

Supplemental Information for

Polymer-functionalized nanograins of Mg-doped amorphous calcium carbonate via a flow-chemistry approach

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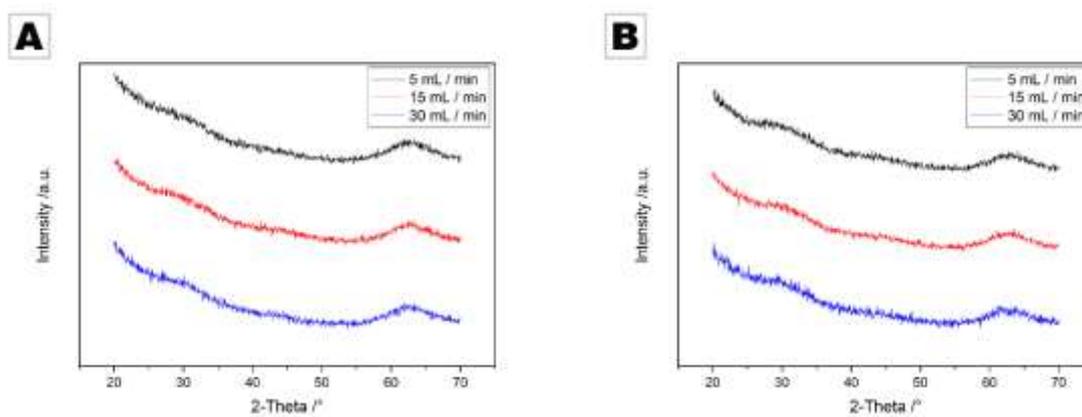


Figure S1. X-ray diffractograms of Mg-doped ACC generated in the flow-chemistry setup in the presence of PSS (A) and PAA (B).

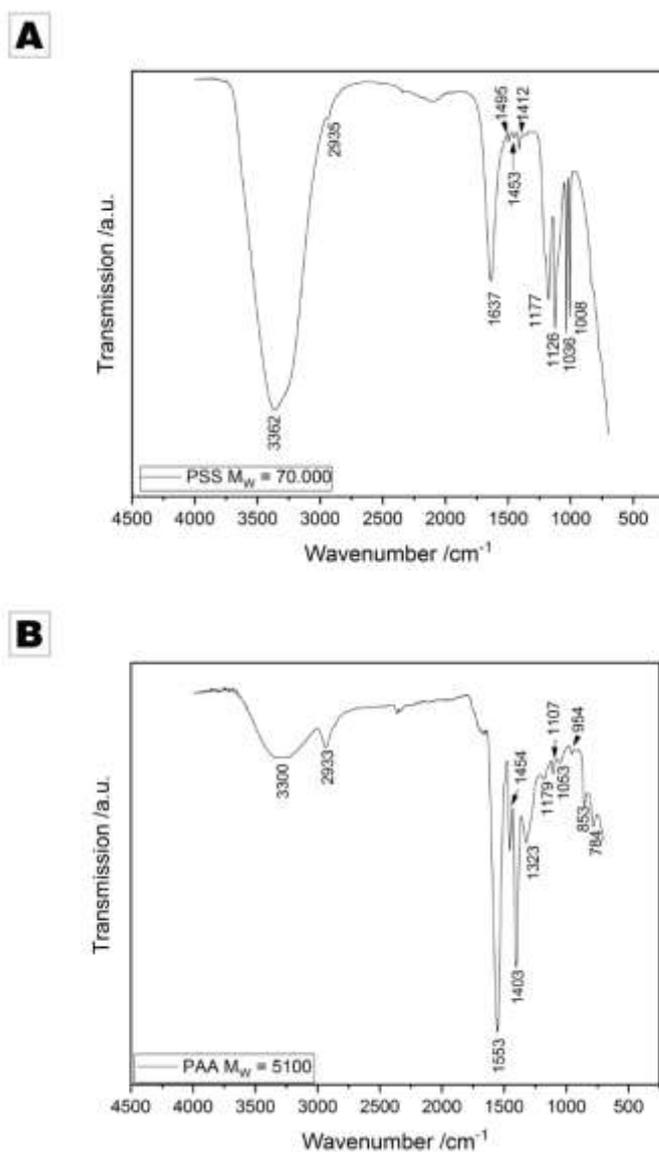


Figure S2. ATR-FTIR spectra of the pure polymers PSS **(A)** and PAA **(B)**.

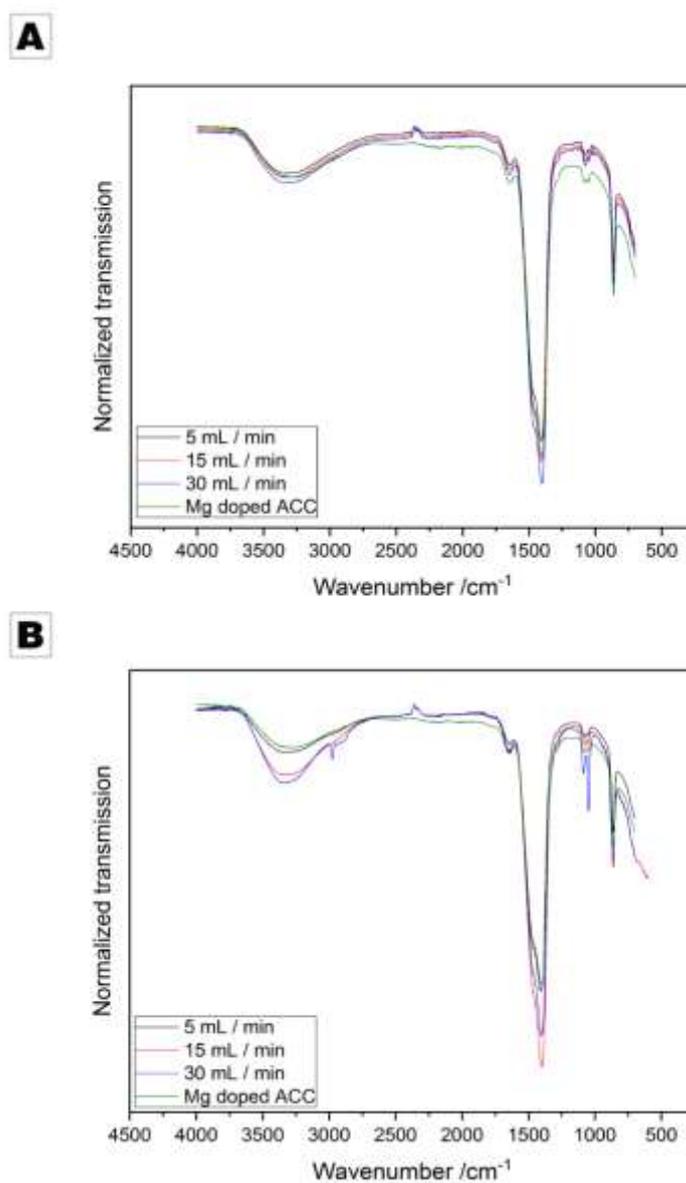


Figure S3. ATR-FTIR spectra of **(A)** PSS-functionalized and **(B)** PAA-functionalized Mg-doped ACC, prepared at varying flow rates. In the range from 3000 to 2700 cm⁻¹ only bands arising from solvents are detected, i.e., water or ethanol. In the case of PAA, the water bands at 1048 cm⁻¹ and 3400 cm⁻¹ increase with increasing flow rate.