

**Supporting information for:**

**Metabolic engineering of *Escherichia coli* for high-level production of (R)-acetoin from non-food raw materials cassava**

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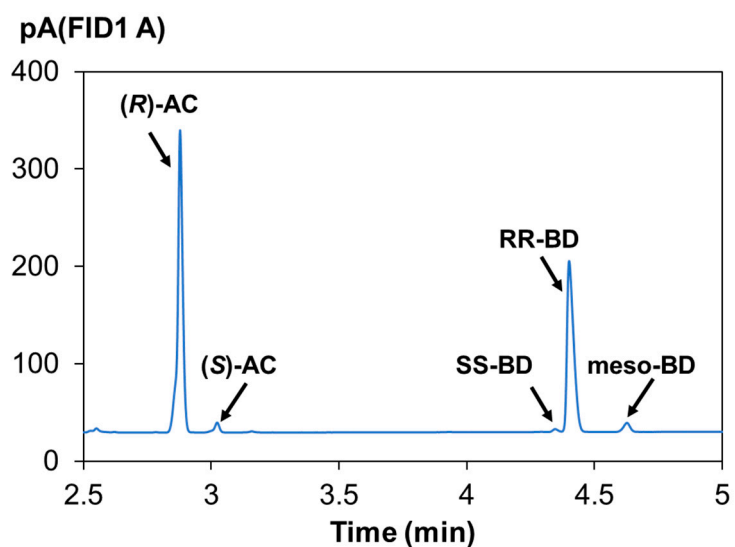
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## Content

Figure S1. GC spectrum of fermentation broth containing (*R*)-acetoin and (*S*)-acetoin for calculating the optical purity. The peak area of (*R*)-acetoin ( $R_t=2.878$  min) was 420.60 and the peak area of (*S*)-acetoin ( $R_t=3.023$  min) was 14.20. (*R*)-AC, (*R*)-acetoin; (*S*)-AC, (*S*)-acetoin; SS-BD, (*S,S*)-2,3-butanediol; RR-BD, (*R,R*)-2,3-butanediol; meso-BD, meso-2,3-butanediol.

Table S1. Primers used in this study



**Figure S1.** GC spectrum of fermentation broth containing (*R*)-acetoin and (*S*)-acetoin for calculating the optical purity. The peak area of (*R*)-acetoin ( $R_t=2.878$  min) was 420.60 and the peak area of (*S*)-acetoin ( $R_t=3.023$  min) was 15.25. (*R*)-AC, (*R*)-acetoin; (*S*)-AC, (*S*)-acetoin; SS-BD, (*S,S*)-2,3-butanediol; RR-BD, (*R,R*)-2,3-butanediol; meso-BD, meso-2,3-butanediol.

**Table S1.** Primers used in this study.

Primer	Sequence 5' – 3'	Application
fabD-F	ATTTCACACAGGAAACAGACCATGGAAATGA CGCAATTTGCATTTGTG	Overexpression of <i>fabD</i> in pTrc99A
fabD-R	CTCTCATCCGCCAAAACAGCCAAGCTTTTAA AGCTCGAGCGCCGCTGC	
Cti-F	ATTTCACACAGGAAACAGACCATGGAAATGT TGCCAAGACCGTTGGTTG	Overexpression of <i>Cti</i> in pTrc99A
Cti-R	CTCTCATCCGCCAAAACAGCCAAGCTTTCAG AGGTTCTCGTAGCGGTTCA	
pTarget-yibT-F	ACTAGTCCCCGTAACGCGATTCCGTCGTTTAA GAGCTAGAAATAGCAAG	Chromosomally gene deletion of <i>yibT</i>
pTarget-yibT-R	TAAAACGACGGAATCGCGTTACGGGGACTAG TATTATACCTAGGACTG	
yibT-up-F	GAATGGCATCTTCATCAGCTTC	
yibT-up-R	CCTTTCAAAGTAAGCAACGTCTGCGATGAT ATCTCCGTATTACCCCG	
yibT-down-F	GCAGACGTTGCTTACTTTTGAAAGG	
yibT-down-R	GAGCGTCTGAATGCTGGCAAAAC	
pTarget-yghW-F	ACTAGTGAGATCGCCAGCTTAGCGCCGTTTT AGAGCTAGAAATAGCAAG	Chromosomally gene deletion of <i>yghW</i>
pTarget-yghW-R	TAAAACGGCGCTAAGCTGGCGATCTCACTAG TATTATACCTAGGACTG	
yghW-up-F	TATGCAACGCTATCCGCAAGCG	
yghW-up-R	GCAAGATAATACGTATGTTTGACGTTACCTC ATTCGCTATATATTG	
yghW-down-F	TCAAACATACGTATTATCTTGC	
yghW-down-R	GTTATGTTTGTTCTCTTCGACCTG	
yibT:: <i>fabD</i> -up-F	GCACCGAGTCGGTGCTTTTTTTGAATTCGATG ATATCTCCGTATTACCCCG	Chromosomally gene replacement of <i>yibT</i> by <i>fabD</i>
yibT:: <i>fabD</i> -up-R	GAGCCGGATGATTAATTGTCAAGAATGGCAT	

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	CTTCATCAGCTTC
<i>yibT</i> :: <i>fabD</i> -F	GAAGCTGATGAAGATGCCATTCTTGACAATT AATCATCCGGCTC
<i>yibT</i> :: <i>fabD</i> -R	GTTTTGCCAGCATTGACGCTCATTGTCCT ACTCAGGAGAGCG
<i>yibT</i> :: <i>fabD</i> -down-F	CGCTCTCCTGAGTAGGACAAATGAGCGTCTG AATGCTGGCAAAC
<i>yibT</i> :: <i>fabD</i> -down-R	GGGATAACAGGGTAATAGATCTAAGCTTGCA GACGTTGCTTACTTTTGAAAGG
<i>N20</i> -F	ATAATACTAGTACGGCTTTATCGATAAGAAGG TTTAGAGCTAGAAATAGC
<i>N20</i> -R	GCTATTTCTAGCTCTAAACCTTCTTATCGATA AAGCCGTACTAGTATTATA
pTarget-F	GTTTTAGAGCTAGAAATAGCAAGTTA
pTarget-R	ACTAGTATTATACCTAGGACTGAGCT
<i>tsf</i> -F	CTTTCAAAAGTAAGCAACGTCTGCTTACGCA GATCACATCTCCGAGGATT
<i>tsf</i> -R	CCGCGCATTCCCGGCGGGGTAATACGGAG ATATCATCATGGCCTCAGG
<i>yibt</i> (up)-F	TGCAGGCAACAATGGAACAA
<i>yibt</i> (up)-R	CGCAGCTCTTTTACCAGGGATGCGGTAATTTC AGCCATGTAAGCAGACGT
<i>yibt</i> (down)-F	GATGTCCAAGCAGTCTTAATTATCAAACCATG ATGATATCTCCGTATTACC
<i>yibt</i> (down)-R	GTAATTGCGCGCTGGAATG
sanpianduancexu-F	AACTGAGTGCTGGCGAC
sanpianduancexu-R	GGCAATCCTCATCAGAGAATTGC

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