Aimed at developing a highly active and stable non-precious metal electrocatalyst for oxygen reduction reaction (ORR), a novel Fe$_x$N$_y$/NC nanocomposite—that is composed of highly dispersed iron nitride nanoparticles supported on nitrogen-doped carbon (NC)—was prepared by pyrolyzing carbon black with an iron-containing precursor in an NH$_3$ atmosphere. The influence of the various synthetic parameters such as the Fe precursor, Fe content, pyrolysis temperature and pyrolysis time on ORR performance of the prepared iron nitride nanoparticles was investigated. The formed phases were determined by experimental and simulated X-ray diffraction (XRD) of numerous iron nitride species. We found that Fe$_3$N phase creates superactive non-metallic catalytic sites for ORR that are more active than those of the constituents. The optimized Fe$_3$N/NC nanocomposite exhibited excellent ORR activity and a direct four-electron pathway in alkaline solution. Furthermore, the hybrid material showed outstanding catalytic durability in alkaline electrolyte, even after 4,000 potential cycles.

Keywords: oxygen reduction reaction; non-precious metal electrocatalysts; Iron nitride; nitrogen-doped carbon

1. Introduction

Over the last few decades, low temperature polymer electrolyte membrane fuel cells (PEMFCs) have been recognized as a promising substitute to the current fossil fuel based power generation system [1,2]. Despite extensive efforts to improve performance of PEMFCs, enhancement of sluggish kinetics of oxygen reduction reaction (ORR) has remained a major challenge. Thus far, Pt derived materials have been considered state of the art electrocatalysts for ORR. [3,4] Nevertheless, the high price and instability of Pt catalysts in various fuel cell operation conditions limit practical applications of PEMFCs.
Development of efficient non-precious metal electrocatalysts is thus a topic of great interest in order to commercialize PEMFCs. However, although performance of such catalysts is continuously increasing, the active species responsible for the activation and reduction of adsorbed oxygen molecules are not fully understood yet.

In recent years, it is suggested that that novel materials substituting for Pt are non-precious Fe or Co metals embedded within an N-doped carbon (NC) matrix. Inexpensive Fe and/or Co constitute the catalytically active center, while NC materials provide enhanced electron mobility and oxygen adsorption capacity, which in turn, improve electrocatalytic activity as well as durability [5]. Iron carbide (Fe$_3$C$_y$) [6–9], iron oxide (Fe$_3$O$_y$) [10,11], and iron bonded with multiple nitrogen atoms [12] have been suggested as plausible active structures for ORR. However, the complexities of creating the desired bond configuration and characterization of the specific Fe species, has resulted in difficulties improving the materials overall catalytic activity in the electrocatalysts.

Herein, we report a facile, one-step synthetic route that leads to a novel precious-metal-free ORR electrocatalyst composed of iron nitride (Fe$_3$N$_y$/NC) nanoparticles supported on NC (Fe$_3$N$_y$/NC). Various analytical techniques were employed to elucidate catalytically active sites responsible for the ORR performance. The strong correlation between the Fe$_3$N$_y$ phases and ORR activity was proven by experimental and theoretical studies. For electrocatalytic performance, we show that Fe$_3$N/NC hybrid material exhibits a high ORR activity (half-wave potential ~0.77 V) and low HO$_2^−$ (<5%) yield in alkaline medium. The prepared electrocatalysts exhibited a direct four-electron ORR pathway and superior stability in an alkaline medium. The proposed synthetic route is low-cost and scalable, providing a feasible method for the development of highly efficient non-precious metal electrocatalysts.

2. Results and Discussions

The Fe$_3$N$_y$/NC catalyst was synthesized through high-temperature pyrolysis of the precursor containing the mixture of the Fe salt and carbon black in an NH$_3$ atmosphere (Scheme 1). The catalyst structure contains a few ten nanometer-sized Fe$_3$N$_y$ nanoparticles and NCs with sizes in the range of hundreds of nanometers. Most of the Fe$_3$N$_y$ nanoparticles are well dispersed on the NCs. Importantly, the composites showed high inertness under harsh electrochemical conditions, as well as high surface area (1110 m$^2$g$^{-1}$) and electrical conductivity (0.112 S·cm$^{-1}$), which are comparable to those of commercial carbon black products (surface area: 1350 m$^2$g$^{-1}$, and electrical conductivity: 0.092 S·cm$^{-1}$) and beneficial for a number of electrochemical applications. Moreover, the synthetic approach allowed for the low-cost, large-scale production of Fe$_3$N$_y$/NC electrocatalysts. The structural phase of Fe$_3$N$_y$ prepared by heat-treatment has been reported to depend on preparation conditions. [13–15] Therefore, in order to characterize high-performance Fe$_3$N$_y$/NC electrocatalysts, a series of synthetic parameters that could influence the ORR activity, including the types of Fe salts used, Fe content, heat-treatment temperature, and pyrolysis time were investigated. ORR behaviors of all the catalysts prepared under varying synthetic parameters were compared in 0.1 M KOH solution (Figure 1).

Scheme 1. Illustration of Fe$_3$N$_y$/nanocomposite (NC) synthesis.
well understood to be a key factor to achieve proper ORR catalysts in several reports [19,20]. In these reports, the higher catalytic performance of the catalyst prepared using Fe(acac)₃ was observed. The catalysts without Fe and/or nitrogen were also prepared for the comparison. The counter anion of ORR catalysts so far [16,17], as well as commercially available Pt/C catalysts [18]. The carbon itself did not show good ORR activity and waving curve indicates 2 electron reduction is dominant (Figure S1, black curve). The catalyst without Fe followed 4 electron pathway, but half-wave potential and limiting current were far lower than Fe-N-C catalyst (Figure S1, blue curve).

It was found that proper amounts of Fe in the catalysts are also a critical factor affecting catalyst performance. Catalytic activity initially increased as the amount of Fe increased, possibly due to the increase of active site density, however the activity significantly diminished when Fe was employed over 5 wt. % (Figure 1b).

Likewise, there was an optimal temperature for heat-treatment. Pyrolysis temperature has been well understood to be a key factor to achieve proper ORR catalysts in several reports [19,20]. In these attempts, pyrolysis at 900 °C yielded a superior ORR catalyst than any other pyrolysis temperature, and both higher and lower temperatures were detrimental to catalytic activity (Figure 1c). Furthermore, an extended heat-treatment time of 4 h was found to be harmful (Figure 1d). These observations indicate that optimal temperature and duration upon heating considerably affect the formation of active catalytic species in FeₓNᵧ/NC electrocatalysts.

Figure 1. Linear sweep voltammetry curves of oxygen reduction reaction (ORR) in 0.1 M KOH catalyzed by FeₓNᵧ/NC prepared by altering synthetic conditions. (a) Fe source, (b) Fe contents, (c) pyrolysis temperature, and (d) pyrolysis time.
To determine the cause of activity difference of the Fe$_x$N$_y$/NC electrocatalysts obtained under the studied synthetic conditions, X-ray diffraction (XRD) analysis was performed for every catalyst tested. Interestingly, distinct XRD patterns were observed from the catalysts (Figure 2). The characteristic XRD peaks of Fe$_3$N phase [21] centered at 42.8° (sharp peak), 40.7°, 37.4°, 56.5°, 67.6°, and 75.6° appeared in the catalysts synthesized using Fe(acac)$_3$ or Fe(acac)$_2$ under the standard preparation conditions, i.e., 5 wt. % Fe and pyrolysis at 900 °C for 2 h. Theoretical calculation of several Fe$_x$N$_y$ complexes were carried out to identify the most probable structure with the lowest energy (Figure S2). Of the various phases of Fe$_x$N$_y$, the only stable phases obtained were those of FeN (F4-3m) and Fe$_3$N (P6$_3$22). All the others phases were metastable, and decomposed to FeN and Fe$_3$N. A similar trend from the theoretical calculation of the XRD-spectra was observed [22]. Selecting the most optimized structures of FeN, Fe$_2$N, Fe$_3$N and Fe$_4$N, their XRD spectra were simulated and compared with the experimental results as shown in Figure 3.

With regard to the Fe$_x$N$_y$/NC composites, the combined ORR electrocatalytic test results and XRD analysis revealed that the best-performing active sites contain an Fe$_3$N (P6$_3$22) phase on the NCs. The Fe$_3$N phase was not formed in the catalysts prepared using FeCl$_3$, FeSO$_4$, or ferrocene (Figure 2a), which showed lower ORR activity. These results signify that the Fe$_3$N phase coupled with NC is the principle structure responsible for efficient ORR in this catalytic system. Analogous results appeared as well in other catalysts prepared under control of other parameters, such as weight percent of Fe, pyrolysis temperature, and time. All the less active catalysts contained less pronounced, or did not contain any, Fe$_3$N XRD structure in their respective XRD spectra (Figure 2b–d). The catalysts with lower amounts of Fe (i.e., less than 5% in this study) did not show distinct XRD peaks, indicating that the Fe species were present in an amorphous phase (Figure 2b). In addition, higher amounts (i.e., higher than 5% in this study) of Fe contents resulted in the formation of yet another crystal phase that corresponded to metallic Fe (Figure 2b, green).

![Figure 2](image_url)

**Figure 2.** X-ray diffraction (XRD) spectra of Fe-N-C catalysts prepared by altering synthetic conditions. (a) Fe source, (b) Fe contents, (c) pyrolysis temperature, and (d) pyrolysis time. The symbols denote specific Fe species. ■ denotes metallic Fe (JCPDS # 87-0722), ● denotes FeN (JCPDS # 50-1087), ○ denotes Fe$_3$N (JCPDS # 86-0232), and ▲ denotes Fe$_4$N (JCPDS # 86-0231).
with an average size of 23.7 nm were supported on the NC support (Figure 4b). The nanoparticles which showed the characteristic d-spacing (2.05 nm) of <111> peak of Fe$_3$N (Figure 5). Along with well dispersed N over the carbon support, a higher population of N atoms near the presence, or lack thereof, of the Fe$_3$N phase. The Fe$_3$N crystal phase was only found in the catalysts treated at 900 °C. There were both Fe$_3$N and metallic Fe species in the catalysts heated at 800 °C, and Fe$_4$N and metallic Fe species appeared in the catalysts pyrolyzed at 850 °C and 950 °C, respectively (Figure 2c). Interestingly, the catalyst containing higher Fe contents of 7.5 wt. % and prepared at the higher temperature of 950 °C, possessed an identical metallic Fe species. It is assumed that higher amounts of Fe, combined with high heating temperature, induce an aggregation of Fe nanoparticles to give less active, metallic Fe. Longer reaction time also induced the phase changes of Fe$_5$N to the mixture of Fe$_4$N and metallic Fe (Figure 2d). The strong correlation between the existence of Fe$_3$N phase and ORR performance show that Fe$_3$N is the essential active species for superior ORR performance of iron nitride electrocatalysts.

The presence of Fe$_3$N was likewise observed in transmission electron microscope (TEM) analysis, which showed the characteristic d-spacing (2.05 nm) of <111> peak of Fe$_3$N phase matched with the experimental d-spacing (2.10 nm) observed from HRTEM images (Figure 4a). Nanoparticles with an average size of 23.7 nm were supported on the NC support (Figure 4b). The nanoparticles were determined to be Fe$_3$N by the length of 0.21 nm of the lattice distance and strong ring pattern corresponding to the (111) phase of Fe$_3$N in a selected area electron diffraction (SAED) (Figure 4c,d).

In addition, fine distribution of N atoms over the carbon support was evident by EDS mapping (Figure 5). Along with well dispersed N over the carbon support, a higher population of N atoms near Fe atoms was observed, which again showed the favorable bonding between N and Fe to form active catalytic components.

The measured value of the Tafel slope of the single phase Fe$_3$N on NC catalyst obtained from pyrolysis at 900 °C was much lower than the corresponding values of the samples containing other iron nitride phases prepared at other conditions: 850 °C (61 mV), 950 °C (65 mV) and 800 °C (69 mV) (Figure 6a). This attests to the effect of the Fe$_3$N species as showing better catalytic performance. Further, the catalytic activity of ORR is closely related to electron transfer mechanism during the reaction [23–25]. Thus, the number of electrons transferred per one mole of oxygen and yield of HO$_2^-$ byproduct were determined by rotational ring disk electrode (RRDE) measurement using the most active Fe$_3$N/NC catalyst. The number of transferred electrons was determined to be higher than 3.9 throughout the whole potential range (Figure 6b). This selective and efficient catalytic process supports the high activity of our Fe$_3$N/NC catalyst. Formation of HO$_2^-$ was also well inhibited and the amounts did not exceed 5%. Accelerated durability test (ADT) demonstrated the superior stability of the iron nitride catalyst that showed slight negative shift after 4,000 repeated potential cycles (Figure 6c).
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(a) (b)

(c) ... ar Fe atoms was observed, which again showed the favorable bonding between N and Fe to form active catalytic components.

Figure 4. (a) Transmission electron microscope (TEM) image of Fe-N-C catalyst, (b) particle size distribution of Fe₃N nanoparticles in Fe-N-C catalyst, (c) high resolution (HR)-TEM image of Fe₃N nanoparticle, and (d) selected area electron diffraction (SAED) image of Fe-N-C catalyst.

Figure 5. (a) High angle annular dark field-scanning transmission electron microscope (HAADF-STEM) image of Fe-N-C catalyst, electron energy loss spectroscopy (EELS) mapping images of Fe-N-C catalyst (b) Fe, (c) N, and (d) C.
Figure 6. (a) Tafel slopes of the Fe-N-C catalysts prepared by different pyrolysis temperature, (b) number of electron transferred and HO$_2^-$ yield during the ORR catalyzed by Fe-N-C and (c) accelerated durability testing (ADT) of Fe-N-C; initial, after 1,000, 2,000, 3,000, and 4,000 potential cycles in O$_2$-saturated 0.1 M KOH.

3. Experimental

3.1. Synthesis of Fe$_x$N$_y$/NC Catalyst

All of the chemicals were purchased from Sigma-Aldrich (St. Louis, MO, USA) and used without further purification throughout the entire synthetic procedure. A mixture of Carbon black (Ketjen, Chicago, IL, USA) and Fe salt (iron(III) acetylacetonate, Fe(acac)$_3$, 5 wt. %, Sigma-Aldrich, St. Louis, MO, USA) was ground in a mortar. For the other Fe sources, desired amounts of Fe
salts such as iron(II) acetylacetonate (Fe(acac)$_2$, Sigma-Aldrich, St. Louis, MO, USA), Iron(III) chloride hexahydrate (FeCl$_3$·6H$_2$O, 97%, Sigma-Aldrich, St. Louis, MO, USA), Iron(II) sulfate heptahydrate (FeSO$_4$·7H$_2$O, 99%, Sigma-Aldrich, St. Louis, MO, USA), and ferrocene (Fe(C$_5$H$_5$)$_2$, 98%, Sigma-Aldrich, St. Louis, MO, USA) were employed, instead of Fe(acac)$_3$. The nominal amount was kept at 5.0 wt. % theoretical loading. Subsequently, the powder was annealed at 900 °C for 2 h with a ramping rate of 5 °C·min$^{-1}$ under NH$_3$ atmosphere. Fe loading, reaction temperature, and pyrolysis time were altered for the optimization of synthetic conditions.

3.2. Characterization of Catalysts

Morphology of the as-synthesized catalyst was characterized by high resolution transmission electron microscope (HRTEM, FEI Tecnai F20, FEI, Hillsboro, OR, USA) and high angle annular dark field-scanning transmission electron microscope (HAADF-STEM, FEI Titan at 200 Kv, FEI, Hillsboro, OR, USA). Energy dispersive spectrum (EDS) mapping was carried out using a Talos TEM (FEI; Talos F200X 80-200, FEI, Hillsboro, OR, USA) microscope equipped with X-FEG and super-X EDS system with four silicon drift detectors (SDDs) (Bruker, Bermen, Germany) to determine atomic distribution of each element.

3.3. Electrochemical Measurements

An Autolab PGSTAT20 potentiostat (Metrohm Autolab B.V., Kanaalweg, Utrecht, The Netherlands) was used to carry out all electrochemical measurements. The experiments were conducted in a standard three-electrode cell and a rotating disk electrode (RDE) system (Eco Chemie B.V., Utrecht, Utrecht, The Netherlands). A saturated calomel electrode (SCE) and Pt wire were selected as the reference and counter electrode, respectively. All potentials were calibrated using a reversible hydrogen electrode (RHE) and reported with respect to the RHE. A glassy carbon (GC) RDE (5 mm in diameter) acted as the working electrode. A rotating ring-disk electrode (RRDE, 5.61 mm in diameter) was conducted using an AFM5RCE advanced electrochemical system (Pine Instrument Co., Grove City, PA, USA). A three-electrode cell system was employed incorporating a rotating GC disk (disk area: 0.2475 cm$^2$) and a Pt ring electrode (ring area: 0.1886 cm$^2$) after loading the electrocatalyst as the working electrode. The suspension of the catalytic ink was prepared by ultrasonically dispersing Fe-N-C catalyst in a mixture of Nafion (5 wt. %, Sigma-Aldrich, St. Louis, MO, USA) and 2-propanol. Then, the amount of the ink slurry 0.464 mg·cm$^{-2}$geo of Fe-N-C was loaded onto the GC electrode followed by air-drying. To measure the current of the ORR, linear sweep voltammetry (LSV) was conducted in an O$_2$ saturated 0.1 M KOH solution with a potential range of 0.05 to 1.1 V (vs. RHE) and positive scanning rate of 5 mV·s$^{-1}$ at 1600 rpm. The durability of the prepared catalyst was examined by repeating 4,000 potential cycles of cyclic voltammetry (CV) between 0.6 V and 1.0 V (vs. RHE) at a scan rate of 100 mV·s$^{-1}$ in O$_2$-saturated 0.1 M KOH solution. The peroxide percentage (%HO$_2^-$) and electron transfer number ($n$) were evaluated based on the following equations:

$$n = \frac{4 \times I_D}{I_D + \frac{I_R}{N}}$$

$$%\text{HO}_2^- = \frac{200 \times \frac{I_R}{N}}{\left(\frac{I_R}{N}\right) + I_D}$$

In equation (1), $n$ is the number of electrons transferred per oxygen molecule; $I_R$ and $I_D$ are the ring and disk current, respectively. The manufacturer’s value of N (ring collection efficiency) is 37%.

The electrochemical measurements on RDE and RRDE greatly depend on the electrode conditions such as the structure, porosity, and geometry of the catalyst layer [26–29]. We tried to minimize those effects by strictly maintaining the standard procedure for electrode preparation. Thus, we suppose that those effects do not alter our catalytic activity comparison.
4. Conclusion

We reported the essential role of Fe$_3$N as the active site for ORR in Fe$_x$N$_y$/NC catalysts. Several synthetic variables were optimized to obtain a highly active ORR catalyst, and to reveal the relationship between ORR activity and the density of Fe$_3$N sites. The identical patterns in simulated XRD and measured XRD patterns verified the presence of Fe$_3$N phase in the active catalysts. TEM images and SAED patterns further demonstrated the existence of small sized Fe$_3$N nanoparticles on the N doped carbon material. Numerous parameters such as the type of Fe precursor, Fe contents in the catalyst, pyrolysis temperature, and pyrolysis time affected the formation of the Fe$_3$N nanoparticles. ORR activity of Fe$_2$N$_y$/NC catalyst was proven to be closely related to the Fe$_3$N phase. The optimized catalyst exhibited excellent ORR activity and durability in alkaline solution. Our effort to identify the active species of iron nitride catalyst for ORR may bring a new opportunity to develop more efficient electrocatalysts and establish a PEMFC based power generation system as well.

Supplementary Materials: The following are available online at www.mdpi.com/2073-4344/6/6/86/s1, Figure S1. Linear sweep Voltammetry curves of ORR in 0.1 M KOH catalyzed by Fe-N-C, C, and N-C, Figure S2. Calculated formation energy for different Fe$_x$N$_y$ compounds.

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