

Supplementary Information For

One-Pot Tandem Alcoholysis-Hydrogenation of Polylactic Acid to 1,2-Propanediol

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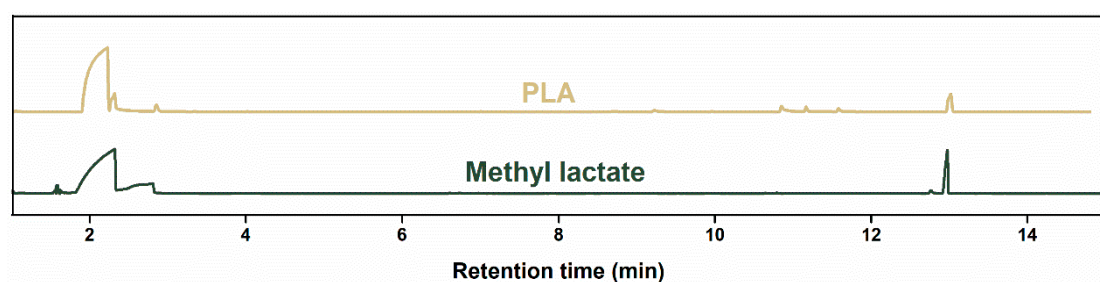


Figure S1. GC-MS analysis of methanolization and hydrogenation products from PLA powder and methyl lactate.

Reaction conditions: 1 g feedstock, 10 mL methanol, 3.0 MPa H₂, 0.1 g Raney Co, reacting for 12 h.

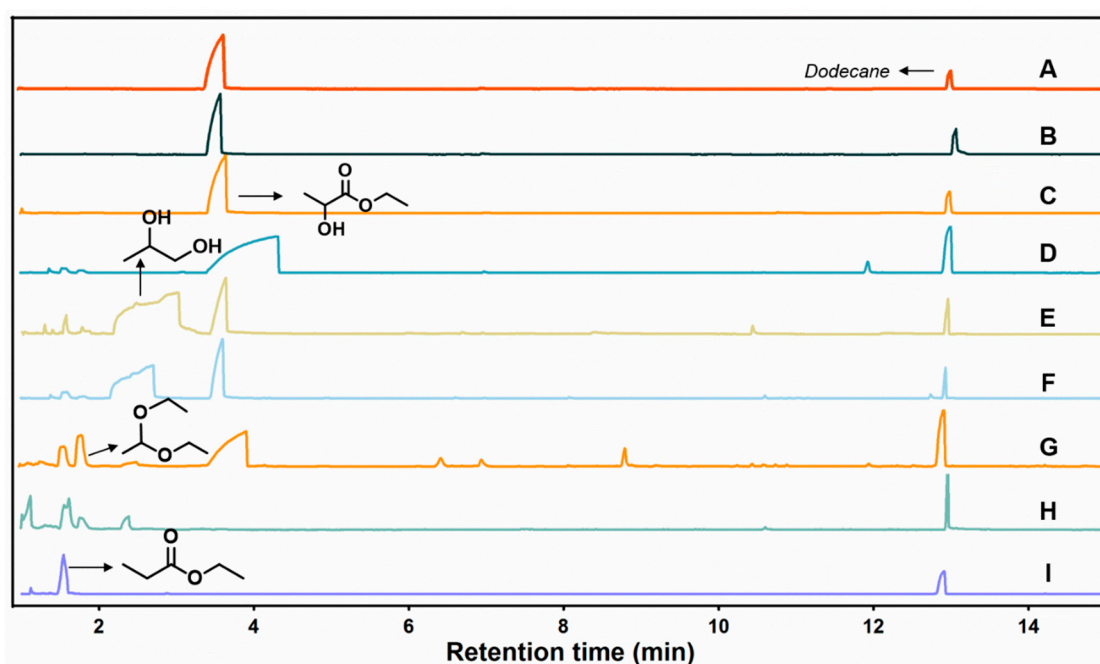


Figure S2. GC-MS analysis of control experiments. (A) 1 g PLA powder, 10 mL ethanol, 0.3 MPa N₂, 180 °C, (B) 1 g PLA powder, 10 mL ethanol, 3 MPa H₂, 180 °C, (C) 1 g PLA powder, 10 mL ethanol, 0.3 MPa N₂, 0.1 g Raney Co, 180 °C, (D) 1 g lactide, 10 mL ethanol, 0.3 MPa N₂, 180 °C, (E) 1 g lactide, 10 mL ethanol, 3 MPa H₂, Raney Co, 180 °C, (F) 1 g ethyl lactate, 10 mL ethanol, 3 MPa H₂, Raney Co, 180 °C, (G) 1 g ethyl lactate, 10 mL ethanol, 3 MPa H₂, Raney Co, 240 °C, (H) 1 g 1,2-propanediol, 10 mL ethanol, 3 MPa H₂, Raney Co, 240 °C, (I) 1 g ethyl propionate, 10 mL ethanol, 3 MPa H₂, Raney Co, 240 °C.

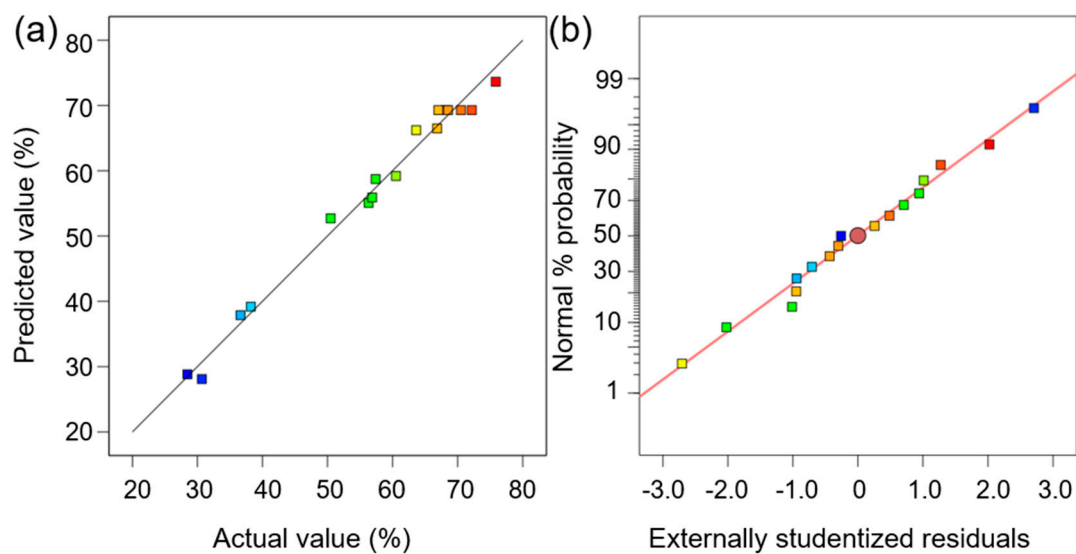


Figure S3. Validation of fitted model. (a) Comparative plot between actual and predicted values; (b) normal plot of residuals between normal % probability versus studentized residuals.

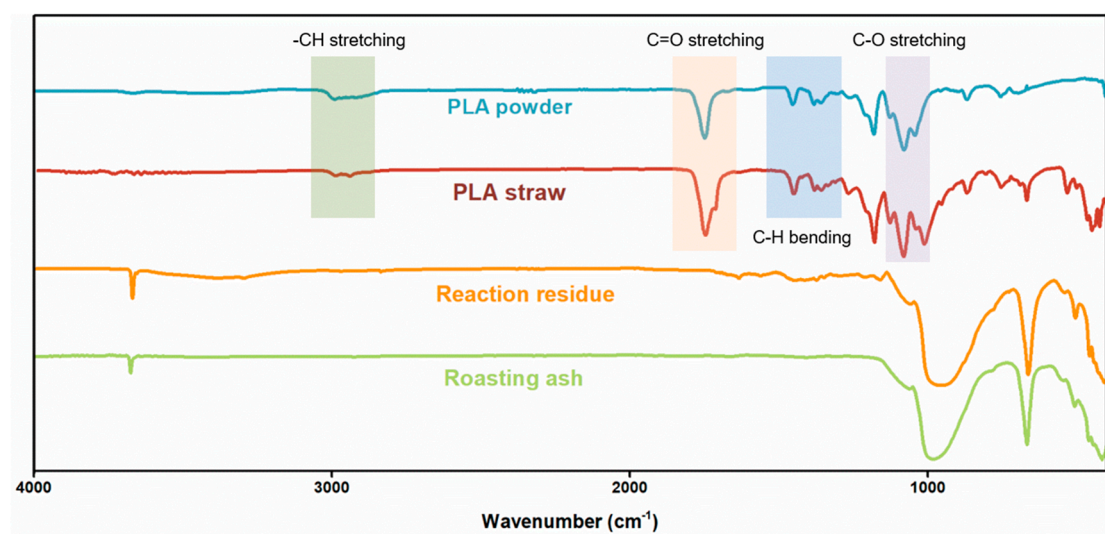


Figure S4. FTIR spectra of PLA and its residues. Residues formation conditions: 1 g PLA straws, 3 MPa H₂, 0.1 g Raney Co, 27 mL ethanol, 187 °C, and reacting for 15.6 h.

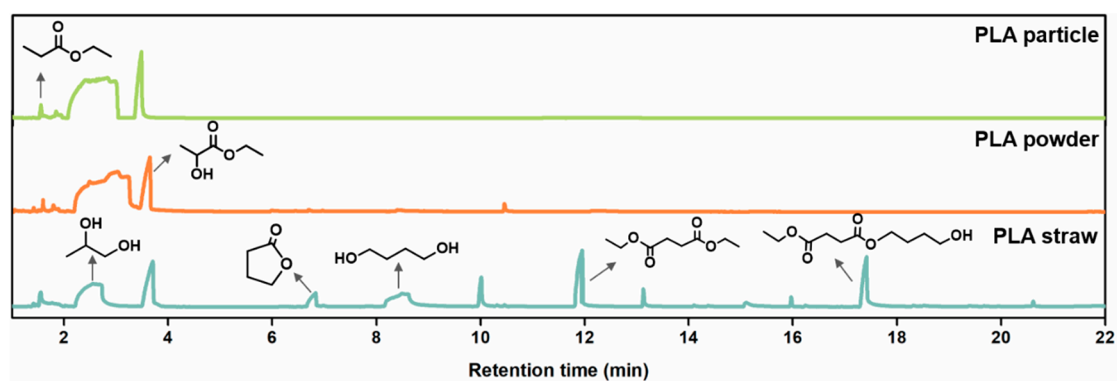


Figure S5. GC-MS analysis of different PLA products-derived degradation liquids. Reaction conditions: 1 g feedstock, 3 MPa H₂, 0.1 g Raney Co, 27 mL ethanol, 187 °C, and reacting for 15.6 h.

Table S1. Bio-based processes examples towards 1,2-PDO production.

Feedstock	Solvent	Catalyst	Reaction conditions				Conversion (%)	Selectivity (%)	Reference
			Temp. (°C)	H ₂ (Bar)	Press.	T (h)			
Glycerol	H ₂ O	Cu/MgO	210	45		12	96	93	[1]
Glycerol	-	Pd-CuCr	220	60		12	83	93	[2]
Glycerol	EtOH	Rh-Cu	180	20		10	91	99	[3]
Glycerol	H ₂ O	Cu/Mg/Al	180	30		20	91	96	[4]
Glycerol	H ₂ O	CuPd/TiO ₂ -Na	220	7		6	65	85	[5]
Cellulose	H ₂ O	Ni/ZnO	245	60		2	>99	34.4	[6]
Glucose	H ₂ O	CuCrCa	140	60		2	>99	53	[7]
Lactic acid	H ₂ O	Ru/C	120	35		2.5	23	>99	[8]
Lactic acid	H ₂ O	Cu/SiO ₂	200	7.5		-	>99	88	[9]
Ethyl lactate	Heptane	Ru-B/Al ₂ O ₃	150	55		10	91	92	[10]
Ethyl lactate	Heptane	CoB	160	60		9	98	>99	[11]
Ethyl lactate	H ₂ O	Ru/SiO ₂	160	50		8	83	92	[12]
Lactide	MeOH	Cu/Cr/Ba	150	150		15	>99	>99	[13]
Lactide	THF	Ru(II) PNN	110	10		48	>99	87	[14]
PLA	MeOH	Cu/Cr/Ba	150	150		15	>99	88	[13]
PLA	Toluene	Zn(OAc) ₂ ·2H ₂ O	110	(EtO) ₂ MeSiH		48	71	92	[15]
PLA	THF	Ru-MACHO-BH	140	45		3	>99	>99	[16]
PLA	1,4-Dioxane	Ru(triphos)tm _m , HNTf ₂	140	100		16	>99	>99	[17]
PLA	Anisole/THF	Ru(II) PNN	160	54.4		48	>99	-	[18]

Table S2. Experimental design and observed response.

Variables	-1			0	1
Time (h)	6			12	18
Temperature (°C)	160			180	200
Ethanol/PLA (mL/g)	10			20	30
Run	Coded levels			Yield of 1,2-propanediol (%)	
	A	B	C	Experimental (mean ± SD)	Predicted
1	-1	0	1	60.5 ± 2.3	59.2
2	0	-1	1	38.2 ± 1.8	39.2
3	-1	0	-1	50.5 ± 0.7	52.7
4	0	0	0	70.5 ± 4.1	69.3
5	0	1	1	63.6 ± 3.0	66.2

6	1	0	1	75.8 ± 4.5	73.6
7	1	1	0	66.9 ± 3.5	66.5
8	0	0	0	68.2 ± 2.1	69.3
9	0	0	0	72.2 ± 5.1	69.3
10	0	0	0	68.5 ± 3.3	69.3
11	0	0	0	67.0 ± 4.7	69.3
12	0	1	-1	56.9 ± 3.4	55.9
13	-1	-1	0	28.5 ± 1.8	28.8
14	1	0	-1	57.4 ± 5.6	58.7
15	-1	1	0	56.3 ± 1.1	55.1
16	0	-1	-1	30.7 ± 2.2	28.1
17	1	-1	0	36.6 ± 2.9	37.9

Source	Sum of Squares	df	F value	p-value	
Model	3549.8	9	56.7	< 0.0001	significant
A	209.4	1	30.2	0.0009	
B	1503.9	1	216.3	< 0.0001	
C	228.9	1	32.9	0.0007	
AB	1.39	1	0.2	0.7	
AC	17.77	1	2.6	0.2	
BC	0.15	1	0.02	0.9	
A ²	76.2	1	11.0	0.01	
B ²	1359.4	1	195.5	< 0.0001	
C ²	66.3	1	9.5	0.02	
Residual	48.7	7			
Lack of fit	32.1	3	2.6	0.2	not significant
Pure Error	16.6	4			
Cor Total	3598.5	16			

R² = 0.99, Adj R² = 0.97, Pred. R² = 0.85, Adeq Precision = 22.52, C.V.% = 4.63

Table S3. ANOVA results of the quadratic model.

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