

Article

Energy Evaluation of the Urban Solid Waste Handling in Liaoning Province, China

Gengyuan Liu, Zhifeng Yang *, Bin Chen, Yan Zhang, Meirong Su and Lixiao Zhang

State Key Joint Laboratory of Environment Simulation and Pollution Control, School of Environment, Beijing Normal University, Beijing 100875, China; E-Mails: liugengyuan@163.com (G.L.); chenb@bnu.edu.cn (B.C.); zhangyanxy@163.com (Y.Z.); sumr@bnu.edu.cn (M.S.); zhanglixiao@bnu.edu.cn (L.Z.)

* Author to whom correspondence should be addressed; E-Mail: zfyang@bnu.edu.cn; Tel.: +86-10-5880-7951; Fax: +86-10-5880-0397.

Received: 31 July 2013; in revised form: 10 October 2013 / Accepted: 14 October 2013 /

Published: 22 October 2013

Abstract: Waste management is a distinct practice aimed at reducing its effects on health and the environment and increasing energy and material recovery. The urban waste management industry has been slow to adopt new technologies, such as sanitary landfills and incineration, which enable better treatment results. The aim of a thorough ecological-economic evaluation of different treatment technologies is to extract the maximum practical benefits from investments and to ensure the minimum environmental impacts of wastes. This paper compares four garbage treatment systems, including sanitary landfills systems, fluidized bed incineration system, grate type incineration system and the current landfills system in Liaoning Province, China. By considering the economic and environmental impacts of waste treatment and disposal, impact of emissions, and contribution of wastes input, this paper constructed an energy-based urban solid waste model for evaluating the sustainability of the holistic systems. The results in Liaoning indicate that the human health losses caused by the harmful air emissions are ranked in this order: fluidized bed incineration > grate type incineration > current landfills > sanitary landfills, while the ecosystem losses are ranked: grate type incineration > fluidized bed incineration > sanitary landfills > current landfills. The electricity yield ratios are ranked: grate type incineration > fluidized bed incineration > sanitary landfills > current landfills. Taken together this suggests that in considering the incineration option, decision makers must weigh the benefits of incineration against the significant operating costs, potential environmental impacts, and technical difficulties of operating. Energy analysis of the urban solid

treatment systems can provide a set of useful tools which can be used to compare the comprehensive performances of different waste treatment processes for decision-making and optimizing the whole process.

Keywords: urban solid waste; energy analysis; environmental impacts; Liaoning Province

1. Introduction

The environmental pollution and waste of resources caused by garbage has become one of the major challenges of urban development [1]. The principle of “harmlessness, reduction, resource” has become an inevitable trend for the disposal of municipal solid waste. A proper waste management policy should be developed based on the principles of sustainable development, according to which our refuse should not simply be regarded as something to eliminate but rather as a potential resource to be recycled [2]. Therefore, an integrated waste management evaluation is needed.

The traditional methods of residential garbage disposal include landfilling, combustion, and composting. Methane gas generated from landfilling can be combusted to produce heat, which in turn can be used to generate electricity. Waste can be directly incinerated or combusted to produce energy. Waste materials can be converted or recycled as fertilizer through composting [3]. Each city adopts different processing techniques in accordance with their respective requirements and related policies. For instance, in Saskatoon (Saskatchewan, Western Canada), methane gas generated by the landfill site is collected and piped to the city’s main power plant in order to substitute natural gas for power generation. The composting plants in the city of Edmonton (Alberta, Western Canada) have combined the organic sediments in the household waste and waste water to produce compost through special processing, recovering 70% of the organic material [4] and thus the residential garbage is no longer sent to landfill sites. Germany and the United States have pioneered garbage power generation. In 1965, West Germany built seven waste incinerators, burning 7.81 thousand tons of garbage per year, and benefiting a population of 245 million. In 1985, the number of waste incinerators increased to 46, and burned 810 thousand tons of garbage per year, providing power to 21,200,000 people, and benefiting 34.3% of the total population. By the end of 2007, there were a total of 300 garbage incinerators in France, which can burn 40% of the urban waste. At present, a comprehensive garbage disposal system has been built in Paris, including four waste incineration plants. The processed waste has reached more than 1.7 million tons per year, producing 200,000 tons of oil equivalent energy steam for the city of Paris [5].

The United States has invested \$7 billion in the construction of 90 waste incineration plants since the 1980s. The total annual garbage capacity has reached 30 million tons, and 402 new incineration plants were built in the 1990s [6]. Japan is the country with the highest proportion of urban residential garbage incineration. In view of the dependence on incineration for waste treatment, Japan is actively developing technology aimed at reducing its amount of waste residue for landfilling [7]. Its short-term waste management objectives are reducing waste growth rate, increasing the proportion of waste recovery and enhancing residue utilization and thermal energy utilization. However, this needs to be evaluated specifically for decision-making.

In recent years, some thermodynamic methods have been applied to analyze the performances of various systems. For example, material/energy flow analysis has been carried out in waste treatment systems [8–10], which has been among the central methodologies in ecology [11]. Parallel to Material and Energy Flow Analysis, exergy flow analysis with exergy joule serving as the unitary measurement, integrating systematical analysis and the concept of exergy, has been adopted gradually in the waste field, especially in resource accounting and environmental impact assessment of various integrated systems [12,13]. Following the paradigm of Extended Exergy derived by Sciubba and co-workers [14–16], which is used to calculate the real environmental cost of a system and a process, the energy based assessment by Odum [17] is parallel to integrate the flows of social economy. In fact, energy can serve as a real general measure of all factors, including material, energy, labor/capital as well as environmental impacts.

Energy, with an “m”, is an accounting methodology used to calculate the total amount of energy, in terms of energy from the sun, that is required to create a product. Energy analysis facilitates the comparison of diverse economic and ecological goods and services in common units. It's therefore a tool well suited to evaluating the relative sustainability of the waste treatment systems. Zhang *et al.* [18] constructed a general sewage treatment ecosystem concept which integrated a wastewater treatment system and its by-products disposal system, and then proposed an improved eMergy-based indicator for assessing its sustainability. Cherubini *et al.* [19] assessed management alternatives for urban solid waste (USW) in Rome (Italy) under a multi-criteria multi-scale assessment, in which recycling showed a better performance than landfill and incineration. Yuan *et al.* [20] demonstrated that the close-loop recycling option is better than the open-loop recycling option for construction and demolition waste in terms of the integration of social, environmental and sustainable aspects. Zhang *et al.* [21] evaluated the impacts of wastes exchanges on the sustainability of a sulfuric acid production system and a titanium dioxide production system in Pan-zhi-hua City in China through several energy indicators. Song [22] undertook a combined approach of energy analysis and life cycle assessment (LCA) to quantitatively investigate the effectiveness of an e-waste treatment trial project in Macau. In the energy analysis, we also introduced two new indices (energy recovery and technical efficiency) in order to evaluate the technical level of e-waste treatment in Macau. Studying scenarios for USW handling in São Paulo Municipality (Brazil), Mendes *et al.* [23] pointed out that when biodegradable wastes are diverted for composting or biogasification and only the non-organic fraction is landfilled, a significant reduction in environmental impacts is observed from a life cycle inventory perspective. Agostinho *et al.* [24] assessed the São Paulo's Sorting and Composting Waste Treatment Plant using energy accounting.

Most of these studies, however, did not focus on the impact of emissions on ecosystem and human integrity, although some important steps ahead have been made by some authors. Ulgiati *et al.* [25] first pointed out that the impact of emissions on natural and human-dominated ecosystems requires additional energy investment to take care of the damage or altered dynamics and make a system or process sustainable. Ulgiati and Brown [26] calculated the additional energy for the environmental services required to dilute emissions, without considering atmospheric diffusion and chemistry. Hau and Bakshi [27] first proposed the use of disability adjusted life years (DALYs) from the Eco-Indicator 99 impact assessment method (E.I. 99) to evaluate the impact of emissions on human health by using ecological cumulative exergy consumption (ECEC) analysis. Brown and Ulgiati [28]

used the energy method to suggest a system view to ecosystem's integrity and also assess the energy investment needed to restore ecosystem health. Lei and Wang [29] tracked the waste treatment processes and calculated the energy values of the fly ash and slag in Macao, as a result of the incineration of municipal solid waste. Zhang *et al.* [30] integrated dilution and Eco-Indicator 99 methods to evaluate the sustainability of Chinese steel production. The research on a single industry was proposed by these authors as an initial case of future applications on a regional scale. Therefore, considering cities as a multi-industry integrated system, energy-based city studies should investigate the global impacts of emissions and integrate them into the set of existing energy indicators in order to provide suitable and scientifically based information for cost-effective abatement strategies and policy decisions. In seeking an effective model in the analysis of pollutants, other authors developed hybrid LCA-based methodologies [31], where emissions are characterized by end-point impact factors related to human and ecosystems health. The goals of this study were to construct a general urban solid waste treatment metabolic system concept based on the energy method. The case study can provide beneficial suggestions for the local integrated urban solid waste management.

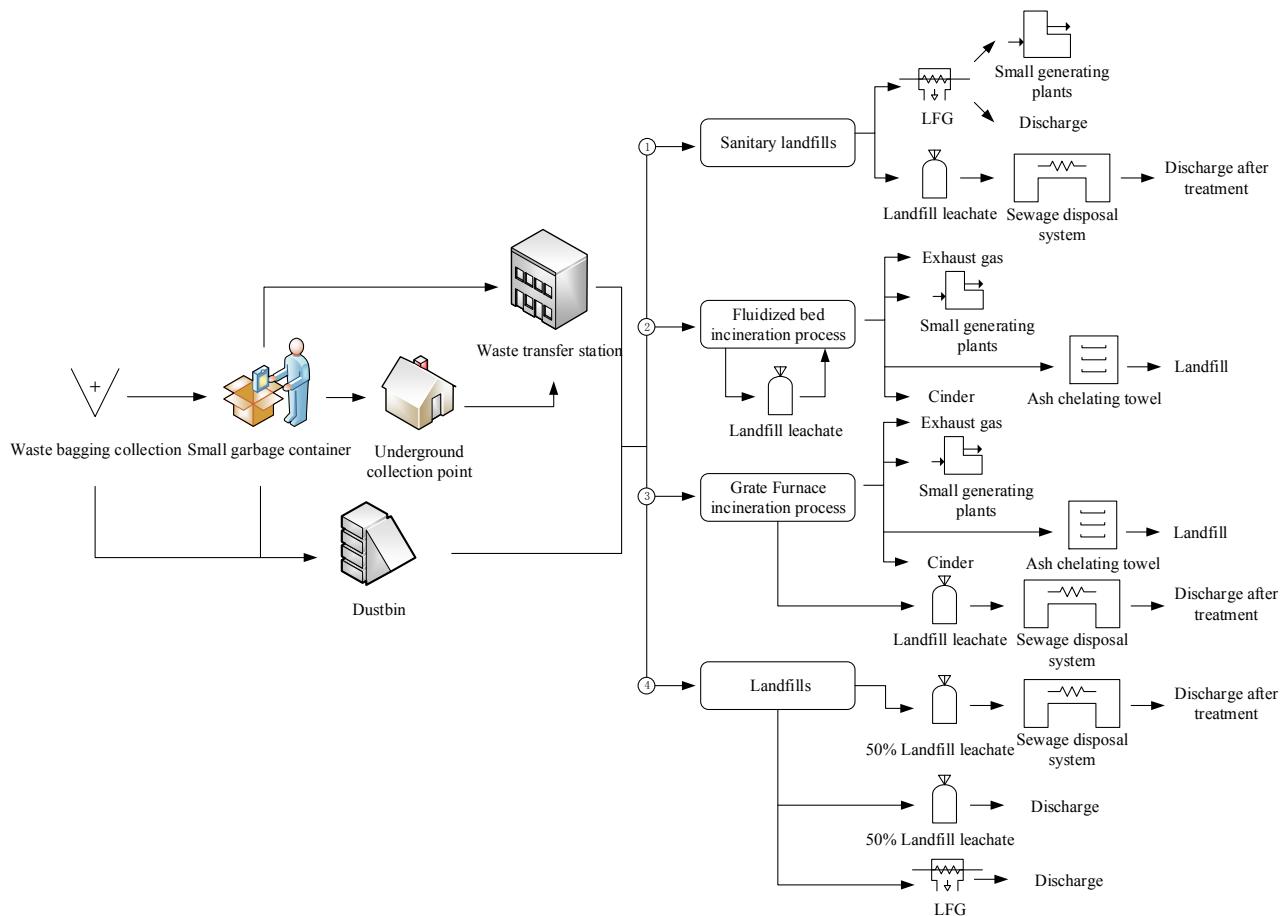
2. Methodology

2.1. Description of the Present Urban Solid Treatment System in Liaoning

Liaoning is located in the southern part of China's Northeast. Its nominal GDP for 2011 was 2.20 trillion yuan (*ca.* US\$348 billion), making it the 7th largest in China (out of 31 provinces). After years of institutional and structural reforms, Liaoning Province abolished its Municipal Sanitation Bureau in 2000. The governmental function of sanitation work has also been incorporated into the Municipal Administration Commission. Currently, Liaoning residential garbage management agencies mainly consist of four departments: Municipal Administration Commission, Sanitation Service Centers at the district and county levels, Sanitation Management Departments at the district and county levels under the Municipal Administration Commission and Municipal Professional Sanitation Operating Units. The Municipal Administration Commission includes the Department of City Appearance Environmental Management, Public Institutions and the Department of Sanitation Facilities Management.

In 2011, the domestic waste treatment plants were initially developed to treat about 1.01 Mt per day generated by 16,585,459 inhabitants. Usually, the household urban waste is packed in plastic bags and left in waste containers, from which the waste is taken by a collection team (official manual collection and special trucks for compaction, as well as unofficial scavengers collecting recyclable materials). The formal waste collection system is formed. Some researchers have pointed out that the informal recycling of waste by scavengers not only constrains profits of the formal system, but also pollutes the environment if toxic substances leak when waste is not properly disposed of [32]. After collection, the waste can be handled in conventional ways in simple landfills (without leachate/sewage disposal systems), sanitary landfills, or incineration. Figure 1 shows that while the major amount of USW in Liaoning (80.5% in wet weight) is taken to simple landfills and sanitary landfills, only 7.5% is incinerated (45% by fluidized bed incineration and 55% by grate furnace incineration). Additionally, only 6.9% rather than 13.5% of the total USW is being effectively recycled (including biotic and abiotic materials).

Figure 1. Flowchart of urban solid waste destinations in Liaoning.



2.2. Energy Accounting

Energy is defined as the total amount of available energy of one form that has been originally used up, directly and indirectly, in the work of making a product or service [17]. The unit of energy representing energy in Joules is named solar energy Joules (seJ). Energy analysis categorizes the inflows of a system used to deliver a product or service by transformity. The transformity is defined as the energy (in emJoules) of one kind of available energy required directly and indirectly (through all the pathways required) to make one joule of energy of another type. Transformity is the ratio of energy to available energy. Transformity measures the position of each kind of energy in the universal energy hierarchy. The total energy driving the system can be determined by adding up the energy of all inflows, and is assigned to the product or service delivered (for details about the energy algebra see references [33–35]). After all the flows of interest have been quantified, a set of indicators can be developed for policy making, by assessing the environmental performance of the system itself [26,36].

2.3. Evaluating the Impacts of Emissions

2.3.1. Quantifying Ecological Services

The treatment processes of three different kinds for pollutant discharges (*i.e.*, airborne, waterborne and solid waste) that characterize urban systems are used to reduce discharges of pollutants into the

environment and increase energy and materials recovery (reduce, reuse and recycle). After the waste treatment process, pollutants will be diluted or abated in order to decrease the concentration and potential harm to an acceptable level.

Many pollutant discharges after treatment are rendered harmless due to services provided by the ecosystem which dilute or abate the pollutant discharges to an acceptable concentration or state. The emergy value of these ecological services may be calculated from knowledge of the concentration and nature of the emissions, and the transformity conducted by the relevant ecological services. For example, the emergy required to dilute nitrogen dioxide in air may be determined with information about the concentration of the emissions, the acceptable or the background dilution concentration, and the dilution provided by wind.

Ecological services for diluting airborne and waterborne pollutants can be calculated as follows [26]:

$$M_{air/water} = d \times \left(\frac{W^*}{c} \right) \quad (1)$$

where $M_{air/water}$ is the mass of dilution air/water needed; d is the air/water density; W^* is the annual amount of a given emitted pollutant after treatment; and c is the acceptable concentration from agreed regulations. The mass of air needed depends on meteorological conditions, including wind speed and stability. Using the “acceptable concentration” assumes that some pollution is acceptable. Instead, if the background concentration were used for “ c ”, this would have implied a pollution down to a level that is more or less the level before the industrial era. Many more environmental services would be needed than actually available, thus placing a constraint on the acceptability of emissions: no emissions that cannot be absorbed or abated by the environment. Once the dilution mass is known, the energy value of required environmental services is determined, by calculating the kinetic energy of the dilution air or the chemical energy of dilution water:

$$R_{w,air}^* = N_{Kinetic} \times tr_{air} = \frac{1}{2} \times M_{air}^* \times v^2 \times tr_{air} \quad (2)$$

$$R_{w,water}^* = N_{Chem.} \times tr_{water} = M_{air}^* \times \rho \times tr_{water} \quad (3)$$

$$R_w^* = \text{Max}(R_{w,air,i}^*) + \text{Max}(R_{w,water,i}^*) \quad (4)$$

where $N_{Kinetic}$ is the kinetic energy of air; v is average wind speed; tr_{air} is the transformity of wind; $N_{Chem.}$ is the chemical energy of water; tr_{water} is the transformity of water; and ρ is the thermal value coefficient.

It is worth mentioning that this method is proposed without considering—for the sake of simplicity—the diffusion and the chemistry of atmosphere and water and there is a latent premise used in this analysis that the available dilution air/water is enough (which may not be true and would place a limit to the emissions, as said above).

2.3.2. Quantifying Ecological and Economic Losses

A number of methods have been developed in previous studies for assessing the environmental impact of emissions. It would be one step ahead to integrate such methods within a procedure capable of describing and quantifying the actual damage to populations or assets in emergy terms, *i.e.*, in terms of lost biosphere work. Examples of such natural capital and human capital losses are, for example, the

decreased biodiversity due to pollution or ecosystem simplification or the economic losses related to damages to human health, land occupation and degradation, damage to human-made assets, among others.

Many environmental impact assessment methods have been integrated into the LCA software (such as SimPRO, GaBi). In this study, a preliminary damage assessment of losses is performed according to the framework of the Eco-Indicator 99 assessment method [37]. Such methods, like all end-point life cycle impact assessment methods, suffers from very large uncertainties intrinsically embodied in its procedure for assessment of final impacts. Yet, it provides a preliminary—although uncertain—estimate of impacts to be used in the calculation procedure of total energy investment. Damages to natural capital are expressed as the Potentially Disappeared Fraction (PDF) of species in the affected ecosystem, while damages to human health are expressed as Disability Adjusted Life Years (DALY), according to refs [37–39]. Six kinds of environmental impacts are listed in Table 1, which include carcinogenic effects on humans, respiratory effects on humans caused by organic substances, respiratory effects on humans caused by inorganic substances, damages to human health caused by climate change, damage to ecosystem quality caused by ecotoxic emissions, and damage to ecosystem quality caused by the combined effect of acidification and eutrophication.

Using concepts from E.I. 99 (PDF and DALY) to quantify a process impact on ecosystems and human health has the advantage that the assessment relies on damages that can, in principle, be measured or statistically calculated. Unfortunately, the available data in these ecological models are restricted to Europe (in most cases to The Netherlands) and their application to assess other countries requires adjustments [30] and calls for urgent database improvement. Moreover, the dose-response relationship considered in the Eco-indicator-99 is linear instead of logistic [39]. The latter characteristics suggest the method can only be applied to slow changes of pollutants concentration and are not suitable for large emissions fluctuations like environmental accidents.

The impact of emissions on human health can be viewed as an additional indirect demand for resource investment. Human resources (considering all their complexity: life quality, education, know-how, culture, social values and structures, hierarchical roles, etc.) can be considered as a local slowly renewable storage that is irreversibly lost due to the polluting production and use processes. Societies support the wealth and relations of their components in order to provide shared benefits. When such wealth and relations are lost, the investment is lost and such a loss must be charged to the process calling for changes and innovation. The energy loss can be calculated as:

$$L_{w,i}^* = \sum m_i^* \times \text{DALY}_i \times \tau_H \quad (5)$$

Here, $L_{w,i}^*$ is the energy loss in support of the human resource affected, i refers to the i -th pollutant, m^* is the mass of chemicals released, DALY is its E.I. 99 impact factor and τ_H is the unit energy allocated to the human resource per year, calculated as $\tau_H = \text{total annual energy/population}$. The rationale here is that it takes resources to develop the given expertise or work ability and societal organization. When it is lost, new resources must be invested for replacement (not to talk of the value of the individual in itself, that is not quantifiable in physical terms).

Table 1. List of emissions and environmental impacts based on a hierarchist perspective.

Impact category	CAS no.	Group	Initial emission	Unit	1# DALY	2# DALY	3# DALY	4# DALY	5# PDF*m2*yr	6# PDF*m2*yr
Carbon dioxide (CO ₂)	124-38-9	inorganic	air	kg	-	-	-	2.10×10^{-7}	-	-
Carbon Monoxide (CO)	630-08-0	inorganic	air	kg	-	-	-	-	-	-
Nitrogen oxides (as NO _x)	11104-93-1	inorganic	air	kg	-	-	8.87×10^{-5}	-	-	5.71
Sulphur dioxide (SO ₂)	7446-09-5	inorganic	air	kg	-	-	5.46×10^{-5}	-	-	1.04
Dust (PM ₁₀)	-	inorganic	air	kg	-	-	3.75×10^{-4}	-	-	-
Dinitrogen oxide (N ₂ O)	10024-97-2	inorganic	air	kg	-	-	-	6.90×10^{-5}	-	-
Methane (CH ₄)	74-82-8	nonaromatic (alkane)	air	kg	-	1.28×10^{-8}	-	4.40×10^{-6}	-	-
Mercury (II) ion	14302-87-5	metal	fresh water	kg	-	-	-	-	1.97×10^2	-
Cadmium (II) ion	22537-48-0	metal	fresh water	kg	7.12×10^{-2}	-	-	-	4.80×10^2	-
Chromium (III) ion	16065-83-1	metal	fresh water	kg	3.43×10^{-1}	-	-	-	-	-
Lead (II) ion	14280-50-3	metal	fresh water	kg	-	-	-	-	7.39	-
Arsenic (V) ion	17428-41-0	metal	fresh water	kg	6.57×10^{-2}	-	-	-	1.14×10^1	-
Volatile phenol	108-95-2	aromatic	fresh water	kg	1.05×10^{-5}	-	-	-	-	-
Cyanide	-	aromatic	fresh water	kg	4.16×10^{-5}	-	-	-	-	-
Chemical oxygen demand (COD)	-	organic	fresh water	kg	-	-	-	-	-	-
Oil	-	organic	fresh water	kg	2.29×10^{-4}	-	-	-	-	-
NH ₄ -N	14798-03-9	inorganic	fresh water	kg	-	-	-	-	-	-

Notes: 1# Carcinogenic effects on humans; 2# Respiratory effects on humans caused by organic substances; 3# Respiratory effects on humans caused by inorganic substances; 4# Damages to human health caused by climate change; 5# Damage to Ecosystem Quality caused by ecotoxic emissions; 6# Damage to Ecosystem Quality caused by the combined effect of acidification and eutrophication.

PDF is the acronym for Potentially Disappeared Fraction of Species (Eco-Indicator 99 [37]). Such effects can be quantified as the emerge of the loss of local ecological resources, under the same rationale discussed above for the human resource:

$$L_{w,2}^* = \sum m_i^* \times \text{PDF}(\%)_i \times E_{Bio} \quad (6)$$

Here $L_{w,2}^*$ is the emerge equivalent of impact of a given emission on urban natural resource, while PDF(%) is the fraction potentially affected, measured as $\text{PDF} \times \text{m}^2 \times \text{yr} \times \text{kg}^{-1}$. A damage of one in E.I. 99 means all species disappear from one m^2 during one year, or 10% of all species disappear from 10 m^2 during one year, etc. E_{Bio} is the unit emerge stored in the biological resource ($\text{seJ} \times \text{m}^{-1} \times \text{yr}^{-1}$), which is presented as the emerge of local wilderness, farming, forestry, animal husbandry or fishery production.

As previously noted, additional emerge loss $L_{w,j}$ should also be included to also account for pollution-induced damage to the city assets (e.g., facades of buildings, corrosion of monuments, etc.) according to reference [25]. This is not, however, included in the present study due to lack of sufficient data.

Finally, damage associated to solid waste generation can be measured by land occupation for landfill and disposal. This may be converted to emerge via the emerge/area ratio (upper bound, average emerge density of economic activities) or even via the emerge intensity of soil formation (lower bound, average environmental intensity). Thus the related emerge loss ($L_{w,3}$) can be obtained using the total occupied land area multiplied by the economic or environmental emerge intensity of such an area (choice depends on the area of the investigated system).

It is worth mention that not all the environmental impacts (such as climate change) occur at a local scale. As we live in a highly globalized world, economies of scale and comparative advantages exist in certain areas, which makes emissions “ownership” more complex. The multiple spatial scales between the environment and human socioeconomic systems can most easily be understood by modeling the world system as a whole. Simply trying to seek a single global solution that is implemented by national governmental units because of global impacts is far from satisfactory. The essential role of smaller-scale effects must be recognized. In this sense, under the “reciprocity” condition that the non-local environmental background value is not considered, we only focus on the local damage in this study.

3. Results

In this study, we choose $15.83 \times 10^{24} \text{ seJ/yr}$ as the baseline for comparison based on Brown and Ulgiati’s researches [40]. With the latest baseline, the transformities before the year of 2000 should be multiplied by 1.61 in emerge algebra.

3.1. Energy Flows

Energy flow system diagram of four urban domestic waste treatment systems is shown in Figure 2, and emerge analysis results are listed in Tables 2–5. For the current landfills in Liaoning, it was found out that more than 95.86% of fuel/goods input emerge came from diesel input (for transporting solid waste), and about 3.33% came from electricity inputs (mainly using for leachate disposal). There is a similar input proportion for sanitary landfills. 92.17% and 3.39% of input emerge came from diesel and electricity input, and about 4.44% came from sulfuric acid and chemical cleaners used for leachate disposal.

Figure 2. Energy flow system diagram of four urban domestic waste treatment systems: (a) sanitary landfills; (b) fluidized bed incineration; (c) grate type incineration; (d) current landfills.

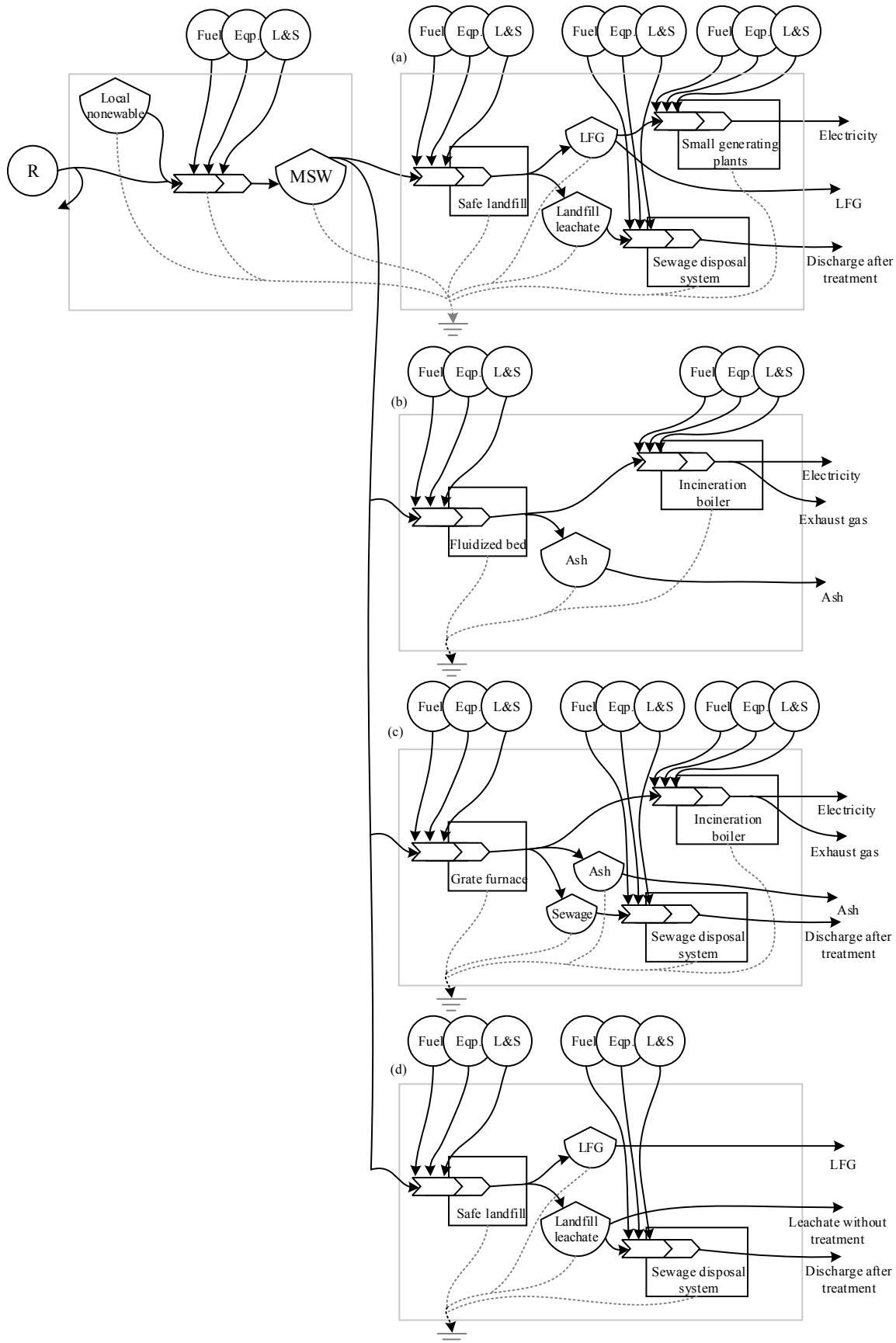


Table 2. The emergy analysis table of sanitary landfills.

Category	Items	Basic data	Per Unit	Transformity (seJ/unit)	Reference	Solar energy (seJ/t-waste)
R_w^*	Oxygen involved in combustion processes	2.15×10^8	J/t-waste	4.14×10^5	[41]	8.88×10^{13}
	Diesel (transportation)	5.62×10^7	J/t-waste	1.11×10^5	After [42]	6.22×10^{12}
	Electricity (transportation)	5.18×10^4	J/t-waste	1.74×10^5	After [42]	9.04×10^9
	Diesel (landfill)	3.47×10^6	J/t-waste	1.11×10^5	After [42]	3.84×10^{11}
	Electricity (landfill)	1.34×10^6	J/t-waste	1.74×10^5	After [42]	2.33×10^{11}
G	Electricity (Leachate disposal)	0.00	J/t-waste	1.74×10^5	After [42]	0.00
	Sulfuric acid (Leachate disposal)	2.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	5.30×10^{10}
	Chemical cleaners (Leachate disposal)	1.00×10^{-1}	kg/t-waste	2.65×10^{12}	[43]	2.65×10^{11}
F	Maintenance cost and services	5.65	\$/t	1.13×10^{12}	Country Emergy/\$ ratio	6.38×10^{12}
Output	Electricity	2.46×10^7	J/t-waste	1.74×10^5	After [42]	4.28×10^{12}
Transportation	NMVCOC	1.36×10^{-2}	kg/t-waste			
	CO	1.50×10^{-2}	kg/t-waste			
	NO _x	4.39×10^{-2}	kg/t-waste			
	CO ₂	4.14×10^{-2}	kg/t-waste			
	SO ₂	9.28×10^{-4}	kg/t-waste			
LFG emission	CH ₄	1.83×10^1	kg/t-waste			
	CO ₂	3.35×10^1	kg/t-waste			
	H ₂ S	1.30×10^{-1}	kg/t-waste			
	NH ₃	6.00×10^{-2}	kg/t-waste			
	CO	5.00×10^{-2}	kg/t-waste			
Electricity generation	CO ₂	8.20×10^1	kg/t-waste			
	NO _x	1.70×10^{-1}	kg/t-waste			
	SO ₂	9.00×10^{-2}	kg/t-waste			
Leachate	COD	3.00	kg/t-waste			
	TOC	9.00×10^{-1}	kg/t-waste			
	SS	7.50×10^{-2}	kg/t-waste			
	NH ₃ -N	3.00×10^{-2}	kg/t-waste			

Table 3. The energy analysis table of fluidized bed incineration.

Category	Items	Basic data	Per Unit	Transformity (seJ/unit)	Reference	Solar energy (seJ/t-waste)
R_w^*	Oxygen involved in combustion processes	9.85×10^{11}	J/t-waste	4.14×10^5	[41]	4.08×10^{17}
	Diesel (transportation)	6.78×10^7	J/t-waste	1.11×10^5	After [42]	7.50×10^{12}
	Electricity (transportation)	5.18×10^5	J/t-waste	1.74×10^5	After [42]	9.04×10^{10}
	electricity (pretreatment)	1.44×10^6	J/t-waste	1.74×10^5	After [42]	2.51×10^{11}
	limestone	1.00	kg/t-waste	1.02×10^{10}	After [44]	1.02×10^{10}
	Electricity (incineration)	1.13×10^6	J/t-waste	1.74×10^5	After [42]	1.97×10^{11}
	Diesel (Ignition)	6.91×10^7	J/t-waste	1.11×10^5	After [42]	7.64×10^{12}
	Oxidizer (Coal)	2.90×10^8	J/t-waste	6.69×10^4	After [17]	1.94×10^{13}
G	Lotion (flue gas treatment)	5.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	1.33×10^{11}
	Electricity (flue gas treatment)	7.20×10^5	J/t-waste	1.74×10^5	After [42]	1.26×10^{11}
	DTC-dithiocarbamate (ash treatment)	3.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	7.95×10^{10}
	Cement (ash treatment)	5.58×10^1	kg/t-waste	1.04×10^9	[45]	5.82×10^{10}
	Electricity (ash treatment)	7.56×10^5	J/t-waste	1.74×10^5	After [42]	1.32×10^{11}
F	Maintenance cost and services	6.24	\$/t	1.13×10^{12}	Country Energy/\$ ratio	7.05×10^{12}
	Electricity	2.04×10^8	J/t-waste	1.74×10^5	After [42]	3.56×10^{13}
Output	Slag	1.66×10^2	kg/t-waste	2.70×10^{12}	[18]	4.47×10^{14}
	CO_2	1.26×10^3	kg/t-waste			
Flue gas discharge	CO	7.11×10^{-1}	kg/t-waste			
	SO_2	7.56×10^{-1}	kg/t-waste			
Incineration	NO_x	6.86×10^{-1}	kg/t-waste			
	HCL	9.39×10^{-2}	kg/t-waste			
Transportation	PCDDs/PCDFs	1.50×10^{-10}	kg/t-waste			
	PM_{10}	1.64×10^{-1}	kg/t-waste			
	NMVOC	1.77×10^{-2}	kg/t-waste			
	CO	1.95×10^{-2}	kg/t-waste			
	NO_x	1.22×10^{-1}	kg/t-waste			
	CO_2	5.45	kg/t-waste			
	SO_2	2.58×10^{-3}	kg/t-waste			

Table 4. The energy analysis table of grate type incineration.

Category	Items	Basic data	Per Unit	Transformity (seJ/unit)	Reference	Solar energy (seJ/t-waste)
R_w^*	Oxygen involved in combustion processes	4.56×10^{11}	J/t-waste	4.14×10^5	[41]	1.89×10^{17}
	Diesel (transportation)	6.91×10^7	J/t-waste	1.11×10^5	After [42]	7.64×10^{12}
	Electricity (incineration)	1.13×10^6	J/t-waste	1.74×10^5	After [42]	1.97×10^{11}
	Diesel (incineration)	1.45×10^8	J/t-waste	1.11×10^5	After [42]	1.60×10^{13}
	Activated carbon (flue gas treatment)	7.20	kg/t-waste	2.65×10^{12}	[43]	1.91×10^{13}
G	Electricity (flue gas treatment)	7.20×10^5	J/t-waste	1.74×10^5	After [42]	1.26×10^{11}
	Diesel (flue gas treatment)	8.48×10^5	J/t-waste	1.11×10^5	After [42]	9.38×10^{10}
	Lotion (flue gas treatment)	5.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	1.33×10^{11}
	DTC-dithiocarbamate (ash treatment)	3.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	7.95×10^{10}
	Cement (ash treatment)	5.58×10^1	kg/t-waste	1.04×10^9	[45]	5.82×10^{10}
F	Maintenance cost and services	7.49	\$/t	1.13×10^{12}	Country Energy/\$ ratio	8.46×10^{12}
Output	Electricity	8.25×10^7	J/t-waste	1.74×10^5	After [42]	1.44×10^{13}
	Slag	2.57×10^2	kg/t-waste	2.70×10^{12}	[18]	6.94×10^{14}
	CO ₂	6.34×10^2	kg/t-waste			
Flue gas discharge	CO	3.80×10^{-1}	kg/t-waste			
	SO ₂	4.26×10^{-1}	kg/t-waste			
	NO _x	1.19	kg/t-waste			
	HCL	1.12×10^{-1}	kg/t-waste			
Transportation	PM ₁₀	7.70×10^{-2}	kg/t-waste			
	NMVOC	1.62×10^{-2}	kg/t-waste			
	CO	1.79×10^{-2}	kg/t-waste			
	NO _x	5.30×10^{-2}	kg/t-waste			
	CO ₂	5.01	kg/t-waste			
	SO ₂	1.12×10^{-3}	kg/t-waste			

Table 5. The energy analysis table of current landfills.

Category	Items	Basic data	Per Unit	Transformity (seJ/unit)	Reference	Solar energy (seJ/t-waste)
R_w^*	Air	-				
	Diesel (transportation)	5.62×10^7	J/t-waste	1.11×10^5	After [42]	6.22×10^{12}
	Electricity (transportation)	9.96×10^4	J/t-waste	1.74×10^5	After [42]	1.74×10^{10}
	Diesel (landfill)	8.31×10^5	kg/t-waste	1.11×10^5	After [42]	9.19×10^{10}
	Electricity (Leachate disposal)	1.16×10^6	kwh/t-waste	1.74×10^5	After [42]	2.02×10^{11}
	Sulfuric acid (Leachate disposal)	2.00×10^{-2}	kg/t-waste	2.65×10^{12}	[43]	5.30×10^{10}

Table 5. *Cont.*

Category	Items	Basic data	Per Unit	Transformity (seJ/unit)	Reference	Solar energy (seJ/t-waste)
F	Maintenance cost and services	3.17	\$/t-waste	1.13×10^{12}	Country Energy/\$ ratio	3.59×10^{12}
LFG emission	CH ₄	2.93×10^1	kg/t-waste			
	CO ₂	5.44×10^1	kg/t-waste			
	H ₂ S	2.00×10^{-1}	kg/t-waste			
	NH ₃	1.00×10^{-1}	kg/t-waste			
	CO	8.00×10^{-2}	kg/t-waste			
	NMVOC	1.36×10^{-2}	kg/t-waste			
Transportation	CO	1.50×10^{-2}	kg/t-waste			
	NO _x	4.39×10^{-2}	kg/t-waste			
	CO ₂	4.14	kg/t-waste			
	SO ₂	9.28×10^{-4}	kg/t-waste			
	CODcr	2.43	kg/t-waste			
Leachate	NH ₃ -N	2.63×10^{-2}	kg/t-waste			
	SS	7.70×10^{-2}	kg/t-waste			

Compared with the two incineration systems, fluidized bed incineration process mainly needed diesel input (42.51%) and other energy input (55.26%), which included coals as the oxidizer and DTC-dithiocarbamate and cements for ash treatment. For grate type incineration, 54.65% of input energy came from diesel input (mainly for incineration), and about 44.60% came from activated carbon input (for flue gas treatment) and DTC-dithiocarbamate and cement used for ash treatment.

The energy-based treatment costs are significantly different. Current landfills without leachate disposal system is the least expensive (1.022×10^{13} seJ/t-waste), followed by the sanitary landfills system (1.35×10^{13} seJ/t-waste). Two incineration systems seem to require more energy inputs. For fluidized bed incineration process, 4.27×10^{13} seJ are used for treating 1t waste. It is much higher in grate type incineration (5.19×10^{13} seJ/t-waste). Therefore, if ecological service and emission's impacts are not considered, the current landfill system shows promise for urban solid disposal based on the evolution of thermoeconomics.

3.2. Emission Impacts

Emission impacts are shown in Table 6. Our study will deal with the harmful emissions for the human health and ecosystem. Air emissions from both urban production and use include SO₂, dust, NO_x and CH₄ (respiratory disorders), CO₂, N₂O and CH₄ (climate change). Data about CO₂, N₂O and CH₄ are calculated as greenhouse gases released at local and global scales, based on direct and indirect energy consumption. The ecological losses caused by water emissions were not considered due to a lack of the corresponding coefficients. For sanitary landfill systems, the value of emission impacts on human health was 3.82×10^{15} seJ/t-waste, which mainly came from the damages to human health resulting from CH₄-caused climate change (62.54%), CO₂ (18.87%, climate change) and NO_x (14.74%, respiratory effects on humans caused by inorganic substances). The ecosystem loss mainly came from the damage to Ecosystem Quality caused by the combined effect of NO_x and SO₂'s acidification and

eutrophication. The emission impacts of incineration systems were much higher than those of the landfill systems. The human health losses are 1.31×10^{16} seJ/t-waste and 8.81×10^{15} seJ/t-waste in fluidized bed incineration system and grate type incineration system respectively. The largest contributor was the damages to human health resulting from CO₂-caused climate change (60.38% and 45.29%). The ecosystem losses were mainly caused by NO_x's acidification and eutrophication. The results also indicate that the human health losses caused by the harmful air emissions are ranked in this order: fluidized bed incineration > grate type incineration > current landfills > sanitary landfills, while the ecosystem losses are ranked: grate type incineration > fluidized bed incineration > sanitary landfills > current landfills. The changes of ordination are caused by the increased NO_x release of the extra treatment processes (such as electricity generation), which created a damage to ecosystem quality caused by the combined effect of acidification and eutrophication.

Table 6. Emergy analysis table of emissions' impacts (Unit: seJ/t-waste).

Impact category	Sanitary landfills		Fluidized bed incineration		Grate type incineration		Current landfills	
	DALY L _{w,1}	PDF L _{w,2}	DALY L _{w,1}	PDF L _{w,2}	DALY L _{w,1}	PDF L _{w,2}	DALY L _{w,1}	PDF L _{w,2}
CO ₂	7.21×10^{14}	-	7.91×10^{15}	-	3.99×10^{15}	-	3.65×10^{14}	-
CO	0.00	-	0.00	-	0.00	-	0.00	-
NO _x	5.63×10^{14}	2.42×10^{15}	2.13×10^{15}	9.14×10^{15}	3.27×10^{15}	1.41×10^{16}	1.16×10^{14}	4.97×10^{14}
SO ₂	1.47×10^{14}	1.87×10^{14}	1.23×10^{15}	1.56×10^{15}	6.92×10^{14}	8.81×10^{14}	1.50×10^{12}	1.91×10^{12}
TSP	0.00	-	1.83×10^{15}	-	8.57×10^{14}	-	0.00	-
N ₂ O	0.00	-	0.00	-	0.00	-	0.00	-
CH ₄	2.39×10^{15}	-	0.00	-	0.00	-	3.83×10^{15}	-

The emergy loss associated with land occupation can be used as a measure of the environmental impact of discharged solid waste. On the basis of this, household solid waste would occupy $0.27 \text{ m}^2/\text{t}$. The results in Table 7 show that the land occupations of the landfill systems were 3.23×10^{15} seJ/t-waste. Most of ecological services came from air environment service needed to offer oxygen involved in combustion processes. The maximum usage was 4.08×10^{17} seJ/t-waste in fluidized bed incineration system, which is twice as much as the usage in grate type incineration. Meanwhile, the grate type incineration system could produce 7.08×10^{14} seJ electricity with less than 1t solid waste, while the fluidized bed incineration system ranked a distant second with 4.83×10^{14} seJ/t-waste.

The results show that the total emergy usages of the four systems without considering economic and ecological losses are ranked in this order: grate type incineration (5.19×10^{13} seJ/t-waste) > fluidized bed incineration (4.27×10^{13} seJ/t-waste) > current landfills (2.92×10^{13} seJ/t-waste) > sanitary landfills (1.35×10^{13} seJ/t-waste). After considering the impacts of emissions, the total emergy usages are: sanitary landfills (3.87×10^{16} seJ/t-waste) > current landfills (3.71×10^{16} seJ/t-waste) > grate type incineration (2.39×10^{16} seJ/t-waste) > fluidized bed incineration (2.38×10^{16} seJ/t-waste). And the electricity yield ratios (Y/U) are ranked: grate type incineration (2.96%) > fluidized bed incineration (2.03%) > sanitary landfills (0.01%) > current landfills (0.00%). The results suggest that sanitary landfills, as one of the most economical waste treatment techniques, is only cost-effective in regions where land is suitable for landfilling. If the land is scarce (high energy density) due to geographical constraints, the attractiveness of incineration is increasing. Notable among them is grate type incineration with high electricity yield ratio and low environmental impacts.

Table 7. The values of the four waste disposal methods' energy based indicators (Unit: seJ/t-waste).

Category	Equation	Sanitary landfills	Fluidized bed incineration	Grate type incineration	Current landfills
R_w^*	-	8.88×10^{13}	4.08×10^{17}	1.89×10^{17}	0.00
G	-	7.16×10^{12}	3.56×10^{13}	4.34×10^{13}	6.58×10^{12}
F	-	6.38×10^{12}	7.05×10^{12}	8.46×10^{12}	2.26×10^{13}
Y	-	4.28×10^{12}	4.83×10^{14}	7.08×10^{14}	0.00
$L_{w,1}^*$	$L_{w,1}^* = \sum m_i^* \times DALY_i \times \tau_H$	3.82×10^{15}	1.31×10^{16}	8.81×10^{15}	4.31×10^{15}
$L_{w,2}^*$	$L_{w,2}^* = \sum m_i^* \times PDF(\%)_i \times E_{Bio}$	2.61×10^{15}	1.07×10^{16}	1.50×10^{16}	4.99×10^{14}
$L_{w,3}$	-	3.23×10^{16}	-	-	3.23×10^{16}
U	$G + F + L_{w,1}^* + L_{w,2}^* + L_{w,3}$	3.87×10^{16}	2.38×10^{16}	2.39×10^{16}	3.71×10^{16}

4. Discussion

In the previous analysis, the study repeatedly referred to the important role of law in the management of garbage treatment, especially in policy implementation. In the status-quo analysis, the present research has listed current garbage-related laws and regulations in Liaoning, and also pointed out that there is a lack of sub-laws and implementing rules concerning residential garbage under the current legal framework. A comprehensive legal system has not yet been formed, which makes it difficult for supervisors to manage garbage disposal according to laws. For instance, there are few specific regulations and standards about excessive packaging, disposable products, green design for products, the supply of clean vegetables to cities and towns, waste recycling, and the second-trading market. Laws concerning source reduction and garbage sorting are even rare.

This section is aimed to establish a comprehensive legal framework of residential garbage in Liaoning based on the relevant legislation of residential garbage both at home and abroad, including the core laws, regional guidance law, material recycling law, treatment facilities management law, sanitation industry standards and garbage classification act (see Table 8).

We adopted the national-level Law of the People's Republic of China on the Prevention and Control of Solid Waste Inducing Environmental Pollution as the core law. Based on this, we take the lead in establishing special guidance law entitled "Law of Urban Residential Garbage Management" in Liaoning for garbage management. Material recycling laws are intended for management of recyclable daily supplies and residential garbage, including packaging bags, electrical appliances, batteries, automotive and food waste. We propose that the legislation of such laws should be as detailed as possible and this specialized recycling law is conducive to promoting source separation of garbage. The treatment facilities management laws are meant for the design and operation of transfer stations, treatment plants and garbage public facilities. The environmental industry standards include sanitation quality standards, trash can installation standards and all treatment facilities standards. These standards are primarily used for regulating and evaluating the impact of residential garbage disposal facilities on the environment and health. Finally, according to the management strategies and objectives of the residential garbage in Liaoning, we establish laws on residential garbage classification, including "Law of Urban Residential Garbage Reduction in Liaoning", "Law of Urban Garbage Classification

Deposition and Collection in Liaoning”, “The Sorting Signs of Urban Residential Garbage in Liaoning” and “Assessment Standards of Urban Community with Residential Garbage Classification”.

Table 8. The recommended legal framework of the residential garbage management in Liaoning.

Type	Title	Note
Core law	Law of the People’s Republic of China on the Prevention and Control of Solid Waste Inducing Environmental Pollution.	Y
Regional guidance law	Law of Urban Residential Garbage Management in Liaoning	N
	The Recycling Law of Liaoning Household Electrical Appliances	N
	The Recycling Law of Liaoning Waste Battery	N
	The Recycling Law of Liaoning Waste Wood	N
Material recycling law	The Classification and Recycling Law of Liaoning Packing Bags and Containers	N
	Liaoning Food Plastic Packaging Act	N
	Liaoning Recycling Law of Waste Automobiles	N
	Law of Liaoning Kitchen Waste Management	O
	Urban Residential Garbage Transfer Station Design Specifications in Liaoning	Y
	Urban Residential Garbage Transfer Station Operation Management Specifications in Liaoning	Y
	Urban Residential Garbage Burning Plants Design Specifications in Liaoning	Y
	Urban Residential Garbage Burning Plants Operation Specifications in Liaoning	Y
Treatment Facilities	Urban Residential Garbage Compost Plant Design Specifications in Liaoning	Y
	Urban Residential Garbage Compost Plant Operation Specifications in Liaoning	Y
Management Law	Urban Residential Garbage Landfill Plant Design Specifications in Liaoning	Y
	Urban Residential Garbage Landfill Plant Operation Specifications in Liaoning	Y
	Urban Residential Garbage Treatment and Pollution Control Technological Policies in Liaoning	Y
	Graphic Symbols of Liaoning Environmental Sanitation Facilities and Equipment	Y
	Regulations on Clean-up of Urban Roads and Public Places in Liaoning	Y
	Liaoning Environmental Sanitation Quality Standards	Y
	Technical Standards of Liaoning Environmental Sanitation Facilities	O
	Urban Appearance Standards in Liaoning	Y
Sanitation industry standards	Liaoning Residential Garbage Can Installation Standards	N
	Liaoning Residential Garbage Transfer Environmental Standards	N
	Liaoning Residential Garbage Burning Plant Environmental Standards	N
	Liaoning Residential Garbage Compost Environmental Standards	N
	Liaoning Residential Garbage Landfill Plant Environmental Standards	N
Residential garbage classification act	Law of Urban Garbage Classification Deposition and Collection in Liaoning	N
	Law of Urban Residential Garbage Reduction in Liaoning	N
	The Sorting Signs of Urban Residential Garbage in Liaoning	Y
	The Selection and Assessment Standards of Urban Community with Residential Garbage Classification in Liaoning	O

Note: Y means the law has been in existence; N means there's no such law; O means similar laws or laws at the national level are in existence.

All the legislation to be enacted can directly take advantage of the current national level laws or draw from other regional laws to enact laws on its own. According to the legal standards, we should conduct waste disposal facilities inspections and examinations on a regular basis. The evaluation system should examine the assessment criteria, program implementation and evaluation system while the assessment content should cover information management, equipment management, environmental monitoring, production management and process running. It is recommended to check the sanitation facilities once a week and perform a random inspection once a month. Another important assessment task should be oriented to the regular inspection of demonstration community characterized by garbage classification regularly. Carrying out an assessment inspection on a quarterly basis is advisable.

5. Conclusions

This paper presented a comparison of four garbage treatment systems, including sanitary landfills systems, fluidized bed incineration system, grate type incineration system and simple landfills system. By considering the economic and environmental impacts of wastes treatment and disposal, emissions' impacts, and wastes input's contribution, this paper constructed the emergy based urban solid waste model for evaluating the sustainability of the holistic system. With the ecological services and human health and ecological losses, it is demonstrated how it is possible to analyze the economic benefit, environmental pressure, and sustainability of different urban solid treatment ecosystems. The emergy based urban solid waste model can form a set of useful tools, which can be used to compare the comprehensive performances of different urban solid waste treatment processes for decision-making and the whole process optimization.

Acknowledgments

This work is supported by the National Science & Technology Pillar Program, China (No. 2012BAC05B02), the National Science Foundation for Innovative Research Group of China (No. 51121003), National Natural Science Foundation of China (Grant No. 41101564, Grant No. 41271543).

Conflicts of Interest

The authors declare no conflict of interest.

References

1. Tarr, J.A. *The Search for the Ultimate Sink: Urban Pollution in Historical Perspective*; University of Akron Press: Akron, OH, USA, 1996.
2. The United Nations Environment Programme (UNEP). *Waste Management Planning—An Environmentally Sound Approach for Sustainable Urban Waste Management—An Introductory Guide for Decision-Makers*; ISBN 92-807-2490-8; United Nations Publications: Nairobi, Kenya, 2004.

3. Rushbrook, P.; Chandra, C.; Gayton, S.M. Starting Healthcare Waste Management in Medical Institutions—A Practical Approach. In *Copenhagen, Practical Health Care Waste Management Information Series No. 1*; WHO Regional Office for Europe: Copenhagen, Denmark, 2000; EUR/00/5021817.
4. Wilson, D.C.; Velis, C.; Cheeseman, C. Role of informal sector recycling in waste management in developing countries. *Habitat Int.* **2006**, *30*, 797–808.
5. Bilitewski, B.; Härdtle, G.; Marek, K. *Waste Management*; Springer: Berlin, Germany, 1997; pp. 1–8.
6. Burian, S.J.; Nix, S.J.; Pitt, R.E.; Durrans, S.R. Urban wastewater management in the United States: Past, present, and future. *J. Urban Technol.* **2000**, *7*, 33–62.
7. Hoornweg, D.A.; Thomas, L. *What a Waste: Solid Waste Management in Asia*; Working Paper 1; Urban and Local Government, World Bank: Washington, DC, USA, 1999. Available online: <http://www.worldbank.org/html/fpd/urban/publicat/whatawaste.pdf> (accessed on 10 October 2013).
8. Torres, N.V. S-system modeling approach to ecosystem: Application to a study of magnesium flow in a tropical forest. *Ecol. Model.* **1996**, *89*, 109–120.
9. Suh, S. Theory of materials and energy flow analysis in ecology and economics. *Ecol. Model.* **2005**, *189*, 251–269.
10. Lotka, A.J. *Elements of Physical Biology*; Williams and Wilkins: Baltimore, MD, USA, 1925.
11. Lindaman, R.L. The trophic dynamic aspects of ecology. *Ecology* **1942**, *23*, 399–418.
12. Jørgensen, S.E. The Thermodynamic Concept: Exergy. In *Thermodynamics and Ecological Modeling*; Jørgensen, S.E., Ed.; Lewis Publishers: New York, NY, USA, 2001.
13. Chen, G.Q. Exergy consumption of the earth. *Ecol. Model.* **2005**, *184*, 363–380.
14. Sciubba, E. Beyond thermoeconomics? The concept of Extended Exergy Accounting and its application to the analysis and design of thermal systems. *Exergy Int. J.* **2001**, *1*, 68–84.
15. Sciubba, E. Cost analysis of energy conversion systems via a novel resource-based quantifier. *Energy* **2003**, *28*, 457–477.
16. Sciubba, E.; Ulgiati, S. Emergy and exergy analyses: Complementary methods or irreducible ideological options? *Energy* **2005**, *30*, 1953–1988.
17. Odum, H.T. Environmental Accounting, Emergy and Decision Making; Wiley: New York, NY, USA, 1996.
18. Zhang, X.H.; Deng, S.H.; Wu, J.; Jiang, W.J. A sustainability analysis of a municipal sewage treatment ecosystem based on emergy. *Ecol. Eng.* **2010**, *36*, 685–696.
19. Cherubini, F.; Bargigli, S.; Ulgiati, S. Life cycle assessment (LCA) of waste management strategies: Landfilling, sorting plant and incineration. *Energy* **2009**, *34*, 2116–2123.
20. Yuan, F.; Shen, L.Y.; Li, M.Q. Emergy analysis of the recycling options for construction and demolition waste. *Waste Manag.* **2011**, *31*, 2503–2511.
21. Zhang, X.H.; Deng, S.H.; Zhang, Y.Z.; Yang, G.; Li, L.; Qi, H.; Xiao, H.; Wu, J.; Wang, Y.L.; Shen, F. Emergy evaluation of the impact of waste exchanges on the sustainability of industrial systems. *Ecol. Eng.* **2011**, *37*, 206–216.
22. Song, Q.B.; Wang, Z.S.; Li, J.H. Sustainability evaluation of e-waste treatment based on emergy analysis and the LCA method: A case study of a trial project in Macau. *Ecol. Indic.* **2013**, *30*, 138–147.

23. Mendes, M.R.; Aramaki, T.; Hanaki, K. Assessment of the environmental impact of management measures for the biodegradable fraction of municipal solid waste in São Paulo city. *Waste Manag.* **2003**, *23*, 403–409.
24. Agostinho, F.; Almeida, C.M.V.B.; Bonilla, S.H.; Sacomano, J.B.; Giannetti, B.F. Urban solid waste plant treatment in Brazil: Is there a net energy yield on the recovered materials? *Resour. Conserv. Recycl.* **2013**, *73*, 143–155.
25. Ulgiati, S.; Brown, M.T.; Bastianoni, S.; Marchettini, N. Energy-based indices and ratios to evaluate the sustainable use of resources. *Ecol. Eng.* **1995**, *5*, 519–531.
26. Ulgiati, S.; Brown, M.T. Quantifying the environmental support for dilution and abatement of process emissions: The case of electricity production. *J. Clean. Prod.* **2002**, *10*, 335–348.
27. Hau, J.L.; Bakshi, B.R. Promise and problems of emergy analysis. *Ecol. Model.* **2004**, *178*, 215–225.
28. Brown, M.T.; Ulgiati, S. Emergy, Transformity and Ecosystem Health. In *Handbook of Ecological Indicators for Assessment of Ecosystem Health*; Jørgensen, S.E., Costanza, R., Xu, F.L., Eds.; CRC Press: Boca Raton, FL, USA, 2005; pp. 333–352.
29. Lei, K.P.; Wang, Z.S. Emergy synthesis and simulation for Macao. *Energy* **2008**, *33*, 613–625.
30. Zhang, X.H.; Jiang, W.J.; Deng, S.H.; Peng, K. Emergy evaluation of the sustainability of Chinese steel production during 1998–2004. *J. Clean. Prod.* **2009**, *17*, 1030–1038.
31. Udo de Haes, H.A.; Lindeijer, E. *The Conceptual Structure of Life Cycle Impact Assessment, Final Draft for the Second Working Group on Impact Assessment of SETAC Europe (WIA-2)*; Society of Environmental Toxicology and Chemistry (SETAC): Brussels, Belgium, 2001.
32. Besiou, M.; Georgiadis, P.; van Wassenhove, L.N. Official recycling and scavengers: Symbiotic or conflicting? *Eur. J. Oper. Res.* **2011**, *218*, 563–576.
33. Brown, M.; Ulgiati, S. Emergy measures of carrying capacity to evaluate economic investment. *Popul. Environ.* **2001**, *22*, 471–501.
34. Campbell, D.E.; Brandt-Williams, S.L.; Meisch, M.E.A. *Environmental Accounting Using Emergy: Evaluation of the State of West Virginia*; United States Environmental Protection Agency (USEPA): Narragansett, RI, USA, 2005.
35. Liu, G.Y.; Yang, Z.F.; Chen, B.; Zhang, Y.; Zhang, L.X.; Zhao, Y.W.; Jiang, M.M. Emergy-based urban ecosystem health assessment: A case study of Baotou, China. *Commun. Nonlinear Sci. Numer. Simul.* **2009**, *14*, 972–981.
36. Liu, G.Y.; Yang, Z.F.; Chen, B.; Ulgiati, S. Analysis of the scientific collaboration patterns in the emergy accounting field: A review of the co-authorship network structure. *J. Environ. Account. Manag.* **2013**, *1*, 1–13.
37. Goedkoop, M.; Spriensma, R. *The Eco-indicator 99: A Damage Oriented Method for Life Cycle Impact Assessment: Methodology Report*; Pre. Consultans: Amersfoort, The Netherlands, 2000. Available online: http://www.pre-sustainability.com/download/misc/EI99_methodology_v3.pdf (accessed on 10 October 2013).
38. Murray, C.J.L.; Lopez, A.D.; Jamison, D.T. The global burden of disease in 1990: Summary results, sensitivity analysis and future directions. *Bull. World Health Organ.* **1994**, *72*, 495–509.
39. Ukidwe, N.U.; Bakshi, B.R. Industrial and ecological cumulative exergy consumption of the United States via the 1997 input–output benchmark model. *Energy* **2007**, *32*, 1560–1592.

40. Brown, M.T.; Ulgiati, S. Updated evaluation of exergy and emergy driving the geobiosphere: A review and refinement of the emergy baseline. *Ecol. Model.* **2010**, *221*, 2501–2508.
41. Losowska, M. Embodied Energy Counting of Sustainable Heat, Power and Steel Processes. Master Thesis, The School for Renewable Energy Science, University of Iceland & University of Akureyri, Akureyri, Iceland, February 2011; pp. 53–54. Available online: <http://skemman.is/stream/get/1946/7735/20130/1/MagdalenaLosowska.15.02.11.pdf> (accessed on 10 October 2013).
42. Odum, H.T.; Brown, M.T.; Brandt-Williams, S. *Handbook of Energy Evaluation Folio 1: Introduction and Global Budget*; Center for Environmental Policy, University of Florida: Gainesville, FL, USA, 2000. Available online: <http://www.epa.gov/aed/html/collaboration/emergycourse/presentations/Folio1.pdf> (accessed on 10 October 2013).
43. Grönlund, E.; Klang, A.; Falk, S.; Hanæus, J. Sustainability of wastewater treatment with microalgae in cold climate, evaluated with emergy and socio-ecological principles. *Ecol. Eng.* **2004**, *22*, 155–174.
44. Brandt-Williams, S.L. *Handbook of Energy Evaluation: Folio #4*; Center for Environmental Policy, Environmental Engineering Sciences, University of Florida: Gainesville, FL, USA, 2001. Available online: http://www.cep.ees.ufl.edu/emergy/documents/folios/Folio_04.pdf (accessed on 10 October 2013).
45. Pereira, J.T.V.; Nebra, S.A. Transformities and Exergetic Cost—A Discussion. In *Energy Synthesis: Theory and Application of the Energy Methodology*; Brown, M.T. Ed.; Department of Environmental Engineering Sciences: Gainesville, FL, USA, 2000; pp. 71–80.

© 2013 by the authors; licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution license (<http://creativecommons.org/licenses/by/3.0/>).