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Computational Studies on Holey TMC₆ (TM = Mo and W) Membranes for H₂ Purification

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Abstract: The purification of hydrogen (H₂) has been a vital step in H₂ production processes such as steam–methane reforming. By first-principle calculations, we revealed the potential applications of holey TMC₆ (TM = Mo and W) membranes in H₂ purification. The adsorption and diffusion behaviors of five gas molecules (including H₂, N₂, CO, CO₂, and CH₄) were compared on TMC₆ membranes with different phases. Though the studied gas molecules show weak physisorption on the TMC₆ membranes, the smaller pore size makes the gas molecules much more difficult to permeate into h-TMC₆ rather than into s-TMC₆. With suitable pore sizes, the s-TMC₆ structures not only show an extremely low diffusion barrier (around 0.1 eV) and acceptable permeance capability for the H₂ but also exhibit considerably high selectivity for both H₂/CH₄ and H₂/CO₂ (>10¹⁵), especially under relatively low temperature (150–250 K). Moreover, classical molecular dynamics simulations on the permeation process of a H₂, CO₂, and CH₄ mixture also validated that s-TMC₆ could effectively separate H₂ from the gas mixture. Hence, the s-MoC₆ and s-WC₆ are predicted to be qualified H₂ purification membranes, especially below room temperature.

Keywords: carbon-based membrane; hydrogen purification; first-principle calculations; selectivity



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1. Introduction

With the increasing environmental pollution issues and global energy crisis, more and more attention has been paid to green energy resources, particularly hydrogen (H₂) energy [1,2]. Though lots of methods have been developed, steam–methane reforming is still the main approach for industrial production of H₂ [3]. During the steam–methane reforming process, however, the mixture composed of H₂, CO₂, and CH₄ is inevitable, which renders the purification of H₂ highly crucial in hydrogen production. The membrane separation technology is one of the most widely accepted methods for H₂ separation and purification [4]. Among the reported membranes, two-dimensional (2D) carbon-based membranes have been extensively studied due to their distinct advantages, e.g., low energy consumption and good cyclicity through physical interactions [5–7].

Material design by computational methods has been an effective tool to achieve novel 2D carbon-based ultrathin membranes for H₂ separation and purification, especially for the ones with intrinsic pores. As one of the most well-known representatives, the porous graphitic carbon nitride (g-C₃N₄) monolayer has received a lot of attention for its potential as an effective gas separation membrane. Under room temperature, g-C₃N₄ could exhibit extremely high theoretical selectivity for H₂/CH₄ in the order of 10⁴⁶ [8]. Moreover, further theoretical simulations indicated that g-C₃N₄ is also capable in helium (He) purification from both natural gas and noble gas molecules [9]. With the help of theoretical simulations, the porous C₂N monolayer was reported to be suitable for He

separation from other gases (Ne, CH₄, CO₂, etc.) [10]. Wang et al. investigated the diffusion properties of He, Ne, CO₂, Ar, N₂, CO, and CH₄ through a porous monolayer covalent triazine-based framework (CTF) membrane. Calculation results demonstrate that the selectivity for He and H₂ against common gas molecules (such as CO₂, N₂, CO, and CH₄) is highly promising for practical applications [11]. Meng et al. theoretically explored the structural and mechanical properties of metal-free fused-ring polyphthalocyanine (H₂PPc) and halogenated H₂PPc (F-H₂PPc and Cl-H₂PPc) membranes. It was found that fluorination and chlorination can effectively tune the permeable pores. Particularly, F-H₂PPc is fascinating as a separation membrane for H₂ purification [12]. Recently, a series of 2D γ -C₄X (X = O, S, or Se) membranes with intrinsic pores were theoretically designed, among which γ -C₄O shows both low diffusion barriers (0.35 eV) and high permeance (5.0×10^{-7} mol m⁻² s⁻¹ Pa⁻¹) for H₂. Moreover, γ -C₄O is highly promising as a H₂ purification membrane from the H₂/CH₄ mixture with a selectivity of about 10¹⁹ [13]. The existing studies indicate that there are abundant possibilities for carbon-based ultrathin membranes with intrinsic pores. Therefore, carbon-based membranes with different pore sizes and termination on the pore edges are indispensable for H₂ purification.

Besides the ones entirely composed of non-metal elements, 2D membranes composed of carbon and metal atoms may also play a vital role as gas separation membranes due to the incorporation of metal atoms. In the pioneering work by Li et al., a novel 2D transition metal carbide (h-TMC₆, TM = Mo, W) structure was theoretically designed [14]. It was found that the crystal structure of h-TMC₆ belongs to the hexagonal Kagome lattice. The stability of h-TMC₆ was confirmed by molecular dynamics simulations and phonon spectra calculations. Later, Liu et al. reported other transition-metal carbides with the same composition of TMC₆ (TM = Mo, W) but a tetragonal lattice [15], therefore being named s-TMC₆. In general, the TMC₆ monolayers show triple atomic layer structures with Mo/W atomic layers sandwiched between two carbon atomic layers, with TM atoms coordinated with six nearest neighboring C atoms. More importantly, in both h-TMC₆ and s-TMC₆, there are intrinsic pores surrounded by the TM atoms and carbon atoms, whose sizes are mainly determined by the lattice structures.

In this work, the capability of holey structures of TMC₆ (M = Mo, W) membranes for H₂ purification was theoretically explored, both square and hexagonal phases. By comparing the pore size and separation performance against H₂ and other gas molecules (N₂, CO, CO₂, CH₄), it was found that s-TMC₆ is more promising for H₂ purification, especially from H₂/(CO₂, CH₄) mixtures below room temperature (150–250 K). Our work not only predicts the potential applications of the TMC₆ membranes but also recommends the novel membrane materials for H₂ purification under low temperature.

2. Computational Methods

The Vienna *ab initio* simulation package (VASP) [16,17] was used for the first-principle calculations with plane-wave basis set and the projector augmented-wave (PAW) [18] method. The Perdew–Burke–Ernzerhof (PBE) [19] functional was adopted, with a cutoff energy of 500 eV. The structural relaxations were considered to be converged until the change in total energy reaches 10⁻⁵ eV and the residual force per atom reaches 0.02 eV Å⁻¹. To avoid the interaction between the neighboring periodic images, a vacuum slab around 2 nm was applied for all the structures. The Brillouin zone was sampled with Monkhorst–Pack [20] *k*-point grids of 11 × 11 × 1 and 5 × 5 × 1 for unit cell of h-TMC₆ and s-TMC₆, respectively. Furthermore, 4 × 4 × 1 *k*-point grids were adopted for the 3 × 3 supercell of h-TMC₆, while 3 × 3 × 1 *k*-point grids were adopted for the 2 × 2 supercell of s-TMC₆. For accurate description of weak van der Waals (vdW) interactions, Grimme’s dispersion correction (DFT–D3) was included during the adsorption-related calculations [21]. The climbing image nudged elastic band (CI-NEB) method [22] was used to search the minimum energy pathway (MEP) and confirm the transition state (TS) during the diffusion of gas molecules. The diffusion barriers (E_b) were calculated to evaluate the capability of gas

molecules passing through the intrinsic pores in the TMC₆ membranes by the following definition:

$$E_b = E_{TS} - E_{IS} \quad (1)$$

where the E_{TS} and E_{IS} denote the energy of transition state (TS) and initial state (IS), respectively. Additionally, the adsorption energies (E_{ad}) of gas molecules on 2D TMC₆ were calculated by

$$E_{ad} = E_{mol*} - E_{mol} - E_* \quad (2)$$

where E_{mol*} , E_{mol} , and E_* stand for the energy of adsorption system, isolated molecule, and 2D TMC₆, respectively. Herein, a negative E_{ad} value means that the adsorption is favorable as exothermic process.

The classical molecular dynamics (MD) simulations on permeation process of H₂, CO₂, and CH₄ mixture were implemented by Forcite module available in the Materials Studio software package. Gas molecules were interspersed between the TMC₆ membranes, and the initial condition was 250 K with a total simulation time of 5000 ps. The NVT ensemble and universal force field [23] were employed during the simulation with a time step of 1 fs.

3. Results and Discussion

As predicted in previous work, the single-layered TMC₆ (M = Mo, W) includes two different phases with holey structure, namely, the square phase (s-TMC₆) and the hexagonal phase (h-TMC₆). s-TMC₆ shows $P4/mbm$ symmetry with a lattice constant of 8.541 and 8.543 Å for s-MoC₆ and s-WC₆, respectively. There are 4 TM atoms and 24 carbon atoms in the unit cell of s-TMC₆. Due to the extremely close lattice parameters, s-MoC₆ and s-WC₆ exhibit intrinsic pores with the same diameter of about 5.65 Å, which were obtained by directly measuring from the optimized atomic positions of carbon in the edge of pores. The intrinsic pores are composed of four TM atoms and eight C atoms, as displayed in Figure 1a. Differently, the h-TMC₆ exhibits $P\bar{6}m2$ symmetry with the lattice constant of 4.381 and 4.383 Å for h-MoC₆ and h-WC₆, respectively. The unit cell of h-TMC₆ contains one TM atom and six carbon atoms. Due to the more compact atomic configurations of h-TMC₆, their intrinsic pores have smaller sizes when compared with s-TMC₆. As indicated in Figure 1b, the pores in h-TMC₆ are composed of three TM atoms and six C atoms, whose diameters are about 4.48 Å.

After the confirmation of pore structures in the 2D TMC₆, we then tested their performance in gas adsorption and diffusion. In this work, five different kinds of gas molecules (containing H₂, N₂, CO, CO₂, and CH₄) were tested, which are the main components of the gas mixture in the steam–methane reforming process. All the adsorption configurations of gas molecules were fully relaxed. The adsorption energies (E_{ad}), equilibrium adsorption heights (h), and diffusion barriers (E_b) are systematically summarized in Table 1. In the equilibrium configurations, the adsorption heights between the gas molecules and substrate are mostly in the range of 2.0–2.5 Å, along with adsorption energies within −0.18 eV, as shown in Figure 2a,b. The large adsorption heights and weak adsorption strength evidently indicate physisorption through van der Waals interaction between the gas molecules and TMC₆ substrates. Generally speaking, the E_{ad} of the same gas molecule on MoC₆ and WC₆ is almost the same, implying the negligible influence of TM atoms on the gas adsorption. Meanwhile, the E_{ad} values of a gas molecule on s-TMC₆ will be slightly smaller than those on h-TMC₆. However, it is interesting to see that the diffusion of the same molecule on h-TMC₆ will be much more difficult than that on s-TMC₆ due to the much greater E_b values (see Figure 2c). Another finding is that for s-MoC₆ and s-WC₆, due to the relatively small E_b values, the difference between E_b of the same gas molecule on them is also very small (<0.1 eV). For h-MoC₆ and h-WC₆, a significant difference between E_b of the same gas molecule on them arises (up to 0.33 eV). Therefore, though the gas molecules have close adsorption interaction on the TMC₆ membranes, their diffusion performance is highly distinguished.

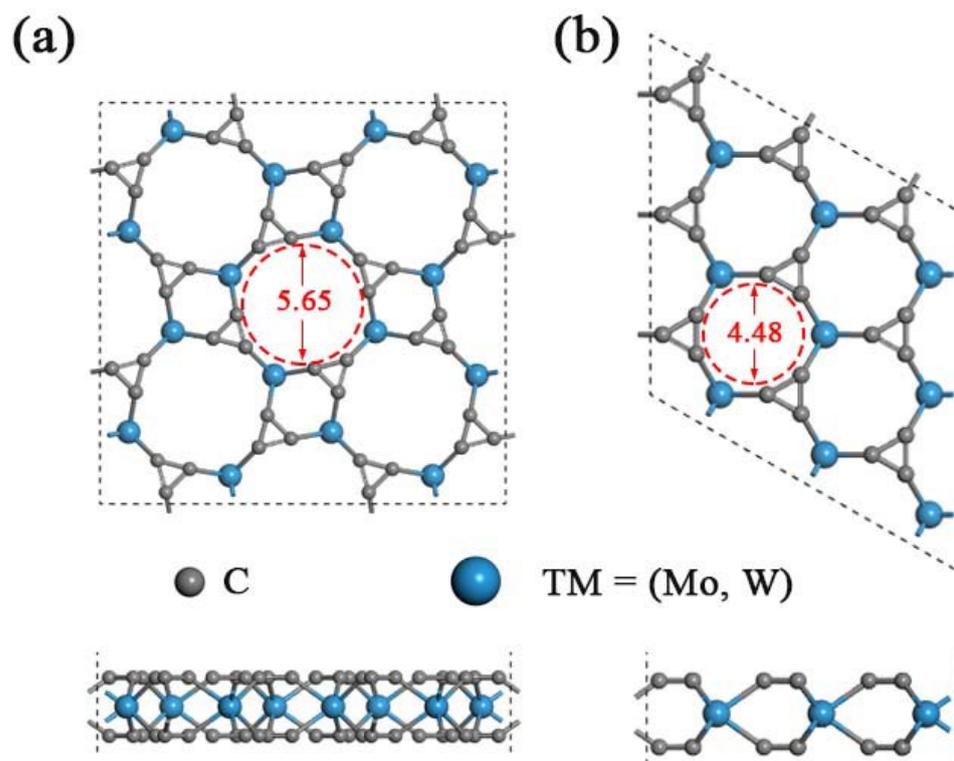


Figure 1. Schematic illustrations of TMC₆ (top view and side view) supercells: (a) Square transition-metal carbides s-TMC₆; (b) hexagonal transition-metal carbides h-TMC₆. The gray and blue balls represent C and TM atoms, respectively.

Table 1. The adsorption energies (E_{ad} , eV), equilibrium adsorption heights (h , Å), diffusion barriers for the studied gases (H₂, N₂, CO, CO₂, and CH₄) passing through the intrinsic pore (E_b , eV) of 2D TMC₆, energy differences (ΔE_{sub} , eV) of the TMC₆ membranes between free-standing state and TS without adsorbates, the bond lengths (l_1 and l_2 , Å) of the gas molecules with free-standing state and TS.

	Property	H ₂	N ₂	CO	CO ₂	CH ₄
s-MoC ₆	E_{ad}	−0.08	−0.15	−0.11	−0.09	−0.16
	h	2.24	2.69	2.41	2.49	2.44
	E_b	0.08	0.49	0.52	0.81	0.79
	ΔE_{sub}	0.01	0.06	0.06	0.28	0.22
	l_1	0.75	1.11	1.14	1.18	1.10
	l_2	0.75	1.12	1.15	1.18	1.10
s-WC ₆	E_{ad}	−0.09	−0.16	−0.11	−0.10	−0.18
	h	1.98	2.09	2.04	2.16	1.94
	E_b	0.10	0.52	0.57	0.89	0.82
	ΔE_{sub}	0.01	0.06	0.06	0.28	0.21
	l_1	0.75	1.11	1.14	1.18	1.10
	l_2	0.75	1.12	1.15	1.18	1.10
h-MoC ₆	E_{ad}	−0.08	−0.12	−0.08	−0.07	−0.15
	h	2.25	2.69	2.41	2.49	2.44
	E_b	1.23	3.53	3.59	6.43	4.31
	ΔE_{sub}	0.22	0.59	0.62	1.29	0.93
	l_1	0.75	1.11	1.14	1.18	1.10
	l_2	0.74	1.15	1.18	1.18	1.10
h-WC ₆	E_{ad}	−0.08	−0.13	−0.08	−0.07	−0.16
	h	2.10	2.65	2.74	2.52	2.38
	E_b	1.26	3.70	3.78	6.76	4.52
	ΔE_{sub}	0.21	0.53	0.67	1.32	1.17
	l_1	0.75	1.11	1.14	1.18	1.10
	l_2	0.74	1.15	1.18	1.19	1.10

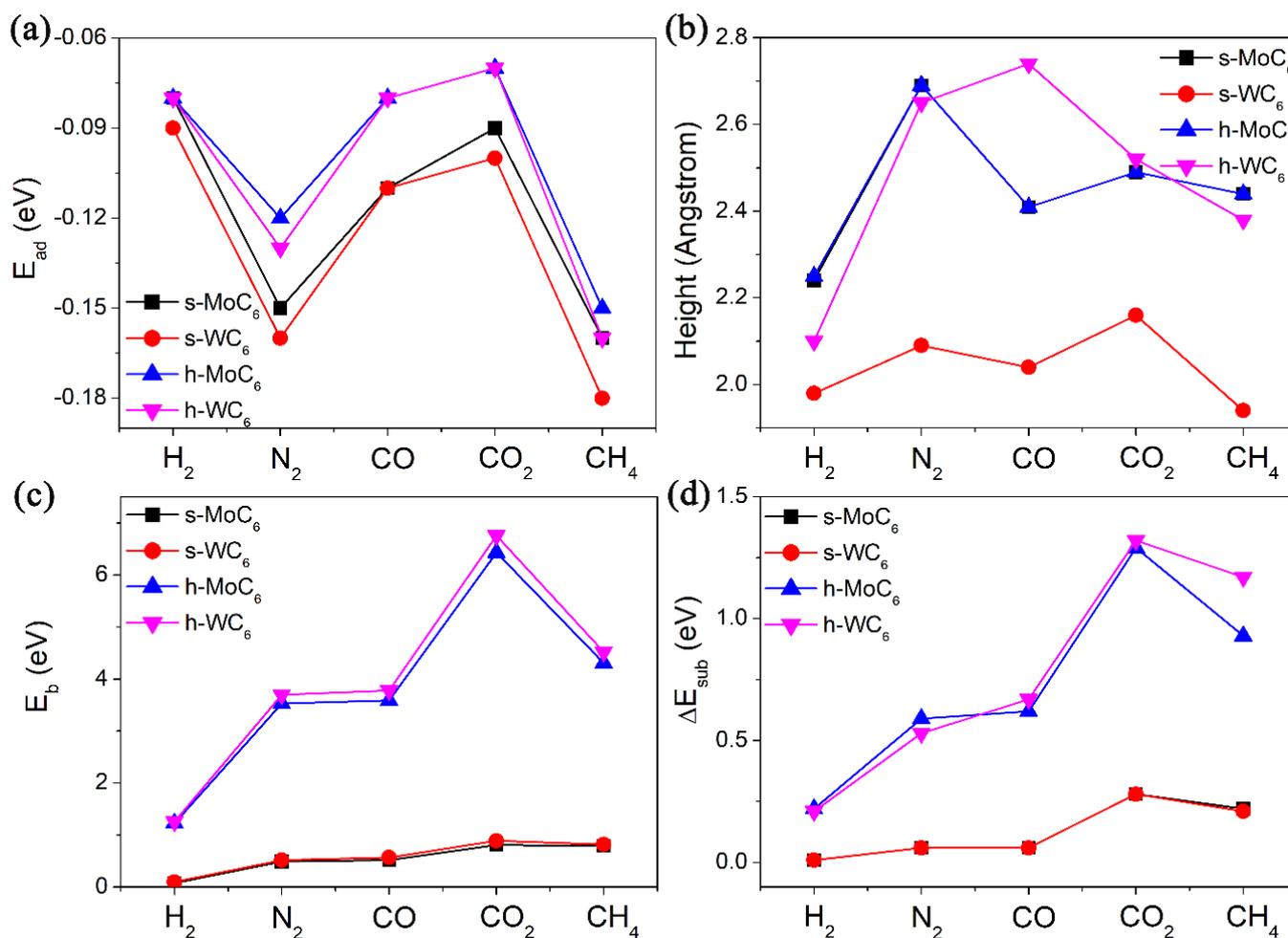


Figure 2. (a) The adsorption energies (E_{ad} , eV), (b) equilibrium adsorption heights (h , Å), (c) diffusion barriers for the studied gases (H₂, N₂, CO, CO₂, and CH₄) passing through the intrinsic pore (E_b , eV) of 2D TMC₆, and (d) energy differences (ΔE_{sub} , eV) of the TMC₆ membranes between free-standing state and TS without adsorbates.

After the comparison of adsorption and diffusion performance of different gas molecules on 2D TMC₆, we then turned to the microscopic insights. As displayed in Figure 3, the electron density isosurfaces of H₂, N₂, CO, CO₂, and CH₄ at their corresponding transition states are provided with the same isosurface value of 0.015 e Å⁻³. For s-TMC₆, it is evident that the smaller pores are fully occupied by the electron density isosurfaces, and the unoccupied parts only appear in larger pores with square shapes. Meanwhile, for h-TMC₆, the triangle shapes appear in the pores as unoccupied parts, whose area is significantly smaller than that in s-TMC₆. As we can see, under the transition states, there is significant overlapping between the electron density distribution of h-TMC₆ and gas molecules, while the overlapping between s-TMC₆ and gas molecules is lower, especially for H₂, N₂, CO, and CO₂. The overlapping of electron density distribution will cause significant electrostatic interactions. The electrostatic interaction plays a leading part during the permeation process because higher overlapping of electron density distribution corresponds to larger E_b values. In this work, the electrostatic interaction mainly originates from the different pore sizes of 2D TMC₆. As a useful tool to quantitatively understand the selectivity of TMC₆ against different gases, a comparison between the measured diameters of the cross section in the van der Waals (vdW) surface (D_c) of different gas molecules and the pore size of unoccupied vdW surface in 2D TMC₆ was also performed. As measured, the unoccupied vdW diameters of pore in s-MoC₆ and s-WC₆ are 2.29 and 2.32 Å, significantly higher than those of g-C₃N₄ (about 1.70 Å) [8] which results in significantly smaller E_b values for gas

molecules permeating g-C₃N₄ when compared with s-TMC₆. As reported, the D_c of H₂, N₂, CO, CO₂, and CH₄ is 2.44, 3.20, 3.46, 3.44, and 3.78 Å, respectively. Therefore, the pore size of s-TMC₆ is very close to the D_c of H₂ but much smaller than those of N₂, CO, CO₂, and CH₄. This finding means that s-TMC₆ will have considerable selectivity against H₂, attributed to the suitable pore size. Notably, though the pore size of s-WC₆ is slightly larger than that of s-MoC₆, it causes higher E_b for the same gas molecule. Hence, the metal species has relatively less influence on the diffusion of gas molecules, but it is not negligible. In the meantime, the unoccupied vdW diameters of pore in h-TMC₆ are 0, which explains why h-TMC₆ exhibits very high diffusion barriers for all the studied gas molecules.

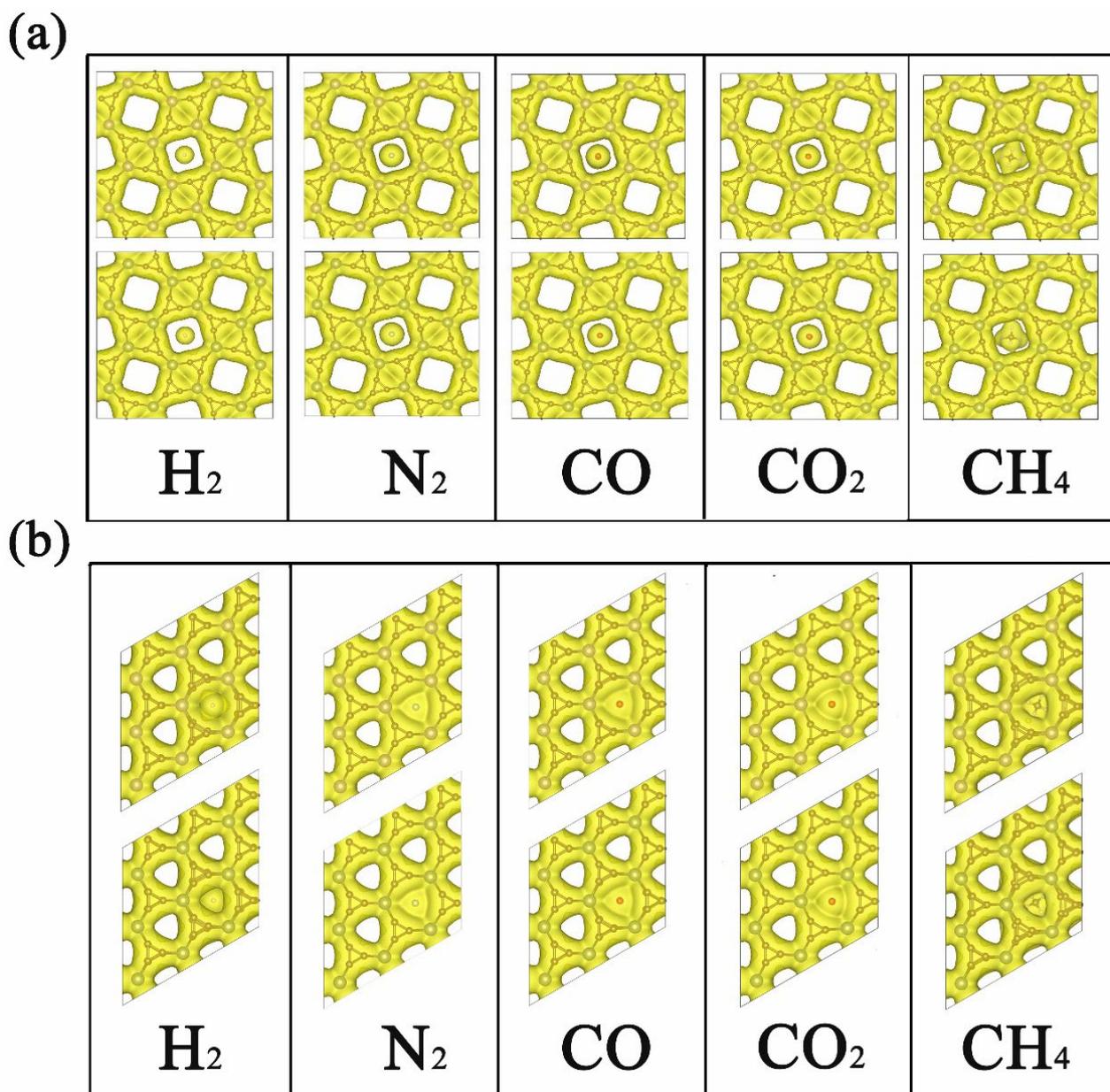


Figure 3. Electron density isosurfaces of H₂, N₂, CO, CO₂, and CH₄ on (a) s-TMC₆ and (b) h-TMC₆ at their corresponding transition states (TSs). The upper panels mark MoC₆, while the lower panels denote WC₆. The isosurface value is $0.015 \text{ e} \text{ \AA}^{-3}$.

In addition to the comparison between pore sizes, the steric deformation of 2D TMC₆ caused by electrostatic repulsion was also checked. We measured the main bond lengths of different molecules in isolated state (l_1) and TS (l_2), that is, H-H bond length for H₂, N-N

bond length for N₂, C-O bond length for CO and CO₂, and C-H bond length for CH₄, taking in consideration the non-polarized structures of CO₂ and CH₄. The comparison between *l*₁ and *l*₂ (seeing Table 1) indicates that the structural changes of the gas molecules under TS are negligible, except for CO and N₂ on h-TMC₆. Then, by removing the gas molecule in its TS structure and calculating the single-point energy (SPE) of the 2D TMC₆, we can obtain the energy differences (ΔE_{sub}) of the 2D TMC₆ between free-standing state and TS without adsorbates, as listed in Table 1. It can be summarized that the ΔE_{sub} is directly proportional to the corresponding E_b . For H₂, N₂, and CO, the electrostatic repulsion takes the proportion of 10–18% in the E_b , and the proportion increases to 20–30% for CO₂ and CH₄. It is revealed that CO₂ and CH₄ have more significant electrostatic repulsion with the pore edge of 2D-TMC₆ when compared with other smaller gas molecules. Moreover, as indicated by Figure 2d, the ΔE_{sub} in CO₂ involved TS is obviously larger than that in the corresponding CH₄ involved TS, implying stronger electrostatic repulsion of CO₂ to the substrate. This finding explains the origin of the high E_b values of CO₂ permeating into the pores of 2D TMC₆.

To evaluate the gas separation performance quantitatively, we calculated the permeability and selectivity based on diffusion energy barriers. For the permeability, gas kinetic theory was employed under the ideal gas approximation. Herein, the permeance (P , in mol m⁻² s⁻¹ Pa⁻¹) of the penetrated gases is determined by [12]

$$P = \frac{A_p N \int_{v_b}^{\infty} f(v) dv}{A_m \Delta p N_A} = \frac{A_p p}{A_m \Delta p N_A \sqrt{2\pi m k_B T}} \int_{v_b}^{\infty} f(v) dv \quad (3)$$

In Equation (1), A_p denotes the area of the pores, and the total number of collisions per unit time per area (N) is described as $N = \frac{p}{2\pi m k_B T}$, where p , m , k_B , and T stand for pressure, the mass of the molecule, the Boltzmann constant, and temperature, respectively. Hence, $A_p N$ could be viewed as the number of molecules that collide with the pore area per unit time. The portion of molecules with a speed large enough to overcome the diffusion barrier through the pore (i.e., $v > v_b = \sqrt{\frac{2E_b}{m}}$) is counted as the penetrant portion. A_m , Δp , and $f(v)$ represent the total area of the membrane, the pressure difference (absolute value) between the two sides of the membrane, and the Maxwell velocity distribution, respectively. It is worth noting that A_m is explicit for a 2D membrane, while A_p is related to the pore shapes and the effective radii (R_{eff}) of the atoms at the pore rim. Here, R_{eff} is calculated as $R_{eff} = R_{vdw} / \sqrt{2}$, where R_{vdw} denotes the vdW radius. The feed pressure and the pressure difference are $p = 3 \times 10^5$ Pa and $\Delta p = 10^5$ Pa as provided in previous work [24].

The calculated permeance vs. temperature for H₂, N₂, CO, CO₂, and CH₄ passing through the intrinsic pore of s-TMC₆ and h-TMC₆ are displayed in Figure 4. The green dashed line indicates the industrially acceptable permeance capability for gas separation (green dashed line, 6.7×10^{-9} mol m⁻² s⁻¹ Pa⁻¹). Over the temperature range of 100–500 K, the permeance values for each gas molecule through s-TMC₆ are evidently larger than those through h-TMC₆. s-TMC₆ shows good permeance capability against hydrogen, while h-TMC₆ has low permeance capability for the different gas molecules. Specifically, in the temperature range of 100–300 K, the permeance values of H₂ through s-TMC₆ are always higher than the industrially acceptable one for gas separation. Meanwhile, the permeance values of CO₂ and CH₄ are always lower than the standard. For N₂ and CO, the permeance values will not be higher than the standard until the temperature is higher than 300 K. It is suggested that s-TMC₆ could be a potential H₂ purification membrane to separate H₂ from a mixture composed of N₂, CO, CO₂, or CH₄ below room temperature (100–300 K).

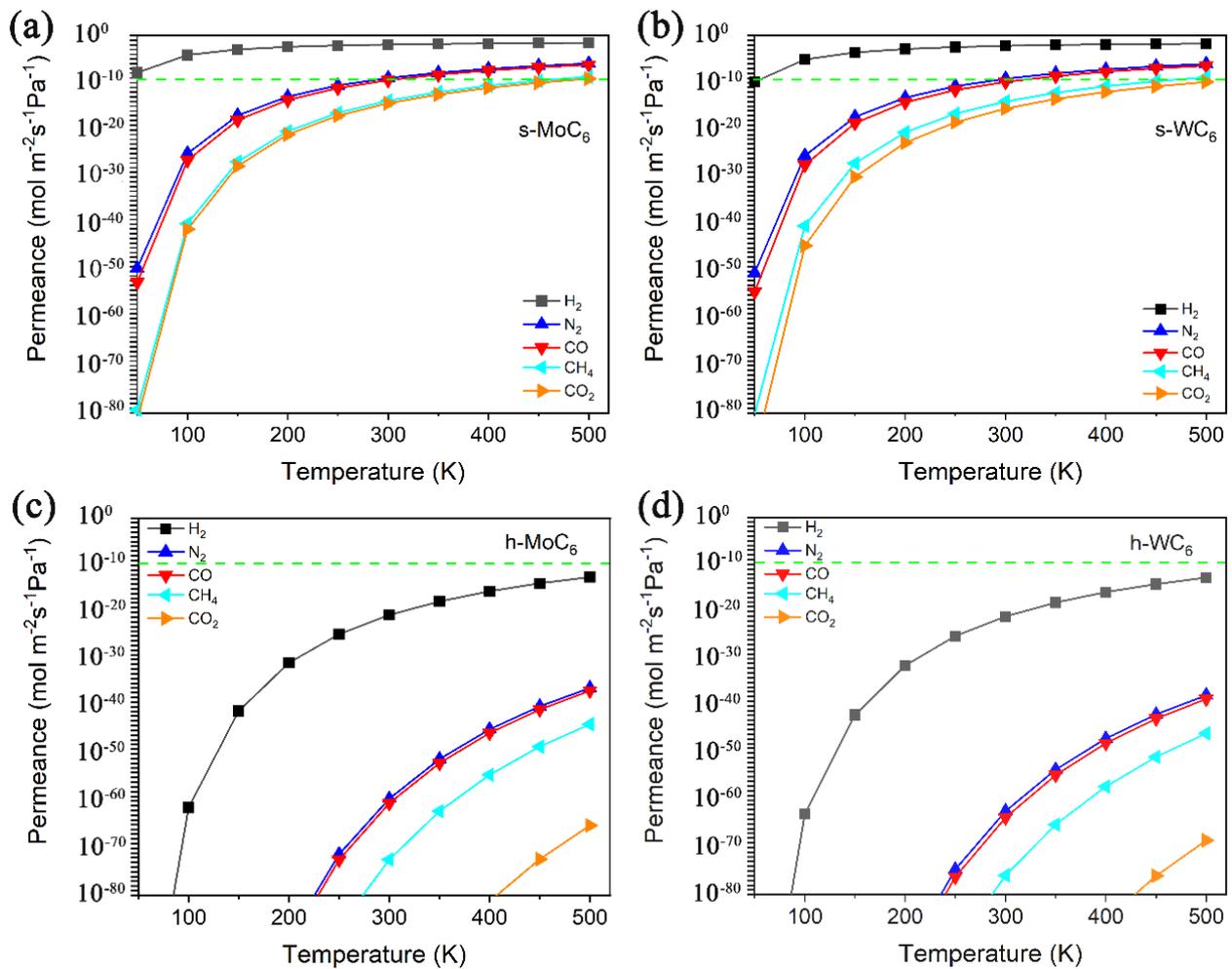


Figure 4. Permeance versus temperature for H₂, N₂, CO, CO₂, and CH₄ passing through the intrinsic pore of (a) s-MoC₆, (b) s-WC₆, (c) h-MoC₆, and (d) h-WC₆.

It is well accepted that the performance of a separation membrane is characterized by both the permeance capability and selectivity. Herein, the selectivity between two gas species is defined as the ratio of the diffusion rates, $S_{gas-1/gas-2} = A_{gas-1}/A_{gas-2}$, which comes from the Arrhenius equation:

$$A = A_0 \exp(-E_b/k_B T) \tag{4}$$

In Equation (2), the A_0 means the diffusion prefactor that can be taken as the same value for all gases (10^{11} s^{-1}). Based on the definition, the selectivity gradually decreases with the increase in temperature. In Figure 5, the selectivity versus temperature for H₂/N₂, H₂/CO, H₂/CH₄, and H₂/CO₂ separation by s-MoC₆ and s-WC₆ are illustrated. It is easy to find that the s-TMC₆ membranes mainly exhibit excellent selectivity for H₂/CH₄ and H₂/CO₂ due to the great differences in E_b between H₂ and CH₄/CO₂. Different from other carbon-based 2D membranes, under room temperature (300 K), the selectivity of s-TMC₆ for H₂ against other gas molecules is not ideal enough, with 10^{11} and 10^{13} for H₂/CH₄ and H₂/CO₂, respectively. It is suggested that s-TMC₆ could be applied as H₂ purification membranes under low temperatures (100–250 K), with the selectivity of H₂/(CO₂, CH₄) larger than 10^{15} . As indicated by the selectivity, s-WC₆ possesses better H₂ purification ability when compared with s-MoC₆.

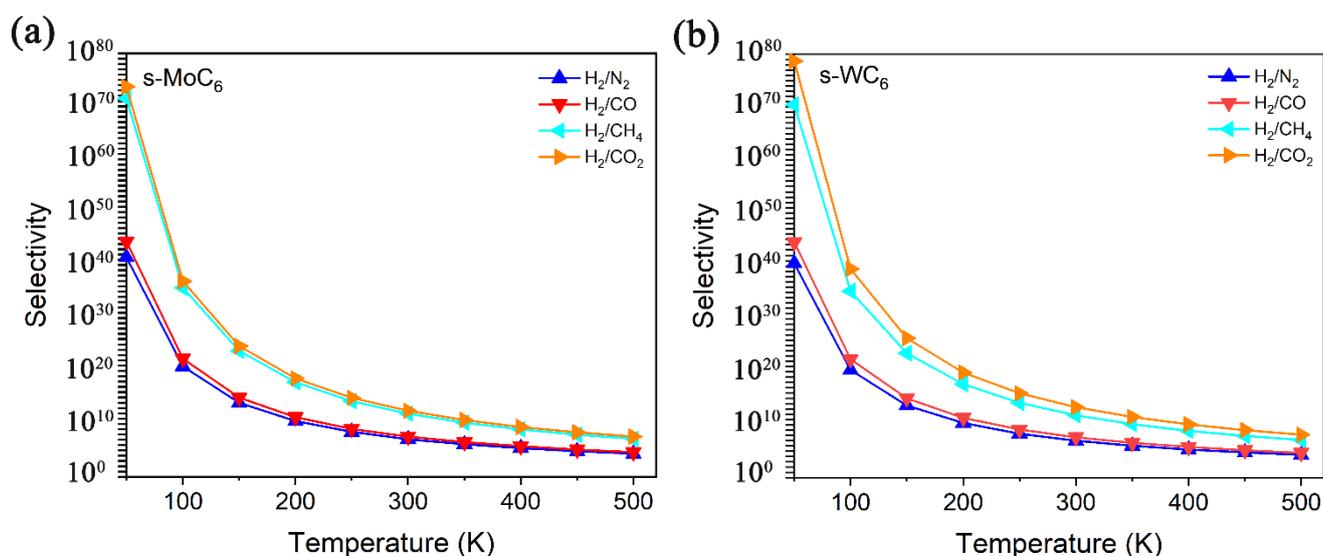


Figure 5. Selectivity versus temperature for H_2/N_2 , H_2/CO , H_2/CH_4 , and H_2/CO_2 separation by (a) s-MoC₆, (b) s-WC₆.

The convection–diffusion process is a problem in the field of fluid mechanics. Generally, the finite difference method (FDM) is a major method to treat with the convection–diffusion equation [25] which only applies to macroscopic systems. However, for microscopic systems such as the TMC₆ membranes in this work, it is extremely difficult to perform quantitative calculations on convection and diffusion of gas flow. As a result, the MD simulations were widely adopted to visualize the time-dependence diffusion process of the molecules, as well as to assess some parameters such as gas diffusion coefficient and the permeated number of gas molecules [26–29]. Due to the lack of quantitative results, MD simulations are often applied to confirm the results of DFT calculations.

To better understand the transmembrane processes during gas separation, we performed classical MD simulations (at 250 K) on the permeation of gas mixture through the TMC₆ membranes. During the MD simulations, a box of about 4 nm × 4 nm × 12 nm was employed; then, 60 H₂, 60 CO₂, and 60 CH₄ molecules were randomly put into a chamber composed of two TMC₆ membranes (the distance between the membranes was set as 4 nm). In Figure 6a,b, the number of permeated H₂ molecules versus the simulation time for gas mixture in the chamber composed of s-TMC₆ are depicted. It is found that after MD simulations of 5000 ps, there are 35 and 40 H₂ molecules diffusing outside of the s-MoC₆ and s-WC₆ membranes, respectively. It is worth noting that the diffusion equilibrium was not achieved within 5000 ps; we can expect that after a long enough time, all the H₂ molecules will diffuse through the s-TMC₆ membranes into the product chamber. The snapshots of the gas mixture permeating through the s-TMC₆ membranes at 0 ps, 500 ps, 1000 ps, and 5000 ps are given in Figure 6c,d. During the permeation process, the H₂ molecules gradually migrate from the feed chamber to the product chamber. Moreover, none of CO₂ or CH₄ is found outside the membranes, clearly indicating that the s-TMC₆ membranes could efficiently separate H₂ molecules from the H₂, CO₂, and CH₄ mixture. Therefore, the MD simulations could well simulate the transmembrane processes of H₂ molecules, which greatly supports our first-principle calculation results.

In addition, it should be mentioned that we also performed the same MD simulations on h-TMC₆. However, there are no gas molecules that run out from the chamber after 5000 ps at 250 K, indicating that h-TMC₆ could not work as effective gas separation membranes.

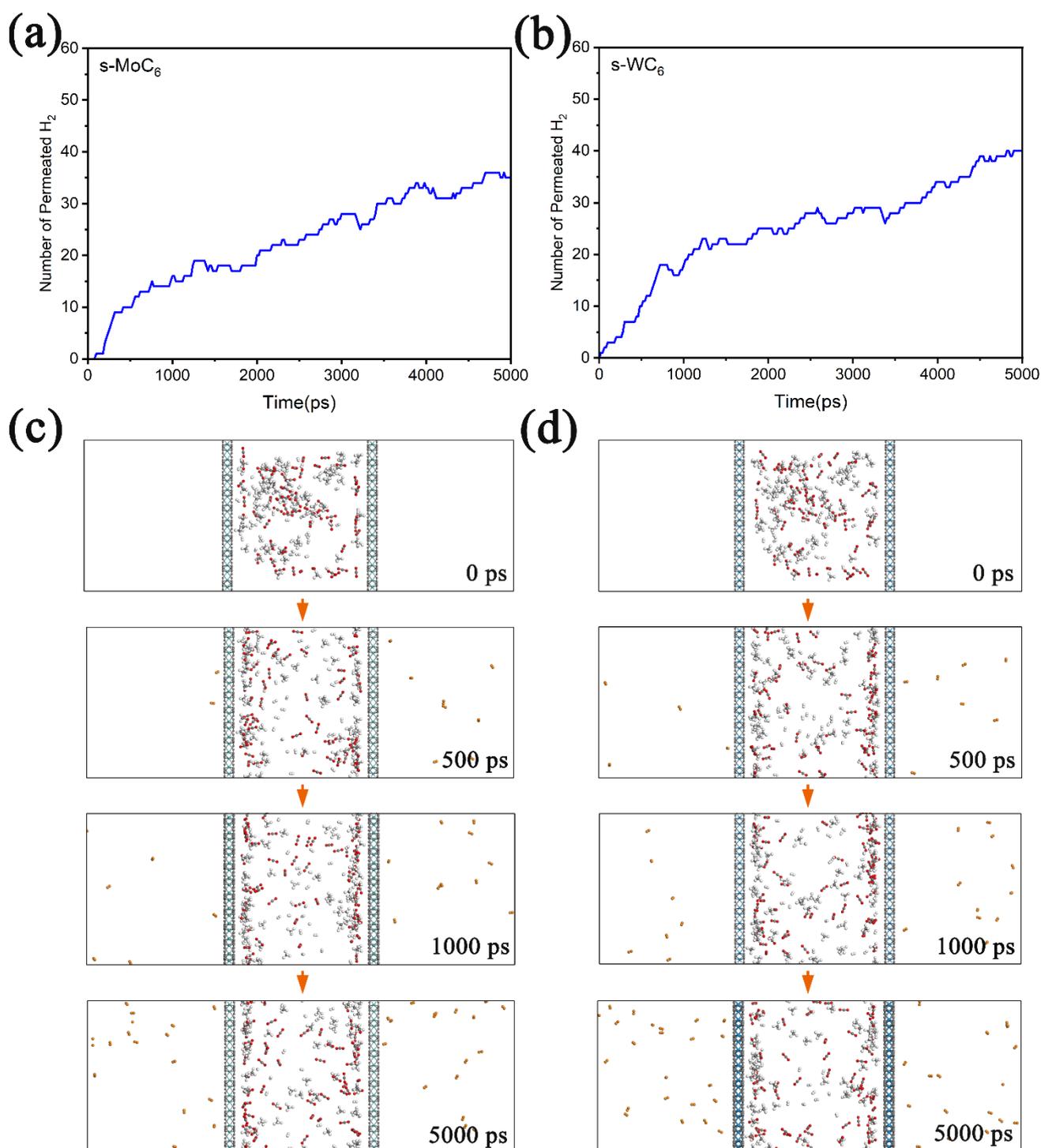


Figure 6. The number of permeated H₂ molecules versus the simulation time for gas mixture in chamber composed of (a) s-MoC₆ membranes and (b) s-WC₆ membranes. Corresponding snapshots of the diffusion process (from 0 to 5000 ps) of gas mixture permeating through (c) s-MoC₆ membranes and (d) s-WC₆ membranes. The H₂ molecules that diffuse outside are displayed by different color.

4. Conclusions

In this work, the potential applications of holey TMC₆ membranes in H₂ purification were uncovered by comparative first-principle calculations. The adsorption and diffusion behaviors of five gas molecules (including H₂, N₂, CO, CO₂, and CH₄) were investigated on h-TMC₆ and s-TMC₆. All the studied gas molecules showed weak physisorption on

the TMC₆ membranes, but distinguishing diffusion barriers were obtained for different gas molecules across the pores of TMC₆ membranes. The smaller pore size makes the gas molecules much more difficult to permeate into h-TMC₆ rather than into s-TMC₆. With suitable pore sizes, the s-TMC₆ structures not only show an extremely low diffusion barrier and acceptable permeance for the H₂ but also exhibit considerably high selectivity for H₂/CH₄ and H₂/CO₂, under relatively low temperature (150–250 K). Moreover, classical MD simulations on the permeation process also validated that the s-TMC₆ could effectively separate H₂ from the gas mixture composed of H₂, CO₂, and CH₄. Therefore, s-MoC₆ and s-WC₆ are qualified as separation membranes for H₂ purification from a gas mixture consisting of H₂, CH₄, and CO₂ below room temperature.

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