



Response Surface Analysis of Fenobucarb Removal by Electrochemically Generated Chlorine

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Abstract: The aim of the present study was to investigate the electrochemical formation of active chlorine and its subsequent use for the degradation of the pesticide fenobucarb. Initially, the process of electrochemical active chlorine production was investigated using an electrochemical flow-cell with a Ti/RuO₂ plate electrode. The contribution of four main factors (chloride concentration, current density, the retention time of chloride in the cell (flow rate), and initial pH of inlet solution) to form active chlorine was determined by a central composite design (CCD). The influence of the four variables was statistically significant, and the contributions of flow rate, chloride concentration, pH, and current density were found to be 37.2%, 33.59%, 18.28%, and 10.93%, respectively. A mathematical model was established to predict and optimize the operating conditions for fenobucarb removal in the NaCl electrolysis process. The main transformation products (seven compound structures) were detected by liquid chromatography coupled with high-resolution mass spectrometry (LC–HRMS). The results of the model and transformation products indicated that fenobucarb was degraded due to direct oxidation on the electrode surface, and indirectly by active chlorine and other radicals present during the NaCl electrolysis process.

Keywords: electrochemical; active chlorine; response surface methodology; fenobucarb; transformation products

1. Introduction

In recent decades, electrochemical-based systems for water treatment have received considerable attention [1,2]. Electrochemical technologies provide several advantages for the prevention and remediation of pollution problems because the electron is a clean reagent. Other advantages include high energy efficiency, amenability to automation, easy handling (because of the simple equipment required), safety (because they operate under mild conditions (room temperature and pressure)), and versatility (because they can be applied to effluents with chemical oxygen demands (COD) in the range of 0.1 to 100 g/L) [1,3]. The electrochemical method can treat organic compounds non-selectively by both direct and indirect mechanisms based on the activity of free radicals and strong oxidants formed in the electrolysis process. Interestingly, a number of studies have shown that the electrochemical generation of chlorine, and the subsequent formation of active chlorine (AC), are interesting alternatives for in situ degradation of pollutants [4–6]. AC is produced via the anodic formation of chlorine (Cl₂) from the chloride ion (Cl⁻) (Equation (1)).

$$2\mathrm{Cl}^- \to \mathrm{Cl}_{2(\mathrm{aq})} + 2\mathrm{e}^- \tag{1}$$



Hypochlorous acid (HOCl) or hypochlorite (ClO⁻) is formed from the dissolution of Cl_2 in H_2O . Hypochlorous acid is then in equilibrium with the hypochlorite ion at pKa = 7.55 (Equations (2) and (3))

$$Cl_{2(aq)} + H_2O(I) \leftrightarrow HClO_{(aq)} + Cl^-_{(aq)} + H^+_{(aq)}$$
(2)

$$HClO_{(aq)} \leftrightarrow ClO^{-}_{(aq)} + H^{+}_{(aq)}$$
(3)

The pollutants are degraded by direct interaction with the HClO, ClO⁻ species, other reactive species of oxygen or weaker oxidants generated from anodic oxidation of water. Pollutants can also be destroyed competitively by direct anodic oxidation.

In the electrochemical method, the production of strong oxidants depends on several main factors, such as electrode materials, electrolyte composition, current, pH, and temperature. One of the most important factors is the electrode material [7–9]. Currently, the types of electrodes used in the electrolytic process are divided into two types: The active electrode and the inactive electrode. PbO₂, SnO₂, and boron-doped diamond electrodes (BDD) [10], for example, are able to exchange electrons without chemically interacting with the oxidants generated. In contrast, active electrodes such as Pt-, IrO₂-, and RuO₂- are dimensionally stable anodes (DSAs) [10,11] which, in addition to performing the electron exchange process, have chemical interactions with oxidants. Because of the potential electrochemical activity of electrodes, it is necessary to select a suitable electrode material in each specific case [12]. In this study, AC was used as an oxidizing agent to treat organic compounds, so active electrodes such as Ti–RuO₂ and Ti–IrO₂ will be more effective [8,13].

Conversely, the formation of some by-products, such as ClO_3^- and ClO_4^- , should not be considered greatly during electrolysis of chloride [3], as these products can seriously affect human health [14–17]. Some previous publications show that the level of formation of ClO_3^- and ClO_4^- when using Ti–IrO₂ is higher than Ti–RuO₂ in the NaCl electrolysis process [12,18]. Thus, Ti–RuO₂ electrodes were selected for use in this study.

The optimization of a process is the objective of many studies. However, most processes have variables that influence each other, which is a difficultly when performing experiments. In such cases, the experimental design tool is extremely useful, as it helps to extract as much useful information as possible, with fewer experiments. Even though there are obvious advantages to the application of experimental design in the approach to electrochemical removal of pollutants, very few studies use the technique.

In this research, we aimed to: (i) Screen and investigate the use of response surface methodology (RSM) in order to evaluate the effects of operational parameters on AC formation in electrolysis; (ii) apply the RSM to evaluate the interactions of four independent variables (i.e., Cl⁻, fenobucarb concentration, current density and flow rate (retention time of chloride in cell)), and the optimal conditions for the fenobucarb degradation process; and (iii) postulate the probable degradation pathways of fenobucarb under NaCl electrolysis by the liquid chromatography-tandem mass spectrometry (LC–MS/MS) methodology.

2. Materials and Methods

2.1. Materials

Sodium chloride (NaCl), sodium chlorite (NaClO₂), sodium chlorate (NaClO₃), sodium perchlorate (NaClO₄), sodium nitrate (NaNO₃), sodium sulfate (Na₂SO₄), sodium bicarbonate (NaHCO₃), sodium carbonate (Na₂CO₃), potassium permanganate (KMnO₄), sulfuric acid (H₂SO₄), phenol (C₆H₅OH), 2-(phenylethylhydrazono) propionic acid (PEHP, C₁₁H₁₄N₂O₂), sodium acetate (C₂H₃NaO₂), DPD (N, N-diethyl-P-phenylenediamine, C₁₀H₁₀N₂), and fenobucarb (C₁₂H₁₇NO₂) were purchased from Sigma-Aldrich (St. Louis, Missouri, MO, USA). Phosphoric acid, methanol, and acetonitrile of high-performance liquid chromatography (HPLC) grade were obtained from Fisher Scientific (Waltham, MA, USA). Deionized water with resistance >18.2 MΩ was used for preparing samples and chemicals.

2.2. Electrochemical Equipment and Procedure

The electrochemical system is shown in Figure 1 and Figure S1. The undivided reactor cell and electrodes were produced by Adept Water Technology (Skovlunde, Denmark). The volume of the tank was 278 cm³, with the parameters as follows: Height 16.1 cm, width 1.5 cm, and length 11.5 cm. The current was supplied by the Adjustable Laboratory Power Velleman PS3020 (Belgian). Samples were pumped into the electrolysis cell by the Master Flex pump (USA). The Ti–RuO₂ electrode was provided by Adept Company (Skovlunde, Denmark), and had an area of 54.94 cm². Morphological characterization of the Ti–RuO₂ electrode was carried out by scanning electron microscopy (SEM), as shown in Figure S2. The SEM images indicate quite a compact surface morphology composed of fine grains of cubic shape. The energy-dispersive X-ray (EDX) of the electrode is shown in Figure S3, Table S1. The EDX spectra shows an O peak at 0.477 KeV, Ru at 2.677 KeV, and Ti at 4.508 KeV, with the composition amount of 48.37 w%, 12.57 w%, and 31.79 w%, respectively.



Figure 1. The electrochemical system: 1- Electrolysis cell, 2- Electrode, 3- Adjustable DC power supply, 4- Peristaltic pump, 5- Inlet reservoir, and 6- Outlet reservoir.

2.3. Analysis of the Sample Solutions

The concentration of active chlorine was measured using the DPD (N, N-diethyl-p-phenylenediamine, $C_{10}H_{10}N_2$) method with a U-2900 Ultraviolet–visible (UV/VIS) spectrophotometer 200V (Hitachi, Japan) at wavelength 515 nm according to ISO 7393-2:2017. ClO_3^- , ClO_4^- and Cl^- were analyzed using ion chromatography (Metrohm) with a Metrosep A Supp 5 column, 100 × 4 mm, 61,006.510 and IC 819 detector. The injection volume was 20 µL and the eluent was Na₂CO₃ 3.2 mM and NaHCO₃ 1.0 mM, while the flow rate was 0.7 mL min⁻¹ [19]. H₂SO₄ 2M was used as a suppressor solution. Samples were filtered by a 0.45 µm membrane before the ions were measured by ion chromatography.

Fenobucarb was detected at a wavelength of 215 nm by the HPLC–UV Thermo Scientific series 3300 HPLC system (Thermo Scientific Technologies, CA, USA), which was equipped with a G1311A Quart pump, a G1313A autosampler, a G1322A degasser, and a G1316A column oven. Chromatographic separation was performed using a Supelco C18 reverse-phase analytical column (2.1×250 mm; 5 µm particle size; Supelco, Milford, CT, USA) maintained at 30 °C. A binary mobile phase system, consisting of (A) methanol and (B) deionized water (70/30, v/v) was employed in the iso-cratic pump mode, with an injection volume of 20 µL.

The intermediates were identified by the liquid chromatography coupled with high-resolution mass spectrometry (LC–HRMS) Q-Exactive Focus system (Thermo). The MS/MS parameters were optimized as follows: Sheath gas flow rate: 35; aux gas flow rate: 15; sweep gas flow rate: 1; spray voltage (kV): 3.4; capillary temperature: 320 °C; S-lens radio frequency (RF) level: 50; aux gas heater temperature: 350 °C; and CE: 18. The mobile phase used included solvent (A) H₂O 0.1% formic acid and solvent (B) CH₃CN, with the gradient being 0 min: 5%B; 0–27 min: 5–95%B; 27–28 min: 95%B; 28–28.5 min: 5%B; and 28.5–30 min: 5%B. The signals were normally recorded in two modes, such as positive and negative, in 30 min.

2.4. Response Surface Methodology (RSM)

RSM is a useful tool for evaluating the influence of factors on the objective function [20]. A central composite design (CCD), a type of symmetrical second-order experimental design, was applied in this study. This design consists of the following parts (for four variables): A full factorial or fractional factorial design (number of experiment 16); an additional design, often a star design in which the experimental points are at a distance from the center (number of experiment 8); and a central point (number of experiment 7) [21]. MODDE 12.1 trial software was used to support the experimental design, statistical analyses, and optimization process.

Technically, the electrolytic efficiency of chloride depends on its retention time in the electrolytic device, and current density on the electrode. In this study, the retention time of chloride in the cell and the current density were converted into flow rate and current values, respectively, as shown in Table 1, for the purpose of changing parameters and designing the experiments easily.

Flow Rate (L/min)	Retention Time (s)	Current (A)	Current Density (mA cm ⁻²)
0.1	167	0.2	3.64
0.2	83	0.5	9.11
0.3	56	1.0	18.22
0.4	42	1.5	27.33
0.5	33	2.0	36.44
0.6	28	2.5	45.55
0.8	21	3.0	54.66
1.0	17	3.5	63.77

Table 1. Value conversion.

Firstly, the RSM was used to evaluate the effect of four factors: Chloride concentration (X_1) , flow rate (X_2) , current density (X_3) , and initial pH (X_4) on the form of active chlorine (Y_1) . The independent variables were investigated at five levels, and the real value was coded, as shown in Table 2.

Table 2. Parameter and level independent variables for active chlorine (AC) formation.

Symbol	X7	Coded Variable and Independent Variables					
	Variable	$-\alpha$	-1	0	+1	$+\alpha$	
X1	Chloride concentration (mg/L)	10	30	50	70	90	
X2	Flow rate (L/min)	0.1	0.2	0.3	0.4	0.5	
X3	Current density (mA cm^{-2})	9.11	18.22	27.33	36.44	45.55	
X4	pĤ	5	6	7	8	9	

Secondly, an electrochemical technique was investigated for fenobucarb degradation. The CCD was projected in order to fine-tune the efficiency of fenobucarb removal. Based on the screening experiments, four main factors affecting fenobucarb removal efficiency were: Chloride concentration (X'_1) , current density (X'_2) , flow rate (X'_3) and initial fenobucarb (X'_4) . For optimum fenobucarb removal efficiency (Y_2) , the RSM was used with the experimental design of the CCD, which was four independent variables at five levels, as indicated in Table 3.

Symbol	X7	Coded Variable and Independent Variables					
Symbol	variable	$-\alpha$	-1	0	+1	+α	
X′1	Chloride concentration (mg/L)	5	20	35	50	65	
X′2	Current density (mA cm ⁻²)	27.33	33.64	45.55	54.66	63.77	
X′3	Flow rate (L/min)	0.1	0.2	0.3	0.4	0.5	
X′4	Fenobucarb concentration (mg/L)	0.5	1.0	1.5	2.0	2.5	

Table 3. Independent variables for fenobucarb removal efficiency.

3. Results and Discussion

3.1. The Formation of AC and the Mass Balance during the NaCl Electrolysis Process

We know that chloride is transformed into active chlorine, chlorate, and perchlorate by an electrochemical and chemical reaction during the chloride electrolysis process. The mass balance process was studied to assess the loss of chloride due to the formation of Cl₂ gas during electrolysis. As a result, the chloride concentration in the input and output solutions were determined. In addition, chlorate and perchlorate were measured in the output solution (converted into chloride content). The total chloride content before and after electrolysis was compared to assess the loss. The results showed that the total amount of chloride, active chlorine, and chlorate in the outlet solution (0.176 mM) was close to the chloride inlet solution (0.178 mM). However, some Cl₂ gas escaped in the NaCl electrolysis process.

3.2. Effect of Initial Chloride Concentration, pH, Flow Rate, and Current Density

The formation mechanisms of active chlorine, chloride, chlorate, and perchlorate resulting from the electrochemical and chemical reactions in the electrolysis system are shown by Equations (1)–(17) (Table S2). The results of the experiments show that active chlorine formation depends on flow rate, current density, pH solution, and initial chloride concentration. From Figure 2a, the amount of chlorine formed clearly drops from 2.73 to 0.07 mg/L when the flow rate rises from 0.1 L/min to 1.0 L/min. An increase in flow rate leads to a decrease in the retention time of chloride in the electrolytic system (Table 1), and therefore the oxidation efficiency of the chloride at the anode decreases.

Figure 2b indicates that chloride concentration and current density influence active chlorine formation. At specific current density values, an increase in the concentration of the chloride inlet solution from 10 to 100 mg/L is associated with an increase in the amount of active chlorine (at current density 36.44 mA cm⁻², the amount of active chlorine formed increases from 6.41 to 17.64 mg/L).

Thus, the influence of current density on the ability of chlorine formation is very clear. At chloride 10mg/L inlet solution, when the current density increases from 3.64 to 36.44 mA cm⁻², the amount of active chlorine rises from 0.33 to 6.42 mg/L. The same variability was observed for other inlet solutions with varying chloride content.

This result may be explained by a change in the amount of electricity q (current density) and the conductivity of the solution (chloride concentration), as described in Fick's law, Faraday's law, and the Nernst equation [22].



Figure 2. (a) The formation of active chlorine as a function of flow rate. (b) The formation of active chlorine as a function of electrode current at four different initial chloride concentrations.

The results of the investigation on the effect of pH on the ability to form active chloride are shown in Figure 3. Clearly, increasing the initial pH from 6 to 8 by addition of PEHP and HCO_3^- led to a decrease in the ability to form active chloride, particularly for pH = 7–8. Presumably, there was a decrease in active chlorine when the pH was increased because of the formation of ClO_2^- and ClO_3^- [23,24]. This is indicated in Equations (5), (6), (8) and (17) (Table S2). In addition, when the pH

was reduced from 7 to 6, active chlorine production increased slowly, as expected from the equilibrium described in Equations (18) and (19) (Table S2), with a shift in direction towards the left. This is observed as a reduction in the amount of active chlorine generated from chlorine during electrolysis.



Figure 3. Effect of pH on the formation of active chlorine. The pH of the inlet solution is adjusted by addition of (**a**) 2-(phenylethylhydrazono) propionic acid (PEHP), and (**b**) HCO₃⁻.

3.3. Main Influence on the Formation of Active Chlorine during the Chloride Electrolysis Process

Active chlorine content is shown in Table S3, along with the different parameters of the four independent variables. The results obtained were used for statistical analysis and a determined regression equation using MODDE 12.1 trial software. The regression coefficient corresponding to the coding variable of the polynomial quadratic equation is shown in Table S4, and the P-value was used to evaluate the significance of the regression coefficients. Table S5 shows that the coefficient represented a linear interaction between the four independent variables, with the second order interaction between the two of the variables X_1 , X_2 and X_1 , X_4 being statistically significant (P-value < 0.05 at level confident 95%) on the formation active chlorine [25]. Noticeably, the significance of the linear regression coefficients was greater than interaction of the regression coefficients.

The regression equation obtained after removal of the insignificant coefficients (P-value > 0.05), and adjusts the values of the significant coefficients.

$$Y_{1} = 6.713 + 3.717 \times {}_{1} - 3.079 \times {}_{2} + 1.882 \times {}_{3} - 2.190 \times {}_{4} + 0.591 \times {}_{1}^{2} + 0.961 \times {}_{2}^{2} - 0.959 \times {}_{1 \times 4}$$
(4)

An analysis of variance (ANOVA) (Table S6) indicated that the significance of the model was expressed by the coefficient of determination (\mathbb{R}^2), coefficient of determination adjustment (\mathbb{R}^2 -adj), P-value (lack of fit), and Fisher test (F-test). The values \mathbb{R}^2 and \mathbb{R}^2_{adj} of the model were close to one, being 0.915 and 0.889, respectively, while the F calculated for the second order regression equation was 1.594 (<F (0.95, 17, 6) = 3874). This confirmed that the data of the experiment and the math model were good. The P-value of the lack of fit was 0.293 for Y_1 . An insignificant lack of fit (P > 0.05) was a desirable property because it would suggest that the model fit the data well. The three-dimensional response surface represents the interaction of the two factors and the factor contribution leading to the formation of active chlorine, as shown in Figure S4, Figure 4.



Figure 4. The percent factor contributing to the formation of active chlorine.

In summary, the results showed that chloride concentration and current density were proportional to AC formation, whereas the pH value of the inlet solution and the flow rate were inversely proportional to it. The influence of factors has been explained in Section 3.2. Furthermore, the results of the analysis by statistical algorithms showed that the percentage of contribution to chlorine content was 37.20%, 33.59%, 18.28%, and 10.93% for flow rate, chloride, pH, and current density, respectively. These values indicate that flow rate and chloride concentration are the two main factors affecting the ability of the active chlorine formation.

3.4. Application to Removal of Fenobucarb from Surface Water

Fenobucarb removal efficiency, which depended on different parameters of the four independent variants, is shown in Table S7. This was used for statistical analysis and regression equations. The regression coefficients (coding variable) of the polynomial quadratic equation are shown in Table 4. The P-value was used to evaluate the significance of the regression coefficients.

Y2	Coeff. SC	Std. Err.	Р	Conf. int (±)	
b′0	45.4714	1.9002	5.92352×10^{-14}	4.0282	
b'1	4.6788	1.0262	0.000321708	2.1755	
b′2	2.2779	1.0262	0.0412374	2.1755	
b′3	-9.0738	1.0262	1.47924×10^{-7}	2.1755	
b'4	-2.4796	1.0262	0.0279997	2.1755	
b′ ₁₁	-5.6294	0.9401	1.89544×10^{-5}	1.9930	
b′ ₂₂	-2.2832	0.9401	0.027321	1.9930	
b′ ₃₃	-4.3269	0.9401	0.000294319	1.9930	
b′ ₄₄	-0.7832	0.9401	0.41709	1.9930	
b' ₁₂	-0.1544	1.2569	0.903778	2.6644	
b' ₁₃	-0.4981	1.2569	0.697102	2.6644	
b' ₁₄	0.0494	1.2569	0.96915	2.6644	
b′ ₂₃	-1.5206	1.2569	0.243906	2.6644	
b' ₂₄	-0.8681	1.2569	0.499648	2.6644	
b' ₃₄	1.5006	1.2569	0.249901	2.6644	
N = 31	$Q^2 = 0.570$		Cond. no. = 4.686		
DF = 16	$R^2 = 0.913$		RSD = 5.027		
$R^2_{adj} = 0.836$					

Table 4. The regression coefficient for Y₂.

Notes: DF = degree of freedom; RSD = relative standard deviation; Std. Err. = standard error; Conf. int (\pm) = confidence interval; P = probability; Cond.no. = condition no. experiments.

The results indicated that the four independent variables (chloride concentration, current intensity, flow rate, and fenobucarb concentration) had an effect on the removal efficiency of fenobucarb (P-value < 0.05). In addition, the second order interaction of chloride concentration, current density, and flow rate were found to be statistically significant (P-value < 0.05). Insignificant coefficients (P-value > 0.05) were removed to obtain a regression equation with the values of the significant coefficients only (Table S8).

$$Y_{2} = 44.672 + 4.679X'_{1} + 2.278X'_{2} - 9.074X'_{3} - 2.480X'_{4} - 5.546X'_{1}{}^{2} - 2.200X'_{2}{}^{2} - 4.244X'_{3}{}^{2}$$
(5)

Analysis of variance was used to evaluate the predicted regression equation in the experiment. According to Table 5, the coefficient of determination (R^2) and the adjusted coefficient of determination (R^2 adj) for Y₂ is 0.89 and 0.86, respectively. From these, the predictive power of the model may be considered relatively good (R^2 , R^2 adj > 0.80). Nevertheless, the R^2 and R^2 adj values do not fully reflect the suitability of the model. Consequently, the lack of fit assessment and the use of the Fisher standard model were essential.

A lack of fit test evaluates the significance of the empirical data and the model's predictive ability. If statistical testing was significant (P-value < 0.05), the model's prediction would not be appropriate. The P-value (lack of fit) obtained—and presented in Table 5—was 0.201 (>0.05), giving an indication of the fit between the predicted and experimental results. The calculated F value of the model was 1.99 (<F (0.95, 17, 6) = 3.94), which also suggested that the regression model was able to predict results consistent with the empirical values.

In terms of the fenobucarb removal efficiency (FRE), the combined effect of two factors are notable from the 3D response face shown in Figure 5a and Figure S5. The results show that the four factors of chloride concentration, flow rate, current density, and fenobucarb concentration influence FRE in the

water samples. In particular, two factors—flow rate and fenobucarb concentration—were found to be inversely proportional to the decomposition efficiency of fenobucarb. As the flow rate increases, it leads to a decrease in the retention time of components in the cell. In this case, the ability to remove fenobucarb decreases because fenobucarb gets oxidized directly on the surface electrode and indirectly by an AC decrease.

Y2	DF	SS	MS (variance)	F	р	SD
Total	31	43,453.9	1401.7			
Constant	1	38,824.6	38824.6			
Total corrected	30	4629.3	154.3			12.4222
Regression	7	4117.9	588.3	26.4564	0.000	24.2543
Residual	23	511.4	22.2			4.71546
Lack of Fit	17	434.5	25.6	1.99339	0.201	5.05551
Pure error	6	76.9	12.8			3.58071
	N = 31	$Q^2 = 0.726$		$Q^2 = 0.726$ Cond. no. = 3.783		
	DF = 23	$R^2 = 0.890$		RSD = 4	4.715	
$R^2 adj = 0.856$						

Table 5. The result ANOVA of model Y₂.

Notes: SS = sum of squares; MS = mean square; F = Fisher calculate; SD = standard deviation; Cond.no. = condition no. experiments.



Figure 5. (a) Three-dimensional response surface representing the influence (X1': chloride concentraion; X2': current density) and; (b) percent factor contribution to removal efficiency of fenobucarb.

Both the current density and concentration of Cl⁻, proportional to the fenobucarb removal efficiency, are related to active chlorine formation, which is perfectly consistent with the research results discussed in Sections 3.2 and 3.3.

The influence of each factor is shown in Figure 5b, with the greatest contribution coming from fenobucarb concentration, with the influence of flow rate and chloride concentration being almost equal. Notably, the study results in Section 3.3 suggested that chloride had a large contribution to active chlorine formation (33.59%) in the electrolysis process, while only a small contribution in the decomposition process (6.48%). Moreover, the contribution of current density to fenobucarb degradation is 3.9 times larger than its contribution to AC formation. The above items have shown that in addition to decomposition by oxidizing agents, fenobucarb is directly oxidized on the electrodes, which is of great importance. The observed results are completely consistent with previous studies [26–28].

MODDE 12.1 trial software was used to optimize the conditions of fenobucarb treatment using electrolysis chloride. The most efficient fenobucarb removal was found to be 57.44% using chloride concentration 40.05 mg/L; current density 54.65 mA cm⁻²; flow rate 0.177 L/min (retention time of chloride: 94 s); and fenobucarb 1.0 mg/L. Moreover, the attained optimal conditions were tested in another experiment to validate the responses. The result demonstrated that 55.14% of fenobucarb in the solution was removed within 10 min. This confirmed that the model is reliable and accurate because of an increase in the fenobucarb removal efficiency from 54.57% to 57.44% (at a confidence level of 95%). Thence, the modeling result can serve to estimate the removal efficiency of fenobucarb with a high level of accuracy.

3.5. By-Products of Fenobucarb's Degradation

Under experimental conditions, and according to the HPLC–UV data (Figure 6), the initial fenobucarb concentrations decreased over the electrolysis reaction time. This meant that the fenobucarb compound was decomposed and transformed into different compounds, including metabolites of fenobucarb [29]. However, the formed metabolites of fenobucarb were strongly dependent on the experimental conditions, such as Cl⁻ concentration, current intensity, and flow rate. The structure of the formed fenobucarb metabolites was accurately determined by ultra-high-performance liquid chromatography coupled with high-resolution mass spectrometry (UPLC–HRMS), which responds to mass errors of less than 5 mg/L. Moreover, in order to detect and identify the metabolites, the Compound Discoverer 2.1 (Thermo) program was used to detect the metabolite and recognize two identified fragments. The degradation pathways of fenobucarb under optimal experimental conditions may be summarized in Figure 7, including four possible pathways.

Generally, the structure of metabolites are unknown. Therefore, it is necessary to analyze the metabolite compounds in both positive and negative modes. At a neutral solution pH, two major identified metabolites were derived from the hydrolysis of fenobucarb. They were 2-(sec-butyl) phenol (2) (m/z = 151.11095; Figure S6) and methylcarbamic acid (3) (m/z = 76.03203; Figure S7). In addition, the compound (3) was decomposed to methylamine and carbon dioxide (Pathway 1, Figure 7). In aqueous solution, the carbamate compounds (i.e., fenobucarb) are often essential to the hydrolysis reaction and subsequent production of certain phenolic and carbamic compounds [30].

However, in the presence of free radicals (Cl[•] and [•]OH), compound (2) will consecutively react during hydroxylation. As a result, one new –OH group will appear in its benzene ring. Under the effect of Cl[•] and [•]OH, the bond between O and H (in the –OH group) is easily broken. Sequequenly, the electron transfer between O and the benzene ring results in (1) double bonds between O and the aromatic ring and (2) the formation of free radicals at the para position. The [•]OH radical in solution attacks the para position of the benzene ring to form a new –OH group (Pathway 2, Figure 7). This group is dehydrated to form the dione compound 2-(sec-butyl) cyclohexane-2,5-diene-1,4 –dione (5) m/z = 165.08373; Figure S8.

For Pathway 3, the formation of (4) compound 2-(prop-1-en-2-yl) phenyl methylcarbamate, (m/z = 192.09464; Figure S9) results in de-alkylation and dehydration reactions of fenobucarb.

The reactions may be described as follows: (1) Free Cl^{\bullet} radicals in the solution are attacked by the alkyl group of fenobucarb to form a free organic radical; (2) free ^{\bullet}OH radicals in the solution are attacked by the free-formed organic radicals to form an alcoholic compound; and (3) the alcoholic compound is dehydrated to form an alkene compound. Lastly, some unknown compounds of fenobucarb degradation include (6) (*m*/*z* = 102.97379) and a monochloride compound (7) (*m*/*z* = 82.95235). This is because of their small molecular weights and insufficient fragmentation data.



Figure 6. Fenobucarb decreases with time.



Figure 7. Possible pathways of fenobucarb degradation under electrolysis NaCl.

4. Conclusions

From this work, the following conclusions can be drawn:

- Factors influencing active chlorine formation have been shown, with four main factors: Chloride content, electric current, flow rate (retention time of Cl- ion), and initial pH.
- The contribution percentage of the four main factors were indicated by RSM, in which the factors were arranged in the direction of diminishing influence: Flow rate > chloride concentration > pH > current density.
- RSM was used to assess the interaction of four independent variables in the process of eliminating fenobucarb. The results showed that the ability to remove fenobucarb was greatest under the experimental conditions of chloride concentration 40.05 mg/L; current density 54.65 mA·cm⁻²; flow rate 0.177 L/min (retention time 94.4 s); and fenobucarb 1.0 mg/L.
- Seven metabolites were detected by LC–MS/MS in combination with Compound Discoverer 2.1. The decomposition of fenobucarb occurs via four pathways: Hydrolysis of fenobucarb, oxidation by Cl[●], [●]OH free radicals, and the direct oxidation of fenobucarb at the electrode surface.

Supplementary Materials: The following are available online at http://www.mdpi.com/2073-4441/11/5/899/s1, Figure S1. The electrochemical system of Adept Water Technology, Figure S2. SEM image of electrode, Figure S3. EDX spectra analyst of Ti-RuO₂ electrode, Figure S4. Three-dimensional response surface for active chloride formation, Figure S5. Three-dimensional response surface for fenobucarb removal efficiency, Figure S6. 2-(sec-butyl) phenol and fragmentation, Figure S7. Methylcarbamic and fragmentation, Figure S8. 2-(sec-butyl) cyclohexane-2,5-diene-1,4 –dione fragmentation, Figure S9. 2-(prop-1-en-2-yl) phenyl methylcarbamate fragmentation; Table S1. Components percentage of elements, Table S2. Reactions at electrode and solution, Table S3. Experiments matrix and results for model Y₁, Table S4. Regression coefficient of model Y₁, Table S5. Coefficient adjustment of model Y₁, Table S7. Experiments matrix and results of Y₂, Table S8. Coefficient adjustment of Y₂.

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