

Figure S1 ^1H -NMR spectra of monomers *St* and *fSt*, homopolymers *PS* and *PF*, and copolymer *PSF*

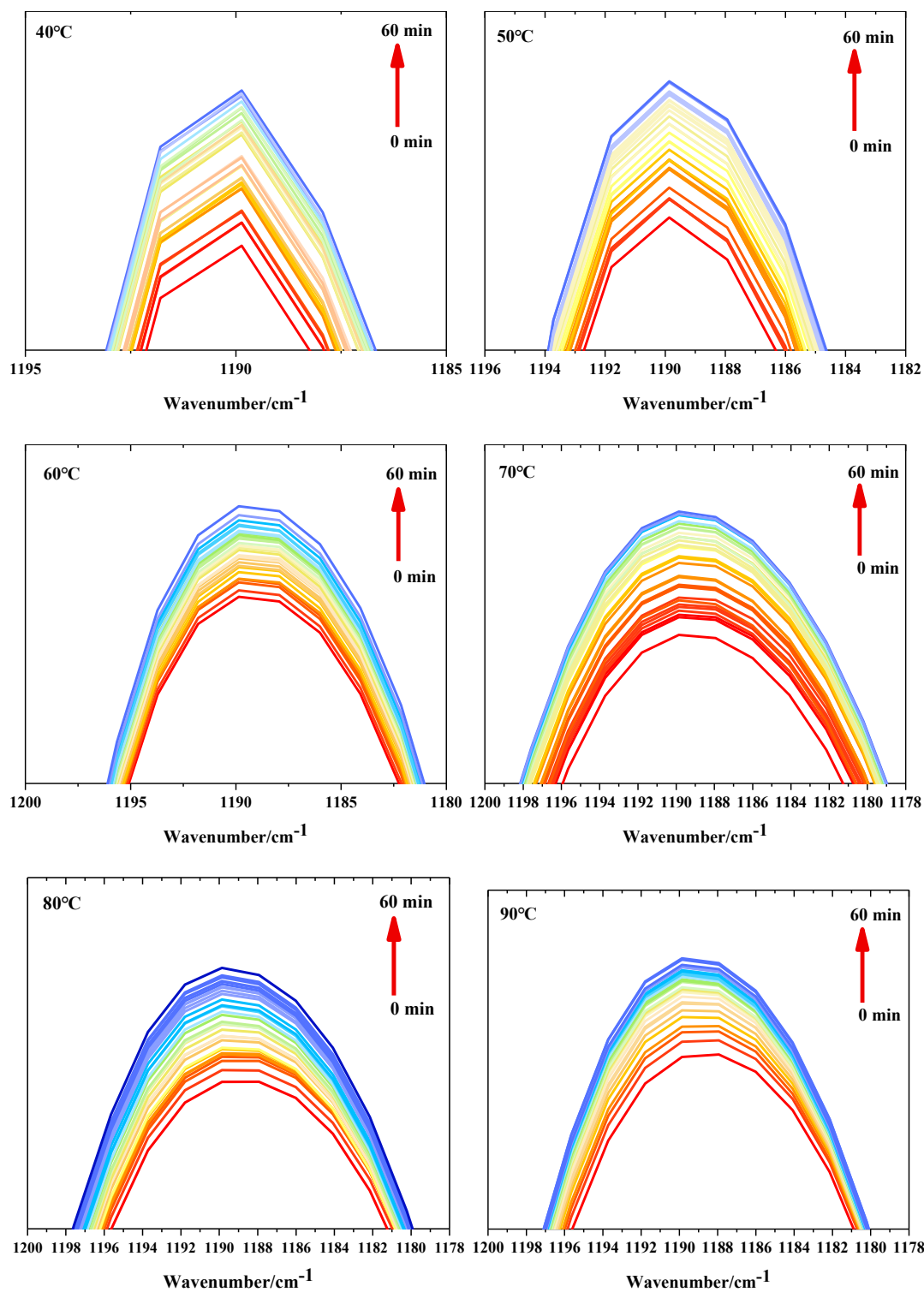


Figure S2 The FTIR absorbance during the D-A reaction between PSF and Ma recorded with time at different temperatures: 40°C, 50°C, 60°C, 70°C, 80°C and 90°C

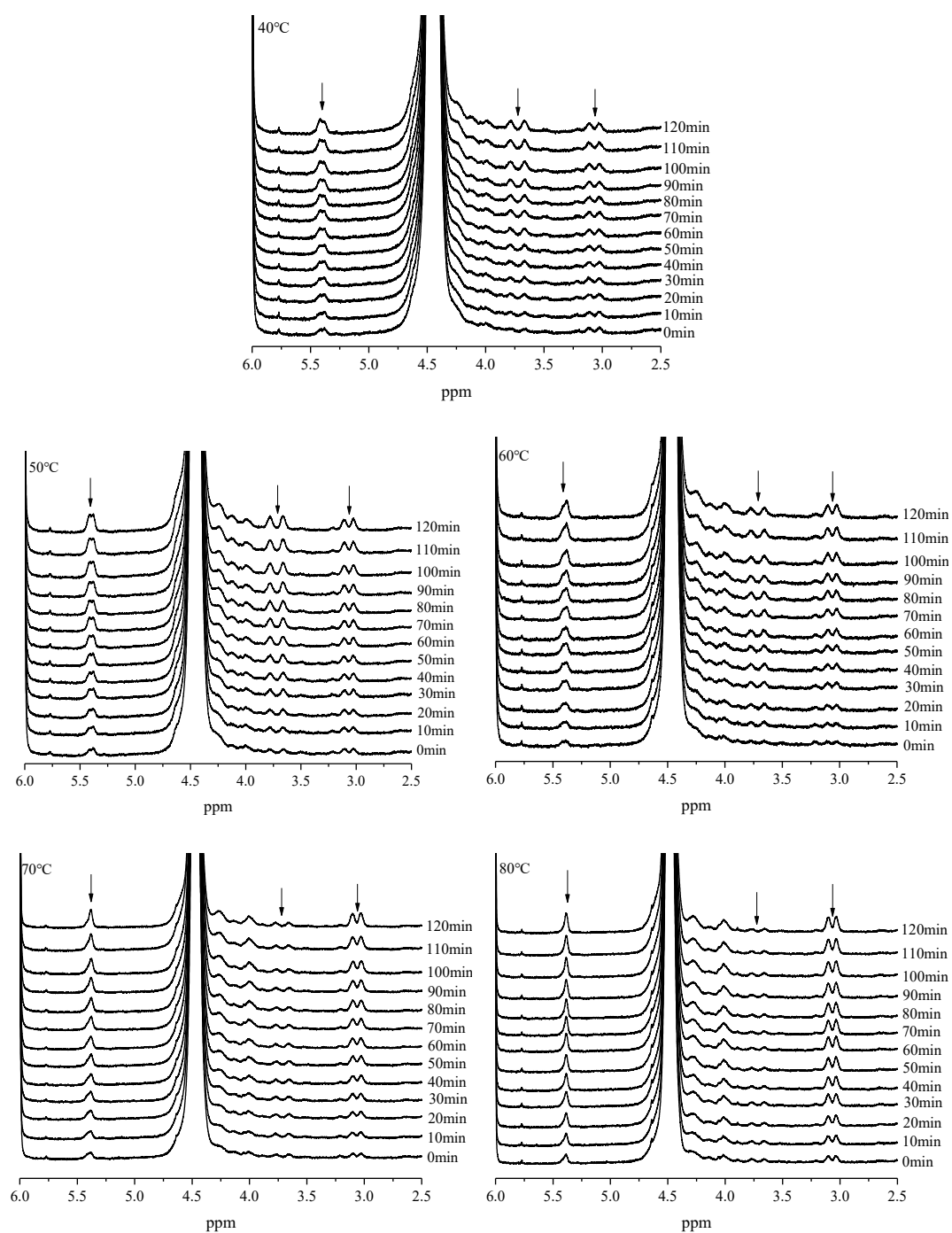
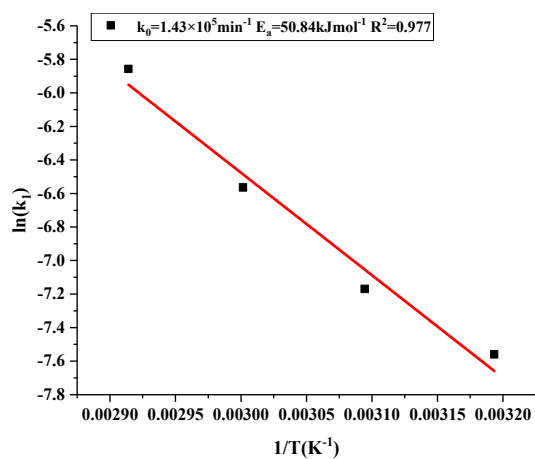
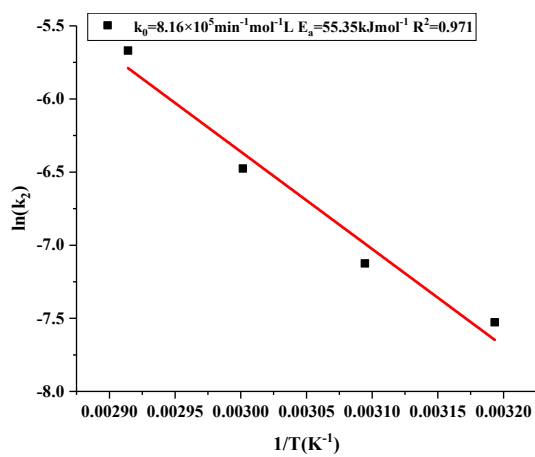


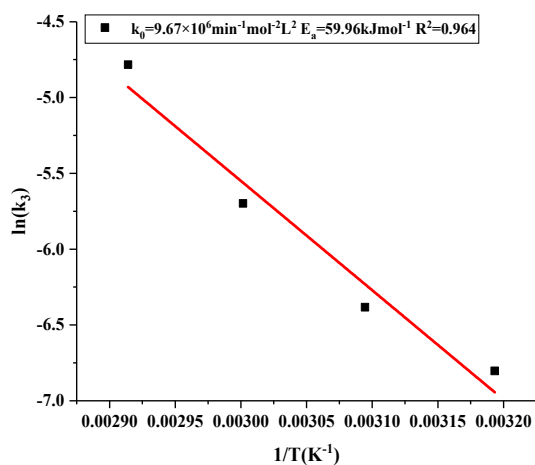
Figure S3 The ^1H -NMR spectra during the D-A reaction between PSF and Ma recorded with time at different temperatures: 40°C, 50°C, 60°C, 70°C and 80°C



(A)



(B)



(C)

Figure S4 Fitting the Arrhenius plot to (A) first-order, (B) second-order, and (C) third-order reaction to determine the $E_{a,D-A}$ and $k_{0,D-A}$ of the D-A reaction between PSF and Ma based on the $^1\text{H-NMR}$ results

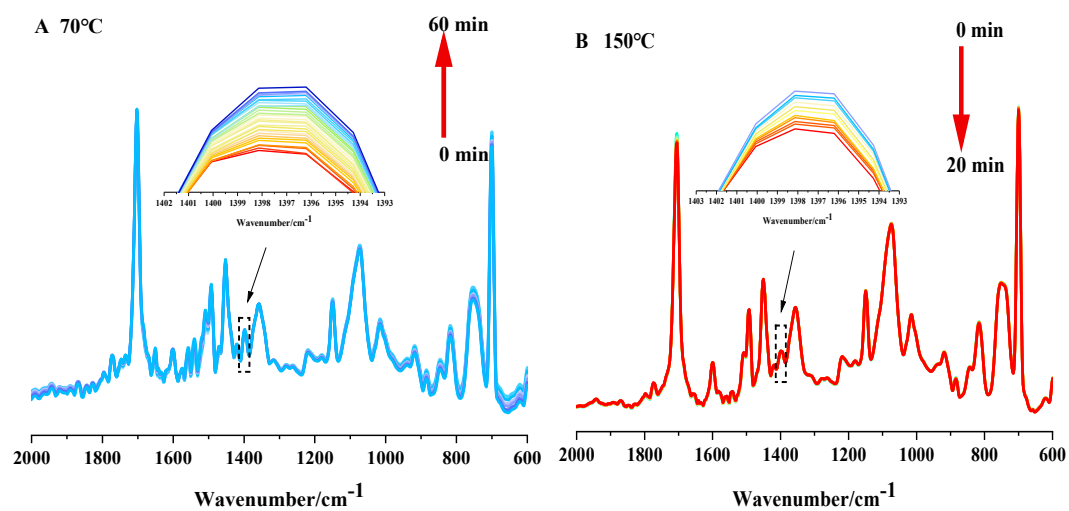
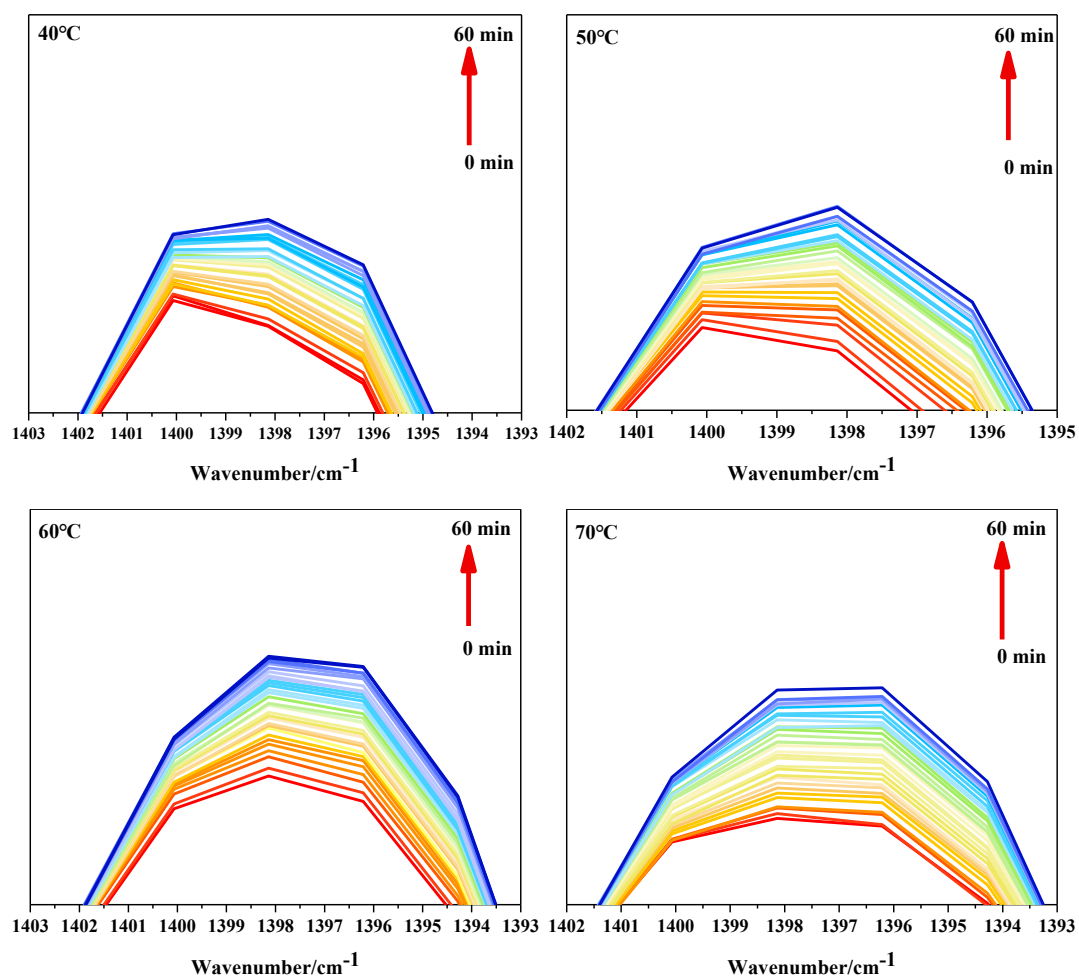


Figure S5 FTIR spectra of (A) holding the temperature at 70°C for 60 min and (B) holding the temperature at 150°C for 20min



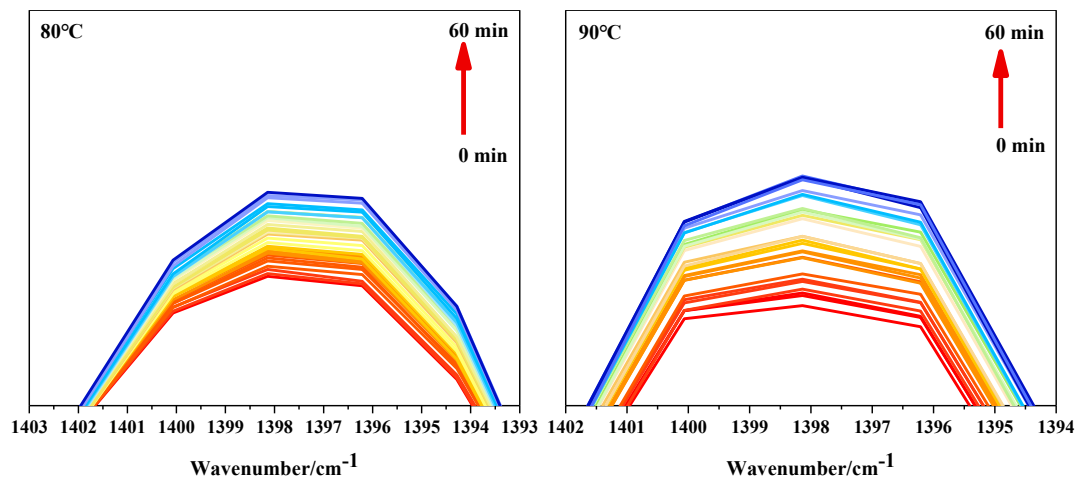
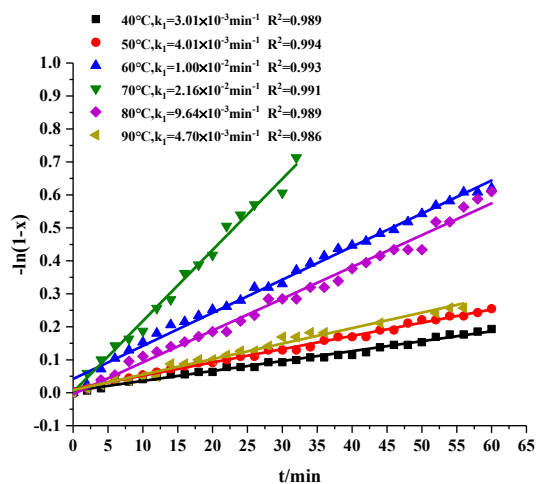
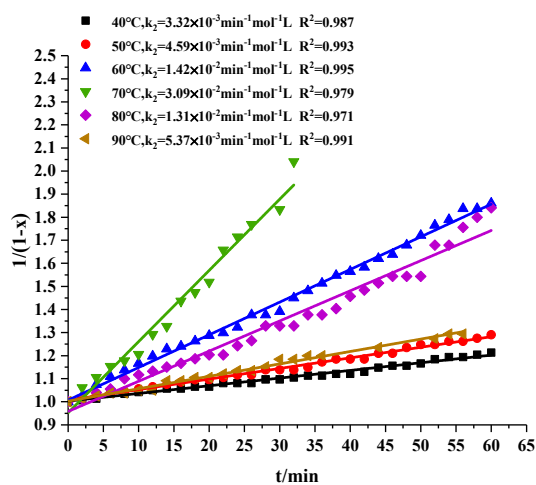


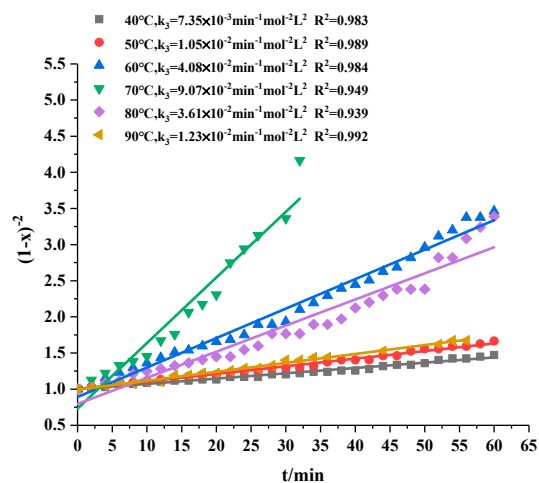
Figure S6 The FTIR absorbance during the D-A reaction between PSF and Mb recorded with time at different temperatures: 40°C, 50°C, 60°C, 70°C, 80°C and 90°C



(A)

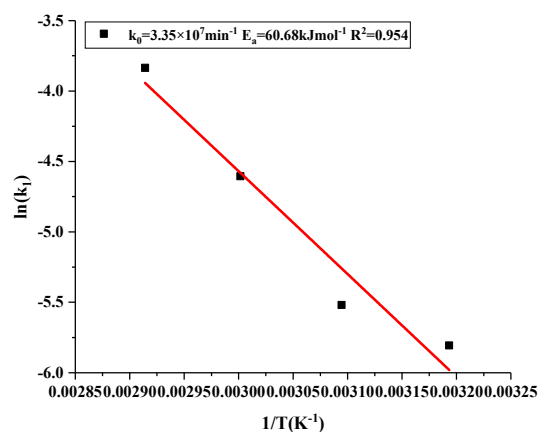


(B)

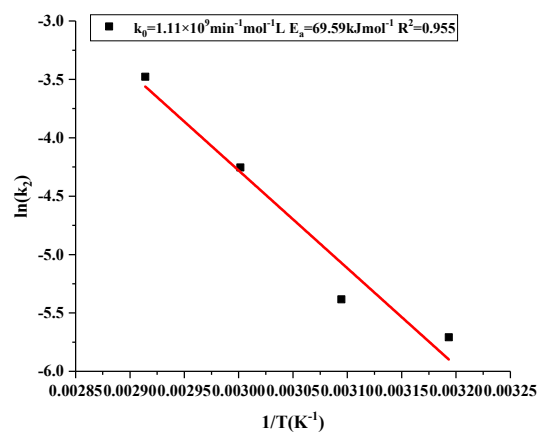


(C)

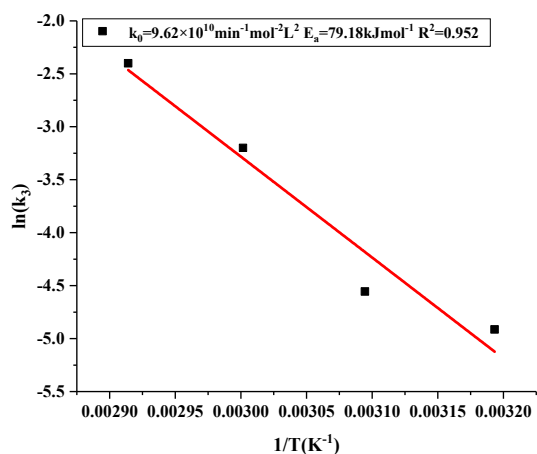
Figure S7 Fitting the conversion data to (A) first-order, (B) second-order, and (C) third-order reaction kinetics to determine the apparent kinetic coefficient k_{app} of D-A reaction between PSF and Mb at 40°C, 50°C, 60°C, 70°C, 80°C and 90°C based on the FTIR results



(A)

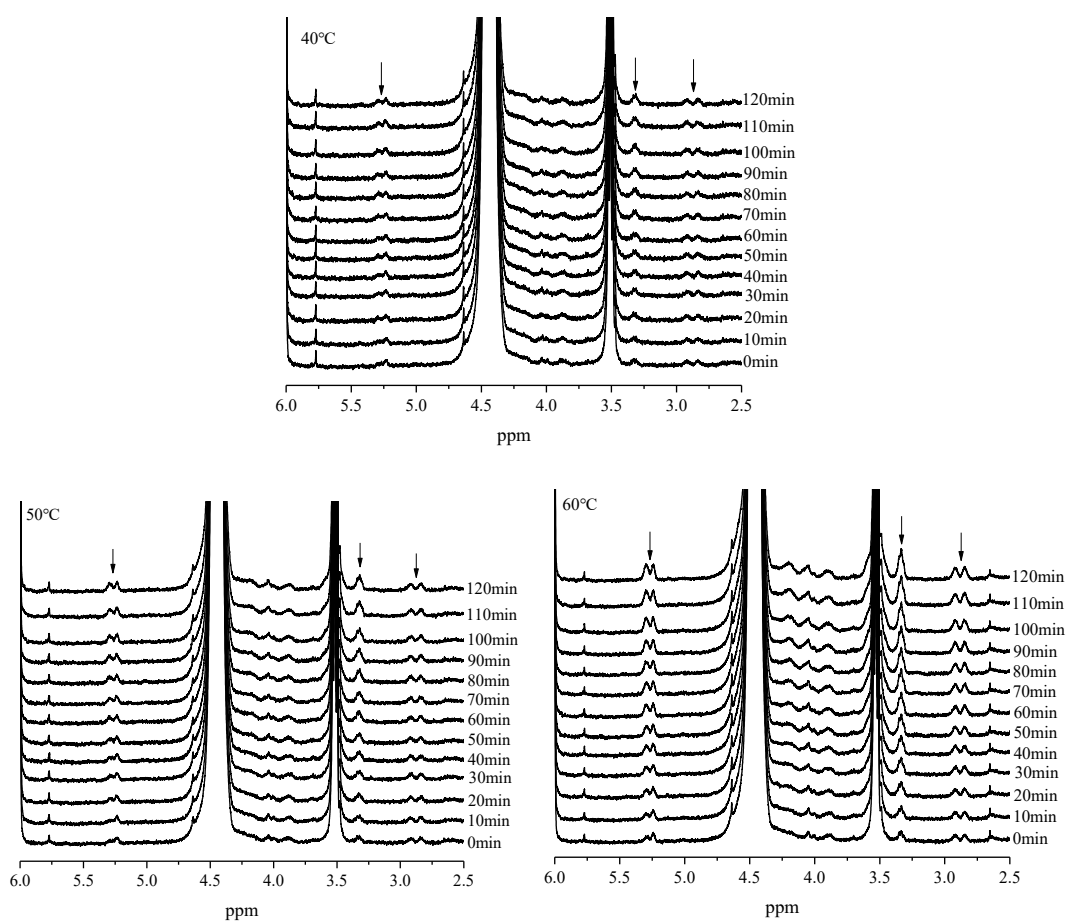


(B)



(C)

Figure S8 Fitting the Arrhenius plot to (A) first-order, (B) second-order, and (C) third-order reaction to determine the $E_{a,D-A}$ and $k_{0,D-A}$ of the D-A reaction between PSF and Mb based on the FTIR results



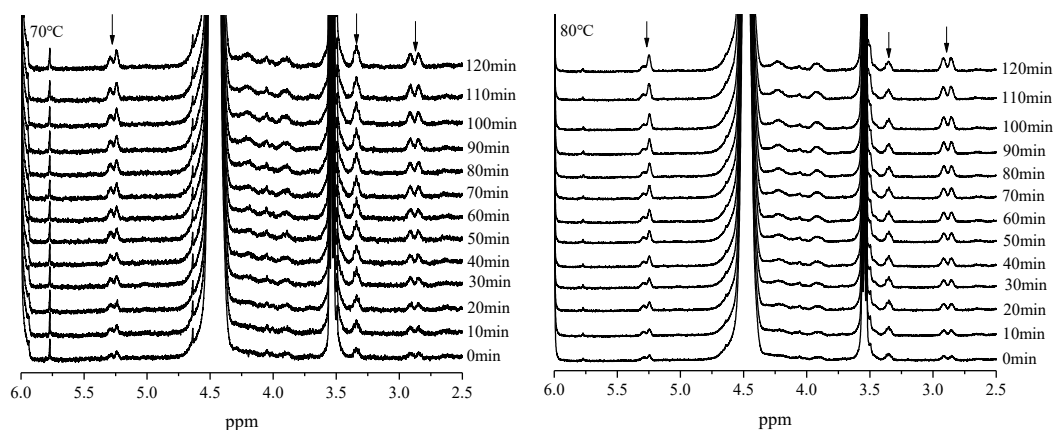
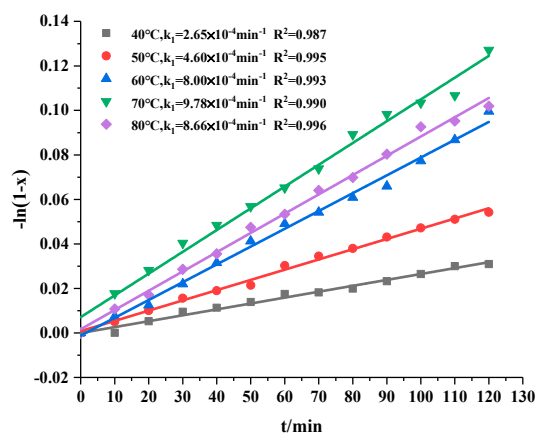
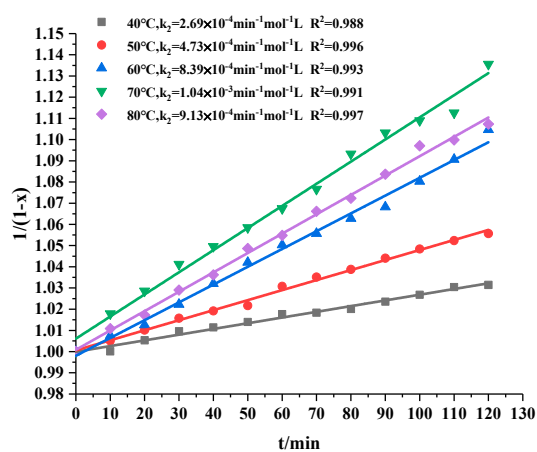


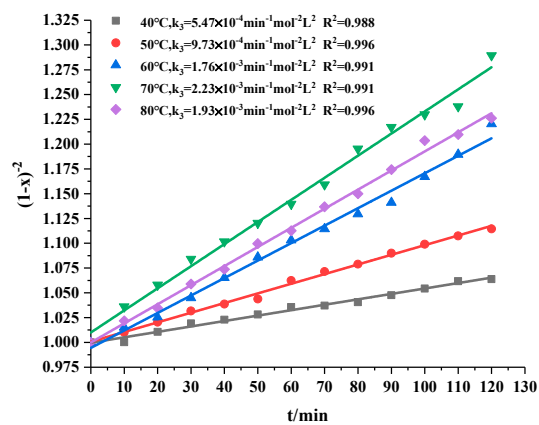
Figure S9 The ^1H -NMR spectra during the D-A reaction between PSF and Mb recorded with time at different temperatures: 40°C, 50°C, 60°C, 70°C and 80°C



(A)

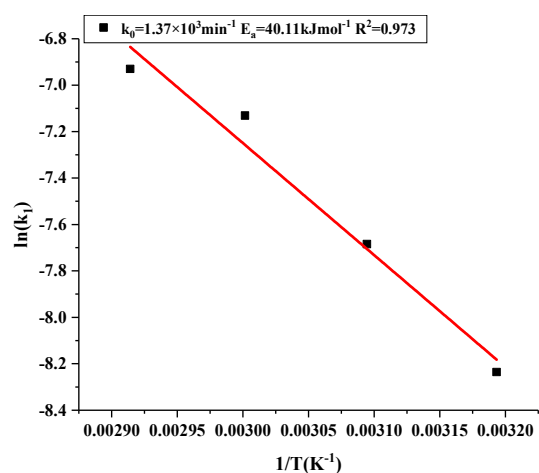


(B)

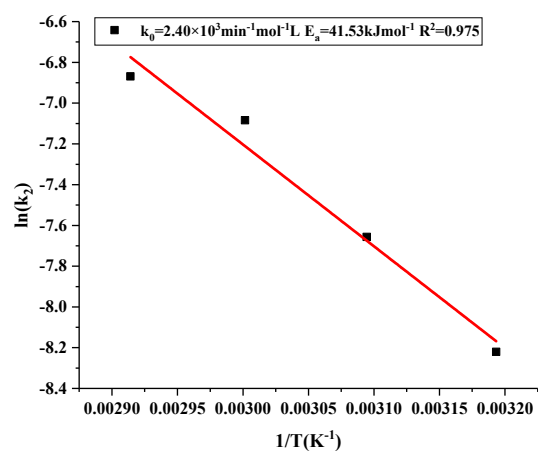


(C)

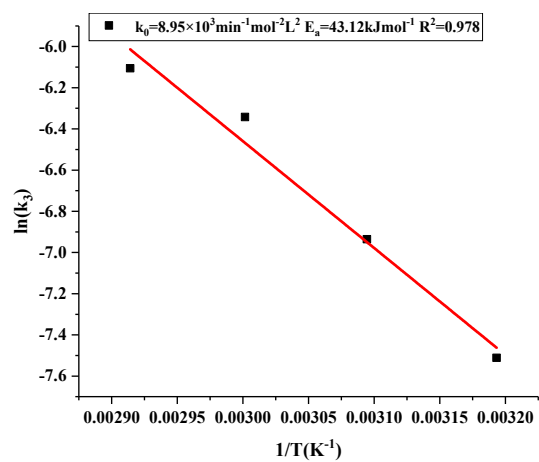
Figure S10 Fitting the conversion data to (A) first-order, (B) second-order, and (C) third-order reaction kinetics to determine the apparent kinetic coefficient k_{app} of D-A reaction between PSF and Mb at 40°C, 50°C, 60°C, 70°C and 80°C based on the ^1H -NMR results



(A)



(B)



(C)

Figure S11 Fitting the Arrhenius plot to (A) first-order, (B) second-order, and (C) third-order reaction to determine the $E_{a,D-A}$ and $k_{0,D-A}$ of the D-A reaction between PSF and Mb based on the $^1\text{H-NMR}$ results