \langle R^1 \rangle) \wedge (Out_{B1}^n \langle R^0 \rangle = \neg Out_{B1}^n \langle R^1 \rangle)]$$

$$\mathbf{PO2: \{P1 \wedge P2 \wedge P3 \wedge P4 \wedge P5 \wedge P6 \Rightarrow P7\}}$$

□

Predicate **P1** requires all dual-rail registers to be reset-to-NULL. **P2** and **P3** specify that all threshold gates are reset-to-logic-0 and K_i register inputs are initialized to rfd , respectively, indicating all the stages are ready to accept a new DATA wavefront. **P4** indicates that the dual-rail primary inputs to both the original and duplicate copies of the circuit are the same DATA. **P5** and **P6** represent the symbolic step of the circuit ($NCLStep$), which enables all stages to evaluate, update the threshold gates, and generate a valid output based on the input DATA. Predicate **P7** states that the rails of each dual-rail output are complements of each other. Proof Obligation 2 (**PO2**) ensures that if DATA are allowed to flow from the primary inputs to the primary outputs, then for all possible valid DATA inputs, each output's $rail^0$, R^0 , is always the inverse of its respective $rail^1$ output, R^1 .

3.3. Proposed Liveness Check and Handshaking Connection Verification

Improper connection(s) between threshold gates, registers, and completion components can compromise the liveness of the circuit and cause deadlock. As substantially more signals are required to establish the dependency between the original and duplicate circuits in DMR-NCL, there is a greater probability of erroneous connections between components in DMR-NCL than in conventional NCL circuits. Consider a DMR-NCL circuit with dual copies, A and B , where A and B are the original and duplicate copies, respectively. Each copy comprises $\#N$ one-bit registers, $\#M$ DMR-TH22 gates that block unmatched DATA between A and B , $\#G$ C/L threshold gates, a completion detection unit per stage, $\#X$ dual-rail primary data inputs, $\#Y$ dual-rail primary data outputs, one external K_i input signal and K_o output signal, and one *reset* signal. Considering all possibilities, the output of a C/L $gate_i$ (non-DMR TH22 gates) in copy A , can have the following interconnection possibilities: it could be connected to (i) input(s) of other gate(s), $gate_j$, in the same stage in copy A , where $i \neq j$; (ii) input(s) of other gates in the same stage in copy A including $gate_i$ (*feedback*); (iii) input(s) of other gate(s) in a different stage in copy A ; (iv) data input(s) of register(s) in the next stage in copy A ; (v) data input(s) of register(s) in the same stage in copy A (*feedback*); (vi) data input(s) of any register in any other different stage(s) in copy A , excluding the same and immediate next stage; (vii) K_i input of any register in copy A ; (viii) input(s) of any DMR-TH22 gate(s) in copy A ; (ix) input(s) of the completion detection unit in the same stage in copy A ; (x) input(s) of completion detection unit(s) in a different stage in copy A ; (xi) external *reset* inputs of either copy; (xii) external K_i inputs of either copy; (xiii) external data inputs of either copy; (xiv) external data output rail(s) of either copy; (xv) external K_o outputs of either copy; (xvi) completion unit output(s) of either copy; (xvii) output(s) of any gate(s) (including DMR-TH22) or register(s) in either copy; and/or (xviii) inputs of any gate (including DMR-TH22), register, or completion component input(s) in copy B . Based on the DMR-NCL architecture, scenarios (i) and (iv) are valid and presumably correct, whereas the remaining 16 scenarios are incorrect. Each DMR-TH22 gate's output in copy A also has the same 18 possible interconnection scenarios, out of which scenarios (i), (iv), (ix), and (xiv) are the only valid possibilities. Register and completion component outputs have a smaller set of legitimate connection possibilities than C/L and DMR-TH22 gates. Each rail of the dual-rail output of a register in each stage in copy A can only be connected to one DMR-TH22 gate in copy A and one in copy B in the same stage. The output of each completion detection unit in copy A can only be connected to one of the K_i inputs of the preceding stage registers in both copies, i.e., the $stage_j$ completion component in copy A must acknowledge the $stage_{j-1}$ registers in both copies A and B .

As a part of the liveness check, we exhaustively checked all these connections between each component within the circuit to ensure the absence of deadlock. Like the safety and invariant check, the initial DMR-NCL netlist, $NCL_{Initial}$ (as depicted in Figure 5a), is taken as an input for our liveness check procedure. The netlist was then transformed into a graph

structure for efficient examination of all connections. Primary inputs and C/L gates have no liveness conditions, as their correctness is verified by the safety check. However, the safety check cannot verify any of the register and completion unit connections as those are eliminated as a part of the circuit abstraction for verifying the functionality. By traversing the graph structure, the tool creates fanout and fan-in lists for all the registers, DMR-TH22 gates, and completion detection units to verify every connection as per the DMR-NCL architecture and handshaking protocol. For instance, for each dual-rail single-bit register, we constructed two fan-in lists, one for the dual-rail DATA input and one for the K_i inputs, and one fan-out list for the dual-rail DATA output. Then, we checked the following conditions: (i) if a register belongs to the original copy (or duplicate copy), its DATA input fan-in list should only contain components from the original copy (or duplicate copy), indicating that the signals are generated by the components in the same copy; (ii) each register's DATA inputs can originate from the primary inputs (if the register is an input register, belonging to level 1) or else the preceding stage's C/L gates or DMR-TH22 gates; (iii) the $rail^0$ and $rail^1$ input signals must be associated with the same dual-rail variable; (iv) the K_i inputs of each register should originate from the original and duplicate circuits' completion component in the succeeding stage or from the original and duplicate circuits' external K_i inputs (if the register belongs to the final stage); (v) the DATA fan-out list of each dual-rail register should only contain four DMR-TH22 gates in the same stage, comprising original and duplicate DMR-TH22 gates taking the register's $rail^1$ output as an input as well as the original and duplicate DMR-TH22 gates taking the $rail^0$ output as an input; and (vi) the $rail^0$ and $rail^1$ output signals should belong to the same dual-rail variable. When verifying DMR-TH22 gates based on the components' fan-in and fan-out lists, we checked the following conditions: (i) both inputs of each DMR-TH22 gate in a given stage should be from the outputs of registers in the same stage; (ii) the inputs should be a pair comprised of one signal coming from a register in the original circuit and the other from its corresponding register in the duplicate copy; if they are not, the gate is flagged as a probable C/L TH22 gate instead of a DMR-TH22 gate, and the register condition (v) described above will fail; and (iii) the output of a DMR-TH22 gate in the original or duplicate copy can be a primary output of the same copy (if the DMR-TH22 gate is in the final stage), a DATA input of a register in the subsequent stage of the same copy, or an input to C/L gates in the same stage of the same copy. For a completion component in each stage, we check the following conditions: (i) the fan-in list must only include DMR-TH22 gates that are in the same stage of the same copy; and (ii) the fan-out list of a completion component in the original/duplicate copy must comprise either a single K_o primary output in the original/duplicate copy if it is a first stage completion component, or the set of all original and duplicate registers in the preceding stage if it belongs to any other stage.

4. Proposed Vulnerability Analysis Framework: SEL/SEU Will Not Cause Incorrect Outputs and/or Deadlock

This section elaborates on our proposed formal framework for analyzing the SEL/SEU vulnerability of the synthesized DMR-NCL circuit, ensuring that the synthesized circuits are capable of entirely recovering from SEL/SEU without causing incorrect outputs and/or deadlock. As per the DMR-NCL protocol, in each copy of the circuit (original or duplicate), the DMR-NCL TH22 gates, C/L unit, and completion detection unit of a given stage and the NCL registers of the subsequent stage are considered as parts of one group that are powered by the same supply. This implies that a DMR-NCL pipeline contains multiple such groups, where each group has its distinct power source. Figure 6 shows one such group within the purple box. When a group encounters a current surge due to SEL, it becomes disconnected from its source to protect the circuitry. Once the power is restored, the gates within the affected group components may output unknown values (logic 1, logic 0, or even a transient voltage between logic 1 and 0), which, if allowed to propagate, can corrupt the subsequent pipeline stages. Our vulnerability analysis ensures that the synthesized DMR-NCL circuit will not cause and allow the propagation of incorrect outputs during

an SEL/SEU. For a comprehensive analysis, we evaluate the vulnerability of a DMR-NCL pipeline when it contains the maximum amount of distinct DATA tokens. As per [24], in NCL, the pipeline contains the maximum amount of DATA tokens when two distinct DATA stages are interleaved by only one NULL stage, maintaining an alternating sequence of DATA and NULL wavefronts. Therefore, in the worst-case scenario for a pipeline containing the maximum number of DATA tokens, SEL can affect a specific group under two scenarios: (1) when the affected group registers stored NULL, and the preceding stage latched DATA; and (2) when the affected group registers stored DATA, and the preceding stage latched NULL.

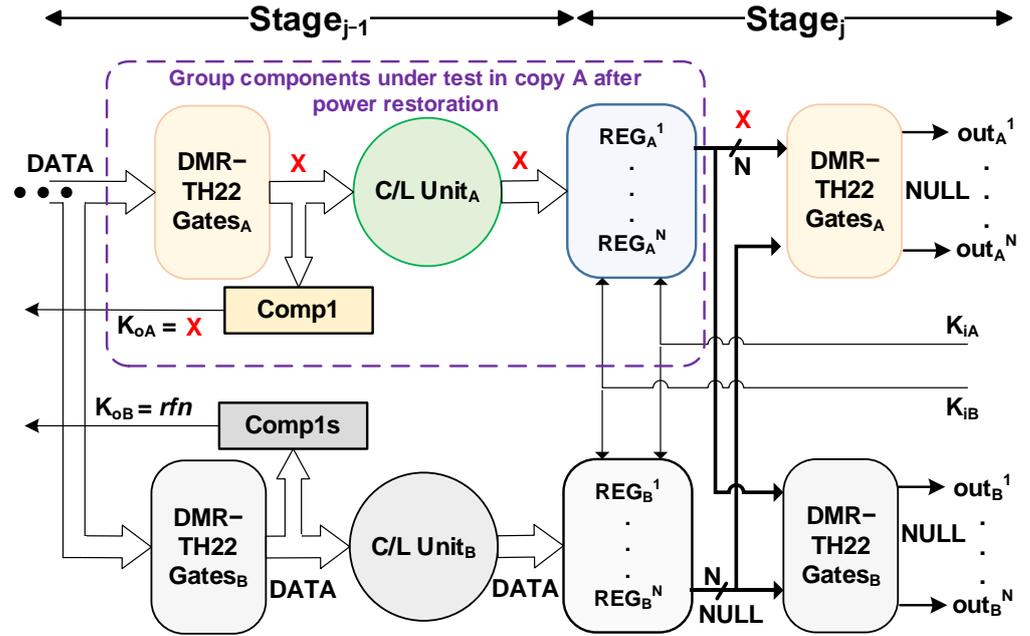


Figure 6. Extracted submodule to test the group components enclosed within the purple box.

We formally model the recovery procedure of each individual group with separate power source within the DMR-NCL circuit to exhaustively verify that a temporary power outage in one group will not result in incorrect circuit outputs in either of the two scenarios. For that, we have developed an algorithm that parses the original $NCL_{Initial}$ netlist, partitions the circuit, and creates individual submodules for analyzing each of the unique groups. Each submodule contains the following components: the group under test (i.e., DMR-TH22 gates and the subsequent C/L, registration, and completion detection units), the corresponding group components from the duplicate copy, and the DMR-TH22 gates of the succeeding group from both copies. Figure 6 depicts one such submodule, which will be used to formally analyze the SEL recovery procedure of the test group (enclosed in the purple box). Consider scenario 1 from above, in which SEL affects the test group in copy A when $Stage_{j-1}$ contained DATA and $Stage_j$ latched a NULL. The gates within the affected components will be unknown (X) after power restoration. We have formalized a proof obligation, **PO3a**, which ensures that, under scenario 1, the correct DATA values will be restored by the circuit before passing it on to the succeeding stages. Identical symbolic DATA inputs are supplied to both the original and duplicate copies (predicate **P1** of **PO3**), indicating that the preceding stage registers (not shown in Figure 6) latched DATA prior to SEL occurrence. All the subsequent group's unaffected DMR-TH22 gates in both copies are initialized to 0, i.e., $(out_A^1, \dots, out_A^N)$ and $(out_B^1, \dots, out_B^N)$ are initialized to NULL, indicating that the succeeding stage latched NULL prior to SEL occurrence (predicate **P2**), resembling scenario 1. The gates of all the test group components in copy A, i.e., all the C/L unit gates (g_A^1, \dots, g_A^k) , register gates $(g_{regA}^1, \dots, g_{regA}^p)$, and completion detection unit gates $(g_{compA}^1, \dots, g_{compA}^r)$ are initialized with unknown values using symbolic assignments, resembling the

restored phase of the group after a power outage (predicates **P3–P5**). The duplicate group’s register is initialized with the correct NULL value (**P6**), since the alternate copy will remain intact during SEL. To enable the transmission of DATA to the subsequent stage, the request signals of the affected group’s registers, K_{iA} , and their corresponding duplicate registers, K_{iB} , are made *rfd* (**P7**). Note that K_{iA} and K_{iB} are the correct request signals as they are generated by the uncorrupted group in the subsequent stage. Both the original and duplicate circuits are then stepped (**P8** and **P9**), allowing the group components and the succeeding DMR-TH22 gates to update based on the DATA inputs. The registers in the intact copy (copy *B*) will latch valid DATA (i.e., $D^1D^0 = \{10, 01\}$) based on the C/L unit’s computation, whereas the registers in copy *A*, presumably affected by SEL, may output corrupted DATA (DATA_X, i.e., $D^1D^0 = \{1X, X1\}$), where one of the rails may come to be asserted, while the other rail remains ‘X’. Note that the NCL C/L units are monotonic, i.e., if the inputs to the C/L unit are DATA (DATA_X)/NULL, then the outputs will eventually be DATA (DATA_X)/NULL. The proof obligation **PO3a** verifies that the corrupted DATA will eventually be filtered by the succeeding groups’ DMR-TH22 gates, resulting in identical outputs from both partitioned copies in the succeeding stage (**P10**). This ensures that only the correctly recovered DATA will be transmitted to the subsequent stage even if multiple gates within the test group become corrupted during a SEL occurrence.

Proof Obligation 3 (PO3):

$$\mathbf{P1:} \bigwedge_{n=1}^q [(in_A^n = 2'b01) \vee (in_A^n = 2'b10)] \wedge (in_A^n = in_B^n)$$

$$\mathbf{P2:} \bigwedge_{n=1}^N (out_A^n = out_B^n = 2'b00)$$

$$\mathbf{P3:} \bigwedge_{n=1}^k (g_A^n = X)$$

$$\mathbf{P4:} \bigwedge_{n=1}^p (g_{regA}^n = X)$$

$$\mathbf{P5:} \bigwedge_{n=1}^r (g_{compA}^n = X)$$

$$\mathbf{P6:} \bigwedge_{n=1}^j (Regout_B^n = 2'b00)$$

$$\mathbf{P7:} (K_{iA} = K_{iB} = 1)$$

$$\mathbf{P8:} (g_{A1}^1, \dots, g_{A1}^k; g_{regA1}^1, \dots, g_{regA1}^p; g_{compA1}^1, \dots, g_{compA1}^r) = NCLStep(in_A^1, \dots, in_A^q)$$

$$\mathbf{P9:} (g_{B1}^1, \dots, g_{B1}^k; g_{regB1}^1, \dots, g_{regB1}^p; g_{compB1}^1, \dots, g_{compB1}^r) = NCLStep(in_B^1, \dots, in_B^q)$$

$$\mathbf{P10:} \bigwedge_{n=1}^N [(out_{A1}^n = 2'b01) \vee (out_{A1}^n = 2'b10)] \wedge (out_{A1}^n = out_{B1}^n)$$

$$\mathbf{P11:} (K_{oA1} = K_{oB1} = 0)$$

$$\mathbf{PO3a:} \{\mathbf{P1} \wedge \mathbf{P2} \wedge \mathbf{P3} \wedge \mathbf{P4} \wedge \mathbf{P5} \wedge \mathbf{P6} \wedge \mathbf{P7} \wedge \mathbf{P8} \wedge \mathbf{P9} \Rightarrow \mathbf{P10}\}$$

$$\mathbf{PO3b:} \{\mathbf{P1} \wedge \mathbf{P2} \wedge \mathbf{P3} \wedge \mathbf{P4} \wedge \mathbf{P5} \wedge \mathbf{P6} \wedge \mathbf{P7} \wedge \mathbf{P8} \wedge \mathbf{P9} \Rightarrow \mathbf{P11}\}$$

□

To prove that SEL will not cause deadlock in a DMR-NCL circuit, we need to ensure that the four-phased NCL handshaking protocol will always be preserved. The NCL handshaking protocol dictates that, in an NCL pipeline, a register should permit a new DATA/NULL wavefront to pass only after the previous NULL/DATA wavefront has been acknowledged by the succeeding stage. In other words, the succeeding stage’s completion detection unit should request-for-DATA/request-for-NULL (i.e., output *rfd/rfn*) only after detecting the complete NULL/DATA at the stage, which allows the previous stage registers to pass the new DATA/NULL wavefront. Unlike NCL registers, DMR-NCL registers

receive two K_i inputs, one from each of the original and duplicate copies' completion detection units in the subsequent stage, and both the K_i signals need to be rfn/rfd for the register to allow NULL/DATA to pass through. This guarantees that a corrupted completion detection unit, such as the *Comp1* unit in Figure 6, cannot alone cause a register in the previous stage to pass NULL/DATA by prematurely requesting for NULL/DATA if the other copy, *Comp1s*, is intact (i.e., not corrupted). As they belong to separate groups, it is highly improbable that both completion detection units in a stage will be compromised at the same time during a SEL. This does not require a separate verification procedure because we assume that the gate-level structure of registers is correct based on component-level testing. Additionally, the liveness check verifies that the registers are receiving the correct K_i inputs, as described in Section 3.1. Hence, it is safe to assume that a register will not allow NULL/DATA to pass if its K_i request signals do not match. However, there is a corner case. Consider the submodule circuit in Figure 6 under scenario 1, where the SEL-affected completion component, *Comp1*, incorrectly outputs an rfd after power restoration when the corresponding duplicate copy, *Comp1s*, outputs the correct rfn . In such a scenario, the pipeline will halt and fail to advance if the corrupted completion detection output is not rectified. **PO3b** checks that, under scenario 1, the SEL-affected completion component will eventually output the correct request signal (rfn in this case; **P11**) after recomputing, once the DATA flows through the group following power restoration, allowing the circuit to make forward progression.

Similar to **PO3**, **PO4** verifies that a SEL-affected group will not result in incorrect outputs and/or a deadlock when the affected group register stored DATA and the previous stage latched NULL before becoming disconnected from the source (scenario 2). Note that the proof obligations **PO3** and **PO4**, which prove that SEL will not result in inaccurate outputs and/or deadlock in either of the two potential scenarios, also cover SEU occurrences, as SEU only assumes the corruption of a single gate, whereas SEL assumes the corruption of multiple gates within a group.

Proof Obligation 4 (PO4):

$$\mathbf{P1:} \bigwedge_{n=1}^q (in_A^n = in_B^n = 2'b00)$$

$$\mathbf{P2:} \bigwedge_{n=1}^j [(Regout_B^n = 2'b01) \vee (Regout_B^n = 2'b10)]$$

$$\mathbf{P3:} \bigwedge_{n=1}^N (out_A^n = out_B^n = Regout_B^n)$$

$$\mathbf{P4:} \bigwedge_{n=1}^k (g_A^n = X)$$

$$\mathbf{P5:} \bigwedge_{n=1}^p (g_{regA}^n = X)$$

$$\mathbf{P6:} \bigwedge_{n=1}^r (g_{compA}^n = X)$$

$$\mathbf{P7:} (K_{iA} = K_{iB} = 0)$$

$$\mathbf{P8:} (g_{A1}^1, \dots, g_{A1}^k; g_{regA1}^1, \dots, g_{regA1}^p; g_{compA1}^1, \dots, g_{compA1}^r) = NCLStep(in_A^1, \dots, in_A^q)$$

$$\mathbf{P9:} (g_{B1}^1, \dots, g_{B1}^k; g_{regB1}^1, \dots, g_{regB1}^p; g_{compB1}^1, \dots, g_{compB1}^r) = NCLStep(in_B^1, \dots, in_B^q)$$

$$\mathbf{P10:} \bigwedge_{n=1}^N [(out_{A1}^n = out_{B1}^n = 2'b00)]$$

$$\mathbf{P11:} (K_{oA1} = K_{oB1} = 1)$$

$$\mathbf{PO4a:} \{ \mathbf{P1} \wedge \mathbf{P2} \wedge \mathbf{P3} \wedge \mathbf{P4} \wedge \mathbf{P5} \wedge \mathbf{P6} \wedge \mathbf{P7} \wedge \mathbf{P8} \wedge \mathbf{P9} \Rightarrow \mathbf{P10} \}$$

$$\mathbf{PO4b:} \{ \mathbf{P1} \wedge \mathbf{P2} \wedge \mathbf{P3} \wedge \mathbf{P4} \wedge \mathbf{P5} \wedge \mathbf{P6} \wedge \mathbf{P7} \wedge \mathbf{P8} \wedge \mathbf{P9} \Rightarrow \mathbf{P11} \}$$

□

5. Results and Discussions

5.1. Verification Results

As shown in Table 1, the proposed methodology has been demonstrated on multiple unsigned DMR-NCL multipliers of varying widths, extending from 3-bit × 3-bit to 10-bit × 10-bit multipliers. Since multiplier complexity in terms of number of gates and gate levels grows exponentially with bit size, multipliers are excellent benchmarks for demonstrating the scalability of the verification process. For each circuit, the Z3 runtime for the safety and invariant check and the tool’s runtime for the additional tests performed to ensure the liveness and handshaking check are reported in Table 1. Note that the netlist conversion time and the time required to traverse the graph structure to construct the components’ fan-in and fan-out lists have not been reported because they are negligible as compared to the Z3 runtime. All the bugs were injected into the largest DMR-NCL test circuit, i.e., the 10-bit × 10-bit multiplier. *Bn-10 Mult* circuits correspond to buggy circuits, where ‘n’ corresponds to one of the 18 error case scenarios, as illustrated in Section 3.1. For instance, *B3-10 Mult* corresponds to a bug that results in swapped rail connection during synthesis (*error-case 3*). In the case of buggy circuits, the (B) next to the runtime indicates whether the bug was discovered during the safety check, invariant check, and/or liveness and handshaking connection check steps of the verification procedure. The verification was carried out on a computer with an Intel Core i7-8550U CPU, 12 GB of RAM, and an operating frequency of 1.80 GHz. Note that the proposed verification methodology does not require the incorporation of additional circuitry to the circuit under verification. The proposed formal framework can be integrated with existing NCL synthesis tools or can be used by itself as a standalone verification tool. In addition, it can be customized for the verification of other redundancy-based QDI paradigms, such as duplication-based resilient PCHB and SCL circuits.

Table 1. Verification time for various combinational DMR-NCL multiplier circuits.

Circuits	Verification Time of Different Procedures		Total Verification Time (s)
	Safety Check (s)	Liveness and Additional Checks (s)	
Test Circuits without Bugs			
3 × 3 Mult	0.06	0.0155	0.0755
4 × 4 Mult	0.44	0.0157	0.4557
6 × 6 Mult	1.03	0.0158	1.0458
8 × 8 Mult	14.48	0.0159	14.4959
9 × 9 Mult	128.06	0.0312	128.0912
10 × 10 Mult	1187.59	0.0336	1187.6236

Table 1. Cont.

Circuits	Verification Time of Different Procedures		Total Verification
	Safety Check (s)	Liveness and Additional Checks (s)	Time (s)
Test Circuits with Injected Bugs			
B1 – 10 Mult	296.65 (B)	0.0336	296.774
B2 – 10 Mult	1.19 (B)	0.0336	1.224
B3 – 10 Mult	296.88 (B)	0.0336	296.914
B4 – 10 Mult	1.48 (B)	0.0336	1.514
B5 – 10 Mult	Is detected during Netlist Processing	0.1220 (B)	---
B6 – 10 Mult	Is Detected during Netlist Processing		
B7 – 10 Mult	1.55 (B)	0.0312 (B)	1.581
B8 – 10 Mult	1.61 (B)	0.029 (B)	1.639
B9 – 10 Mult	1187.59	0.03 (B)	1187.620
B10 – 10 Mult	1187.59	0.0279 (B)	1187.618
B11 – 10 Mult	Is Detected during Netlist Processing		
B12 – 10 Mult	Is Detected during Netlist Processing		
B13 – 10 Mult	1187.59	0.0359 (B)	1187.626
B14 – 10 Mult	1187.59	0.031 (B)	1187.621
B15 – 10 Mult	1187.59	0.0331 (B)	1187.623
B16 – 10 Mult	1.35 (B)	0.026 (B)	1.376
B18(i) – 10 Mult	2.39 (B)	0.034 (B)	2.424
B18(ii) – 10 Mult	1187.59	0.0342 (B)	1187.624

5.2. Detection of All Possible Synthesis Faults

Section 3.1 enumerates 18 different types of errors that can happen during the automated synthesis of DMR-NCL circuits. In this section, we demonstrate how the proposed verification scheme detects all these synthesis faults. *Error Cases 1–4* correspond to datapath faults generated by incorrect logic implementations, swapped rails, and/or rail duplication, which are detected during the safety check (i.e., during the functional equivalence check and/or invariant check). *Error Cases 5* and *6* are detected during the netlist processing stages, i.e., during the $NCL_{Initial}$ -to- NCL_{Bool} -to-SMT language conversion procedure. Liveness and additional checks also detect *Error Case 5* as well. *Error Cases 7–8*, and *16–18* can affect the functionality and/or violate the DMR-NCL protocol, which are detected by both the safety and liveness checks. *Error Cases 9–10* and *13–15* are the errors in the handshaking network, which are detected by the liveness and additional checks only. *Error Cases 11* and *12* correspond to faults within the internal gate-level circuitry of the completion units, which are detected during the RTL-level netlist processing to generate the $NCL_{Initial}$ format for our tool. During that process, the algorithm combines all the completion unit gates into a single completion component (as shown in Figure 5a). When processing the original DMR-NCL netlist to obtain the abstracted completion component, we ensure that all data inputs to a completion unit go to TH12n gates, and their outputs form a tree of NCL TH_{nn} gates to produce a single-bit Ko output. Any discrepancy in the completion unit's circuitry is reported during this processing stage.

Note that depending on the point of occurrence, certain faults may be detected during the safety check, the liveness and handshaking checks, or both. For instance, both *B18(i)* and *B18(ii)* correspond to *error case 18: Illegal interconnection between two copies of the circuit*. *B18(i)* is an injected bug that occurs when one of the datapath signals from *copy A* becomes

incorrectly connected to a gate that is in the datapath of the other copy, *copy B*. On the other hand, *B18(ii)* represents an injected bug in the control path, where one of the acknowledgment signals from *copy A* incorrectly replaces a *copy B* acknowledgment signal in the fan-in of *copy B* register. While *B18(ii)* is detected only by the liveness and additional checks, *B18(i)* is detected by both checks.

5.3. Vulnerability Analysis Results

The vulnerability analysis result is shown in Table 2, based on the Proof Obligation 3 and Proof Obligation 4. The proof obligations were modeled in Satisfiability Modulo Theorem (SMT) language and were tested using the Z3 SMT solver. The vulnerability analysis was carried out on a computer with the same specifications noted above. For each circuit, the Z3 runtime for the vulnerability check is listed in Table 2.

Table 2. Vulnerability analysis run-time for various combinational DMR-NCL multiplier circuits.

Circuits	Vulnerability Analysis (s)
3 × 3 Mult	0.04
4 × 4 Mult	0.12
6 × 6 Mult	1.11
8 × 8 Mult	13.54
9 × 9 Mult	85.52
10 × 10 Mult	257.41

6. Conclusions

The QDI asynchronous design paradigm has emerged as a promising alternative to conventional clock-based digital designs due to its inherent advantages, which include ultra-low power performance, less noise, reduced EMI, and the ability to withstand PVT variations. In addition, the unique architecture provides a certain level of resistance to transient or soft errors that are primarily induced by radiation, but is not completely resilient. Several techniques exist for detecting and mitigating soft errors in QDI circuits, with redundancy-based schemes proving to be the most effective in ensuring complete resilience across all main QDI implementation paradigms, including NCL, PCHB/WCHB, and SCL. This research focuses on one such redundancy-based QDI NCL resiliency scheme known as the dual modular redundancy-based NCL (DMR-NCL) architecture.

Herein, this paper proposes the first ever verification method for formally modeling and validating the correctness of combinational DMR-NCL circuits synthesized from their synchronous counterparts. The methodology can validate both the functional correctness and deadlock-free operation of a circuit. In addition, an exhaustive list of all potential faults that may occur during DMR-NCL synthesis has been presented, and it has been shown that the proposed method can detect each of them. Multiple DMR-NCL combinational benchmark circuits of variable size and complexity were utilized to demonstrate the efficacy of the proposed method. Our approach is fast, scalable, and directly applicable to verify any combinational DMR-NCL circuit synthesized and/or optimized using existing schemes. Note that additional checks would be necessary to assure the input completeness and observability of the synthesized NCL circuits, which already exist in the literature [13,36] and are therefore not discussed in this paper. A formal framework to ensure the capability of synthesized DMR-NCL circuits to correctly recover from SEL/SEU without causing incorrect outputs and/or deadlock has also been presented and demonstrated using the same set of benchmark circuits. Future work will involve extending the proposed approach to verify sequential DMR-NCL circuits and customizing the approach to verify similar redundancy-based QDI SCL and PCHB circuits.

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