

Review

Responsive Polymers for Crop Protection

Serban F. Peteu[†],*, Florin Oancea *, Oana A. Sicuia, Florica Constantinescu and Sorina Dinu

Research and Development Institute for Plant Protection, 8 Ion Ionescu de la Brad Blvd., 013813 Bucharest, Romania; E-Mails: sicuia_oana@yahoo.com (O.A.S.); cflori@yahoo.com (F.C.); sori.dinu@yahoo.com (S.D.)

- [†] Current address: National Research and Development Institute for Electrochemistry and Condensed Matter, 1 Plautius Andronescu Street, 300224 Timisoara, Romania.
- * Authors to whom correspondence should be addressed: E-Mails:sfpeteu@umich.edu (S.F.P.); florino@ping.ro (F.O.).

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Abstract: This review outlines the responsive polymer methods currently in use with their potential application to plant protection and puts forward plant-specific mechanisms as stimuli in newly devised methods for smart release of crop protection agents (CPAs). CPAs include chemicals (fungicides, insecticides, herbicides), biochemicals (antibiotics, RNAbased vaccines for plant viruses), semiochemicals (pheromones, repellents, allomones), microbial pesticides, growth regulators (insect and plant) or micronutrients, all with crop protection effects. This appraisal focuses on emerging uses of polymer nano-encapsulated CPAs. Firstly, the most interesting advances in controlled release methods are critically discussed with their advantages and drawbacks. Secondly, several plant-specific stimulibased smart methods are anticipated for use alongside the polymer nano- or microcapsules. These new CPA release methods are designed to (i) protect plants against infection produced by fungi or bacteria, and (ii) apply micro-nutrients when the plants need it the most. Thus, we foresee (i) the responsive release of nano- encapsulated bioinsecticides regulated by plant stress enzymes, and (ii) the delivery of micro-nutrients synchronized by the nature or intensity of plant root exudates. Such continued advances of nano-scale smart polymer-based CPAs for the protection of crops herald a "small revolution" for the benefit of sustainable agriculture.

Keywords: responsive polymers; crop protection agent (CPA); CPA nanocapsule; nanoscience; nanotechnology; plant-specific stimuli; intelligent self-regulated release

Glossary of Terms

Allomone: a pheromone that induces a behavioral or physiological change in a member of another species that is of benefit to the producer.

Bio-insecticide: the natural substance made and used for eliminating plant-eating insects.

Cuticle: the layer of cutin (waxy waterproof substance, consisting of derivatives of fatty acids) covering the epidermis of the aerial parts of plants.

Elicitor: a substance that induces the defense mechanisms in higher plants.

Epidermis: the outer protective layer of plant cells.

Parasitic plant: a plant that derives some or all of its sustenance from another plant.

Perennial plant: a plant that lives for more than two years.

Phloem: a plant tissue that conducts organic nutrients substances to all parts of the plant.

Phytopathogen: an organism that causes a disease in a plant.

RNA-based vaccines for plant viruses: Double-stranded RNA (dsRNA) is a RNA with two complementary strands, which is converted to small interfering (siRNA), involved in the RNA interference (RNAi) pathway, including plant viruses RNA silencing.

Root exudate: any substance released through the pores of a diseased or injured plant root.

Root hair: one of the hair-like outgrowths of the root epidermis with a function of absorption.

Semiochemical: any chemical substance or mixture that carries a message.

Stoma: one of the pores on a leaf or stem of a plant allowing fluids access in and out.

Abbreviations

AAm = acrylamide; **DMAEMA** = *N*,*N*-dimethylaminoethyl methacrylate; **FITC** = fluo-rescein isothiocyanate; **HEMA** = 2-hydroxyethyl methacrylate; **MAA** = methyl acrylic acid; $MBA = N_N'$ -methylene bis acrylamide; **MMA** = methyl methacrylate; **NIPAAm** = N-isopro-pyl acrylamide; **NMP** = N-methyl-2-pyrrolidone; **NSA** = N-succinimidyl acrylate; **N-tBAAm** = N-tert-butylacrylamide; **PAA** = poly- (acrylic acid); **PCIPAAm** = poly (2-carboxyisopro-pylacrylamide); **PDEAAm** = poly(N,N-diethylacrylamide); **PDMAAm** = poly(N,N'-dime-thylacrylamide); **PEO** = poly(ethylene oxide); **PHEMA** = poly(hydroxyethyl methacrylate); **PHPMA** = poly(2-hydroxypropyl methacrylate); **PMAA** = polymethacrylic acid; **PNVP** = poly-N-vinylpyrrolidone; **PPO** = poly(propylene oxide); **PVA** = poly (vinyl alcohol); Poly(I-HMPMAAm) = poly(N-(I)-hydroxymethylpropylmethacrylamide).

1. Introduction

This review presents a critical analysis of the responsive polymer-based current methods for the release of crop protection agents (CPAs). CPAs include chemicals (fungicides, insecticides, herbicides), biochemical (antibiotics, RNA-based vaccines), semiochemicals (pheromones, repellents, allomones), microbial pesticides, growth regulators (insect or plant), micronutrients, all with beneficial effects on the protection of crops. Also, we recommend the most beneficial smart polymer-based methods for plants or crops and also offer newly envisioned "intelligent" polymer-based, nano-encapsulated CPAs, able to be self-activated by plant-specific stimuli.

Polymers and hydrogels have become established matrices for the responsive or controlled release of countermeasures, therapeutic agents, or active ingredients in general. Yet, their application in agriculture, for the delivery of CPAs, has been severely limited until quite recently. However, once micro- and nanotechnology were established and their benefits for agriculture became undeniable, then the polymer-based CPA responsive delivery at micro- or nano-scale began developing as enabling technologies, as was already the case in medical, veterinary or pharmaceutical practice.

The advantages of the responsive polymer and hydrogel based CPA include [1,2,37,41-45]:

- 1. Stabilization against environmental degradation by light, air, humidity, or microorganisms;
- 2. Decreased dosage, evaporation, leaching, leading to reduced environmental pollution and drift;
- 3. Reduced irritation of the human mucous-membrane, and a lower phyto-toxicity;
- 4. Increase in the number of target organisms, and ease of handling of harmful CPAs;
- 5. Longer application intervals, actuated by CPA's controlled release from responsive polymers;
- 6. In addition, nano-encapsulation offers the *in situ* avenue of CPA release;
- 7. Added benefits when employing specifically conductive polymers, as responsive materials.

While the interest in responsive polymers research and development generated a notable number of publications, it is apparent that the majority of literature to date accounts mostly for two of the stimuli: pH and temperature. Thus, our review does not cover these two classes of stimuli.

Existing CPA delivery methods of agricultural polymers occur typically through passive diffusion release, erosion of the capsule wall, or active diffusion via osmotic pressure. By contrast, the human and veterinary medicine has inspired the development of new and advanced stimuli responsive polymers, with positive impact for improving patient health and quality of life. One objective of this review is to stimulate interest in the transfer of the methods, configurations and designs of smart polymers—from *medicine* towards *agricultural uses* in plant protection. Based on emerging developments in Nano-Science and Plant Science, yet another goal herein is to put forward plant-specific mechanisms as new stimuli for the polymer-based, intelligent, self-regulated CPA release for future, sustainable crop protection.

Initially, we outline the main classes of responsive stimuli currently in use, the ultrasonic field, light, redox/thiol interactions, magnetic field, electric field, enzyme action antibody-antigen interactions. These stimuli are critically analyzed from their potential use as a matrix for the release of CPAs, with advantages and drawbacks. More importantly, this will enable us to put forward newly envisioned crop- and plant-specific strategies.

Next, the emerging advances in polymer-based nano-encapsulated CPAs are discussed, structured by their specific function and penetration mode to target, for the case of an *in situ* application, afforded by the minuscule dimension of such capsules.

Furthermore, the electroactive polymers (EAPs) are critically analyzed, from their perspective of being integrated within smart structures and also able to jointly exhibit both release/actuation and sensing functions simultaneously, as intelligent, self-regulated, integrated sensor-actuators. This specific approach of ours shows stimulating similarities with the hierarchical multi-functionalities evidenced by the natural living systems.

Finally, the critical screening of the above typical stimuli-responsive mechanisms, coupled with the practice of the emerging concepts from plant science and nanotechnology, has enabled the visionary design of methods based on plant-specific stimuli, applicable with nano-encapsulated, stimuli-responsive polymer-based CPA.

2. Classes of Stimuli for the Responsive Release Polymer and Hydrogels

We first outline the main categories of responsive stimuli currently in use that include the following stimuli: the ultrasonic field, light, redox/thiol interactions, magnetic field, electric field, enzyme action, and the antibody-antigen interactions. Next, these stimuli are critically analyzed from their potential use as a matrix for the release of CPAs, with their advantages and drawbacks. In addition, this will allow us to design newly envisioned plant-specific methods for CPAs release.

2.1. Ultrasound Responsive Polymers

This release mechanism is driven by *cavitation*: the ultrasound (ULS) energy generates both high and low pressure waves, resulting in an alternative growth and shrinkage of gas-filled microbubbles. These high-low pressure waves determine the periodical opening of the pores of the polymer, thus inducing delivery of the respective chemical agents.

The polymers employed for the ULS-responsive applications could be biodegradable or non-biodegradable. The biodegradables include polyglycolides, polylactides, bis(p-carboxyphen-oxy) alkane anhydride with sebacic acid. The non-biodegradables include ethylene- vinyl acetate copolymers or the poly(lactide-co-glycolide) microspheres, PHEMA hydrogels, the PEO-b-PPO-b-PEO micelles and the poly(HEMA-co-DMAEMA) hydrogels [2–8]. An interesting report out-lines using perfluorcarbon gas-filled microbubbles, coated via the layer-by-layer (LbL) approach, with positively charged poly(allylamine hydrochloride) and negatively charged DNA.

We submit that the ULS method appears to be suitable for a targeted application of herbicides, using precision sprayers and, furthermore, controlled by sensors able to *recognize* the *image* of a *crop plant*. The precision sprayers would apply the herbicide that is previously incorporated in ULS responsive carriers. This spray will be smartly applied *only to the weed*, recognized by the sensors as *not a crop plant*. This will trigger an accelerated spray of herbicides through the weed leaf cuticles. Additional effects will result from the ULS cavitation within the water-containing leaf tissues, thus synergizing the herbicide effect on the weeds and also further reducing the application dose, for the sustainable benefit of the environment.

2.2. Light Responsive Polymers

The light responsive polymers are based, for the most part, on the photo-responsive polymer molecules which modify their release-related properties in response to a certain light wavelength, thereby inducing structural changes within the polymer. These polymers responsive to light include the well-known azobenzene groups incorporated in methylcellulose and methylcellulose-cyclodextrin inclusion complexes, as well as the spiropyran-containing photo-responsive polymers, such as PAA, PHPMA and PNIPAM. The photochromic derivatives of elastin-like polypeptides are also employed [9–18].

Sunlight activated polymers could be, in principle, useful carriers for CPAs. Several photo-activable pre-polymers were described, more specifically a benzoin derivative, and methods of use with CPA microencapsulated within an *initially nonporous* polymer shell [19]. This could be used for the encapsulation of water-insoluble CPAs (*i.e.* thiadiazole fungicides, acetanilides, or chlorobutilate). These CPAs will be released by diffusion, through the shell *pores* that *develop once the polymer is exposed to sunlight*. Additionally, a dark colored film applied on each microcapsule should prevent the accidental activation of CPAs light responsive carriers. However, since the sunlight intensity is not easy to predict *a priori*, this concept seems to have an inherent drawback.

2.3. Redox/thiol Responsive Polymers

Due to the reversibility of their disulfide bonds, the polymers containing disulfide linkages can be considered both redox and thiol-responsive. As already known, disulfides can be converted to thiols by exposure to various reducing agents and/or undergo disulfide exchange in the presence of other thiols. There are several classes of polymers that are suitable to become redox and thiol-responsive. These include the shell crosslinked, disulfide based cystamine-containing triblock copolymer micelles, the polymer micelles with shells crosslinked via thiol-reducible disulfide bonds and also the block copolymers with hydrophilic PEG tethered to hydrophobic poly(propylene sulfide) via a disulfide bridge [2,20–24].

Redox/thiol responsive polymers could be a solution for the nano-encapsulation and targeted delivery of RNA based vaccines against plant viruses. These structures could deliver the siRNA when exposed to cysteine or glutathione, reductive amino-acid based molecules present at intracellular concentrations 50–1000 fold greater than those of the extracellular environment [26]. However, further studies are needed to develop a formulation adequate to deliver *same, constant quantity of siRNA* for *different plants* that are expected to have—individually—their own overall barrier to diffusion, integrating the flow resistances from their tissues and vessels.

2.4. Magnetic Field Responsive Polymers

This delivery method is the magnetic field. In one typical embodiment, magnetic micro- or nanoparticles with adequate composition and size are embedded in a thermally responsive hydrogel. As soon as it is exposed to heat, gel conformation changes, pores open, and its "cargo" is released.

For example, the Fe₃O₄ magnetic nanoparticles were incorporated within PNIPAM-based microgels or PVA hydrogels. Another application reports on polymeric surfactants that stabilize magnetic

nanoparticles, prepared by nitroxide-mediated radical polymerization. Also popular, is the synthesis of <u>superparamagnetic iron oxide nanoparticles</u> (SPION) of 10–20 nm diameter, carefully well dispersed in organic solvents. Interestingly, these SPIONs have been FDA approved as MRI contrast agents [25–30].

The magnetic field responsive polymers method appears interesting for plant protection; magnetic responsive carriers could be used for the nano or micro-encapsulation, allowing a very specific localization of the particles to release their load. A few works have been reported regarding the uptake, translocation and specific localization of magnetic nanoparticles (less than 50 nm) in pumpkin plants [31]. Magnetization signals of various strengths were observed from different portions (ranging from roots to leaves) of the treated plants, which clearly indicates the successful translocation of magnetic nanoparticles in the entire plant system irrespective of the area of application.

Magnetic field responsive polymers could be used as capping agents for porous carriers of various CPAs, so that their specific localization and uncapping process will be carried out using external magnets, hence releasing the carried chemicals at target site. Such methods are possible for specific treatments in fruit trees or high-input crops under green house conditions (since here it is easy to provide an external magnetic exposure that triggers the chemical release and the profitability could cover the cost of such a delivery system).

However, there are not enough data regarding the safety for crops using a combination of ferroloaded polymers and magnetic field. In the above cited papers, no toxicity on plant growth had been detected, thus suggesting the safe use of such magnetic responsive polymers delivery in plants. Furthermore, some of the treated plants were transplanted in pots and grown until maturity like normal plants. But there are others studies showing negative effects of combined nanoparticles and (electro)magnetic field [32]. Maize seeds were germinated in the presence of magnetic fluid followed by exposure to electromagnetic field (LM-EMF samples). For LM-EMF samples, a decrease in assimilatory pigments was observed with increased volume fraction of magnetic fluid solution. Exposure to electromagnetic field produced some local heating on the applied region due to the electromagnetic field energy absorbed by internalized magnetic nanoparticles in plant tissues that in turn affect the redox reactions involved in photosynthesis process. A pronounced increase in nucleic acid level was observed in LM-EMF samples due to the regeneration reactions of plant metabolism processes against local heating of vegetal tissues produced by the electromagnetic field energy.

Hence it is necessary to have an idea of suitable concentration ranges of Fe_3O_4 magnetic nanoparticles incorporated in magnetic field responsive polymers before designing the biotechnological tools for controlled release of CPAs on crop.

Also the effect of magnetic field responsive polymers entering the food chain must be considered and studied, especially in the reach area where people are overloaded with iron due to overuse of dietary supplement and/or iron fortified food.

2.5. Enzyme Responsive Polymers

It is well established that enzymes molecules exhibit selective, catalytic properties directed towards specific substrates. Thus, the enzyme-responsive hydrogels are typically made out of enzyme-sensitive substrates and another joint component able to direct or control specific interactions leading to macroscopic transitions. The enzyme catalytic action on the substrate leads to the swelling or collapse

of the respective gels and/or the transformation of its surface properties [2,33,34]. This enzyme responsive class includes enzyme-degradable hydrogels: albumine and chitosan hydrogels N-acetyl–D-glucosamine, among others. For the proteases-responsive gels, a preformed network is typically exposed to a protease enzyme, and the hydrolysis of the protein or the peptide based cross-linkers in the network, subsequently leads to gel degradation followed by the release of its encapsulated contents.

The enzyme-base stimuli are definitely interesting because of their high selectivity and specificity. However, other characteristics are to be assessed as well: accuracy, response time, repeatability.

2.6. Antigen-antibody Responsive Polymers

A typical example of this class is a hydrogel *swelling* in the presence of a free antigen, rabbit IgG, because of competition between free and polymer-immobilized antigen. Upon removal of the free antigen, the hydrogel *shrank* thus exhibiting reversible behavior, correlated with the concentration of the free antigen concentration. The semi-interpenetrating polymer network consisted of polymer containing rabbit antibody (IgG) and goat anti-rabbit IgG as the antigen. Tanihara *et al.* demonstrated a responsive delivery system that detects *Staphylococcus aureus* through increased thrombin activity, releasing an appropriate amount of antibiotic. Also reported, antigen responsive hydrogels were based on polymerizable antibody Fab' fragments. These polymerizable Fab fragments were co-polymerized with NIPAM and MBA. Yet another antigen-responsive hydrogel was membrane based, on a crosslinked dextran backbone grafted with both a fluorescein isothiocyanate (FITC) antigen and a sheep anti-FITC IgG antibody [34–38].

This molecular recognition approach involved on antigen-antibody responsive method seems attractive for targeted delivery of CPAs; however more specific tests developed for plants are needed before a verdict is made. Also the presence of an antigen or an antibody in close proximity, or within, any edible plant could raise some legitimate concerns related to potential new allergen developments.

2.7. Electric Field Responsive Polymers

Typically, electro-responsive polyelectrolyte hydrogels change conformation and deform under an electric field, due to anisotropic swelling and shrinking, as charged ions are directed towards the anode or cathode side of the gel. Various polymers are synthesized, using a combination of natural and synthetic components: semi interpenetrating polymer network (IPN) hydrogel of PHEMA and chitosan, purely synthetic IPN composed of poly(methyl methacrylate) (PMMA)/PVA, crosslinked strong acid hydrogels composed of sulfonated polystyrene or sulfonated poly(styrene-b-ethylene-co-butylene-b-styrene), and hydrogel based on PVA and poly(sodium maleate-cosodium acrylate) [38–41].

The synergistic integration of similar-size biomolecules and nano-materials resulted recently in novel crossbred bio-nano-materials, displaying an interesting set of electronic, photonic, catalytic and responsive functionalities. The advanced use of these conducting polymers in actuators and sensors has grown over the past decade, equally due to their compliance and compatibility with nano-fabrication. These soft, "synthetic metals" were proven to enhance sensitivity of nanobiosensors or to deliver actuation at true nanoscale [41–45].

Stimuli	Polymer	Example of Responsive-Polymer Releasing Mechanism	Reference
Ultrasound-responsive	Biodegradable polyglycolides, polylactides, and poly [bis(p-carboxyphenoxy) alkane anhydrides] with sebacic acid and non-biodegradable ethylene-vinyl acetate copolymers Poly(lactide-co-glycolide) microspheres and poly(HEMA- co-DMAEMA) hydrogels Ethylene-vinyl alcohol copolymer system PHEMA hydrogels PEO-b-PPO-b-PEO micelles Perfluorcarbon gas-filled microbubbles, coated via the layer-by-layer (LbL) approach with positively charged poly(allylamine hydrochloride) and negatively charged DNA	The ultrasound energy generates high and low pressure waves resulting in an alternative growth and shrinkage of gas-filled microbubbles, phenomenon called <i>cavitation</i> . (Reproduced with kind permission from Reference [8]). $\qquad \qquad $	[2-8]
Photo-responsive	Epoxy-based azobenzene-containing polymer colloids Azobenzene groups incorporated in methylcellulose and methylcellulose-cyclodextrin inclusion complexes Photochromicderivatives of elastin-like polypeptides [poly(VPGVG)] Spiropyran-containing photo-responsive polymers, including, for example, PAA PHPMA, and PNIPAM	The photo-responsive polymer molecules modify their property in response to a certain light wavelength inducing structural changes within the polymer (Reproduced with kind permission from Reference [18]). (a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	[9–18]

Redox/thiol- responsive	Polymer micelles with shells crosslinked via thiol- reducible disulfide bonds	Polymers containing disulfide linkages can be considered both redox and thiol- responsive because of the reversibility of their disulfide bonds. Disulfide can be converted to thiols by exposure to various reducing agents and/or undergo		
	Disulfide based cystamine-containing triblock copolymer micelles that were shell crosslinked	disulfide exchange in the presence of other thiols (Reproduced with kind permission from Reference [2]).	[2, 20–24]	
	Block copolymers with hydrophilic PEG tethered to hydrophobic poly(propylene sulfide) via a disulfide bridge	o e e R-S-S e R-SH dithiol or other reducing agent reducing agent R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S R-S-S-S-S		
Magnetic field-responsive	Incorporated magnetic nanoparticles (Fe3O4) within PNIPAM-based microgels or PVA hydrogels polymeric surfactants that stabilize magnetic nanoparticles prepared by nitroxide-mediated radical polymerization (NMP). The synthesis of superparamagnetic iron oxide nanoparticles (SPION) 10–20 nm diameter, which are well dispersed in organic solvents. SPIONs have been FDA approved as MRI contrast agents.	Magnetic nanoparticles with adequate composition and size are embedded in thermally responsive hydrogel. Exposed to heat, the gel changes conformation to open pores (Reproduced with kind permission from Reference [29]).	[25–30]	







2.8. Suitability and Applicability of Each Stimulus for CPA Release: Advantages and Drawbacks

The categories of responsive polymers discussed above, from Table 1, need to be further critically examined for the potential to be applied to the protection of crops and plants. Indeed, agriculture essentially involves large areas of cultivated land that are being open to the elements: atmospheric pressure, ions concentration in the air, and all the other environmental changes including heat-cold cycles, daylight-nightlight cycles, complex rain-snow-dry cycles, or a superposition of these, *etc*.

From this perspective, one would need to take a step back and examine all the stimuli for the responsive polymers, first, in *controlled "greenhouse" conditions* for an unbiased preliminary assessment based on objective parameters, including: response time, reproducibility, accuracy, specificity, possible interferences, and also make a scientific and financial risk-benefits analysis.

Since the validation and use of these stimuli seem to become complicated and appear to raise some issues, one could not help but ask the question: *is there another way*? What if we consider the *plant-specific mechanism as stimuli*?

2.9. The Plant-specific Mechanisms, Engineered as Newly Tailored Stimuli for Responsive Polymers

In the case of the CPA release for crop and plant protection and for the current application format, we expect that the most capable stimuli are the ones highly specific, coupled with a strong potential to deliver in complex environments. These stimuli include: the *enzyme, antigen-antibody, magnetic field,* and *electric field.* However, few of the above stimuli, if any, in their current designed format, are applicable to the crop or plants *per se.*

By contrast, the critical analysis of the current typical stimuli-responsive mechanisms, coupled with practicing emerging concepts from plant science and nanotechnology, has enabled us the vision to design plant-specific methods applicable by using nano-encapsulated, stimuli-responsive polymerbased CPA. These novel applications will be based on some emerging advances discussed in Section 3 and then our specific ideas will be detailed in Section 4.

3. Emerging Advances in Stimuli Responsive Polymers for Micro- and Nanocapsule-based CPAs

3.1. Microncapsulation Methods

Encapsulation methods are broadly categorized as either physical (extrusion, fluidized bed, pan coating, atomization, spinning disk, spray drying, spray chilling/congealing) or chemical (solvent loss, phase separation, coacervation, polymerization, precipitation, liposomes, sol-gel and nano-encapsulation).

Encapsulation techniques include: micelles, polymersomes, phase inversion/precipitation, solvent evaporation, poly-electrolyte complexes, layer-by-layer deposition, controlled precipitation, surfactant-free particle formation, templating, or molecular encapsulation. Next, we will focus on the nanocapsules for *in situ* application of CPAs.

3.2. Nanocapsules for in situ Application of CPAs

Nanoencapsulation is an area of especially intense R&D in medicine, including for small molecule targeted delivery, extending the circulatory half-life, or for triggered release of proteins and DNA.

The correlation between the capsule size and the fabrication process is illustrated in Figure 1. Typical particle sizes range from 10–100 nm, also conferring the advantage of a high surface area per volume ratio. Additionally, nanocapsules can be synthesized with chemically functionalized, hydrophobic or hydrophilic, surface areas, and are packed with especially low payloads.

Figure 1. The correlation between the microcapsule size and the fabrication process. Recommended guidelines reproduced with kind permission of the Southwest Research Institute [46].



Although not used for polymer-based CPAs at the present time, the nanoencapsulation has, in our opinion, a great future for crop and plant protection. Interestingly, the nanocapsules can be applied to plants *in-situ*, being shown to infiltrate the plant tissues and could move through the plant vessels, just as the nutrients-filled water does. Furthermore, the nanocapsules are able to diffuse in the soil, with the water, and consequently be absorbed and engulfed by the plant root hairs.

This *nano-enabled in situ application* has the strong potential to remove some of the complexity owed to the external environmental changes (hot-cold, daylight-nightlight, rain-snow-dry cycles) as discussed in Section 2.8 above. To facilitate a smooth transition to Section 3.3 "Intelligent responsive polymers with integrated sensing-release dual function", and to Section 4 "Envisioned applications", the specific domain of nano-capsules for plant protection should first be clarified.

These nanocapsules should incorporate CPAs as nutrition and growth promoters, low-temperatureshield fluids, herbicides (against harmful weeds, fungi or bacteria) or insecticides (insect growth regulators, pheromones, insect sexual repellents). These *multi-functional pills* become preventive counter-measures against a variety of possible plant diseases, once present in the plant *in situ*, as it also becomes apparent from the data shown in Table 2.

N	Specific Area of	Entrapped	Polymer Based CPA Action Mode and	Polymor Shana	Penetration Mode to	Stimulus or Stimuli to
110	Crop Protection	СРА	Functionality	i orymer snape	Target	Activate Control Release
1	Parasitic weed control	Systemic herbicides	 Herbicide accumulates Herbicide spreads in parasitic weed Herbicide kills parasitic weed 	NanocapsuleLiposome	Penetrate cuticle and tissue	 Certain conditions Enzymes within parasitic weed
2	Perennial weed control	Magnets	 Nano-magnets build up within organs of perennial weeds During winter, these weeds will be disintegrated with a magnetic field applied to the soil 	Nanocapsule	 Penetrate through stomata, root hairs Move through phloem 	Magnetic field
3		• Nucleic acids Elicitors	Triggers plant defense mechanisms	Nanocapsule (<i>i.e.</i> , viral capsid)	Penetrate through plant cuticle, stomata and tissue	Enzymes
4	 Pathogenic agents Parasitic weed Fungi Bacteria 	Pesticides	Pesticide, once present in crop plant, will protect it against potential attack	Nanocapsule	 Penetration Cuticle, tissue, stomata (foliage), Stigma channel (flowers) Root hairs (root) 	 Enzymes, plant or pathogenic Certain conditions in which attack occurs
5		Incontinido	 Polymer capsule degrades, once inside target Release pesticide kills pest insect 	NanocapsuleMicrocapsule	Pest ingest product	 pH gradient Alkaline milieu of insect gut
6	Pest control	Insecticide	Product targets insect nervous systemProduct paralyzes insect	NanocapsuleMicrocapsule	Product is ingested or respired by insect	 pH Characteristics of entrapped compound
7		Insect growth regulators	 Product shortens larval ages Product accelerates adult growth These adults will have under-developed sexual organs and thus cannot reproduce 	NanocapsuleMicrocapsuleLiposomes	Product ingested by insect	 pH Enzymes Ionic strength Phospholipid concentration

Table 2. Agricultural uses	s of the nano- and micro	-capsule-based cont	trolled release po	lvmers [41.47.48]
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Table 2. Cont.

8		 Pheromones Sexual repellents 	 Polymer capsule degraded on target Capsule releases compound that marks infected insect. Infected insect, once marked will no longer mate with partners 	NanocapsuleMicrocapsule	 Insects eat capsules Product sticks to insect body 	Temperature interval when insects are active
9	Pest control	Bio-pesticides		Microcapsule		 Insects eat capsules pH, <i>i.e.</i> alkaline milieu of insect gut Enzymatic Capsules attach to insect body Temperature Enzymatic
10	Nutrition	Fertilizer	The active compound offers plant the oligo, micro or macro nutrients the plant needs	NanocapsuleMicrocapsule	Penetrate through stomata, cuticle and tissue, or root hairs	Ionic strengthPlant enzymes
11	Growth	Growth hormone	 Active compound interferes in plant metabolism, Favors formation of stems, leaves, shedding of leaves, flowers, development and ripening of fruits 	Nanocapsule	Penetrate through stomata, cuticle and tissue	Ionic strengthPlant enzymes
12	 Low temperature protection Preservation	Inhibitor <i>i.e.</i> abscisic acid (ABA)	Induces dormancy in plants		Penetrate through cuticle and tissue	Low temperature

3.3. Intelligent Responsive Polymers with Integrated Sensing-release Dual Function

The advanced use of conducting (also called electroactive) polymers in biological sensors and actuators has grown over the past decade, also due to their compliance and compatibility with nanofabrication. Electroactive polymers (EAPs) such as polypyrrole, polyaniline, polyethylene-dioxythiophene (PEDOT), exhibit a high conductivity, mediate rapid electron transfer and can be synthesized under mild conditions through simple deposition onto conductive surfaces from monomer solutions with precise electrochemical control [43].

Furthermore, the synergistic integration of similar-size biomolecules and nanomaterials resulted recently in novel cross-bred bionanomaterials, displaying an unusual set of electronic, photonic, catalytic and recognitive properties and functionalities. More specifically, the nano-EAPs integrated with other (non)polymeric nanoentities, and receptors, enzymes, antibodies, whole cells, and nucleic acids in their matrix, lead to uniquely advanced smart or so-called intelligent materials, due to their ability to self-regulate in response to a given agent or challenge [38].

These EAP-based intelligent materials were proven to enhance biosensing or to deliver actuation, both at nanoscale. More specifically, we have reported for the first time the actuation of individual polypyrrole nanowires of 50 nm diameter, when triggered electrochemically in solution by volume change, as the result of its oxidation [42,44]. Moreover, very recently, a nano-PEDOT-based interface has evidenced a 50 times increase in sensitivity of electrochemical detection events, as a result of the catalytic synergy of the nano-PEDOT with a metallo-porphyrin [43].

In fact, these data, together with other ones emerging, seemingly show that same EAP-based smart polymer will be able to jointly exhibit both functions simultaneously and reliably, as a truly intelligent self-regulated sensor-actuator. This is intrinsically similar to multi-level hierarchical functions found in natural living systems, that bio-inspired engineers are now trying to mimic on a finer level, with newly-found enthusiasm [42,49].

4. Envisioned Applications

The specific methods outlined below are meant to protect plants against infection produced by fungi or bacteria, and to apply micro-nutrients when the plant needs it the most. As such, we foresee and actually explain and illustrate below, the responsive release of nano-encapsulated bio-insecticides regulated by plant stress enzymes, or the delivery of micro-nutrients synchronized by the nature or intensity of plant root exudates.

4.1. Nanocapsules Enter Plants through Stomata Orifices and Prevent Infection

This method includes the following steps: the CPAs are nanoencapsulated and the resulted polymer nanocapsules are sprayed onto the leaf tissue. These nanocapsules enter the plant through the stomata orifices. The nanocapsule's chemical bonds of the polymer wall can be weakened or broken by a critical amount of stress enzymes present. Plant cell stress enzymes are activated by mechanical, thermal, chemical or biological stress. This stress sensitizes the plant during an attack and infection from fungi and bacteria. As illustrated in Figure 2, these polymer based CPA nanocapsules sprays are able to prevent this infection: in this case, the plant cell *stress enzymes are the stimuli* triggering the CPA release.

Figure 2. Illustration of two revolutionary avenues for the responsive polymer based delivery of the crop protection agents (CPAs) at nano- and microscale: (i) responsive release of bioinsecticides from polymer nanocapsules (PNC) regulated by plant stress enzymes, and (ii) smart delivery of nutrients from polymer microcapsules (PMC), self-adjusted by the intensity of plant root exudates *.



* The numbers indicate: 1 PNCs sprayed onto plant leaves; 2 CPA molecules held within each PNC; 3 Stress enzyme catalytic action breaks PNC polymer walls; 4 PNC opens up releasing its molecular load; 5 One CPA molecule, also seen in the plant vessel flow, transported by the plant circulatory system; 6 Stoma orifice access; 6b PNCs enter plant vessels; 7, 8 Plant transport vessel; 9 Stoma "door" cells; 10 A stomata; 11 Plant vessel sheath; 12 Plant vascular bundle; 13 Unspecialized tissue; 14 Sponge-like plant stem; 15 Epidermis; 16 Water and minerals; 17 End wall perforations; 18, 19 Plant two-way flow vessel; 20 Polymer patch with nutrient microcapsules (PMCs); 21 PMCs polymer walls are eroded, once in the soil; 22 PMCs approach the plant root by diffusion through soil; 23 PMC polymer shell starts to erode by the extreme pH of the root exudates; 24 Root exudates diffusing out of the root hairs; 25 PMC with partially eroded polymer shell by chemical action of root exudates, with micronutrient molecules entering the plant through its root hairs, and from there into the one-way circulation; 26 Root hairs; 27 One-way plant root vessel flow with water and minerals; 28 Micronutrient molecule carried upward by the one-way root flow.

4.2. Microelements Enter Plant through Root-hairs and Deliver Nutrients

The step-by-step method includes the following: the microelements, such as Ca, Mg, Fe, S, Zn are encapsulated into microspheres and these polymer microcapsules are, with time, incorporated and dissolved into the soil. As shown in Figure 2, once close to the root, the chemical bonds of the microcapsule's wall polymer are broken down by the *organic acids or phenolic substances* from the root exudates. These root exudates are typically released to enhance plant feeding during the .plant growth process and *represent the stimuli* activating CPA release.

5. Challenges for the Responsive Polymer Nanocapsules Application in Crop Protection

There are two apparent challenges that limit the extent of the large scale in use of nanoencapsulation: toxicity and cost. The potential toxicity of polymer nano-encapsulated CPAs for crops is a crucial topic to be addressed before any larger-scale cultivation.

5.1. Toxicity of Nanocapsules

First off, there is little knowledge on the nanoparticles toxicity in plants, since most, if not all, studies were being focused on humans or animals: we found less than 2–3 studies. For example, it seems that ultrahigh concentrations (2,000 mg/L) of nanoparticles can affect root growth of some plants. Also, a study of interactions between plant cells and magnetic nanoparticles seemed to indicate a possible interference with the photosynthetic system or a likely growth of chromosomal aberrations [47].

However, not all nanocapsules have the same toxicity potential: those made from lipids, chitin, other natural organic compounds, are expected to be less damaging than the ones metal-made. Moreover, cyto-toxicity does not necessarily imply phyto-toxicity [47], since it is possible that low concentrations of certain nanoparticles could affect plant cells only *locally*, with the *whole plant left undamaged*.

Additional questions include: Do the nanocapsules accumulate in fruits, leaves, *etc.*? Are they destroyed or excreted after some time? Are they incorporated into the food chain? What happens to the animals and humans, should they typically eat such plants?

5.2. Cost of Nanocapsules Production

Another important limitation for nanocarriers at this moment in time is the *production scale* and *cost*. Nowadays, the production costs for large enough quantities of polymer nano-encapsulated CPA is still prohibitive. As expected, the nanoencapsulation and liposome batch processes are currently amongst the most complex, and thus expensive as confirmed by the Figure 3 data [46].

The biggest players who can afford to invest in such nanoscale research will be rewarded by being the first to get their products to market. Additionally, increasing the manufacture yield of polymer nanocapsules shall in time bring the cost down.

Meanwhile, it is likely that the two first such applications will be directed towards higher value plants or trees, including the (i) high-value individual fruit trees and (ii) greenhouse-based intensive agriculture of high-input crops.

Figure 3. Encapsulation processes offer different levels of complexity, capacity. The operating cost rent of different fabrication methods is shown in coordinates of *capacity* (in grams to tons per hour) and *complexity* (from simple to complex). Reproduced with kind permission of the Southwest Research Institute from [46].



6. Conclusions

The development of nanocapsules for controlled release and systemic application of herbicides has a strong potential to greatly increase their sustainable use for plant protection, such as against parasitic plants for example, by allowing the use of herbicides with different modes of action, *i.e.* the *contact* herbicides. While accepting the cost as a current issue for nanoencapsulation, it is expected, as with most technologies, this cost will decrease with time as knowledge progresses and new fabrication methods—on a larger-scale and thus less expensive—become available.

The potential of polymer nanocapsules for use as smart vectors for self-regulated release is impressive. Moreover, their prospects for genetic and molecular work is unprecedented: they could deliver nucleic acids in a controlled way, and for activating or silencing specific genes, thus opening new avenues for the development of resistant plants "vaccinated" preventatively against a wide area of phyto-pathogens.

As we have ascertained herein perhaps for the first time, the continued advances of nano-scale intelligent polymer-based self-regulated CPA release, coupled with recent progress in plant sciences, are heralding the propagation of a "*small revolution*" in sustainable agriculture. However true, one has to make sure that the nano-toxicological risks are (i) first known and then (ii) reduced to below a critical level (iii) yet to be defined.

Last but not least, the authors submit that the intelligent, *EAP polymer-based nanocapsulated CPAs activated by plant-specific stimuli* arguably represent the new bright future of protecting economically important plants, trees and crops, once the *Plant experts* synergize effectively with the *Nanotechnology specialists*.

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