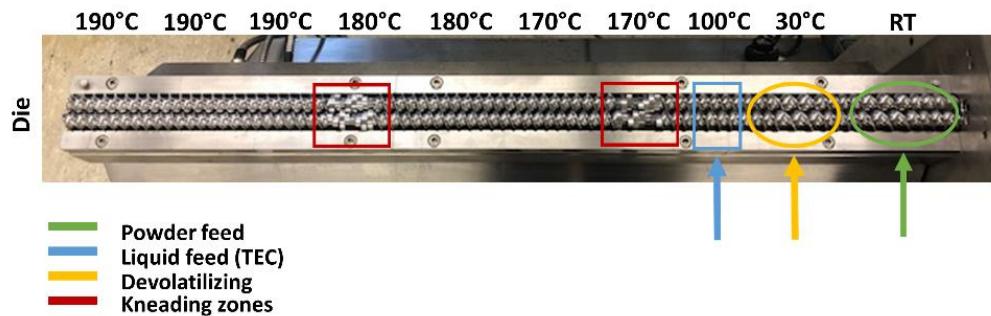


# Supplementary Material: Hot-Melt Extrusion Process Fluctuations and their Impact on Critical Quality Attributes of Filaments and 3D-printed Dosage Forms

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**Figure S1.** Screw- and temperature configuration and barrel sections (RT = room temperature).