Melt-Processable Semicrystalline Polyimides Based on 1,4-Bis(3,4-dicarboxyphenoxy)benzene Dianhydride (HQDPA): Synthesis, Crystallization and Melting Behavior

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Supplementary Materials:

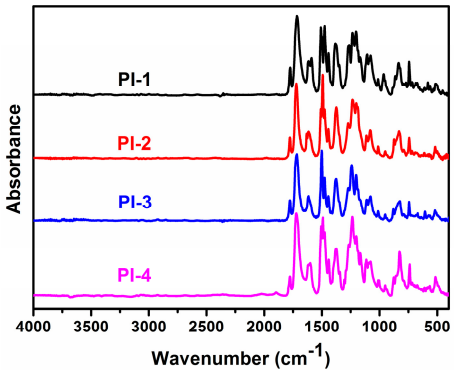

Figure S1. FTIR spectra of polyimides

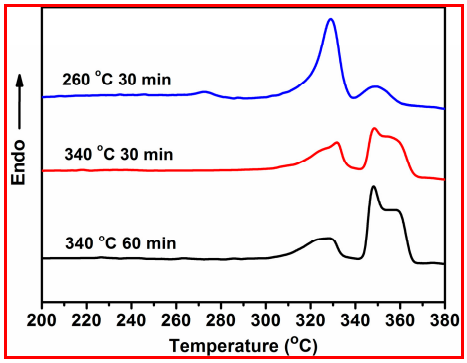

Figure S2. DSC curves of PI-1 after different isothermal treatment.

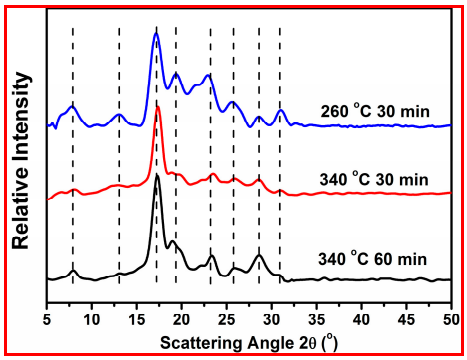

Figure S3. WAXD patterns of PI-1 after different isothermal treatment

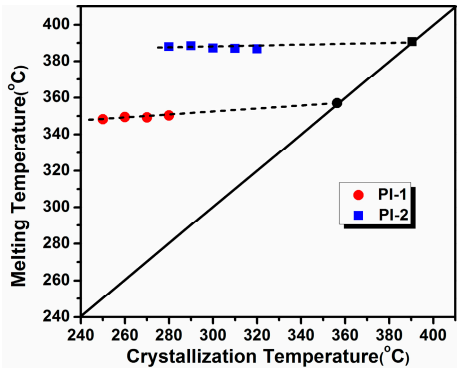

Figure S4. Hoffman-Weeks plot for PI-1 and PI-2.

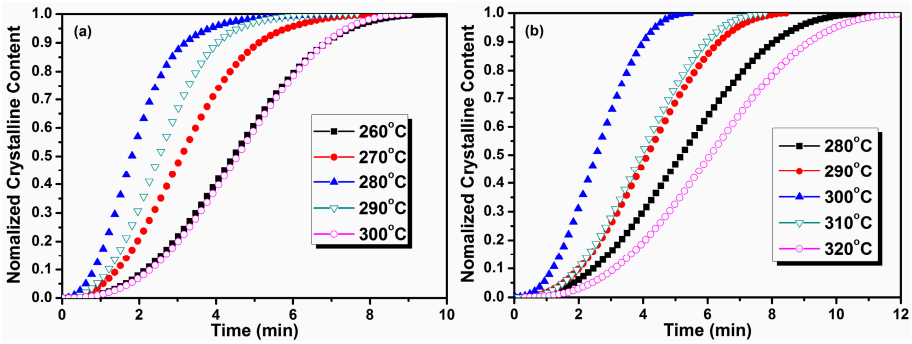

Figure S5. Normalized crystalline content as a function of time at various crystallization temperatures. (a) PI-1, (b) PI-2.

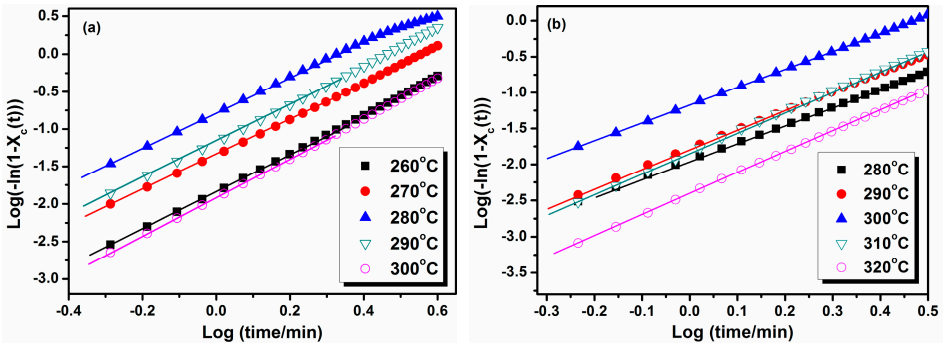

Figure S6. Avrami plot of log [-ln (1-X_c (t))] versus log t at various crystallization temperatures. (a) PI-1, (b) PI-2.