

*Supplementary materials*

# A Novel Aminomethacrylate-Based Copolymer for Solubility Enhancement—From Radical Polymer Synthesis to Manufacture and Characterization of Amorphous Solid Dispersions

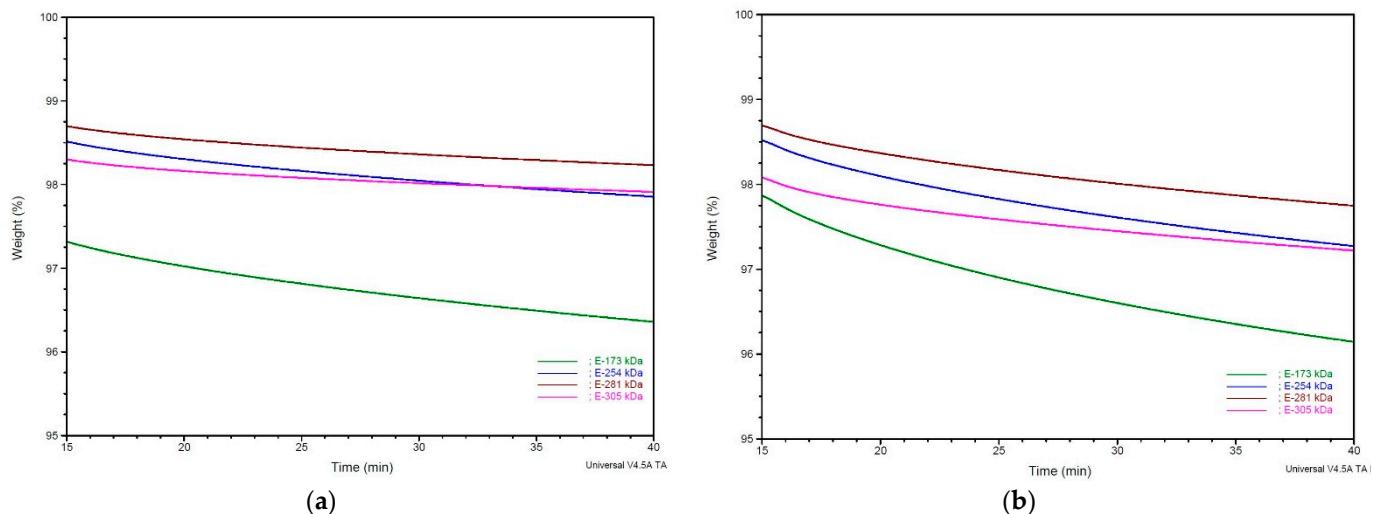
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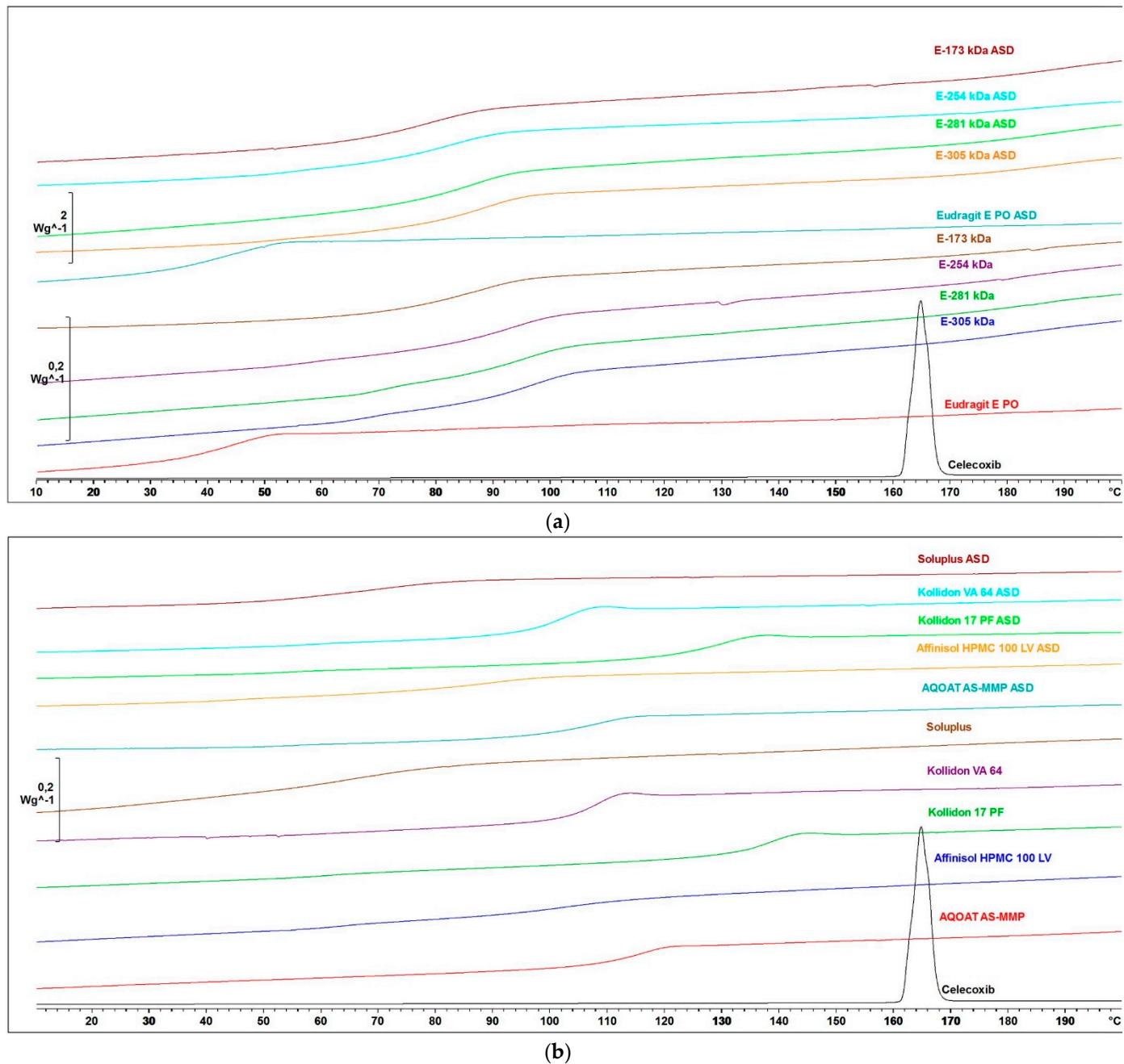
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<sup>3</sup> Evonik Operations GmbH, Research, Development & Innovation, Rodenbacher Chaussee 4, 63457 Hanau, Germany; christian.meier@evonik.com (C.M.)

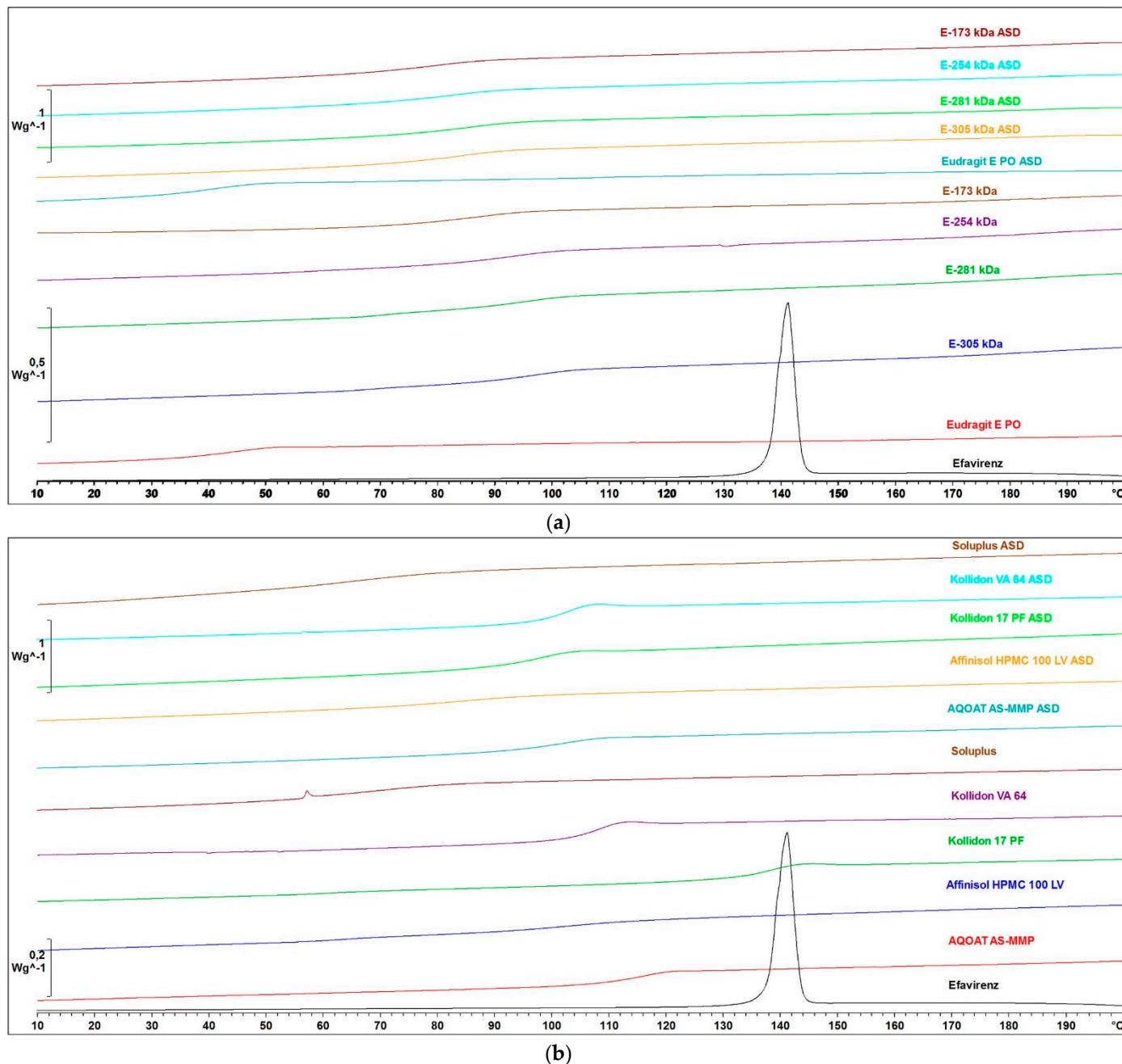
\* Correspondence: sandra.klein@uni-greifswald.de; Tel.: +49-3834-420-4897



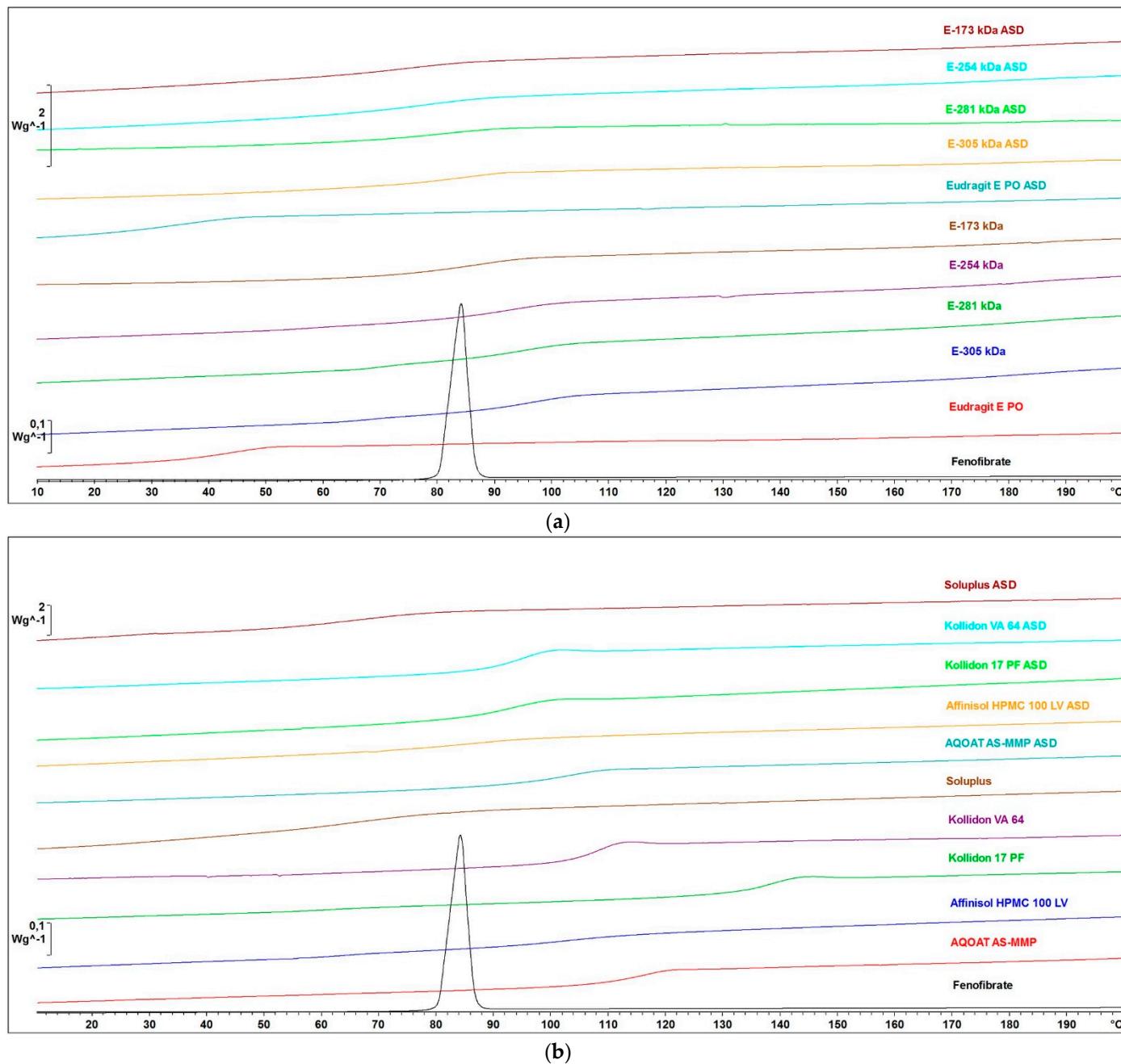
**Figure S1.** Results from isothermal TGA of ModE copolymers at 150 °C (a) and 165 °C (b).



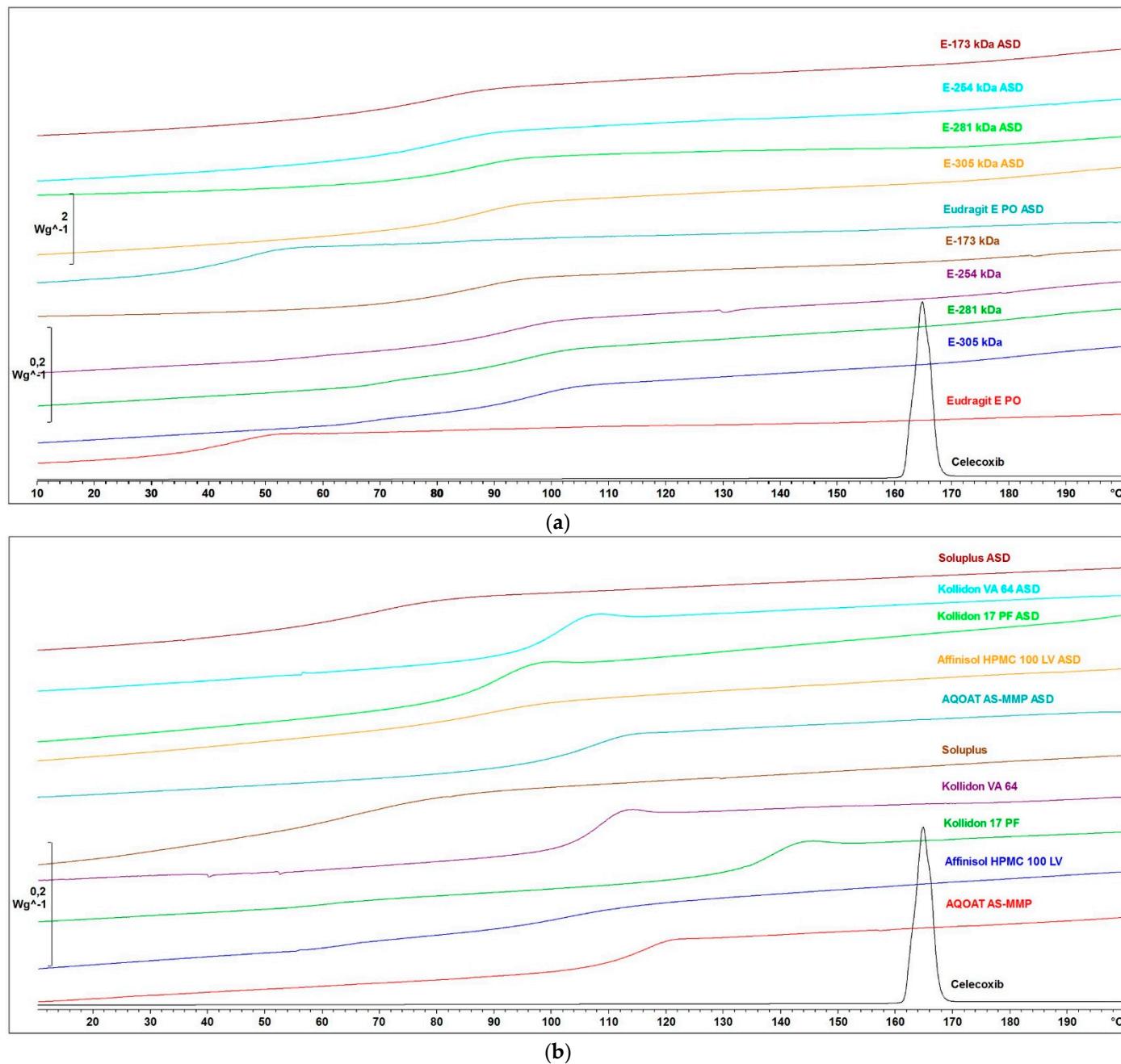
**Figure S2.** DSC thermograms of celecoxib, ModE copolymers, EPO and the corresponding ASDs (a), and celecoxib and other marketed (co-)polymers used in the study, and the corresponding ASDs (b).



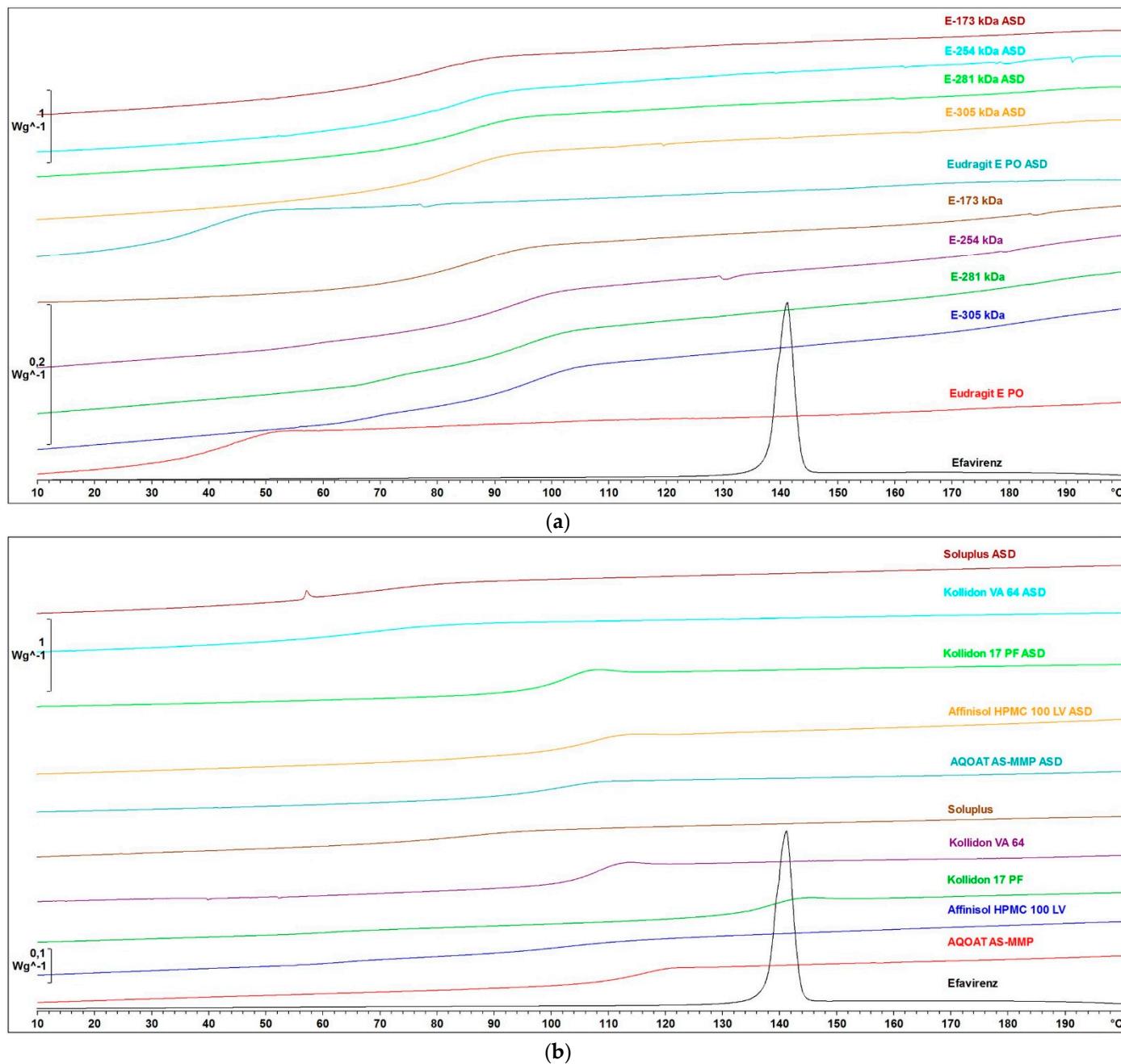
**Figure S3.** DSC thermograms of efavirenz, ModE copolymers, EPO and the corresponding ASDs (a), and efavirenz and other marketed (co-)polymers used in the study, and the corresponding ASDs (b).



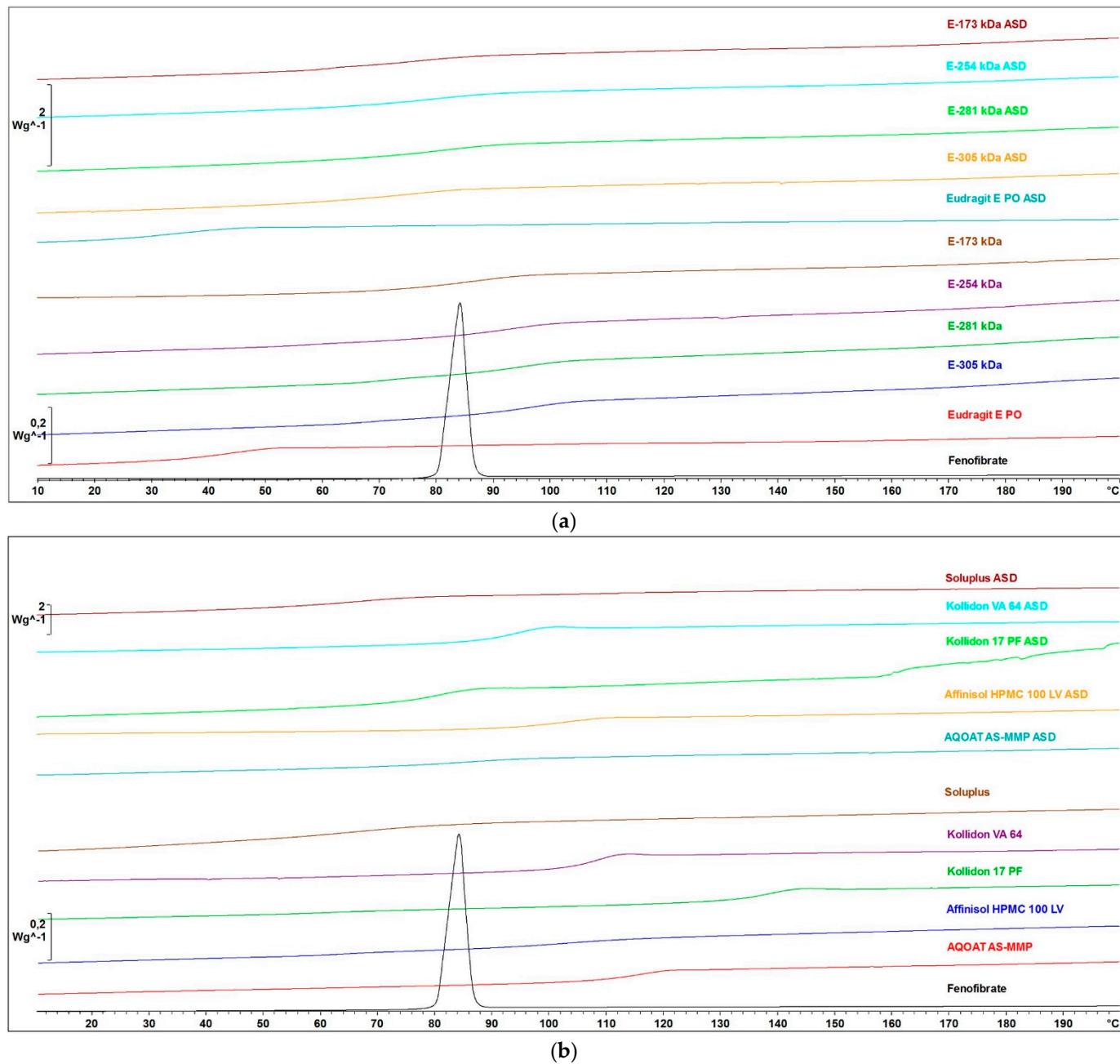
**Figure S4.** DSC thermograms of fenofibrate, ModE copolymers, EPO and the corresponding ASDs (a), and fenofibrate and other marketed (co-)polymers used in the study, and the corresponding ASDs (b).



**Figure S5.** DSC thermograms (after three months of storage at 30 °C/65% RH) of celecoxib, ModE copolymers, EPO and the corresponding ASDs (a), and celecoxib and other marketed (co-)polymers used in the study, and the corresponding ASDs (b);



**Figure S6.** DSC thermograms (after three months of storage at 30 °C/65% RH) of efavirenz, ModE copolymers, EPO and the corresponding ASDs (a), and efavirenz and other marketed (co-)polymers used in the study, and the corresponding ASDs (b).



**Figure S7.** DSC thermograms (after three months of storage at 30 °C/65% RH) of fenofibrate, ModE copolymers, EPO and the corresponding ASDs (a), and fenofibrate and other marketed (co-)polymers used in the study, and the corresponding ASDs (b).