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Effects of Pore Fluid Chemistry and Saturation Degree on the Fracability of Australian Warwick Siltstone

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Abstract: Fracability of unconventional gas reservoirs is an important parameter that governs the effectiveness of subsequent gas extraction. Since reservoirs are saturated with various pore fluids, it is essential to evaluate the alteration of fracability of varyingly saturated rocks. In this study, varyingly saturated (dry, water, and brine with 10%, 20% and 30% NaCl by weight) siltstone samples were subjected to uniaxial compressive loading to evaluate their fracability variation. Acoustic emission (AE) and ARAMIS photogrammetry analyses were incorporated to interpret the crack propagation. SEM analysis was carried out to visualize the micro-structural alterations. Results show that siltstone strength and brittleness index (BI) are reduced by 31.7% and 46.7% after water saturation, due to water-induced softening effect. High NaCl concentrations do not reduce the siltstone strength or brittleness significantly but may contribute to a slight re-gain of both values (about 3–4%). This may be due to NaCl crystallization in rock pore spaces, as confirmed by SEM analysis. AE analysis infers that dry siltstone exhibits a gradual fracture propagation, whereas water and brine saturated specimens exhibit a hindered fracturing ability. ARAMIS analysis illustrates that high NaCl concentrations causes rock mass failure to be converted to shear failure from splitting failure, which is in favour of fracability.

Keywords: brittleness index; pore fluid; saturation degree; brine concentration

1. Introduction

With growing concerns about rising energy demands, the petroleum industry is turning to exploring new energy resources such as extraction of natural gas from geological reservoirs. Since conventional oil and gas resources fail to meet the increasing energy demand, exploration has been extended to unconventional gas reservoirs, including shale gas, coal seam gas and tight gas. Of the various unconventional reservoirs, shale, siltstone and sandstone are identified as natural gas-rich sedimentary rocks that have a higher potential for gas storage, and thus have been proven to be viable resources for effective gas extractions [1]. However, most of the unconventional gas reservoirs have ultra-low flow characteristics, in which a significant amount of the gas is stored in natural fractures and pores, or as an absorbed phase in organic materials [2]. Due to the ultra-low permeability, the stored gas is tightly trapped inside the reservoirs and therefore cannot be extracted with conventional gas production techniques, such as reservoir pore pressure depletion through pore water removal [3]. This indicates the necessity of using appropriate reservoir permeability enhancement techniques to produce an economically-viable amounts of gas from unconventional reservoirs. Some advanced

techniques, including horizontal well drilling and hydraulic fracturing, are common enhancement applications currently used in the petroleum industry.

Throughout the last few decades, hydraulic fracturing has been widely used to enhance unconventional gas recovery [1,4–6]. During the hydraulic fracturing process, a suitable fracturing fluid like water or slick-water is injected through a wellbore, under sufficient pressure to create a network of fractures in the formation. New fractures are created, when the injecting fluid pressure exceeds the least principal stress acting on the formation [7]. These newly-created fractures connect with the natural fractures in the formation to form a fracture network connected to the wellbore [8]. However, the creation of an effective fracture network in the formation is largely dependent on the fracability of the formation, which in turn depends on the formation's strength characteristics and brittleness properties [9–12]. Brittle rocks have better ability to be fractured by injecting fluids, because they only need to adsorb relatively less energy before failure [13]. In contrast, ductile rocks are hard to be fractured, as they tend to deform greatly without being fractured during the hydraulic fracturing process. Moreover, the rock mass tends to heal the fractures during the fracturing process due to the required high energy, which is not favourable in terms of the fracking process.

This indicates the importance of identifying the brittleness characteristics of unconventional reservoirs before proceeding with hydraulic fracturing. However, the identification and quantification of brittleness of a particular rock mass is quite complicated, as there is no universal method that is applicable for every rock type. Literature has defined the brittleness in various ways. For example, Hetenyi [14] defined a brittle material as a material which lacks ductility, and Ramsay [15] defined it as material with broken internal cohesion. The term brittleness index (*BI*) is often used to define and quantify the brittle nature of rock, in which a number of equations have been derived to quantify the brittleness in terms of various effective parameters [9,11]. Table 1 summarises some of the equations commonly used to quantify the brittleness. However, it should be noted that these brittleness indices have mainly been derived empirically, thus are applicable only under certain defined conditions.

Table 1. Various *BI* definitions used in the field.

Equation	Parameters	Testing Method	Reference
$B_1 = \frac{\tau_p - \tau_r}{\tau_p}$	τ_p —peak strength (MPa) τ_r —residual strength (MPa)	Stress-strain test	Bishop [16]
$B_2 = \frac{DE}{OE}$	DE —reversible strain OE —total strain	Stress-strain test	
$B_3 = \frac{Area\ DCE}{Area\ OABCE}$	$Area\ DCE$ —reversible energy $Area\ OABCE$ —total energy	Stress-strain test	
$B_4 = \frac{\sigma_c - \sigma_t}{\sigma_c + \sigma_t}$	σ_c —compressive strength (MPa) σ_t —tensile strength (MPa)	Brazilian tensile test, Compression test	Hucka and Das [17]
$B_5 = \sin\theta$	θ —internal friction angle (°)	Mohr's envelope	
$B_6 = q\sigma_c$	q —percentage of lines formed σ_c —compressive strength (MPa)	Protodyakonov impact test	
$B_7 = \frac{H_\mu - H}{K}$	H_μ —micro-indentation hardness (MPa) H —macro-indentation hardness (MPa) K —constant (MPa)	Hardness test	
$B_8 = \frac{H}{K_c}$	H —hardness (MPa) K_c —fracture toughness (MPa·m ^{1/2})	Hardness test	Lawn and Marshall [18]
$B_9 = \frac{\sigma_c \sigma_t}{2}$	σ_c —compressive strength (MPa) σ_t —tensile strength (MPa)	Brazilian tensile test, Compression test	Kahraman and Altindag [19]

Table 1. Cont.

Equation	Parameters	Testing Method	Reference
$B_{10} = \frac{EH_c}{K_{IC}^2}$	EH_c —indentation work K_{IC}^2 —fracture energy		Quinn and D Quinn [20]
$B_{11} = \frac{F_{max}}{P}$	F_{max} —maximum force applied (kN) P —penetration (mm)	Punch penetration test	Yagiz [21]
$B_{12} = \left(\frac{E - E_{min}}{E_{max} - E_{min}} + \frac{v - v_{max}}{v_{min} - v_{max}} \right) \frac{1}{2}$	E —Young’s modulus (GPa) v —Poisson’s ratio min and max indicate the interval of interest	Stress-strain test	Rickman, Mullen, Petre, Grieser and Kundert [13], Waters, et al. [22]
$B_{13} = \frac{Q}{Q + C + CL}$	Q —weight of quartz C —weight of carbonate CL —weight of clay minerals	Mineral composition-based analysis	Jarvie, Hill, Ruble and Pollastro [9]
$B_{14} = \frac{Q + Dol}{Q + Dol + Lm + Cl + Toc}$	Q —weight of quartz Dol —weight of dolomite Lm —weight of limestone Cl —weight of clay minerals Toc —weight of organic content	Mineral composition-based analysis	Gale [23]
$B_{15} = -1.8748\phi + 0.9679$	ϕ —neutron porosity	Porosity-based analysis	Yilmaz, et al. [24], Jin, et al. [25]

According to Table 1, rock brittleness mainly depends on its mechanical characteristics, which are highly dependent on the rock mass composition, including mineral and organic matter content, and also on the pore fluid characteristics [26]. Unconventional reservoirs are normally saturated with water or brine with varying concentrations and their brittleness characteristics may therefore be quite different from those of dry reservoir rock masses. In general, the strength of rock mass reduces with pore fluid saturation, due to the softening effect and chemical interactions, which in turn affects the brittle characteristics of the rock mass [27,28]. This can possibly affect the fracability characteristics and ultimately the hydraulic fracturing process. Hence, a clear understanding on the variation of brittleness with pore fluid conditions is essential to assess the fracability and to define the effective controlling parameters of hydraulic fracturing process in unconventional gas reservoirs.

2. Methodology

In the present study, a series of mechanical tests was carried out to evaluate the effect of pore fluid saturation on the strength and brittleness of siltstone, which is one of the common rock types available in unconventional reservoirs [29]. Varyingly saturated (i.e., dry samples and samples saturated with brine with 0%, 10%, 20% and 30% of NaCl by weight) siltstone core samples were tested to determine the unconfined compressive strength (UCS), Young’s modulus, Poisson’s ratio and BI to interpret the mechanical and fracability characteristics. Acoustic emission (AE) and ARAMIS image analysis were used to evaluate the crack propagation/initiation and sample deformation, respectively. A scanning electron microscopy (SEM) analysis was done to assess the micro-structural alterations of saturated samples. The combined results were used to interpret the fracability characteristics of siltstone, and to provide an insight to understand its effect on hydraulic fracturing process.

2.1. Sample Preparation

A block of siltstone was transported from Warwick (Queensland, Australia) to obtain the core samples required to perform the tests. The mineral composition of this particular siltstone mainly consists of quartz mineral bound with kaolinite clay minerals (42% and 40% quartz and kaolinite, respectively). The block was cored using a diamond drop-bit coring machine to obtain 38 mm diameter cores (see Figure 1a) and then cut into samples of 76 mm height using a diamond cutter. Both ends of the samples were ground to obtain flat and parallel surfaces. In order to check the effect of pore fluid saturation on the brittle characteristics of siltstone, samples were saturated under various pore fluid

saturation conditions: dry, water and varyingly concentrated brine (i.e., 10%, 20% and 30% NaCl by weight). Saturation conditions in a large range were selected to simulate in-sit reservoir conditions and to clearly differentiate the results. The required dry condition was achieved by oven-drying the prepared samples at 60 °C for one week. A slow heating rate was used to avoid any thermal damage to the samples during heating. To achieve the fully saturated condition, samples were placed in vacuum chambers filled with the considered fluids (water and 10%, 20% and 30% brine solutions) and allowed for saturation for 40 days. Vacuum pumps were used to create the required vacuum in the chambers to ensure a better saturation (see Figure 1b). After saturation, the samples were carefully wrapped and stored in a fog room to avoid any moisture loss and the dry samples were wrapped and kept in a dry place to avoid any moisture addition to the samples from atmosphere. Prior to the strength tests, the samples were painted with speckle paint (see Figure 1c), as required by the ARAMIS analysis to study the strain development and cracking process in the samples during load application. Two samples from each condition were tested to get reliable results and the values were averaged to interpret the strength parameters. Hence, altogether 10 siltstone samples were tested in the experiment series.

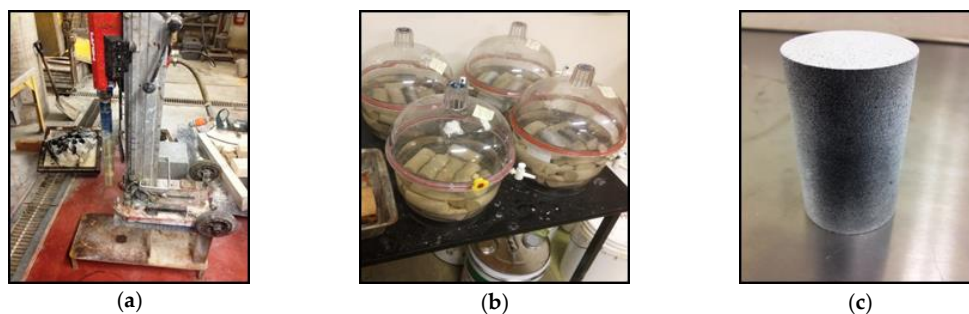


Figure 1. (a) Coring machine used to core the sample with 38 mm diameter, (b) Samples saturated with different fluids under vacuum in saturation chambers, and (c) Shaped and painted sample soon before the strength tests.

2.2. Uni-Axial Compressive Strength Tests

UCS tests were carried out using the AG 9 UCS machine (Shimadzu, Tokyo, Japan) in the Deep Earth Energy Research Laboratory (DEERL) in Monash University Civil Engineering Department (see Figure 2). The axial compression load was applied on the samples at a 0.1 mm/min strain rate and the application of compression load on the sample over time was observed and recorded. The stress-strain behaviour obtained from data acquisition system was used to determine the Young's modulus and Poisson's ratio of all tested samples. Young's modulus was determined as the average slope of the straight-line part of each stress-strain curve and Poisson's ratio was determined by dividing the lateral strain by axial strain at the same stress.



Figure 2. Experimental setup used for the mechanical testing, indicating the UCS machine, Acoustic emission system and ARAMIS camera.

2.3. Acoustic Emission (AE) System

An advanced AE monitoring system was utilized to identify the cracking behaviour of the samples being failed. The use of AE counts to identify the crack propagation behaviour in reservoir has been well studied in the field and well explained in previous publications [27,30,31]. In this study, a peripheral component interconnection (PCI) 2-channel data acquisition system was used to detect the AE energy release during the cracking process by serially connecting two AE sensors to both ends of the sample. AE energy release over the loading time was observed and recorded. The AE data acquisition process was initiated simultaneously with the compression load application to determine the AE energy release performance for each loading condition.

2.4. ARAMIS Photogrammetry Analysis

ARAMIS photogrammetry analysis with a digital image correlation system (DIC) was used to obtain digital images and internal strain development throughout the sample during the load application. The camera system was set to simultaneously start data recording with the application of compression load. The displacement of the points was detected and recorded by the cameras, and the strain of individual points, as well as the variation of point-point distance, was recorded by the system. The camera was directly connected to the UCS testing machine to enable real-time strain-stress information to be recorded.

2.5. Scanning Electron Microscopy (SEM) Analysis

A comprehensive SEM analysis was conducted using the Quanta 3D FEG FIB machine (FEI, Oregon, USA) available in the Monash Centre for Electron Microscopy (MCEM) using siltstone slices obtained after pre-defined saturation period. During sample preparation, slices of 1–3 mm in height were obtained and saturated with each fluid together with the samples used for the strength test. Saturated samples were prepared for the SEM analysis by adhering them to double-sided adhesive carbon tape attached to a circular specimen stub. The samples were viewed using in-lens detector (TLD) under 5 kV voltage with 4.5 spot size and working distance of 6 mm.

2.6. Evaluation of Brittleness of Rock Samples

To date, many different expressions for *BI* have been proposed using various approaches and considering different characteristics of brittle performance. Table 1 summarises some of the commonly used *BIs* based on (1) stress–strain curve (2) unconfined compressive strength and Brazilian tensile strength (3) penetration, impact or hardness tests (4) mineral composition, porosity and grain size, and (5) geophysical method. In order to identify the brittleness characteristics of the tested siltstone under various pore fluid saturation conditions, the *BI* given Equation (1) [26] was used due to its many unique advantages. Importantly, the mutual influence of Young's modulus and Poisson's ratio on rock brittleness has been incorporated. The mutual effect of stresses and strains is more precise in quantifying rock brittleness compared to approaches that use the individual influence of stresses, strains, mineral composition, porosity or grain size:

$$B_{12} = \frac{\left(\frac{E - E_{min}}{E_{max} - E_{min}} + \frac{v - v_{max}}{v_{min} - v_{max}} \right)}{2} \quad (1)$$

where, *E* is the Young's modulus (GPa), *v* is the Poisson's ratio and, “min” and “max” indicates the minimal and maximum values in the interval of interest, respectively. Brittleness increases with increasing Young's modulus and reducing Poisson's ratio. This equation therefore considers Young's modulus and Poisson's ratio as equally important factors in the evaluation of rock brittleness. In this experiment, the maximum and minimum measured values were chosen as the intervals of interest.

3. Results and Discussion

3.1. Variation of Siltstone Strength with Pore Fluid Chemistry

Table 2 gives the UCS values for the siltstone samples under various saturation conditions (dry, water, and 10–30% brine). As can be seen from Table 2, the differences in the values obtained for the various mechanical properties from the initial and replicated tests are very minor. This is probably due to the careful selection of samples from a single siltstone block with minor discontinuous features.

Table 2. Measured and calculated values of siltstone's mechanical properties.

Sample	No.	UCS (MPa)	Avg. UCS (MPa)	E (GPa)	Avg. E (GPa)	ν	Avg. ν	BI %	Avg. BI %
Dry	1	124	113.5	38	39.5	0.28	0.265	75	75
	2	103		41		0.25		75	
Water saturated	1	79	77.5	28	29.5	0.3	0.28	42	40
	2	76		31		0.26		38	
NaCl 10%	1	65	62.5	24.6	24.7	0.28	0.265	28	28.5
	2	60		24.8		0.25		29	
NaCl 20%	1	65	64	25.4	25.25	0.25	0.24	33	32
	2	63		25.1		0.23		31	
NaCl 30%	1	64	64.5	27.3	27	0.18	0.18	38	36.5
	2	65		26.7		0.18		35	

Figure 3 clearly shows the variation of siltstones' strength characteristics with pore fluid saturation. As the figure shows, water saturation causes the compressive strength of the siltstone to be reduced by around 32%, and this is related to the softening effect of water saturation on the siltstone rock mass, as mentioned by Masuda [32]. The reduction of rock strength with the presence of water in the pore space has been shown for various other types of rocks [27,33,34]. For instance, strength reductions due to water saturation has been studied by Perera, Ranjith and Peter [27] and Sampath, Perera, Elsworth, Ranjith, Matthai and Rathnaweera [34] in Australian brown coal and Rathnaweera, Ranjith, Perera, Haque, Lashin, Al Arifi, Chandrasekharam, Yang, Xu, Wang and Yasar [33] in Hawkesbury sandstone. According to those studies, the softening of the rock mass through water saturation causes the tensile strength at crack tips to be greatly reduced, eventually reducing the surface free energy and strength characteristics of the whole rock mass. This also appears to be applicable to siltstone.

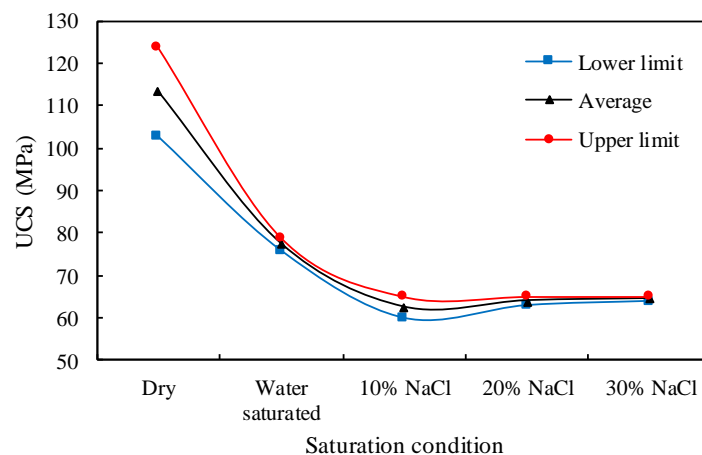


Figure 3. Variation of siltstone strength with pore fluid saturation. The UCS reduces with the water saturation and low NaCl concentrations, but higher order of NaCl concentrations cause a slight strength re-gain.

In relation to the influence of saline water or brine in the pore fluid, some salinity in the pore fluid causes the siltstone to be weakened. For example, according to Figure 3, the presence of 10% NaCl in the pore water causes the siltstone's compressive strength to be further reduced by around 19% compared to the water-saturated samples. However, it is noticeable that NaCl ions contains in the solution does not change the UCS significantly, because the reduction percentage is comparatively less compared to 'dry-to-water saturated' stage. Further increment of the brine percentage in the pore fluid beyond 10% NaCl causes the strength of the siltstone to be slightly increased. According to the results, the average UCS value increases from 62.5 to 64 MPa, when the NaCl concentration increases from 10% to 20%. The same trend can be observed up to 30% concentration of NaCl, in which the UCS value increases from 64 to 64.5 MPa with increasing NaCl concentration from 20% to 30%. A similar influence of brine saturation on sandstone has been reported by Rathnaweera, Ranjith and Perera [28]. The reduction of rock strength with NaCl in the pore fluid possibly occurs for two main reasons: (1) the adsorption of NaCl molecules into the rock matrix causes the surface energy to be reduced, reducing the fracturing strength [35] and, (2) NaCl creates chemical corrosion of rock grain [36–38] and its cementation phase, which eventually reduce the rock strength [39]. However, there is also a positive influence of NaCl, as a high concentration of NaCl in the pore fluid causes NaCl crystals to be precipitated in the rock mass pore space [28,40], and these NaCl crystals create additional load-bearing surfaces in the rock mass, increasing its strength. Overall, it can be concluded that, the competitive influence of chemical corrosion, surface energy reduction and NaCl crystallization determines the influence of pore fluid NaCl concentration on the overall rock mass strength characteristics. According to Figure 3, at low order NaCl concentrations (i.e., ~10% NaCl by weight) the influences of chemical corrosion and surface energy reduction are dominant, whereas at high order NaCl concentrations (i.e., >20% NaCl by weight), NaCl crystallization effect becomes dominant, resulting in a slight strength re-gain.

The other important fact, when considering pore fluid saturation is its influence on the effective stress acting on the rock mass, which eventually affects the mechanical behaviour and fracability of the rock mass. This has been explained in literature [41–44], according to which, the pore pressure increment caused by pore fluid saturation can significantly reduce the effective stress acting on the rock mass. This enhancement in pore pressure in the reduced effective stress environment leads natural fractures to be opened and new fractures to be created in the rock mass, resulting in a strength reduction. This has been confirmed in many past studies for various other types of rock [45,46]. Hence, a precise understanding of the influence of pore fluid saturation on the effective stress environment of the rock mass, and the corresponding mechanical property changes including fracability is essential for an effective fracturing process in field projects.

3.2. Pore Fluid Saturation Effect on Brittleness and Fracability

The main aim of this section is to evaluate the effect of pore fluid saturation on the fracability of siltstone, as it is most important for hydraulic fracturing. Figure 4a shows how the Young's modulus of the tested siltstone varies with pore fluid saturation. Young's modulus is widely used in the field to identify the brittleness of reservoir rocks [30,33]. It has been found that rocks with greater Young's modulus have higher brittleness, as it represents lower expansibility of the sample under loading. Apart from the Young's modulus, Poisson's ratio also provides useful information on the expansibility of the rock matrix, as it is an indicator of the lateral-to-vertical strain ratio. In contrast to Young's modulus, the greater Poisson's ratio of a rock mass represents lower brittleness or less fracability. Such behaviour in unconventional reservoirs is less-advantageous for an effective hydraulic fracturing process, as the expansion of the rock matrix under hydraulic loading may heal existing fractures and reduce the ability to create new fractures [2].

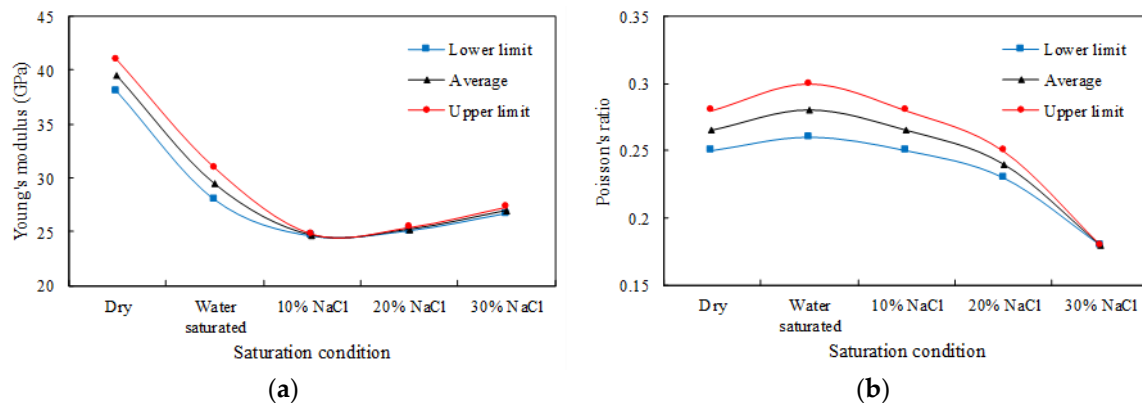


Figure 4. Variation of siltstones' (a) Young's modulus and (b) Poisson's ratio with pore fluid saturation. Note that water saturation causes a reduction of Young's modulus and increment of Poisson's ratio. But saturation of brine with high concentrations causes both trends to be reversed.

The variation of the tested siltstone Young's modulus and Poisson's ratio with pore fluid saturation was first investigated to obtain knowledge on the corresponding fracability variation. According to Figure 4, water saturation causes a significant reduction in the siltstone's Young's modulus and enhancement in its Poisson's ratio (26% reduction in Young's modulus and 7% enhancement in Poisson's ratio). Both of these show the reduction of the brittleness of siltstone with water saturation. This is because water saturation causes the whole rock mass to swell and soften, causing greater expansion ability under loading. Natural unconventional reservoirs mostly exist under saturated condition and this shows that these formations have much lower fracability compared to dry rock formations. The other important fact is that it is difficult to create a good fracturing process in a rock mass after water saturation due to its softened nature and its low surface energy.

In relation to the effect of salinity content of pore fluid on siltstone fracability, according to Figure 4, the presence of NaCl in the pore water caused both the Young's modulus and Poisson's ratio of the siltstone to be reduced. For example, the Young's modulus for siltstone decreased by 16.3%, 14.2%, and 8.5% when the saline content in the pore water is increased from 0% to 10%, 20%, and 30%, respectively. However, with respect to the 10% NaCl-saturated condition, the total reduction of Young's modulus decreases with increasing salinity of the pore fluid. Therefore, it is clear that the brittleness of the siltstone increases with the increasing NaCl concentration, as its Young's modulus increases with the addition of NaCl. In fact, it is noticeable that increasing the NaCl concentration up to 20% and 30% causes the Young's modulus to be increased by 3% and 10%, respectively, compared to 10% NaCl condition. This may be possibly due to the NaCl crystallization in the siltstone pore space in brine-saturated samples, that enhance the brittle characteristics of the overall rock mass due to the greater brittle nature of NaCl crystals. This effect is enhanced by increasing the percentage of salinity of the pore fluid.

However, in order to draw more reliable conclusions on siltstone fracability, it is necessary to consider the overall influence of the Young's modulus and Poisson's ratio. Therefore, *BI* of siltstones under various fluid saturation conditions was examined using Equation (1), which effectively combines the influence of Young's modulus and Poisson's ratio. According to Figure 5, although *BI* shows a somewhat similar trend to the Young's modulus, the significance of pore fluid saturation on the *BI* is quite different from that on the Young's modulus or Poisson's ratio. For instance, water saturation of the dry siltstone causes the Young's modulus of the tested siltstone to be reduced by around 26% and the *BI* to be reduced by the much larger amount of 47%. The observation is same for brine saturated conditions as well. In fact, if the brine saturation effect on siltstone fracability was cross-checked by considering both Young's modulus and *BI*, it can be noticed that at high NaCl concentrations (i.e., 30% NaCl) the Young's modulus has been reduced by 31%, whereas *BI* has been reduced by 51%. This implies that the actual effect of pore fluid saturation on rock brittleness is much greater than the

amount which might be expected on the basis of the variation of Young's modulus. In the field there are numerous occasions that use Young's modulus to identify the rock brittleness and its variation with different factors [28,30]. The results of the current study emphasise the inaccuracy of using such factors in deciding rock brittleness.

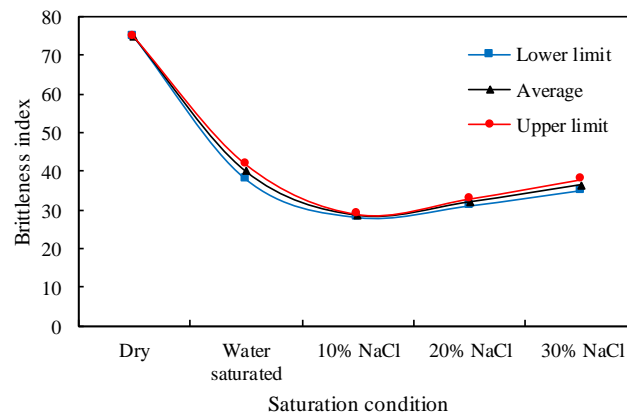


Figure 5. Variation of siltstone *BI* with pore fluid saturation condition. Note that the *BI* variation with increasing NaCl concentration exhibits a U-shaped trend, in which *BI* decreases initially, but increases with increasing NaCl concentration.

If the overall trends of Young's modulus and *BI* with increasing NaCl concentration are considered, it can be seen that both Young's modulus and the *BI* are increasing with the salinity level from 10% to 30%, which in turn indicate the increment of brittleness characteristics of the siltstone (see Figures 4a and 5). Even though both trends seem similar, above observations confirm the fact that evaluation of brittleness using a single elastic parameter such as Young's modulus is inaccurate and unreliable to attain decisive conclusions, because the actual influence of the salinity percentage of pore fluid on rock fracability is often over/under estimated by those single parameters. This also points out the inaccuracy of some conclusions drawn in the literature on the effect of salinity on the fracability of reservoir rocks [28,40]. In addition, according to the *BI* evaluation, water saturation has a critically high influence on the fracability of the siltstone, causing it to be significantly reduced [47]. This is an important aspect of the hydraulic fracturing process, particularly when using water-based fracturing fluids, because the use of water-based fracturing fluid may not be a feasible option for some unconventional reservoir hydraulic fracturing, as it produces reduced fracability in the rock formation.

The fracture propagation process can be clearly identified by observing the *AE* energy released during the load application, which is shown in Figure 6. In *AE* counts, the stress at which the cumulative energy suddenly increases indicates the crack initiation point. A clear, gradual crack propagation pattern can be seen in the dry siltstone samples, exhibiting a greater ability to control the fracturing process in dry siltstone. The crack initiation stress for dry condition is about 33 and 27 MPa for the two dry samples, respectively. However, water saturation weakens the fracturing ability of the siltstone sample, in which a sudden breakage is clearly visible upon load application. The fracture initiation stress is much greater than that for the dry sample because the saturated samples have been completely failed without any initial stable fracture propagation, due to the softening effect of water saturation. The other important observation is the total cumulative energy release in dry samples is much greater than that in the water-saturated samples (nearly 10 times greater than for the water- and brine-saturated conditions). This proves the reduced surface energy in saturated samples compared to dry samples and therefore the lower fracturing ability in siltstone after saturation [48].

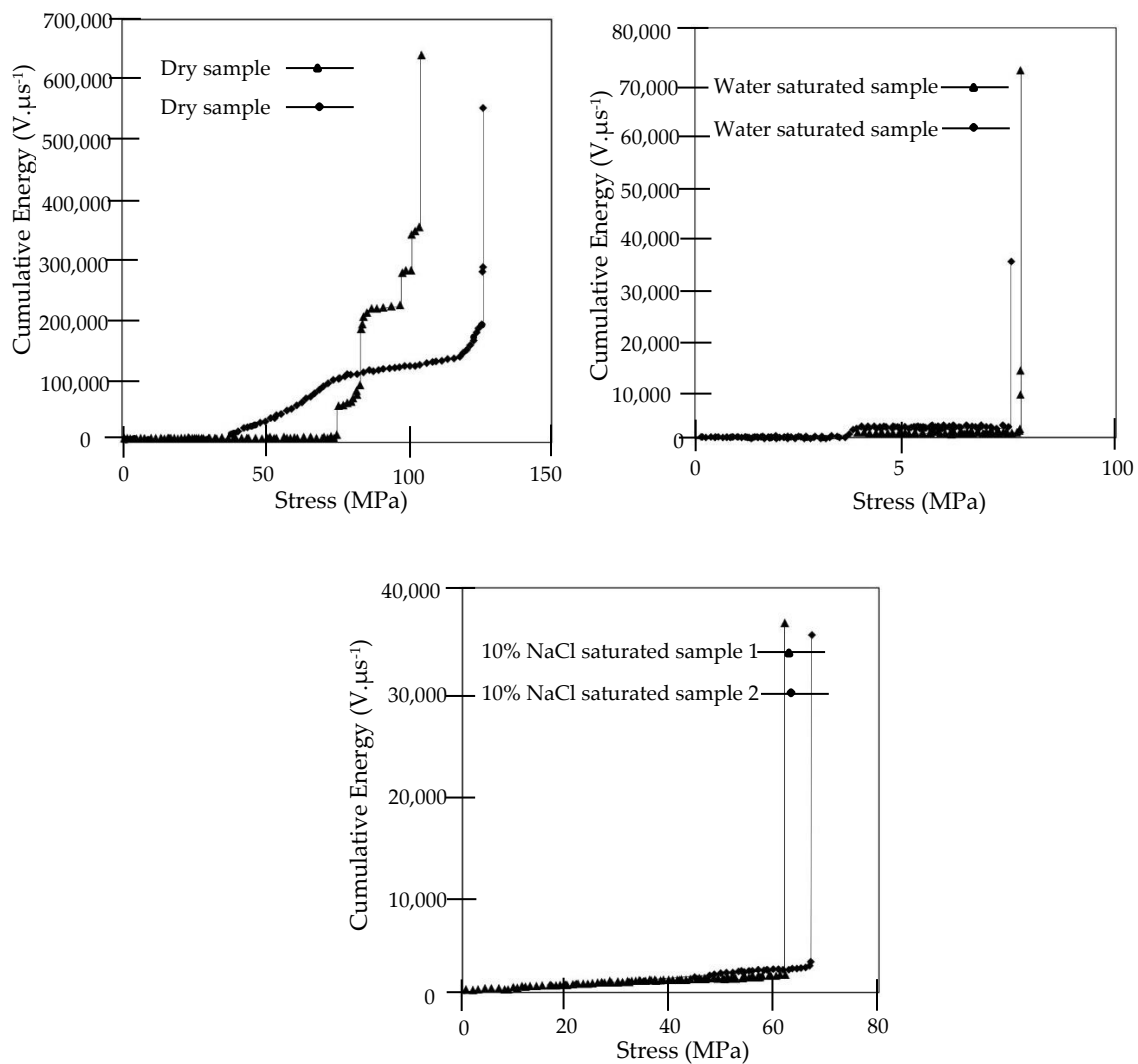


Figure 6. Cumulative energy vs. stress curves for varying saturation levels of siltstones, which indicates the crack propagation ranges of samples upon mechanical loading.

If the AE energy released in water- and brine-saturated samples are considered, the presence of salinity in the pore fluid causes some fracturing ability in siltstone compared to its water saturation condition [49]. In other words, brine-saturated samples exhibit a small range of crack propagation stress values during load application, with clear crack initiation and propagation steps. This is related to the ionic potential of NaCl molecules. According to Rathnaweera, Ranjith and Perera [28], NaCl interacts with some clay minerals in rock such as kaolinite and trigger depositions in the rock pore space. The tested siltstone has a significant amount of kaolinite, and this may cause significant kaolinite deposition in the rock mass pore space upon interaction with NaCl. This clay mineral deposition in the rock mass pore space may increase the cohesion of the rock, which in turn offer more opportunities for stable fracture propagation [50]. This indicates that brine has some ability to reduce the sudden failure effect caused by water, which is favourable for the hydraulic fracturing process.

This influence of pore fluid saturation on the siltstone fracturing process can be seen by the naked eye using ARAMIS photogrammetry, which shows the strain development which occurs in the rock mass during failure. ARAMIS photogrammetry technology was therefore used to identify the strain development variation in the siltstone with pore fluid saturation (see Figure 7). The colour maps give a clear picture of strain variation in the samples and the arrows show the minor strain directions at different points. The pictures are of samples close to failure. According to the ARAMIS images, siltstone in dry condition is subjected to brittle behaviour and saturation of it with different pore

fluids prevents brittle failure, which itself shows the reduced surface energy of saturated siltstone compared to dry siltstone. All the saturated samples appear to be subjected to either splitting or single shear failure, and increasing the saline content in the pore fluid causes the failure to generally convert to shear failure from splitting failure. This exhibits the better fracturing ability of siltstone samples saturated with highly saline brine compared to low saline brine or water.

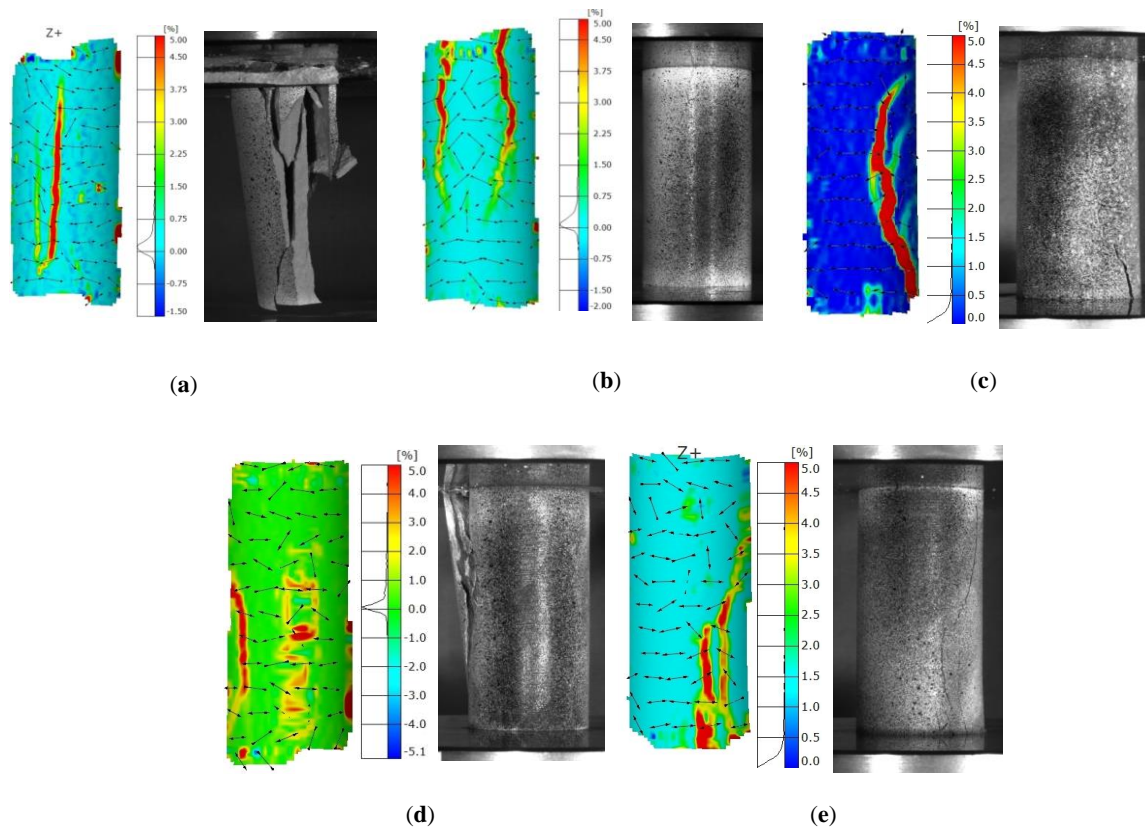


Figure 7. ARAMIS images of varyingly saturated siltstone samples; (a) dry, (b) water-saturated, (c) 10% NaCl-saturated, (d) 20% NaCl-saturated, and (e) 30% NaCl-saturated. Note that the colour maps indicate the sample deformation in both axial and lateral direction soon before failure.

3.3. Micro-Structural Analysis Using Scanning Electron Microscopy (SEM)

A complete micro-structural analysis was performed to understand the observed mechanical behaviour and fracability of the siltstone with various pore fluid saturations. Figure 8 shows the results of the SEM analysis, which clearly shows a significant amount of NaCl crystal growth in the 20% and 30% NaCl-saturated specimens and a negligible amount of NaCl crystal growth in the 10% NaCl saturated specimens. It should be noted that, according to the UCS stress analysis, 20% and 30% NaCl saturation causes the siltstone rock's UCS strength to be slightly increased by 3.25% and 4.03%, respectively, with respect to the 10% NaCl-saturated condition. This SEM analysis confirms the physics behind the UCS increments, which is clearly related to the NaCl crystallisation process in the rock pore structure (see Figure 8c,d). As described earlier, these NaCl crystals may add additional strength to the rock skeleton by reducing the pore space of siltstone through newly-developed NaCl crystals. The presence of salinity in the pore fluid also causes the fracability reduction caused by water saturation to be reduced, and the presence of 30% NaCl in the pore fluid in the tested siltstone causes its BI to be increased by around 20%. This enhancement in the siltstone brittleness is possibly caused by the crystallization of the highly brittle NaCl crystals in the siltstone pore space, which enhances the brittle characteristics of the overall rock mass.

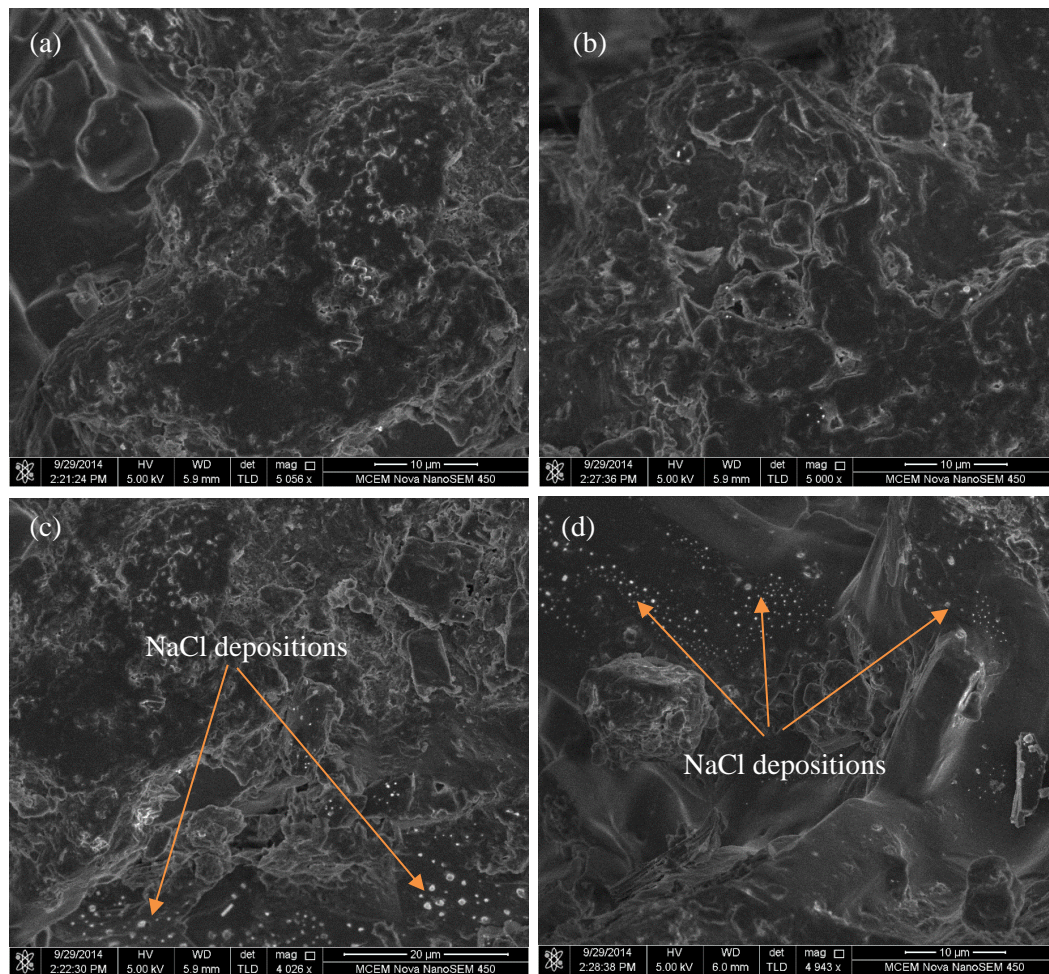


Figure 8. SEM test results of (a) water-saturated (b) 10% NaCl-saturated (c) 20% NaCl brine-saturated and (d) 30% NaCl-saturated specimens. Note that the higher order concentrations of NaCl cause NaCl precipitation in siltstone pores, resulting in a slight strength increment.

From the overall results of the experiment, we conclude that among a number of factors, siltstone mechanical behaviour depends on the pore fluid saturation condition, in which the pore fluid can cause strength reductions at different levels, depending on the pore fluid chemistry. Also, the other primary parameters like Young's modulus, Poisson's ratio and BI vary accordingly. Results obtained from this study can be considered as a nice case study of siltstone to back up the literature, which confirm the mechanical alterations with pore fluid condition. For further understanding, we recommend that the experimental results should be backed up with numerical simulations, where parameter studies can be performed with verified models to gain new physical insights of the physics of siltstone. Also, sensitive analyses can be carried out in statistical sense to reproduce the experimental results, where the influence of all input parameters with respect to specific output of interest can be quantified [51,52].

4. Conclusions

The fracability of unconventional gas reservoirs is a key parameter that controls the effectiveness of rock stimulation processes such as hydraulic fracturing. Fracability can be altered due to pore fluid characteristics, thus should be thoroughly investigated prior to field implementations. Rock brittleness is often used to interpret the fracability, in which BI is quantified with basic rock strength parameters. In this study, we evaluate the brittleness and interpret the fracability of varyingly saturated (i.e., 0%, 10%, 20% and 30% NaCl by weight) siltstone, through a series of mechanical experiments. Advanced techniques like acoustic emission and ARAMIS photogrammetry analyses were utilized to evaluate

the fracture propagation and sample deformation during load application. The alterations in the micro-structure was visualized by a SEM analysis. Based on the combined results, we conclude that the effect of water saturation on siltstone strength causes a strength reduction of 31.72% from its dry value, which confirms the water-induced softening effect on siltstone. However, high NaCl concentrations do not reduce the siltstone strength significantly. In fact, it may contribute to a slight strength regain (about 3–4%), possibly due to NaCl crystallization in rock pore spaces, which is confirmed by SEM analysis. Use of individual parameters like Young's modulus and Poisson's ratio is not much appropriate to precisely quantify the brittleness or interpret the fracability of siltstone. Thus, we use a more reliable method, which combines both said basic parameters to quantify the *BI*. Results indicate that pore fluid saturation cause *BI* to be reduced by order of 30–60%, which in turn shows a negative effect on siltstone fracability. Furthermore, as confirmed by AE analysis, dry siltstone exhibits a gradual crack propagation pattern, whereas both water and brine saturation has hindered the fracturing ability, in which the samples were subjected to a sudden failure, upon load application. According to ARAMIS images, increasing the saline content in the pore fluid causes the rock mass failure to be generally converted to shear failure from splitting failure, exhibiting better fracturing ability in siltstone saturated with highly saline brine, compared to low saline brine or water.

Overall, the results imply that pore fluid chemistry significantly alters the rock strength parameters, which in turn affects the fracability characteristics of the reservoir. This may possibly affect the environmental and economic feasibility of field projects. Hence, a detailed evaluation of rock mechanical behavior is essential to accurately evaluate the mechanical response of the targeted reservoir, prior to implantation of rock stimulation projects such as hydraulic fracturing.

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