membranes

Supplementary Information

Comparative Evaluation of the Performance of Sterile Filters for Bioburden Protection and Final Fill in Biopharmaceutical Processes

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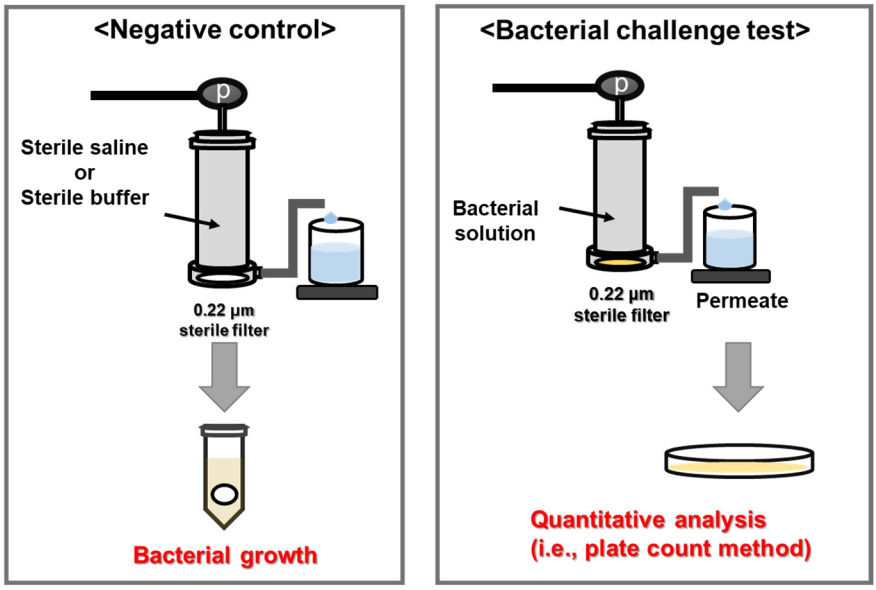

Figure S1. Experimental procedure of bacterial challenge test with negative control.

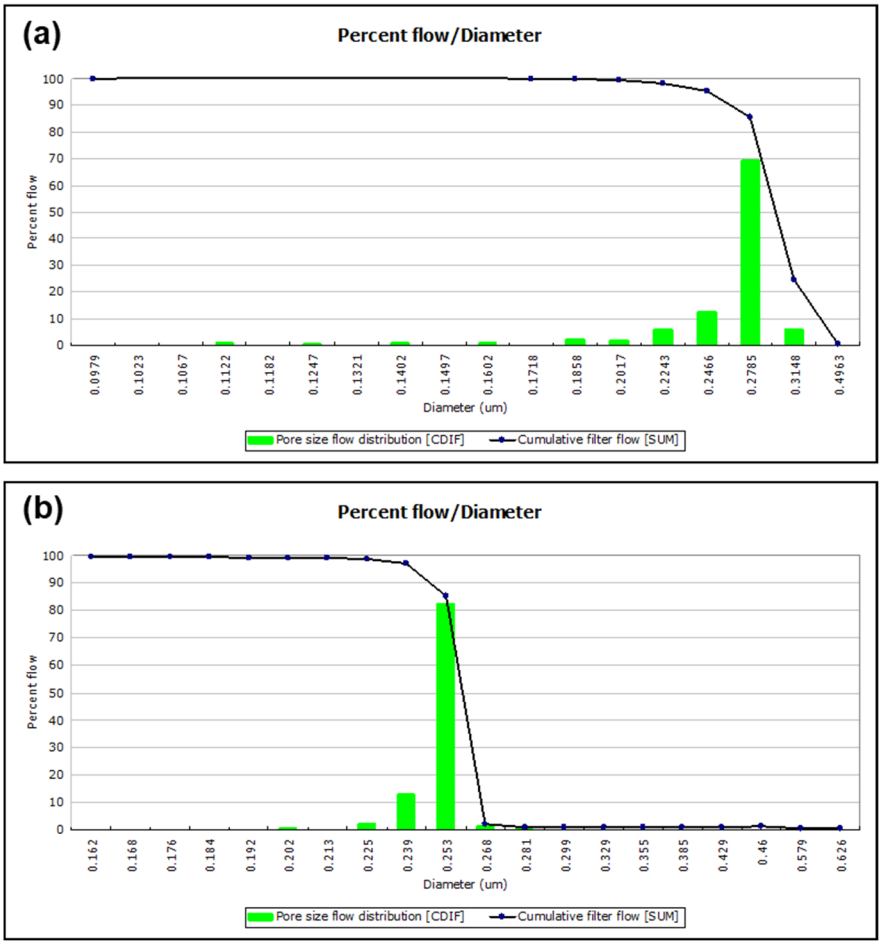

Figure S2. Gas–liquid porometry for (a) filter A and (b) filter B.

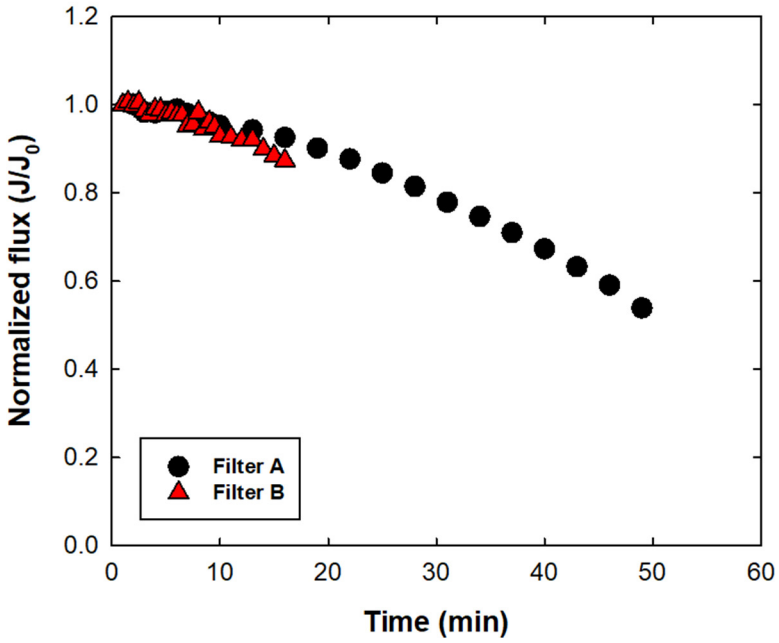

Figure S3. Normalized flux versus time plot for LB broth filtration using filters A and B.

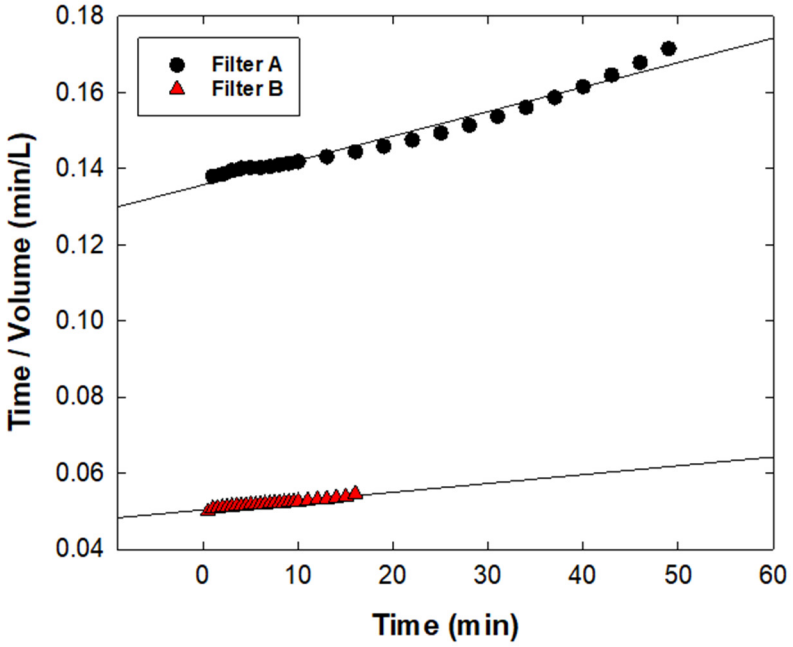

Figure S4. Time versus time/volume plot for calculating maximum permeate volume (V_{max}) of filters A and B.

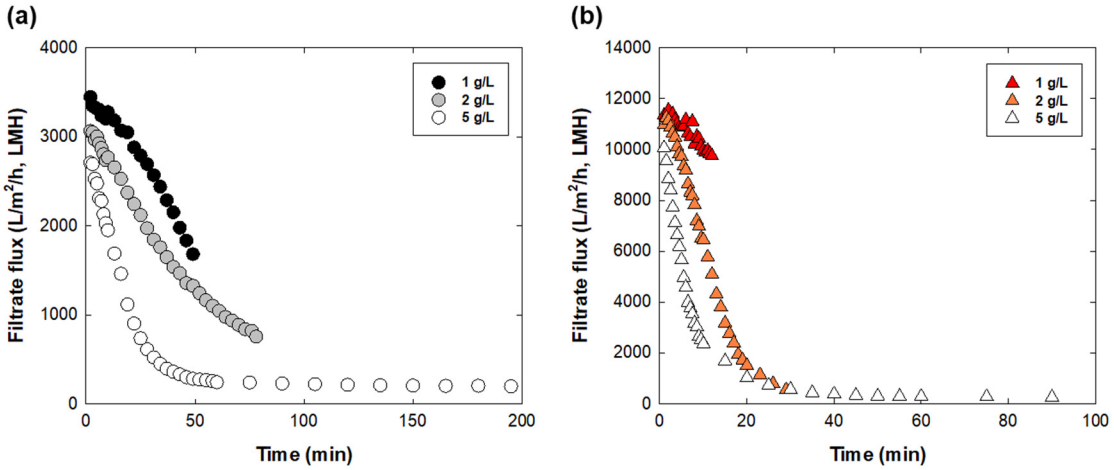

Figure S5. Filtrate flux as function of operation time at different BSA concentrations (1, 2, and 5 g/L) using (a) filter A and (b) filter B for final fill.

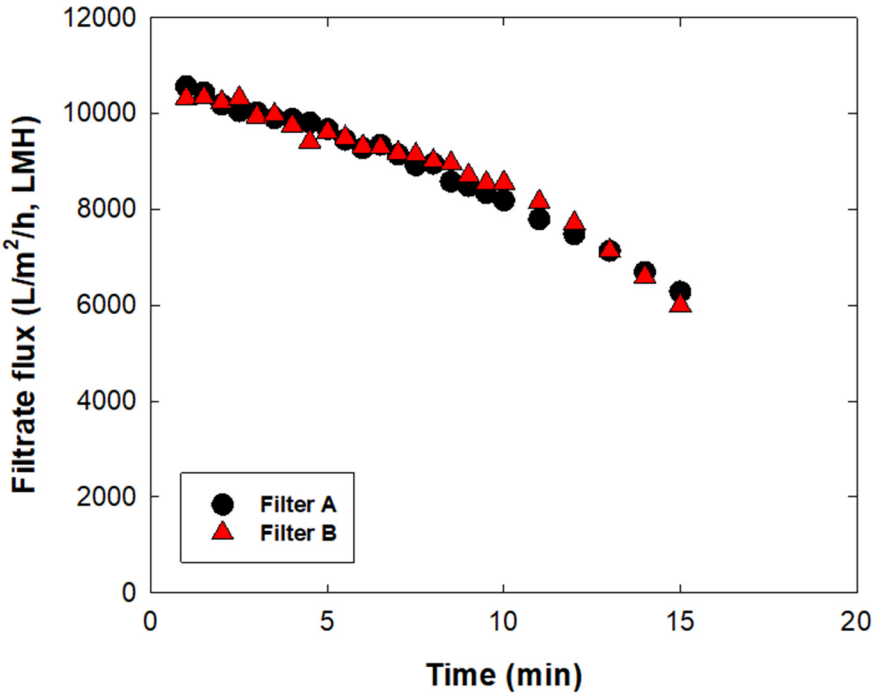

Figure S6. Filtrate flux as function of operation time for 2 g/L of BSA solution filtration at same initial flux (approximately 10,500 LMH) with adjusted operating pressure at 1.5 bar for filter A.