

Article

Experimental Design and Optimization of Triclosan and 2.8-Diclorodibenzeno-p-dioxina Degradation by the Fe/Nb₂O₅/UV System

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Abstract: This study describes the experimental design and optimization of the photocatalytic reaction using the immobilized catalyst Fe/Nb₂O₅ in the degradation of Triclosan and 2.8-DCDD. The techniques employed to characterize the photocatalysts were: specific surface area, average pore volume, average pore diameter, photo-acoustic spectroscopy (PAS), X-ray diffraction (XRD), and scanning electron microscopy (SEM/EDS). The reaction parameters studied were pH, catalyst concentration, catalyst calcination temperature, and nominal metallic charge. The results indicated that the immobilized Fe/Nb₂O₅ catalysts were efficient in the degradation of Triclosan and 2.8-dichlorodibenzene-p-dioxin. The catalysts with nominal metal loading of 1.5% Fe calcined at 873 K showed the highest constant reaction rate and the lowest half-life 0.069 min⁻¹ and 10.04 min. Tests in different matrices indicated that the photocatalytic reaction using aqueous solution containing Cl⁻ is faster when compared with the ultrapure water matrix.

Keywords: Fe/Nb₂O₅ immobilized catalyst; emerging pollutants; degradation

1. Introduction

The chemical compounds progressive use, coupled with the low efficiency of effluent collection and treatment systems, have contributed to the significant increase in contaminants of emerging concern found in surface waters. This was considered to be of low risk to the environment, and these contaminants were detected only a few years ago.

Among the contaminants of emerging concern is the Triclosan (TCS) and 5-chloro-2-(2,4-dichlorophenoxy)-5-phenol—an antimicrobial agent that is extensively used as a preservative in a variety of consumer products such as toothpaste, antiseptic soaps, detergents, cosmetics, plastic kitchenware, socks, rugs, and toys [1–3]. The TCS presence can be harmful to both human and animal health since it tends to undergo bio-magnification and can be degraded by photolysis, which



generates by-products of greater toxicity, such as chlorophenols and dioxins [4–6]. Among the dioxins that may be formed, 2,8-dichlorodibenzene-p-dioxin (2.8-DCDD) stands out as being a chemically stable compound and it is known to suppress antibody responses. In addition, exposure to radiation, mainly in an environment with free chlorine, favors the reaction of transformation of the TCS in this compound [6,7].

Conventional water treatment methods are ineffective for removing substances with biological activity, such as Triclosan, and extremely stable substances such as dioxins. Therefore, in recent decades, Advanced Oxidation Processes (AOPs) have received attention as an alternative for removing these compounds. They are based on the hydroxyl radicals generation, which has a strong oxidizing character and has the capacity to degrade compounds through oxidation. The formation of free radicals that react with dissolved oxygen is an example of such [8,9].

Many semiconductors have been studied in the heterogeneous photo catalysis in order to degrade pollutants in water bodies (ZnO, CdO, TiO₂, Fe₂O₃, among others). Among these, TiO₂ stands out as the most used photo catalyst due to its highly chemical stability, nontoxic, band gap of 3.2 eV for UV radiation (natural/artificial), and relatively low cost [10–13]. However, since its band gap is 3.2 eV, the highest efficiency of the process is limited by the absorption of the TiO₂ semiconductor with a radiation of over 385 nm, which corresponds to approximately 3% of the solar spectrum at sea level.

Thus, the search for new catalysts becomes essential. The use of niobium pentoxide (Nb₂O₅) as a semiconductor for application in heterogeneous photocatalysis has few literature references. This compound has chemical characteristics of low toxicity and band gap (3.4 eV), which is very similar to TiO₂ [14,15]. It is a stable semiconductor and insoluble in water, which can be attacked only by concentrated hydrofluoric acid. Compared with vanadium oxide, it is more stable and difficult to reduce. In contrast to titanium oxide, it presents an advantage in some types of photo degradation [16].

Due to the characteristics of the oxide, it has been used in catalytic reactions such as dehydrogenation, alkylation, hydrolysis, and photocatalytic degradation. The study of Nb_2O_5 shows that it has a combination of energy when in contact with ultraviolet radiation, and, also, when together with another semiconductor, can greatly increase the catalytic activity and the life of a catalyst [16,17].

One of the negative aspects of the photocatalytic process is the difficulty to separate the catalyst after its treatment. In this direction, the material immobilization allows the separation of the catalyst by avoiding the need of a later step in the process and increases the porosity, the adsorption capacity, and thermal stability [18]. On the other hand, a catalytic activity reduction occurs [19,20]. In order to improve the photoreaction efficiency, many authors have metals such as Ag [21], Fe [22], and Cu [23] added to it in order to prevent the process of electron/role recombination in semiconductors.

In this context, this study describes the optimization of the photocatalytic degradation of TCS and 2.8-DCDD using the immobilized Fe/Nb_2O_5 as the photo-catalyst. It was also analyzed using different parameters such as pH, catalyst concentration, and the catalyst calcination temperature.

2. Results and Discussion

2.1. Catalysts Characterization

2.1.1. Pore Properties (BET Method)

The results of the textural properties for the calcined Fe/Nb_2O_5 catalysts at different temperatures are shown in Table 1.

A variation of the specific surface area for the studied catalysts ranges from 20.26 to 149.63 m² g⁻¹. The lowest area obtained for the samples was 0.5% Fe/Nb₂O₅ calcined at 673 K, and the highest for the sample was 1.0% Fe/Nb₂O₅ at 773 K. These results indicate the influence of the calcination temperature and the addition of Fe. The 1.0% Fe/Nb₂O₅ catalysts and 0.5% Fe/Nb₂O₅ calcined at 773 K and 873K practically obtained the same results of approximately 150 m² g⁻¹. The catalysts are mesoporous materials (pores of internal width between 20 Å and 50 Å). When comparing the results of the pore diameter, it is possible to verify that the samples did not have significant

variations in this property. Regarding the micro-pore volumes, there was considerable variation of 0.00518 cm³ g⁻¹ (1.5% Fe/Nb₂O₅ calcined at 873 K) and 0.01064 cm³ g⁻¹ (1.7% Fe/Nb₂O₅ calcined at 773 K). Fontana et al. (2018) [24] profiled a surface area of 1.50 m² g⁻¹, pore volume of 0.049 cm³ g⁻¹, and pore diameter of 15.60 Å for non-calcined Nb₂O₅ samples. Nakajima et al. (2011) [25] found that Nb₂O₅ samples calcined at 573 K had a pore volume of 0.21 cm³ g⁻¹ and a diameter of 18 Å. When compared with the results obtained, it is noted that the surface areas of the immobilized Fe/Nb₂O₅ catalysts, as well as their pore diameter.

Catalyst Fe/Nb ₂ O ₅ wt %-T Calcination (K)	So $(m^2 g^{-1})$	Vm (cm ³ g ⁻¹)	Dm (Å)
0.3%-773	49.51	0.00972	33.03
0.5%-673	20.26	0.00589	33.25
0.5%-873	148.83	0.00716	33.05
1.0%-633	29.55	0.00772	33.16
1.0%-773	149.63	0.00816	33.34
1.0%-913	25.42	0.00635	33.10
1.5%-673	64.90	0.00769	33.07
1.5%-873	21.24	0.00518	33.34
1.7%-773	43.44	0.01064	33.25

Table 1. Summarizes the surface textural properties catalysts (Specific surface area (So), Micropore Volume (Vm), and average pore diameter (Dm).

2.1.2. X-ray Diffraction (XRD)

The XRD analysis of the calcined Fe/Nb_2O_5 immobilized samples are presented in Figure 1. The peaks obtained were compared with the standards published by ICDD (International Center for Diffraction Data).



Figure 1. XRD pattern of Fe/Nb₂O₅ sample where (*) TT phase (pseudo-hexagonal form) (#) T phase (orthorhombic form).

By analyzing the diffractograms, it is possible to verify that the catalyst 1.0% Fe/Nb₂O₅, 0.5% Fe/Nb₂O₅, and 1.5% Fe/Nb₂O₅ samples calcined at 673K have a non-crystalline (amorphous) structure. Similar results were found for niobium samples at the same catalyst calcination temperatures from research conducted by Morais et al. (2017) [26]. The diffractograms indicate that the *TT*-Nb₂O₅ (ICDD00-028-0317) with the cell parameters a = b = 3.6070 Å, c = 3.9250 Å, and *T*-Nb₂O₅ (ICDD00-027-1313) forms with the cell parameters a = 6.1680 Å, b = 29.3120 Å, and c = 3.9380 Å were obtained for the catalysts calcined at temperatures higher than 673 K. It was also observed that 1.0% Fe/Nb₂O₅, 1.7% Fe/Nb₂O₅ calcined at 773 K and 0.5% Fe/Nb₂O₅, 1.5% Fe/Nb₂O₅ calcined at 873 K and 1.0% Fe/Nb₂O₅ calcined at 913 K showed a semi-crystalline structure, with crystallite sizes of 30, 26, 35, 35, and 40 nm, respectively. The sample 0.3% Fe/Nb₂O₅ 773 K showed a semi-crystalline structure, but it was not possible to calculate the size of the crystallites and to determine a hexagonal shape due to it being very amorphous. Sreethawonget al. (2012) [27] found similar results for Nb₂O₅ sol-gel samples calcined at 773 K with an orthorhombic form (T) with crystallites of approximate size of 18.5 nm. A result was also found by Liu et. al. (2011) [28] in Nb₂O₅ samples of an orthorhombic form (T). However, the crystallite sizes were 0.39 nm.

2.1.3. Photoacoustic Spectroscopy (PAS)

The band gap results and the absorption threshold for the Nb_2O_5 catalysts are shown in Table 2. The values found ranged from 3.05 to 3.94 eV. According to Greenwood and Eranshaw (2003) [29], the band gap of Nb_2O_5 has a range of 3.1 to 4.0 eV. Analyzing the values obtained in relation to the nominal metallic load of Fe, it was observed that the band gap is likely to decrease with an increase in the Fe quantity. This also happens with samples of iron-doped TiO_2 catalysts [30,31]. It obtained the following values for the calcination temperature at 673 K (0.5% Fe-4.75 eV and 1.5% Fe-3.28 eV). It also occurred for the catalysts calcined at 873 K. An approximate value was found for the catalyst 0.3% and 1.0% when calcined at 773 K. It was also found that, when the calcination temperature increases, the band gap tends to increase as well. In particular, this was observed for the catalysts with a low metal nominal loading. On the other hand, Yoshimura et. al. (1996) [32] indicated band gap energies of 3.41 eV for samples of Nb_2O_5 calcined at 773 K, and 3.45 eV for non-calcined samples. The values found were very similar to those presented by the other authors. The samples 1.0% Fe/Nb₂O₅ 913 K and 0.5% Fe/Nb₂O₅ 873 K showed the highest band gap energy values of 3.94 eV, while 1.5% Fe/Nb₂O₅ 873 K presented the lowest band gap energy values of 3.05 eV. This latter result (3.05 eV) suggests that this catalyst is absorbing in regions closer to the visible region of the electromagnetic spectrum. This means that it requires less energy for electronic transactions to occur. In this context, Weibin et al. (2013) [33] reported a value of 3.70 eV, while Scheidt et al. (2014) [34] presented a band gap energy of 3.61 eV for non-calcined Nb₂O₅ samples. Other authors such as Hamaguchi, (2011) [35], Prado et. al. (2008) [36], Liu et. al. (2011) [28] and Gallo (2016) [37] found band gap energies for Nb_2O_5 of 3.61, 3.40, 3.72, and 3.60 eV, respectively.

Table 2.	Result of band	gaps	UV-VIS
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Catalyst Fe/Nb ₂ O ₅ wt %-T _{Calcination} (K)	Band Gap (eV)	Absorption Threshold (nm)
0.3%-773	3.88	281
0.5%-673	3.75	281
0.5%-873	3.94	279
1.0%-633	3.92	281
1.0%-773	3.90	281
1.0%-913	3.94	281
1.5%-673	3.28	292
1.5%-873	3.05	300
1.7%-773	3.85	281

2.1.4. Scanning Electron Microscopy (SEM/EDS)

Figure 2 shows the images obtained by the scanning electron microscopy with an EDS detector (SEM/EDS), for 0.3 and 1.7% Fe/Nb₂O₅ samples calcined at 773 K, respectively.



Figure 2. Cont.



Figure 2. MEV/EDS of sample (**A**) 0.3% Fe/Nb₂O₅ 773 K, (**B**) 1.5% Fe/Nb₂O₅ at 873 K, increase 500×.

Using the SEM/EDS analysis for both samples, it is possible to observe that the dispersion on the surface catalysts was homogeneous since the formation of Fe/Nb₂O₅ agglomerates is distributed on the alginate sphere surface. The surface presents some rugosity, which can favor the interaction between the adsorbate and adsorbent. This benefits the catalytic activity. Similar structures on alginate spheres immobilized catalysts were reported by References [38,39]. Thus, it is verified that there were no major structural changes on the catalysts, and, subsequently, in the catalytic activity as well.

2.2. Photocatalytic Reaction

2.2.1. Catalyst Influence

The effect of the photocatalysis process in the TCS degradation was evaluated using TiO_2 and Nb_2O_5 as catalysts (calcined at 773 K). The results are shown in Figure 3.



Figure 3. Influence of photo-catalysts using TiO₂ and Nb₂O₅ (calcined at 773K).

The results presented in Figure 3 showed that there is no significant difference between the photo-catalysts TiO_2 and Nb_2O_5 for TCS degradation. Therefore, in the next steps, the Fe/Nb₂O₅ catalyst was used.

2.2.2. pH Influence and Mass Catalitic

In order to analyze the pH and catalyst mass influence in the TCS degradation, the conditions were verified at pH 5.5, 7.0, and 8.5 using the 1.0% Fe/Nb₂O₅ catalyst calcined at 773 K, 1 g L⁻¹ (Figure 4A) and 0.5, 1.0, and 2.0 g L⁻¹ catalyst (Figure 4B).



Figure 4. Influence of (**A**) pH (1% Fe/Nb₂O₅ calcined 773 K, 1.0 g L⁻¹) and (**B**) catalyst mass (pH 7.0, 1.0% Fe/Nb₂O₅ calcined 773 K).

The results indicated that, in the neutral and alkaline pH, the TCS degradation kinetics obtained were higher than in an acidic pH. As described in the literature, the photocatalytic efficiency of Triclosan did not change at a neutral pH, but significantly decreased in the acidic condition by inhibiting the generation of OH radicals [40]. On the other hand, the degradation in pH 7.0 and 8.5 was practically the same. A concentration of 0.5, 1.0, and 2.0 g L⁻¹ was used to verify the catalyst mass influence. It was observed that the TCS total degradation does not occur within 80 min at the lowest catalyst concentration (0.5 g L⁻¹). However, concentrations of 1.0 and 2.0 g L⁻¹ showed very similar results

(Figure 4B). Therefore, a pH 7.0 and a catalyst mass concentration of 1.0 g L^{-1} were maintained, in the following tests.

2.2.3. Adsorption, Photolysis, and Photo Catalyst Tests

The results of adsorption and photocatalytic for the TCS degradation using the Fe/Nb_2O_5 immobilized catalysts are shown in Figure 5. The adsorption was performed in the first 30 min before the photo catalysis.



Figure 5. Adsorption and photo catalysis results (pH = $7.0, 1 \text{ g L}^{-1}$).

It was observed that there was an instability in the adsorption process (adsorption and desorption of TCS on catalytic surface), which indicates that only the adsorption process is not adequate for the TCS removal. In addition, it was verified that a greater adsorption does not directly imply a higher rate of degradation. For example, 0.5 wt % catalyst calcined at 873 K obtained approximately 40% adsorption. However, other catalysts saw a similar level of degradation of TCS, without the same adsorption capacity. This catalyst had a high specific surface area (~149 m² g⁻¹). The photocatalytic degradation presented an exponential profile for all catalysts studied. The data obtained indicated that all the photo catalysts degraded the TCS after 80 min of the reaction.

It is also possible to verify that catalysts with higher calcination temperatures of 873 K and 913 K have a higher photocatalytic activity in the first 15 min of the reaction, when compared to the other catalysts used.

These values show that the photocatalytic degradation of TCS in an aqueous solution can be described by a pseudo-first order kinetic model. In addition, to compare the results obtained, the half-life $(t_{1/2})$ was evaluated, which indicates the approximate time required for the contaminant concentration to be halved.

Its half-life was calculated according to Equation (1), where k is the constant reaction rate. The results are shown in Table 3.

$$t_{(\frac{1}{2})} = -\frac{\ln(\frac{1}{2})}{k}$$
(1)

wt %-T _{calcination} (K)	k (min $^{-1}$)	t _{1/2} (min)	R ²
0.3%-773	0.0570	12.16048	0.97926
0.5%-673	0.0666	10.40605	0.98392
0.5%-873	0.0595	11.64953	0.98398
1.0%-633	0.0623	11.12596	0.99583
1.0%-773	0.0500	13.86294	0.97886
1.0%-913	0.0538	12.89336	0.93194
1.5%-673	0.0514	13.48535	0.96524
1.5%-873	0.0690	10.04561	0.93221
1.7%-773	0.0670	10.34548	0.99106

Table 3. Half-life $t_{1/2}$, first-order reaction rate constant results.

 R^2 = Coefficient of Determination.

Among all the catalysts, the 1.5% Fe/Nb₂O₅ calcined at 873 K was the one with the highest constant reaction rate and the lowest half-life of 0.069 min⁻¹ and 10.04 min. Another relevant characteristic is that it has the smallest band gap (3.05 eV). Figure 5 shows a comparison degradation kinetics of TCS between photo catalysis (1.5% Fe/Nb₂O₅calcined at 873 K) and photolysis. The experiments were performed in different matrices, ultrapure water, and water containing Cl⁻. The reaction orders, rate constant, and $t_{1/2}$ are shown in the subtitle of Figure 6.



Figure 6. Photo catalysis and photolysis in different matrices.

In Figure 7, it can be verified that the photo catalysis is more efficient in the 100% degradation of TCS, which does not occur for photolysis. In both matrices used, the photo catalysis was efficient.



Figure 7. Generation of 2.8-DCDD from photocatalytic and photolytic processes in different matrices.

At the same time, an analysis on the generation/degradation of 2.8-DCDD was performed, where the TCS in the presence of Cl^- and radiation, is transformed into this compound.

Figure 7 shows that 2.8-DCDD has a kinetics of higher formation in matrices containing Cl⁻, which was previously described by Reference [6]. It is also noted that, in these environments, the transformation of TCS into 2,8-DCDD occurs extremely fast in approximately 20 min. It is observed that the photolysis is not efficient in the 2.8-DCDD degradation. However, the photocatalysis is able to degrade it completely after 80 min of reaction.

Then the formation of hydroxyl radicals (·OH) occur. According to Reference [5], two conditions need to be satisfied for the formation of DCDDs and DCHDFs (dichlorohydroxydibenzofurans). First, ·OH radicals are present for the cleavage and oxidation. Second, the chlorinated phenoxyphenols are not to be de-chlorinated into phenoxyphenols before they react with ·OH.

Iron leaching tests were performed in triplicate. The concentrations of iron were determined by Flame atomic absorption spectrometry (F AAS) using a spectrometer (Perkin Elmer AAnalyst 700, Lübeck, Germany). The results indicated that leaching of Fe does not occur.

2.2.4. Photo Stability

To evaluate photo stability, tests in successive cycles (80 min each) were performed (Figure 8) and 1.5% Fe/Nb₂O₅ calcined at 873 K were used. In the first cycle, a TCS degradation of about 91% occurs, decreasing to 89% in the first reuse cycle, 68% in the second reuse, and reaching only 50% in the third reuse cycle. This time is sufficient to TCS and 2.8-DCDD degradation. However, the catalytic deactivation may be related with surface adsorbed compounds and by-products formed in the reaction.



Figure 8. Photocatalytic reuse cycle (1.5%Fe/Nb₂O₅ calcined at 873 K).

2.3. Experimental Design and Optimization

The effects on the parameters of the nominal load of metal (%Fe) and calcination temperature on the TCS degradation were investigated.

According to the results obtained in the Response surface and Surface Contour (Figure 9A,B) and the e Pareto chart (Figure 10), all variables studied were significant for the process.

It was mainly observed that the effects are more accentuated at higher calcination temperatures and higher iron percentages. These are two conditions that significantly affect the photocatalytic process.

From the data obtained, it was possible to table a new construct with $R^2 = 0.98204$ presented in Table 4.

Source of Variation	Sum of Squares (SS)	Degrees of Freedom (df)	Mean Square (MS)	F	Prob > F
Regression	115.4253	5	23.08506	E4 66E44	E OE
Resisual	2.1115	5	0.422297	34.00344	5.05
Lack of Fit	2.0356	3	0.678545	17 001 501	10.17
Pure erro	0.0759	2	0.037925	17.891521	19.16
Total	117.5368	10	-	-	-

Table 4	Anal	vsis of	variance
		/	

In order to verify if the generated model was significant, the statistical test F was used as a basis. For $\alpha = 0.05$, we have F (Reg, Res) 5.5 > F (Tab) 5.5 and F (Err) 3.2 < F (Tab) 3.2. Subsequently, it can confidently be concluded to a percentage of 95% that the generated model is significant and there is no evidence of significant differences between treatments.

A)



B)

Figure 9. (**A**) Response surface plot for degradation TCS by Nb₂O₅ versus wt % Fe and Temperature Calcination. (**B**) Surface contour obtained in the experimental design. (Coded variable Table 5).



Standardized Effect Estimate (Absolute Value)

Figure 10. Pareto chart (pH = 7.0, 1 g L^{-1} , and 20 min of reaction).

p=0.05

3. Materials and Methods

Chemicals: Acetonitrile (HPLC–supplied by J.T.Barker, Ciudad de México, México) PA-ACS–CH3CN. Panreac-AppliChem., Triclosan–(supplied by Merck, Darmstadt, Germany); Niobium pentoxide hydrated (Nb2O5) (supplied by CBMM–Companhia Brasileira de Matalurgia e Mineração, Araxá, Minas Gerais, Brasil), Iron Nitrate III (ICO) nonohydrate P.A. ACS (Fe(NO₃)·3.9·H₂O) (supplied by SYNTH, São Paulo, Brasil), Sodium Alginate (P.A) (supplied by Sigma Aldrich, St Louis, MO, USA), and Calcium Chloride-(P.A.) (supplied by Nuclear, São Paulo, Brasil).

3.1. Fe/Nb₂O₅ Immobilized Synthesis

The catalyst synthesis was performed in two stages: (i) Impregnation method–used for supported iron on niobium, with solvent in excess, with different nominal metal loads (0.3%, 0.5%, 1.0%, 1.5% and 1.7%), as described by Reference [33,41]. It was then dried in a rotary evaporator and stove to remove the solvent in excess. Afterward, it was then calcined at different temperatures (633, 673, 773, 873, and 913 K) with heating ramps. (ii) Catalytic immobilization—for the catalyst immobilization, it used a methodology adapted from Reference [31], which incorporated sodium alginate as the polymer matrix. The concentrations used were: sodium alginate 2% (w/v) and photocatalyst 1g L⁻¹. The catalyst was agitated with sodium alginate in a solution and then dripped in a 2% (w/v) calcium chloride solution (CaCl₂) in a 288 K ultra-thermostatic bath to form the sodium alginate beads. After 24 hours, the beads were washed with ultrapure water and oven dried at 333 K for 8 hours.

3.2. Characterization

Textural Properties: Porous properties such as specific surface area, mean pore diameter, and pore volume were established using a QUANTACHROME Analyzer—Model Novatouch 2 LX with N² adsorption at 77 K. The samples were previously submitted to a thermal treatment at 333K for 12 hours, which puts them under vacuum to eliminate any existing water within the pores of the solids. Photoacoustic spectroscopy (PAS): The photoacoustic spectroscopy measurements in the UV–VIS spectral regions were performed using a lab-made experimental setup.

It obtained a monochromatic light through a 1000-Watt xenon arc lamp (66926, Newport Corporation/Oriel) and a monochromator (74100, Newport Corporation by Oriel Instruments, São Paulo, São Paulo, Brasil. The light beam was modulated using a mechanical chopper (SR540—Stanford Research Systems). A lab-made photoacoustic cell was designed to have a very low volume and was made of aluminum block. It was machined to hold samples with dimensions of up to 10 mm in diameter and 1.5 mm in thickness. This allowed light to enter through a high transparent quartz window of a 6-mm diameter and 2-mm thickness. The distance of the microphone chamber was 15 mm. It was connected to the sample holder room through a 1-mm diameter duct. The capacitive microphone (4953, Brüel&Kjaer) used was a 12-mm diameter. It was very sensitive and presented a gain of 50 mV/Pa, and a flat frequency response between 3 to 10 kHz. It also used a lock-in amplifier (SR830, Stanford Research System). All the photoacoustic spectra were obtained at a 23 Hz modulation frequency and recorded between 225 to 700 nm. Data was acquired using a personal computer, and the PAS spectra were normalized regarding the carbon black signal. The band gap energies were established through Equation (2):

$$\lambda = \frac{hc}{E_{gap}} = \frac{1240}{E_{gap}} \tag{2}$$

where E_{gap} is the *band gap* energy in eV units. The direct method was applied to obtain the values, i.e., m = 2.

X-ray diffraction: The samples were measured through a Rigaku-Denki Diffractometer with Cu-K α radiation (λ = 1.5406 Å) at 40 kV voltage and 40 mA current. Subsequently, the obtained patterns were compared with the diffraction dataset cards from the ICDD.

Scanning electron microscopy (SEM/EDS): For the analysis, a scanning electron microscope (model VEGA 3 LMU, brand TESCAN) was used, complete with W 30kV filament, 3.0 nm resolution, SE detectors, and retractable BSE. It also featured a low vacuum mode (500 Pa), chamber with internal diameter of 230 mm, and a door width of 148 mm. The microscope also included compucentric rotation, 5-axis fully motorized, with X movement: 80 mm, Y: 60 mm and Z: 47mm, CCD camera for viewing samples, and "chamberview" software, VegaTC operational software, data processing system, and track-ball. The Microscope is also equipped with the EDS detector, dry, model AZTec Energy X-Act, resolution 130 eV, brand Oxford.

3.3. Photocatalytic Tests

The reaction mixture was transferred to a reactor consisting of a cylindrical Pyrex cell $(5.0 \times 10^{-4} \text{ m}^3)$ surrounded by a water jacket and a magnetic stirrer. This was used to ensure a constant temperature (298 K) with ultra-thermostatic bath and solution homogeneity throughout the experiment. The tests were performed for 80 min and opened to the air. Oxygen was pumped at $8.3 \times 10^{-9} \text{ m}^3 \text{ s}^{-1}$ into the solution containing 10 ppm of TCS and a photo catalyst. The TCS 10 mg L⁻¹ solution was prepared with 70% of acetonitrile and 30% of ultrapure water. A total of 500 mL was inserted into the reactor, along with the catalyst mass. UV light was irradiated by using a 125-W medium pressure mercury lamp, the radiation incidence was measured (2.48 mW/cm²). Aliquots were collected at regular intervals of time. Chromatographic analysis of Triclosan was performed with a high performance liquid chromatograph YL Clarity model 9100 equipped with a pre-column, reverse phase C-18 column, and visible ultraviolet detector (UV-VIS). It used the standard acetonitrile HPLC for chemical analysis and the pH control of sodium hydroxide and nitric acid.

Different conditions were studied: pH 5.5, 7.0, and 8.5, catalyst mass 0.5, 1.0, and 2.0 g L^{-1} and calcination temperature of the catalyst between 633 and 913 K. The adsorption tests were performed by applying the same procedures of the previous photocatalytic test, but without the presence of light. The photolysis experiments were conducted using no catalysts and followed the same procedures of the photocatalytic tests. The tests were completed twice.

Tests about photo stability were performed in four successive cycles. Between the cycles, the catalyst was filtered, washed (ultrapure water), and dried.

3.4. Optimization of Experimental Parameters

The effects of operating parameters of TCS degradation using the Fe/Nb₂O₅ catalyst were analyzed by using a central composite factorial. The general form of this factorial design is 2n plus a star configuration ($\pm \alpha = 2^{n^{(1/4)}}$), with a central point, where n and 2 represent the number of factors and the two levels of work [33], respectively. The levels are defined as low level (-1), high level (+1), central point (0), and two outer points. The independent variables were the Calcination Temperature of catalysts and nominal metal load (%Fe), while the dependent variable Y (variable response) was the TCS removal percentage. The settings for the independent variables were as follows (low/high value): calcination Temperature: 633 to 913 K, and nominal metal load: 0.3 to 1.7 %Fe. Table 5 shows experimental results of the independent variables. The values for coded and decoded variables are also shown.

Run	Calcination Temperature (K)	%Fe and (Coded Variable)
1	873 (+1)	1.5 (+1)
2	873 (+1)	0.5 (-1)
3	673 (-1)	1.5 (+1)
4	673 (-1)	0.5 (-1)
5	913 (+α)	1.0 (0)
6	$633(-\alpha)$	1.0 (0)
7	773 (0)	$0.3(-\alpha)$
8	773 (0)	1.7 (+α)
9	773 (0)	1.0 (0)
10	773 (0)	1.0 (0)
11	773 (0)	1.0 (0)

Table 5. Design matrix and experimental results for the central composite factorial design.

4. Conclusions

The Fe/Nb_2O_5 immobilized catalysts were efficient in the Triclosan and 2,8-dichlorodibenzenep-dioxin degradation. The characterization indicated that a variation in the specific surface area occurs for the catalysts studied. This is influenced by the calcination temperature and nominal metal loading.

In the XRD analysis, catalysts calcined at 673 K or at lower temperatures have a non-crystalline structure. Above this calcination temperature, structures in the form *T* and *TT* were found. The band gap results, in general, see a decrease of the band gap in accordance with an increase in the nominal metallic charge of Fe. On the other hand, when the calcination temperature increases, the band gap also tends to increase. The SEM/EDS analysis showed the formation of agglomerates throughout the sphere surface and rugosity. The photocatalytic tests indicated that the operating optimum conditions were pH 7.0 and catalyst mass of 1.0 g L^{-1} . The adsorption process is not efficient for the TCS removal and a higher adsorption on the catalytic surface does not imply a faster photocatalytic process. All catalysts were efficient in the TCS degradation after 80 min of reaction. The catalysts $1.5\% \text{ Fe}/\text{Nb}_2\text{O}_5$ calcined at 873 K showed the highest constant reaction rate and the lowest half-life—0.069 min⁻¹ and 10.04 min. This was, consequently, the best catalyst studied.

Photo catalysis was efficient (100% degradation) in both matrices studied (ultrapure and water containing Cl⁻). On the other hand, this did not occur with photolysis. In the process, the generation and subsequent degradation of 2.8-DCDD occurred. This degradation was larger in matrices containing Cl⁻, since it was totally degraded after 80 min of reaction. The parameters studied (nominal metal load (%Fe) and calcination temperature) in the experimental design and optimization were significant for the process. From the results obtained, it was concluded that the greater the amount of Fe percentage and calcination temperature, the better the result.

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