



# Parametric Fault Diagnosis of Analog Circuits Based on a Semi-Supervised Algorithm

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Received: 10 January 2019; Accepted: 12 February 2019; Published: 14 February 2019



**Abstract:** The parametric fault diagnosis of analog circuits is very crucial for condition-based maintenance (CBM) in prognosis and health management. In order to improve the diagnostic rate of parametric faults in engineering applications, a semi-supervised machine learning algorithm was used to classify the parametric fault. A lifting wavelet transform was used to extract fault features, a local preserving mapping algorithm was adopted to optimize the Fisher linear discriminant analysis, and a semi-supervised cooperative training algorithm was utilized for fault classification. In the proposed method, the fault values were randomly selected as training samples in a range of parametric fault intervals, for both optimizing the generalization of the model and improving the fault diagnosis rate. Furthermore, after semi-supervised dimensionality reduction and semi-supervised classification were applied, the diagnosis rate was slightly higher than the existing training model by fixing the value of the analyzed component.

**Keywords:** fault diagnosis; lifting wavelet; local preserving projection; Fisher linear discriminant analysis; semi-supervised random forest

# 1. Introduction

Analog circuits are extensively used in consumer electronics, industrial systems, and aerospace applications. However, services provided by the analog circuits are severely threatened by parametric faults. Therefore, parametric fault diagnosis and fault location in the analog circuits are now some of the hottest fields. Feature extraction, dimensionality reduction, and selection of classification algorithms are the main research contents of the parametric fault diagnosis in the analog circuits.

Fault feature extraction is the precondition and foundation for the design of subsequent classifiers. Due to tolerance and nonlinearity of electronic components, the original signal overlaps in both the traditional time domain and frequency domain. The fault feature extraction based on signal processing is one of the hot topics, where Hilbert–Huang Transform (HHT) [1], wavelet [2–4], and wavelet packet transform [5] can obtain the time-frequency features for fault diagnosis in analog circuits. Rényi's entropy [6], conditional entropy [4,7] and cross-wavelet singular entropy [8] are used for fault feature extraction, since the entropy can be used to measure the uncertainty and variation of information. In order to reflect the faulty information from different perspectives, the statistical properties of the fractional transform signals are proposed as the fault features [9], for example, distance, mean, standard deviation, skewness, kurtosis, entropy, median, third central moment, and centroid. The modified binary bat algorithm (MBBA) with chaos and Doppler Effect is used to utilize the optimized feature subset [10].



Due to the high dimensionality of fault features and the complexity of classifier, it is necessary to reduce the dimension before inputting the fault feature to the classifier. The current dimensionality reduction methods can be classified into two groups: linear dimensionality reduction and nonlinear dimensionality reduction. For the linear dimensionality reduction, principal component analysis (PCA) [11] and linear discriminant analysis (LDA) [12] are commonly used, where PCA is mainly for maximizing the mutual information between the original high-dimensional data and the post-projection low-dimensional data. The LDA, also called Fisher linear discriminant analysis (FDA), is utilized to obtain the optimal projection vector by maximizing the trace ratio of between-class scatter and within-class scatter.

The key to parametric fault diagnosis is the selection and optimization of the classifier. The classification algorithm, back propagation (BP) neural network (NN) [13], neuromorphic analyzers [14], extreme learning machine (ELM) [15–17], decision tree support vector machine (DTSVM) [18], quantum clustering-based multi-valued quantum fuzzification decision tree (QC-MQFDT) [19], and Gaussian Bernoulli deep belief network (GB-DBN) [20] were used in fault diagnosis of the analog circuits. The average fault diagnosis rate is more than 90% in the fixed training samples and test samples.

All the above mentioned methods were handled for electronic component parameter deviation of  $\pm$ 50%. The fault diagnosis rate of the current methodology achieved by the above given references is very low, where the models were trained by a single fixed parameter. In order to improve the fault diagnosis rate in analog circuits, and improve the generalization ability of the training models, this paper presents a new method that randomly selects component parameters in the range of parametric variation as unlabeled samples, where the representative samples are labeled by experts. Semi-supervised learning (SSL) received significant attention over the past decade from computer vision and machine learning research communities [21,22]. During the dimensionality reduction, both labeled and unlabeled samples are considered for semi-supervised dimensionality reduction. A semi-supervised dimensionality reduction algorithm based on local preserving mapping (LPP) that optimizes FDA is proposed to extract circuit features. Then, the semi-supervised cooperative training algorithm is used to diagnose the fault.

The remainder of this paper is organized as follows. First, we start with outlining the feature extraction method of lifting wavelet in Section 2. Then, the semi-supervised LPP optimization FDA algorithm is introduced in Section 3. This in followed by the semi-supervised random forest algorithm, which is elaborated on in Section 4. Afterward, the framework for analog circuit fault diagnosis, the detailed experimental process, and results analysis are given in Section 5. Finally, the paper is concluded.

#### 2. Lifting Wavelet Transform

The lifting wavelet transform, also known as the second-generation wavelet transform, is used to improve the Laurent polynomial convolution algorithm associated with the Euclidean algorithm [23,24]. The lifting wavelet transform uses simple scalar multiplication to replace the convolution operation of the original wavelet transform. It can simplify the computation, realize the integer wavelet transform, and solve the boundary problem. The lifting scheme divides the transformation process into three phases: split/merge, prediction, and update [25–27]. According to the parity, the split stage divides the input signal  $s_i$  into two groups, including  $s_{i-1}$  and  $d_{i-1}$ , where the split function is  $F(s_i) = (s_{i-1}, d_{i-1})$ ; the prediction stage uses the forecast sequence  $P(s_{i-1})$  of odd sequence  $s_{i-1}$  to predict  $d_{i-1}$ , following the value of the residual signal  $P(s_{i-1}) - d_{i-1}$  placed with  $d_{i-1}$ , i.e.,  $d_{i-1} = d_{i-1} - P(s_{i-1})$ . Then, the decomposition signal carrying decompose information is used to repeat the decomposition and the prediction process. The original signal  $s_i$  in the updating stage,  $Q(s_{i-1}) = Q(s_i)$ , an operator U and  $d_{i-1}$  are introduced to update  $s_{i-1}$ , i.e.,  $s_{i-1} = s_{i-1} + U(d_{i-1})$ . The reconfiguration process is just the opposite, which is shown in Figure 1.



Figure 1. The decomposition and reconstruction of the lifting wavelet transform.

In the lifting algorithm, the split operator F, the prediction operator P, and the update operator U are expressed as follows:

$$F(s_i) = (even_{i-1}, odd_{i-1}), d_{i-1} = odd_{i-1} - P(even_{i-1}), s_{i-1} = even_{i-1} + U(odd_{i-1}).$$
(1)

There steps of the reconstruction process of lifting transformation, i.e., restore update, restore prediction, and merge, are given as follows:

$$even_{i-1} = s_{i-1} - U(odd_{i-1}),$$
  

$$odd_{i-1} = d_{i-1} + P(even_{i-1}),$$
  

$$s_i = merge(even_{i-1}, odd_{i-1}).$$
(2)

In this model, different prediction operators P and update operators U can be used to construct the required wavelet functions, for example, the Harr wavelet, db2 wavelet, and so on.

#### 3. Local Fisher Discriminant Analysis (LFDA)

 $x_i \in \mathbb{R}^d$  (i = 1, 2, ..., n) represents the d-dimensional sample, where  $y_i \in \{1, 2, ..., c\}$  is related to the label set. According to the definition of between-class scatter matrix and within-class scatter matrix, we can obtain

$$S_b = \sum_{i=1}^{c} n_i (\mu_i - \mu) (\mu_i - \mu)^T,$$
(3)

$$S_{w} = \sum_{i=1}^{c} \sum_{x_{k} \in classi} (\mu_{i} - x_{k}) (\mu_{i} - x_{k})^{T},$$
(4)

where  $S_b$  is a between-class scatter matrix,  $S_w$  is a within-class scatter matrix, *i* is the number of samples,  $x_i$  denotes the sample of I,  $\mu_i = \frac{1}{n} \sum_{x \in classi} x$  is the mean of the samples in  $I_{,\mu} = \frac{1}{m} \sum_{i=1}^{m} x_i$  is the mean of the overall sample, and  $(\mu_i - \mu)(\mu_i - \mu)^T$  is the covariance matrix describing the relationship between the sample  $x_i$  and the overall samples. The function in the diagonal line of the matrix represents the covariance of the class related to all the samples. Similarly, the non-diagonal elements represent the covariance of the sample population means, i.e., the degree of the correlation or the redundancy between the sample and the overall samples. The lower the coupling degree is between classes, the higher the degree of polymerization will be within the class or the smaller the value will be of the within-class scatter matrix; thus, the larger the value will be of the between-class scatter matrix.

The Fisher discriminant expression is shown as

$$J_{fisher}(\varphi) = \frac{\varphi^T S_b \varphi}{\varphi^T S_w \varphi},\tag{5}$$

where  $\varphi$  is an n-dimensional vector; FDA is used to select the vector  $\varphi$  when  $J_{fisher}(\varphi)$  reaches the maximum value as the projection direction. The meaning is that the projected samples have the maximum between-class scatter and the minimum within-class scatter.

$$W_{opt} = \operatorname{argmax} \frac{|w^T S_b w|}{|w^T S_w w|} = [w_1, w_2, \dots, w_n].$$
(6)

The formulas findout a set of projection matrices consisting of optimal discriminant vectors  $W_{opt}$ , which are also the eigenvectors corresponding to the maximum eigenvalues of  $S_b \varphi = \lambda S_w \varphi$ . The number of projection axes is  $d \le c - 1$ .

FDA is a traditional linear supervised dimensionality reduction method [28–30]; however, the dimensionality reduction effect is not suitable for multi-peak sample data. For dimensionality reduction of a multi-peak sample, the first thing needed is to preserve the local structure of the data. LPP can achieve a good dimensionality reduction effect by preserving the local structure of the data [31], but it can be only used in unsupervised situations. The label information of the sample cannot be taken into account, because the between-class scatter matrix is not full rank. Therefore, FDA can only map the data to a low-dimensional space, where the dimension is less than the number of classes.

LPP is a more classical manifold algorithm. The main idea is to study the local domain structure of the samples in high-dimensional space, and to preserve this manifold structure after dimensionality reduction [32]. That is, LPP is to minimize the weighted square sum of the distance between adjacent samples in low-dimensional space. The solution is to calculate the generalized eigenvalues. The distance of the projected samples is the same as that before projection.

$$\min \frac{1}{2} \sum_{i,j} (y_i - y_j)^2 S_{ij}.$$
(7)

Let A be the total sample; then,  $A_{i,j}$  represents the correlation matrix between the two sets of samples  $x_i$  and  $x_j$ , when the sample sum is in the k-nearest neighbors.

$$A_{i,j} = \exp(-\frac{\|x_i - x_j\|^2}{\sigma_i \sigma_j}),\tag{8}$$

where  $\sigma_i$  represents the domain scale of the sample  $x_i$  determined by  $\sigma_i = ||x_i - x_i^{(k)}||$ , and  $x_i^{(k)}$  represents the k-nearest neighbors of the samples  $x_i$ . If  $A_{i,j} \in [0, 1]$ , the closer  $x_i$  and  $x_j$  are, the bigger  $A_{i,j}$  will be.

When there are many scattered aggregation points in the same class of the sample space due to the integrity of samples, a mapping error might occur in the FDA algorithm. Since LPP is an unsupervised dimensionality reduction method which does not consider the class information, there will be an overlap while dealing with the samples with similar positions but different classes. In order to overcome the shortcomings of these two methods, a local Fisher linear discriminant analysis (LFDA) is proposed to calculate the local between-class and within-class scatter [33–35]. Considering the ability to preserve the local information, the LPP is applied to FDA to ensure the dimensionality reduction effect of the multi-peak data, and also to improve the efficiency of feature extraction.

The formulas of FDA are expressed as

$$S^{(W)} = \frac{1}{2} \sum_{i=1}^{n} \sum_{j=1}^{n} w_{i,j}^{(w)} (x_i - x_j) (x_i - x_j)^T,$$

$$S^{(b)} = \frac{1}{2} \sum_{i=1}^{n} \sum_{j=1}^{n} w_{i,j}^{(b)} (x_i - x_j) (x_i - x_j)^T,$$

$$w_{i,j}^{(w)} \equiv \begin{cases} \frac{1}{n_i} & \text{if } y_i = y_j = l \\ 0 & \text{if } y_i \neq y_j \end{cases}$$
(9)

where

$$w_{i,j}^{(b)} = \begin{cases} \frac{1}{n} - \frac{1}{n_l} & if \quad y_i = y_j = l\\ \frac{1}{n} & if \quad y_i \neq y_j \end{cases}$$
(10)

The expressions of LFDA are defined as

$$\overline{S}^{(W)} = \frac{1}{2} \sum_{i=1}^{n} \sum_{j=1}^{n} \overline{w_{i,j}}^{(w)} (x_i - x_j) (x_i - x_j)^T,$$

$$\overline{S}^{(b)} = \frac{1}{2} \sum_{i=1}^{n} \sum_{j=1}^{n} \overline{w_{i,j}}^{(b)} (x_i - x_j) (x_i - x_j)^T,$$
(11)

where

$$\overline{w_{i,j}}^{(w)} \equiv \begin{cases}
\frac{A_{i,j}}{n_l} & if \quad y_i = y_j = l \\
0 & if \quad y_i \neq y_j
\end{cases},$$

$$\overline{w_{i,j}}^{(b)} = \begin{cases}
A_{i,j}(\frac{1}{n} - \frac{1}{n_l}) & if \quad y_i = y_j = l \\
\frac{1}{n} & if \quad y_i \neq y_j
\end{cases}.$$
(12)

LFDA can be converted into a projection vector as

$$T_{LFDA} \equiv \underset{T \in R^{d \times r}}{\operatorname{argmax}} [\operatorname{tr}(\mathbf{T}^{T} \overset{(w)}{S})^{-1} \mathbf{T}^{T} \overset{(b)}{S} \mathbf{T}].$$
(13)

#### 4. Semi-Supervised Random Forest Algorithm

The semi-supervised cooperative training algorithm [36,37] assumes that there are two independent groups of data with the same distribution. These two groups of labeled data are trained to obtain two classifiers, which are used to label each sample to finalize the semi-supervised learning.

Random forest is an integrated classifier composing of multiple decision trees [38–41], which is a strong classifier formed by the combination of several weak classifiers in the form of voting. In practice, it is difficult to divide the data sets into two disjoint subsets. The training data subset is sampled from the training data by the bootstrap method, and the attribute subset is randomly selected to keep the randomness of the trees and the nodes in the decision tree. Semi-supervised random forest introduces the cooperative training idea of the semi-supervised learning to the random forest algorithm, training the random forest classifier, such as  $H_1$  and  $H_2$ , from the labeled data, shown as Figure 2. The two classifiers are used to predict the unlabeled samples, where the consistency of prediction label is taken as the confidence degree of the samples. The unlabeled samples with a confidence degree greater than the default threshold are added into the training samples of the other side; then, the classifier is retrained and iterated over and over until all samples are labeled.

The training sample set *X* consists of the labeled sample set  $X_L = \{x_1, x_2, ..., x_l\}$  and the unlabeled set  $X_{U} = \{x_{l+1}, x_{l+2}, ..., x_u\}$ . The threshold of the classification model is defined as  $\theta$ . The unlabeled samples whose confidence degrees greater than  $\theta$  are going to be added to the new training set. The number of decision trees in a random forest is set as odd, and the characteristic attribute subset of decision tree is given as  $\log_2 M + 1$ , where M denotes the number of attributes of the dataset. The unlabeled samples whose prediction consistency is greater than the threshold of decision trees in random forests are added into the other labeled samples and iterated repeatedly until all samples are labeled. Finally, the semi-supervised random forest classification models  $H_1(x)$  and  $H_2(x)$ are established.



Figure 2. Semi-supervised random forest classifier.

### 5. Experimental Results and Discussion

The electronic components in analog circuits mainly include resistors, capacitors, inductors, and integrated circuits. When the electronic components change within a certain range, the topology of the circuit will not be changed, but the output features of the circuit will be changed. These include the voltage and current of time domain response, and the corresponding amplitude and phase of the frequency domain. In fact, the parametric fault diagnosis of the analog circuits is the fault location and separation of the electronic components with the changed parameters. Parametric fault refers to the degradation parameters of the electronic components to a certain extent. The degradation parameters are continuous values. There are a large number of component parameters in theory; therefore, a large number of unlabeled component values are generated randomly in the parametric fault zone of electronic components, where some samples are labeled by experts. After extracting the features of the labeled samples to reduce the dimension of features. Then, the semi-supervised random forest algorithm is used to train the fault classifier, and the test samples are put into the classifier after the feature extraction to locate the fault components. The fault diagnosis process is illustrated in Figure 3.



Figure 3. Parametricfault diagnosis process of analog circuit based on semi-supervised learning.

#### 5.1. Sallen-Key Band-Pass Filter Circuit

The Sallen–Key band-pass filter circuit was the same as with References [3,8,9,14,17], and was composed of five resistive, two capacitive, and one operational amplifier. Its nominal value with a central frequency of 25 kHz is shown in Figure 4. The tolerances of the resistors and capacitors were set to 5% and 10%, respectively A component sensitivity analysis was performed on the circuit under test (CUT) to identify the critical single faults. The sensitivity ranking of the discrete components to center frequency was R3, C2, R2, and C1 [14]. Therefore, the parametric faults of four components were mainly considered as in References [3,8,9,14,17]. The input signal was a monopulse signal with the amplitude of 5V and the pulse width of 10  $\mu$ s. Eight single-fault modes were considered as shown in Table 1.



Figure 4. Sallen–Key band-pass filter.

Fault ID	Fault Mode	Nominal	Faulty Value and Variation Percentage
F0	normal	_	_
F1	C1↑	5 nF	5 nF (1 + 50%) 5 nF (1 + 100%)
F2	C1↓	5 nF	5 nF (1 - 80%) 5 nF (1 - 50%)
F3	C2↑	5 nF	5 nF (1 + 50%) 5 nF (1 + 100%)
F4	C2↓	5 nF	5 nF (1 - 80%) 5 nF (1 - 50%)
F5	R2↑	3 kΩ	$3 \text{ k}\Omega (1 + 50\%) 3 \text{ k}\Omega (1 + 100\%)$
F6	R2↓	3 kΩ	$3~\mathrm{k}\Omega~(1-80\%)~3~\mathrm{k}\Omega~(1-50\%)$
F7	R3↑	2 kΩ	$2 \text{ k}\Omega (1 + 50\%) 2 \text{ k}\Omega (1 + 100\%)$
F8	R3↓	2 kΩ	$2 \ \mathrm{k}\Omega \ (1-80\%) \ 2 \ \mathrm{k}\Omega \ (1-50\%)$

Table 1. Single fault in Sallen–Key band-pass filter.

As seen from the parameter sweep curve in Figure 5, the response curve of the component parameter was different in the parametric fault range. From the sensitivity analysis, the higher the sensitivity of the component is, the greater the change of the output will be. It can be seen from Figure 5a that the changes of C1 parameter had little effect on the output; however, the parameters in Figure 5b, c had a great influence on the output. Therefore, it was necessary to randomly select the parameters in the parametric fault range. From the time domain response curve of output, it can be seen that some response characteristic curves were very similar; thus, the degree of distinction was low. The method of lifting wavelet transform was used to extract the fault feature. By selecting three cases with similar time domain response curves, the feature extraction of three-layer Harr lifting wavelet was carried out. As seen in Figure 6, these three kinds of time domain original signals were very similar; thus, it was very difficult to classify them by using the time domain feature extraction method. However, through the three-layer lifting wavelet transform, we can see that the approximate and detail coefficients of these three layers were surely different. Therefore, three layers of detail coefficients were selected for feature extraction.

In the parametric range of Table 1 shown, eight types of single faults and 100 component parameters were randomly selected. The transient response curve in the time domain had 2000 dimensions, meaning that the data amount was  $9 \times 100 \times 2000$ . After lifting wavelet transform, three-layer detail coefficients were selected as the feature, which had 250 dimensions. Experts randomly labeled 40% of the faulty data, selecting k-nearest neighbors of unlabeled data. In this experiment, LFDA was used to reduce the dimensions to eight, where the data amount also reduced to  $9 \times 100 \times 8$ . Then, the data were put into the semi-supervised random forest for classification, where the number of attributes of the dataset was classified as eight. By setting the decision tree number of the random forest classification models on the labeled sample set  $H_1(x)$  and  $H_2(x)$  were established, which were used to predict the same unlabeled sample. The fault diagnosis rate and its comparison with existing methods are shown in Table 2.

			Method 1 [9]		Method 2 [3]		Method 3 [17]		Proposed Method	
Fault ID Fa	rault Type	Nominal	Fault Value	Accuracy	Fault Value	Accuracy	Fault Value	Accuracy	Fault Value	Accuracy
F0	normal	_	_	97.2%	_	99%	_	100%	_	100%
F1	C1↑	5 nF	7.5 nF	99%	10 nF	100%	7.5 nF	95%	7.5 nF 10 nF	100%
F2	C1↓	5 nF	2.5 nF	100%	2.5 nF	100%	2.5 nF	100%	1 nF 2.5 nF	100%
F3	C2↑	5 nF	7.5 nF	96%	10 nF	100%	7.5 nF	90%	7.5 nF 10 nF	100%
F4	C2↓	5 nF	2.5 nF	97%	2.5 nF	100%	2.5 nF	100%	1 nF 2.5 nF	100%
F5	R2↑	3 kΩ	$4.5 \text{ k}\Omega$	98%	6 kΩ	99.3%	$4.5 \text{ k}\Omega$	100%	$4.5 \text{ k}\Omega 6 \text{ k}\Omega$	98%
F6	R2↓	3 kΩ	$1.5 \text{ k}\Omega$	100%	$1.5 \text{ k}\Omega$	99.3%	$1.5 \text{ k}\Omega$	100%	0.6 kΩ 1.5 kΩ	95%
F7	R3↑	$2 \text{ k}\Omega$	3 kΩ	100%	$4 \text{ k}\Omega$	100%	3 kΩ	95%	$3 \text{ k}\Omega 4 \text{ k}\Omega$	100%
F8	R3↓	2 kΩ	1 kΩ	98.6%	1 kΩ	100%	1 kΩ	100%	0.4 kΩ 1 kΩ	100%

Table 2. The single-fault diagnosis results of Sallen–Key band-pass filter.







**Figure 5.** The representative response curves of parametric fault in different fault modes;(**a**) F1,three representative response curve of C1 within the range of 5 nF (1 + 50%) 5 nF (1 + 100%); (**b**) F6,three representative response curve of R2 within the range of 3 k $\Omega$  (1 – 80%) 3 k $\Omega$  (1 – 50%); (**c**) F8,three representative response curve of R3 within the range of 3 k $\Omega$  (1 – 80%) 3 k $\Omega$  (1 – 50%).

According to the engineering statistics, eight types of double faults of electronic components were considered as shown in Table 3. In the range of the two fault elements, 100 groups of fault components were randomly generated, and each type of fault value was further analyzed using the Monte-Carlo method, where the instance value was 5% of resistance and 10% of capacitance, and the distribution was Gaussian. After extracting the time domain response signals of the 100  $\times$  100 set, the transient response curve is depicted in Figure 7. The fault diagnosis rate is shown in Table 4, where the average was 98.6%.





(c)

**Figure 6.** Three types of fault signals with lower fault differentiation and three-layer Haar lifting wavelet decomposition; (**a**) lifting wavelet feature extraction of F0, (**b**) lifting wavelet feature extraction of F4, and (**c**) lifting wavelet feature extraction of F6.

Fault ID	Fault Mode	Nominal	Faulty Value and Variation Percentage
F0	_	_	
F1	C1↑C2↑	5 nF 5 nF	5 nF (1 + 50%) 5 nF (1 + 100%)
			5 nF (1 + 50%) 5 nF (1 + 100%)
F2	C1↓C2↓	5 nF 5 nF	5 nF (1 – 80%) 5 nF (1 – 50%)
			5 nF (1 – 80%) 5 nF (1 – 50%)
F3	R2↑R3↑	$3 \text{ k}\Omega 2 \text{ k}\Omega$	$3 \text{ k}\Omega (1 + 50\%) 3 \text{ k}\Omega (1 + 100\%)$
			$2 \text{ k}\Omega (1 + 50\%) 2 \text{ k}\Omega (1 + 100\%)$
F4	R2↓R3↓	$3 \text{ k}\Omega 2 \text{ k}\Omega$	$3 \mathrm{k}\Omega (1-80\%) 3 \mathrm{k}\Omega (1-50\%)$
			$2 \text{ k}\Omega (1 - 80\%) 2 \text{ k}\Omega (1 - 50\%)$
F5	R2↑C1↑	3 kΩ 5 nF	$3 \text{ k}\Omega (1 + 50\%) 3 \text{ k}\Omega (1 + 100\%)$
-			5  nF (1 + 50%) 5  nF (1 + 100%)
F6	R2↑C2↓	$3 \text{ k}\Omega 5 \text{ nF}$	$3 \text{ k}\Omega (1 + 50\%) 3 \text{ k}\Omega (1 + 100\%)$
177			5  nF (1 - 80%) 5  nF (1 - 50%)
F7	R3↓C1↑	$2 \text{ k}\Omega 5 \text{ nF}$	$2 \text{ k}\Omega (1 - 80\%) 2 \text{ k}\Omega (1 - 50\%)$
EQ	$\mathbf{D}_{2}   \mathbf{C}_{2}  $	210 Emf	5  nF (1 + 50%) 5  nF (1 + 100%)
F8	K3↓C2↓	2 Kt 2 5hf	2  KL I (1 - 80%) 2  KL I (1 - 50%)
			5  nF (1 - 80%) 5  nF (1 - 50%)

Table 3. Double faults of Sallen–Key band-pass filter.

Table 4. The double fault diagnosis result of Sallen-Key band-pass filter.

Fault ID	F0	F1	F2	F3	F4	F5	F6	F7	F8
Accuracy	100%	100%	100%	100%	96%	100%	100%	98%	94%



Figure 7. Typical transient response curves of the double faults.

### 5.2. Three-Opamp Active Band-Stop Filter Circuit

The three operational amplifiers active band-stop filter circuit was the same as References [18,42], and was composed of 12 resistors, four capacitors, and three operational amplifiers. Its nominal value is shown in Figure 8, with tolerance ranges of 5% and 10% for resistors and capacitors, respectively. The input was a monopulse signal with a 5-V peak and a 10- $\mu$ s pulse width. In Reference [18], only the single faults were diagnosed. Thus, the single, double, and mixed fault models were taken from Reference [42], and eight common single failures and three combinations of them were selected, as shown in Table 5.

Fault ID	Fault Mode	Nominal	Faulty Value and Variation Percentage
F0	normal	_	_
F1	C4open	10 nF	100 MΩ
F2	R1↑	15 kΩ	$15 \text{ k}\Omega (1 + 20\%) 15 \text{ k}\Omega (1 + 50\%)$
F3	R2↑	15 kΩ	$15 \text{ k}\Omega (1 + 20\%) 15 \text{ k}\Omega (1 + 50\%)$
F4	C2↓	10 nF	10  nF (1 - 50%) 10  nF (1 - 20%)
F5	C3↑	10 nF	10 nF (1 + 50%) 10 nF (1 + 100%)
F6	R8↓	5.65 kΩ	$5.65~{ m k\Omega}~(1-80\%)~5.65~{ m k\Omega}~(1-50\%)$
F7	R9↑	10 kΩ	$10 \text{ k}\Omega (1 + 50\%) 10 \text{ k}\Omega (1 + 100\%)$
F8	R10↓	10 kΩ	$10~{ m k\Omega}~(1-80\%)~10~{ m k\Omega}~(1-50\%)$
F9	R11↑	10 kΩ	$10 \text{ k}\Omega (1 + 50\%) 10 \text{ k}\Omega (1 + 100\%)$
	R5↓	31 kΩ	$31~{ m k\Omega}~(1-50\%)~31~{ m k\Omega}~(1-20\%)$
F10	and R6↑	31 kΩ	31 k $\Omega$ (1 + 20%) 31 k $\Omega$ (1 + 50%)
	and C2↓	10 nF	10  nF (1 - 50%) 10  nF (1 - 20%)
F11	R8↓	5.65 kΩ	$5.65~{ m k\Omega}~(1-50\%)~5.65~{ m k\Omega}~(1-20\%)$
	and R9↑	10 kΩ	$10 \text{ k}\Omega (1 + 20\%) 10 \text{ k}\Omega (1 + 50\%)$
	and C3↑	10 nF	10 nF (1 + 20%) 10 nF (1 + 50%)
F12	R10↓	10 kΩ	$10~{ m k\Omega}~(1-50\%)~10~{ m k\Omega}~(1-20\%)$
	and R11 $\uparrow$	10 kΩ	$10 \text{ k}\Omega (1 + 20\%) 10 \text{ k}\Omega (1 + 50\%)$

Table 5. The fault modes of three-opamp active band-stop filter circuit.



Figure 8. Three-opamp active band-stop filter circuit.

For a certain fault range, 100 fault values were randomly selected, components of which were analyzed using the Monte-Carlo method to generate 100 combinations; the instance value was 5% of other resistances and 10% of other capacitances, and the distribution was Gaussian. By following this,  $100 \times 100$  sets of transient response signals were extracted in the time domain, where the transient response curve had 2000 dimensions, meaning that the data amount was  $13 \times 100 \times 100 \times 2000$ . Through the three-layer lifting wavelet transform, three layers of detail coefficients were selected for feature extraction, each of which had 250 dimensions. Thus, the amount of data could be reduced to  $13 \times 100 \times 250$ . Experts randomly labeled 30% of the faulty data, selecting k-nearest neighbors of the unlabeled data. LFDA was used to reduce the dimensions to eight, where the data amount also reduced to  $13 \times 100 \times 100 \times 8$ . Then, the data were put into the semi-supervised random forest for classification, where the number of attributes of the dataset was classified as 13.By setting the decision tree number of the random forest and the feature attribute subset as 4, two semi-supervised random forest classification models on the labeled sample sets  $H_1(x)$  and  $H_2(x)$  were established, which were used to predict the same unlabeled sample. As illustrated in Table 6, the average fault diagnosis rate of the proposed method was 98.2%, which is higher than that of 93.08% achieved by Reference [42].

Fault ID	Fault Type	Nominal	Method1 [42] Fault Value	Proposed Method Fault Value
FO	normal	_	_	_
F1	C4open	10 nF	C4open	100ΜΩ
F2	R1↑	15 kΩ	$15 \text{ k}\Omega (1 + 20\%)$	$15 \text{ k}\Omega (1 + 20\%) 15 \text{ k}\Omega (1 + 50\%)$
F3	R2↑	15 kΩ	$15 \text{ k}\Omega (1 + 20\%)$	$15 \text{ k}\Omega (1 + 20\%) 15 \text{ k}\Omega (1 + 50\%)$
F4	C2↓	10 nF	10  nF (1 - 20%)	10  nF (1 - 50%) 10  nF (1 - 20%)
F5	C3↑	10 nF	10 nF (1 + 50%)	10 nF (1 + 50%) 10 nF (1 + 100%)
F6	R8↓	5.65 kΩ	5.65 kΩ (1-50%)	$5.65 \text{ k}\Omega (1 - 80\%) 5.65 \text{ k}\Omega (1 - 50\%)$
F7	R9↑	10 kΩ	$10 \text{ k}\Omega (1 + 50\%)$	$10 \text{ k}\Omega (1 + 50\%) 10 \text{ k}\Omega (1 + 100\%)$
F8	R10↓	10 kΩ	10 kΩ (1-50%)	$10 \text{ k}\Omega (1 - 80\%) 10 \text{ k}\Omega (1 - 50\%)$
F9	R11↑	10 kΩ	$10 \text{ k}\Omega (1 + 50\%)$	$10 \text{ k}\Omega (1 + 50\%) 10 \text{ k}\Omega (1 + 100\%)$
	R5↓	31 kΩ	$31 \text{ k}\Omega (1 - 20\%)$	$31 \text{ k}\Omega (1 - 50\%) 31 \text{ k}\Omega (1 - 20\%)$
F10	and R6↑	31 kΩ	$31 \text{ k}\Omega (1 + 20\%)$	$31 \text{ k}\Omega (1 + 20\%) 31 \text{ k}\Omega (1 + 50\%)$
	and C2 $\downarrow$	10 nF	10 nF (1 – 20%)	10  nF (1 - 50%) 10  nF (1 - 20%)
	R8↓	5.65 kΩ	$5.65 \text{ k}\Omega (1 - 80\%)$	$5.65 \text{ k}\Omega (1 - 50\%) 5.65 \text{ k}\Omega (1 - 20\%)$
F11	and R9↑	10 kΩ	$10 \text{ k}\Omega (1 + 20\%)$	$10 \text{ k}\Omega (1 + 20\%) 10 \text{ k}\Omega (1 + 50\%)$
	and C3↑	10 nF	10 nF (1 + 20%)	10 nF (1 + 20%) 10 nF (1 + 50%)
E10	R10↓	10 kΩ	$10 \text{ k}\Omega (1 - 20\%)$	$10 \text{ k}\Omega (1 - 50\%) 10 \text{ k}\Omega (1 - 20\%)$
F12	and R11↑	10 kΩ	$10 \text{ k}\Omega (1 + 20\%)$	$10 \text{ k}\Omega (1 + 20\%) 10 \text{ k}\Omega (1 + 50\%)$
Average fault diagnosis			93.08%	98.2%

Table 6. The fault diagnosis results of three-opamp active band-stop filter circuit.

# 6. Conclusions

In this paper, a semi-supervised random forest algorithm for parametric fault diagnosis in analog circuits was proposed. The difficulty in diagnosing analog circuit parametric fault is the successive changes of the parameter values. The existing fault diagnosis models trained by fixing fault component values cannot adapt to the engineering applications. The change in fault parameters produces a

large number of fault samples. However, the labeled fault samples are also limited. Therefore, a semi-supervised learning algorithm was used to aid unlabeled samples through the labeled ones. In order to improve the accuracy of the semi-supervised classification algorithm, LDFA was utilized after feature extraction with lifting wavelet for feature dimensionality reduction, in consideration of labeled and unlabeled samples. Then, two circuits were used to validate the proposed method, which diagnosed single, multiple, and mixed faults, under the premise of improving generalization ability, where by the fault diagnosis rate is slightly higher than existing methods. Future work will cover implementation of the complex analog circuits and development of the test assemblies.

**Author Contributions:** L.W. and D.Z. conceived and designed this work; H.Z. and W.Z. collected and analyzed the data; L.W. drafted the manuscript; H.T. revised the manuscript. All authors read and approved the final manuscript.

**Funding:** This research was supported by the National Natural Science Fund (31501213), the Science and Technology Key project of Henan Province (172102310244, 172102310696) and (182102110250, 182102110356), and the China Postdoctoral Science Foundation (2017M612399).

Conflicts of Interest: The authors declare no conflict of interest.

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