



Article

Miniaturized Near-Infrared (MicroNIR) Spectrometer in Plastic Waste Sorting

Monika Rani ^{1,2,‡}, Claudio Marchesi ^{1,2,‡}, Stefania Federici ^{1,2,*}, Gianluca Rovelli ³, Ivano Alessandri ^{2,4,5}, Irene Vassalini ^{2,4,5}, Serena Ducoli ^{2,4}, Laura Borgese ^{1,2}, Annalisa Zacco ^{1,2}, Fabjola Bilo ^{1,2}, Elza Bontempi ^{1,2}and Laura E. Depero ^{1,2}

- Department of Mechanical and Industrial Engineering, University of Brescia, via Branze, 38-25123, Brescia, Italy
- ² Consorzio Interuniversitario Nazionale per la Scienza e Tecnologia dei Materiali (INSTM), 50121 Firenze, Italy
- ³ ABCS Srl-Scientific Instruments & Materials Science, viale Regina Giovanna, 37-20129 Milan, Italy
- Department of Information Engineering, University of Brescia, via Branze, 38–25123, Brescia, Italy
- ⁵ CNR-INO, Unit of Brescia, 25123 Brescia, Italy
- [‡] these authors are equally contributed.
- * Correspondence: stefania.federici@unibs.it

Supplementary Materials



Figure S1. Systematic organization of the collected urban plastic waste for laboratory measurements.

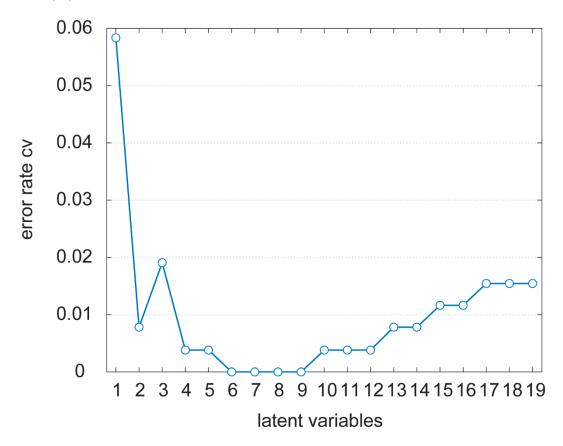


Figure S2. Error rate as a function of latent variables calculated in the PLS-DA model for HDPE and LDPE classification. 6 LVs is the optimal number.

Table S1. Confusion matrices obtained from PLS-DA model, both in fitting and in cross-validation (based on venetian blinds with 10 groups) restricted to PE class.

Experimental Class	Calculated Class		
	HDPE	LDPE	Not Assigned
Fitting	-	-	-
HDPE	125	0	0
LDPE	0	131	0
Cross-Validation	-	-	-
HDPE	125	0	0
LDPE	0	131	0