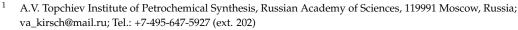


Article Numerical Simulation of Convective Diffusion of Point Particles in a Laminar Flow Past a Row of Profiled Hollow Fibers

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Abstract: The numerical modeling of transverse laminar flow past a new type of hollow-fiber membranes with external profiling has been performed. A model system of parallel fibers with symmetrical parallel protrusion obstacles or grooves is considered. The absorption of point particles (solute or gas molecules) from a laminar transverse flow of a viscous incompressible liquid (gas) is calculated for a row of fibers, and the dependences of the efficiency of retention of particles by fibers on the Peclet (Pe), Reynolds (Re), and Schmidt (Sc) numbers and on the distance between neighbor fibers in a row are determined. The flow velocity and concentration fields are calculated by numerical solution of the Navier–Stokes equations and the convective diffusion equation in a wide range of Peclet numbers $Pe = 0.1 - 10^5$ for Sc = 1, 10, 1000 and Re ≤ 100 .

Keywords: hollow-fiber membrane; profiled fiber; row of fibers; convection–diffusion; retention efficiency; Peclet number (Pe)



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1. Introduction

One of the promising directions for intensifying the processes of membrane separation, catalysis, and filtration is to increase the surface area of the streamlined selective membrane layer or the surface of the filter collector (fibers or granules) [1–7]. Hollow-fiber [2] and flat [3] profiled membranes with protrusions and grooves both on the outer and inner surfaces are used in various applications. Hollow-fiber membranes with external and internal profiling were considered in [2–6]. For inertial flows the greatest effect from profiling is achieved with an increase in the Reynolds number, when the surface protrusions serve as the so-called turbulence promoters (spacers) that reduce the effect of concentration (temperature) polarization due to the destruction of the boundary layers. This effect has long been used in convective heat and mass transfer [7].

In high-efficient aerosol filtration, a related direction of investigation is under development, which is associated with the coating of filter fibers with highly porous permeable layers (for example, from radial nanowhiskers) [8]. Coaxial porous layers or "furs" act as extra filters and provide a noticeable increase in the efficiency of capture of suspended particles on the modified fibers with little additional flow resistance. The theory of deposition of aerosol nano and sub-micron particles on fibers with such porous shells was developed in [9,10].

In this communication, the problem of the absorption of point-like particles (solute or gas molecules or suspended tiny macro-particles) in a model system of profiled fibers in a transverse laminar flow at Reynolds numbers $\text{Re} \leq 100$ is solved. This range of the Re values corresponds to typical operating conditions of a membrane contactor employed for the separation of gases and liquids. However, in a number of processes, for example, in membrane distillation or heat exchangers, the Reynolds numbers can be several times higher. We assume that the particle size is much smaller than the fiber radius and that

particles are completely absorbed (retained) upon contact with the surface. We assume that the particles do not interact with each other in the flow.

The solute transport towards the streamlined fiber is strongly influenced by the velocity distribution in the vicinity of the fiber. For very slow "creeping" flows at low Reynolds numbers of Re < 1 the flow field within fibrous media depends on the single parameter—the fiber packing density α , whereas at higher velocities at Re ≥ 1 it is governed by the two parameters, α and Re. In studying hydrodynamic and transport processes in real porous media, the models with prescribed well-defined structure and with known flow fields are used in order to eliminate the influence of the structural uncertainty. The ordered systems of parallel cylinders with circular cross-sections, arranged normally to the laminar flow, with square or hexagonal packing, or a single row of parallel fibers are usually used as models [11]. These models account for the constrained flow between the fibers, and are applicable for studies of membrane contactors, fibrous filters, and other fibrous media. The so-called cell models with axially symmetric flow past a fiber in a cell are commonly used at low Reynolds numbers [12–15]. These models are highly popular since they provide simple exact analytical expressions for the flow velocities and for the fiber drag force. The Kuwabara cell model was found experimentally and theoretically to describe the flow within a lattice of fibers with hexagonal packing [11]. This model helped to clarify the mass transfer of Brownian and Langevin (inertial) particles in symmetric flows past fibers [11]. One should remember that the Kuwabara cell solution is derived in the low packing density limit from a more general analytical solution for the transverse Stokes flow past a hexagonal lattice of parallel fibers, which was first derived by Golovin and Lopatin in [16].

It should be noted the cell models have their limits of applicability. They are not quite applicable for the case of non-symmetrical inertial transverse flows at non-zero Reynolds numbers, Re > 1, and for dense systems of fibers, such as hollow-fiber membrane contactors, which are characterized by a high packing density with $\alpha > 0.3$ (a/h > 0.5, where a is the fiber radius, 2h is the distance between the axes of neighboring fibers). It is still little recognized, judging by the appearing articles, that the cell models give incorrect results for the efficiency of diffusion deposition of the point particles at low Peclet numbers, as was first shown in [17]. Additionally, the cell models cannot be used for modeling the process deposition of inertial particles at high Stokes numbers, since the particle inlet distance is limited by the cell radius. In all of the mentioned "negative" cases, models of a single row of parallel fibers or multi-fiber lattices come to help [18–22].

As a simple model, we use a row of parallel fibers. We consider fibers of radius *a* with rectangular protrusions of various heights on the surface, as shown in Figure 1. Note that we do not consider turbulence. The main attention is paid to the study of the contribution of the profiled surface to mass transport in the laminar regime, which is typical for a large number of membrane and filtration processes. In the solution, we use the approach developed for calculating the convective-diffusion transport in a laminar flow past a row of circular fibers with a smooth surface [17,23–25].

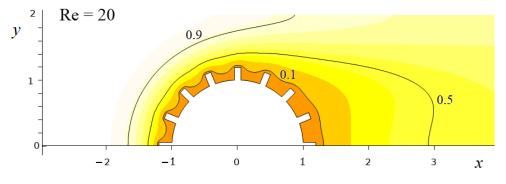


Figure 1. Cont.

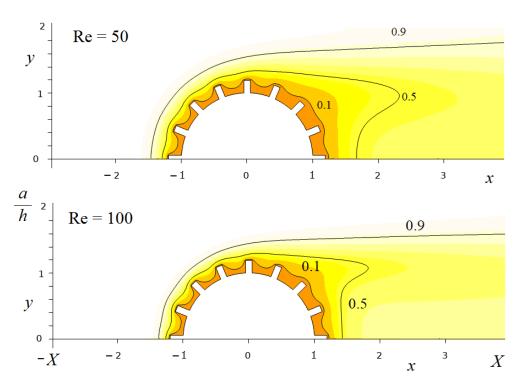


Figure 1. Distribution of the dimensionless concentration of the point particles in the transverse flow past a row of parallel profiled fibers with protrusions for different Reynolds numbers; the concentration values are marked on the curves; Sc = 1; a/h = 0.5; flow direction from left to right.

2. Governing Equations and Simulation Methods

The fields of flow of a viscous incompressible liquid (gas) and the field of the particle concentration past a row of parallel fibers are found by numerical simulation. The computational cell with dimensionless length 2X and height h/a is shown in Figure 1. Here 2h is the distance between the axes of parallel fibers. Based on the calculated concentration fields, the multi-parametric dependences of the efficiency of particle deposition on the fiber are determined. To calculate the flow field of a viscous incompressible liquid (gas) and the concentration field of the dissolved component, we numerically solve the Navier–Stokes equations

$$\Delta \boldsymbol{u} - 0.5 \operatorname{Re}(\boldsymbol{u} \cdot \nabla) \boldsymbol{u} = \nabla \boldsymbol{p}, \,^{\circ} \nabla \cdot \boldsymbol{u} = \boldsymbol{0},\tag{1}$$

and the equation of convective diffusion in the stationary approximation

$$2\mathrm{Pe}^{-1}\Delta C - (\boldsymbol{u}\cdot\nabla)C = 0,$$
(2)

where *p* is pressure, *C* is the concentration of the dissolved component in the flow, $u = \{u, v\}$ is the flow velocity vector, *u* and *v* are the *x*- and *y*-direction components, respectively (the axis direction is shown in Figure 1); Re = $2aUv^{-1}$ is the Reynolds number, Pe = Re Sc = $2aUD^{-1}$ is the Peclet number, Sc = vD^{-1} is the Schmidt number, *v* is the kinematic viscosity, *D* is the diffusion coefficient of the point particles, Δ is the Laplace operator, ∇ is the nabla operator. Here, all quantities are reduced to a dimensionless form by normalization to the fiber radius *a*, the unperturbed inlet velocity *U* and concentration C_0 . We set the following conditions on a streamlined solid surface: a no-slip condition for the velocity components, u = 0, and the condition of a constant concentration, C = 0. On the side faces of the computational cells, we use the symmetry conditions for the velocity and concentration; the conditions of zero velocity gradients and zero concentration gradient are imposed at the outlet.

Numerical solution of the convective diffusion processes is a nontrivial task. The current state of this branch of computational mathematics and physics is described in [26–36]. We used a finite-difference approach for solving the governing equations on a composite grid, defined in Cartesian and polar co-ordinates. The "polar" grid was placed along the fiber surface, while the Cartesian grid was placed in the elongated channel-type region of the simulation cell (inlet and outlet regions, bounded with symmetry lines, Figure 1). The two overlapping grids were matched with interpolation conditions. We have used the ideas of the work [26]. The Navier–Stokes equations were solved in the stream function-vorticity formulation [27]. The convection diffusion and vorticity transport equations were solved with the help of the "boundary layer type" scheme. It is known that the conventional schemes with central differences show instability in the convective diffusion regime at high Peclet numbers. Thus, we used the second-order monotone conservative scheme proposed by Berkovskii and Polevikov [28], which is defined on a five-point stencil (on a nine-point stencil, if half-integer indices are taken into account). In this scheme, to stabilize the oscillating solution, the convective terms of the convective diffusion equation were approximated by asymmetric upstream differences, while a regularization term was introduced into the diffusion terms in order to increase the order of approximation. This absolutely stable monotone scheme is an extension of the Allen-Southwell scheme [29]. The resulting five-diagonal system of algebraic equations for this scheme is equivalent to the block three-diagonal system, which was solved by the matrix sweep method [30]. The computations were performed on the 2-processor 128 Gb RAM server.

The knowledge of the velocity field around a fiber enables one to calculate the distribution of concentration via Equation (2) and to estimate the fiber row resistance to flow. The dimensionless pressure drop across the single fiber row is related with the fiber drag force *F* as $\Delta p = Fa/2h$ [22]. The dimensionless drag force per unit length of a fiber is found as the surface integral of the projection of the local total stress on the flow direction

$$F = \int_{S_g} T_x d\Sigma, \tag{3}$$

where $T = (-pI + \sigma')n$ is the local total stress, σ' —the viscous stress tensor, *I*—the unit tensor, *n*—the outer normal vector to the surface, $d\Sigma$ —the surface element, S_g —the fiber surface area.

The knowledge of the concentration field around a fiber enables one to calculate the dimensionless fiber retention efficiency η [37]

$$\eta = 2\mathrm{P}\mathrm{e}^{-1} \int_0^\pi \left(\partial C/\partial N\right)|_G dG,\tag{4}$$

where *N* is the normal to the fiber surface, *dG* is an element of the surface. This quantity can be expressed via commonly used Sherwood number Sh, $\eta = 2\pi$ Sh [38]. The value of η can be found also from the simulated concentration behind the row of fibers at the outlet of the computational cell at x = X

$$C(X) = 1 - (a/h)\eta,$$
 (5)

Retention efficiency *E* of a row of fibers is related to the output concentration as E = 1 - C(X). The retention efficiency for a fibrous bed—a system of many rows of fibers, is found by the formula

$$E = 1 - \exp(-aM\eta/h), \tag{6}$$

where *M* is the number of rows of fibers. Formula (6) is applicable provided that $C(X) = (1 - ah^{-1}\eta)^M$, M >> 1.

3. Simulation Results and Discussion

The calculations were performed for a row of fibers with different profiling heights (Figure 1). Figure 1 shows the concentration profiles for a transverse flow around a fiber in a row at Sc = 1 for different Reynolds numbers (given in the Figure 1), calculated for an example of a dense row of fibers with a/h = 0.5. Note that small Schmidt numbers correspond to convective diffusion in a gas, and large ones for a liquid. Let us show what the increase in the height of protrusions on a fiber of a given radius leads to. It follows from the calculations that the creation of small protrusions on the fiber leads to a noticeable increase in its resistance (Figure 2) and only a slight increase in the efficiency of retention of the particles from the external flow (Figure 3). An increase in the height of the protrusions (while maintaining the distance between the axes of the fibers 2h) leads to a noticeable increase in efficiency and a sharp increase in resistance. In the examples shown in Figures 2 and 3, the number of rectangular protrusions was N = 16 with a protrusion thickness of 0.1 (in units of *a*). The next, Figure 4, shows which part of point particles is absorbed on the protrusions, and which part is absorbed on the fiber with radius *a*. It follows from these figures that, as the protrusion height increases, the fraction of particles reaching the fiber decreases. Absorption occurs mainly on the outer radius, on the protrusions. This effect is stronger for the absorption of molecules from a gas at small Sc values (Figure 4a) than from a liquid, which is characterized by higher Sc values. Further, a fiber of a given outer radius was considered not with protrusions, but with symmetrical parallel grooves. Calculations have shown that the deepening of the grooves does not lead to a noticeable decrease in the resistance force of the fiber to the flow (Figure 2, curve 6), and does not contribute to a noticeable increase in the retention efficiency of the substance supplied from the convective flow. However, these conclusions are valid when the condition of a zero concentration on the outer surface is imposed.

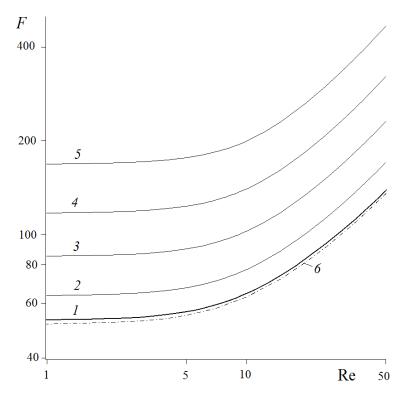


Figure 2. Dimensionless drag forces per unit length of profiled fibers with parallel rectangular protrusion obstacles (curves 2–5) with a protrusion thickness of 0.1 and a protrusion height of 0.1 (2), 0.2 (3), 0.3 (4), 0.4 (5), solid curve 1—smooth fiber; dashed-dotted curve 6—a fiber with parallel grooves with width and depth equal to 0.1 and 0.4; a/h = 0.5.

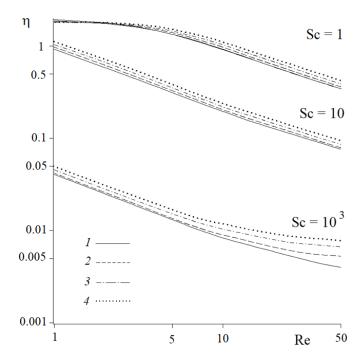


Figure 3. Retention efficiencies for a profiled fiber with protrusion obstacles vs. Reynolds number at different values of the Schmidt number (given in the Figure); the thickness of the protrusion is 0.1 and the heights of the protrusions are 0.1 (1), 0.2 (2), 0.3 (3), 0.4 (4); a/h = 0.5.

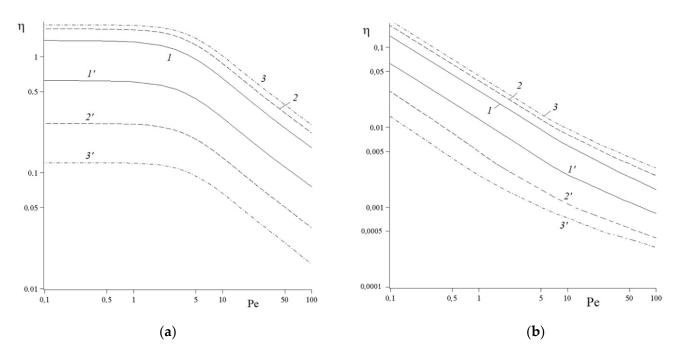


Figure 4. Retention efficiencies for fibers with profiling (with protrusions of rectangular cross section) vs. Peclet number Pe = ReSc at Sc = 1 (**a**), 1000 (**b**): (curves 1–3)—deposition on external protrusions, (1'–3')—deposition on the part of the fiber surface of radius *a*. Calculations for different protrusion heights 0.1 (1, 1'), 0.2 (2, 2'), 0.3 (3, 3').

Grooves or dimples should enhance trans-membrane diffusion transport by reducing the membrane thickness. As an example, the problem of the convective-diffusion supply of a substance to a profiled fiber was solved, with account for the diffusion flux inside the impermeable membrane. Figure 5 compares the calculated dependences for the retention efficiency on the Reynolds number for a grooved fiber and a smooth fiber with the same

outer radius. Here, the ratio of the outer to the inner radii of the hollow-fiber membrane is 2, the ratio of the diffusion coefficients of molecules (point particles) in the membrane and in the outer region is $D_M/D = 0.0001$, and the dimensionless distance between the axes of adjacent fibers is 4. We normalize the radial coordinate to the outer radius and set the condition of a zero concentration on the inner radius of the hollow-fiber membrane. On the outer streamlined surface, we match the concentrations within the impermeable membrane and in the external flow region:

$$C = C_M,\tag{7}$$

where K is the dimensionless partition coefficient. From the results obtained (with account for the trans-membrane transport), it follows that profiling increases absorption from the external cross flow. The obvious conclusion also follows that the external flow has little effect on the concentration distribution inside the membrane if its own resistance is high.

Κ

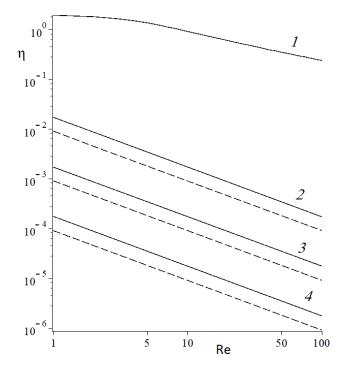


Figure 5. Retention efficiencies of profiled hollow fibers with parallel grooves (solid lines) and smooth circular hollow fibers with the same outer radius (dotted lines) on the Reynolds number: pairs of curves 1-K = 0 (solid and dotted curves merge), 2-K = 0.1, 3-K = 1, 4-K = 10; Sc = 1.

4. Conclusions

The intensification of mass transfer from a convective flow to hollow-fiber profiled membranes is theoretically substantiated. The absorption of molecules (suspended point-like particles) by profiled fibers in a transverse laminar flow of a viscous incompressible liquid (gas) is calculated in the stationary approximation. Modified fibers with alternating symmetrical protrusion obstacles or grooves parallel to the fiber axis are considered. Gas or solute molecules are represented as point particles suspended in the convective flow. It is also assumed that upon contact with the surface, the molecules are completely absorbed. The fields of flow and concentration of the particles are determined by the joint numerical solution of the Navier–Stokes and convective diffusion equations. The computations were performed in a wide range of Peclet numbers Pe = $0.1-10^5$ for Schmidt numbers Sc = 1, 10, 1000, and Reynolds numbers Re ≤ 50 . The effect of the protrusion/groove on the flow and convective diffusion has been investigated. The efficiency of supplying a substance from an external flow to the absorbing fibers is determined, and it is shown that the profiling of the fibers improves the fiber retention (absorption, collection) efficiency. The effect of external protrusions for a fiber of a given radius is greater than that from the grooves

(dimples). The depth of the groove has little impact, while the altering the width of the groove has a bigger impact. However, grooves or dimples made on the surface of the fiber might enhance trans-membrane diffusion transport, since the membrane thickness becomes locally smaller, while the rest of the material serves as a stiffener. Overall, the design of novel sorption (filtration) materials composed from profiled fibers is a promising direction of investigations. The results obtained may be of interest in solving practical problems of liquid (gas) filtration, sorption, catalysis, membrane separation, electrochemistry, and convective heat transfer (heat exchangers). The future investigations should involve not only 2D transverse flow case, but also parallel flow, including inner flow in a hollow-fiber membrane with the internal surface profiling.

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