

Article



Co-Digestion of Napier Grass and Its Silage with Cow Dung for Bio-Hydrogen and Methane Production by Two-Stage Anaerobic Digestion Process

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Abstract: The objective of this study was to efficiently utilize the napier grass and its silage to produce bio-hydrogen and methane by a two-stage process in batch mode. First, the production of hydrogen from a co-digestion of grass with cow dung and silage with cow dung by Clostridium butyricum Thailand Institute of Scientific and Technological Research (TISTR) 1032 was conducted. The results indicated that bio-hydrogen production by C. butyricum TISTR 1032 gave a higher hydrogen yield (HY) than without *C. butyricum* addition. The HY of 6.98 and 27.71 mL H₂/g-Volatile solid_{added} (VS_{added}), were obtained from a co-digestion of grass with cow dung and silage with cow dung by C. butyricum, respectively. The hydrogenic effluent and solid residue left over after hydrogen fermentation were further used as substrates for methane production (Batch I). Methane yield (MY) from hydrogenic effluent of grass with cow dung and silage with cow dung were 169.87 and 141.33 mL CH₄/g-COD_{added} (COD: chemical oxygen demand), respectively. The maximum MY of 210.10 and 177.79 mL CH₄/g-VS_{added}, respectively, were attained from solid residues left over after bio-hydrogen production pretreated by enzyme (cellulase cocktail) and alkali (NaOH). Afterward, solid residue left over after methane production (Batch I) was used as the substrate for methane production (Batch II). A maximum MY of 370.39 and 370.99 mL CH₄/g-VS_{added} were achieved from solid residue repeatedly pretreated by alkaline plus enzyme, respectively. The overall energy yield in the two-stage bio-hydrogen and methane production process was derived from a bio-hydrogen production, a methane production from hydrogenic effluent, methane production of pretreated solid residue (Batch I) and methane production of repeatedly pretreated solid residue (Batch II), which vielded 480.27 and 204.70 MJ/g-VS_{added}, respectively.

Keywords: renewable energy; biomass; energy crop; biorefinery; biogas

1. Introduction

Hydrogen is a promising alternative energy source due to its clean, renewable and environmentally-friendly characteristics. It has zero carbon emissions after its complete combustion with oxygen [1]. Hydrogen has a high energy content, 122 KJ/g-H₂, which is about 2.75 times higher than that of hydrocarbon fuel [2]. In comparison to photo-hydrogen production, dark fermentation is receiving attention because it requires less energy and has a high hydrogen production rate [3–5]. Additionally, dark fermentation can utilize a wide range of substrates such as starch [6], glucose [7], waste activated sludge [8],

rice straw [9], food waste [10], waste bread [11] and lignocellulosic biomass [12] to produce hydrogen. During dark fermentation, complex substrates are degraded to hydrogen, carbon dioxide and volatile fatty acid (VFAs), such as acetate, butyrate, propionate and ethanol.

Napier grass is one of the promising feedstocks for renewable energy production. Grass can be cultivated under a wide variety of conditions, implying that it can tolerate different land types, weather, and growing seasons. It also requires low inputs for growth [13–15]. Due to high biomass productivity of about 87 t/ha/year [16], the oversupply of grass can be preserved in the form of silage by the self-fermentation of grass under anaerobic conditions [17]. Silage is considered as a decent feedstock for anaerobic digestion (AD) [17,18]. Cellulose and hemicellulose were the main composition in grass and silage [19], with a cellulose content of approximately 35–50% [14]. The hydrolysis of cellulose and hemicellulose yields fermentable sugars such as glucose, xylose, arabinose, mannose, and galactose as byproducts [20,21]. These fermentable sugars can be further used as a carbon source for energy production. However, the grass has a high carbon content (41.6%), but is low in nitrogen content (0.43%) [22], which makes a high ratio of carbon to nitrogen unsuitable for hydrogen production. Therefore, animal manure with a high percentage of nitrogen is co-digested with grass or silage in order to provide a suitable carbon-to-nitrogen ratio for hydrogen production by dark fermentation. Co-digestion offers several advantages over the use of a single substrate, including more balanced nutrients (C/N ratio, macro-and micronutrients) and reduction of inhibitor/toxic compound accumulation [23–26], such as free ammonia/ammonium, which may occur during AD of manure alone [27].

A two-stage process consists of bio-hydrogen production, in the first stage, followed by methane production, in the second stage. The significance of a two-stage process includes process stability, higher biogas yield and, in particular, high total energy recovery. Pakarinen et al. [28] found that higher MY from silage (8%) was obtained by a two-stage process in comparison to a one-stage process. Cavinato et al. [29] compared the single stage process with two-stage fermentation of organic waste and reported the overall energy recovery from the two-stage process was higher than single-stage fermentation.

Normally, bio-hydrogen production is always accompanied by volatile organic acid production, such as acetic, butyric, propionic acids, which can be further used to produce methane in the second stage. The utilization of hydrogenic effluent as the substrate for methane production can reduce a high chemical oxygen demand (COD) concentration in the effluent before disposal to the environment. The solid residue left over after bio-hydrogen production still contains cellulose as the main component. Pretreatment of solid residues generate glucose, which can be further used as the substrate for methane production. The pretreatment methods include physical methods such as grinding or milling [30], chemical methods such as acid or alkaline [31–33], biological methods such as microorganisms or enzymes [34,35] and combined pretreatments such as alkali plus enzymatic hydrolysis [36], alkali plus microwave pretreatment [32,37] and fungal plus milling pretreatment [38]. The choice of pretreatment technology must consider several factors e.g., the type of lignocellulosic biomass and a downstream biological conversion processes [39]. In this study, the pretreatment methods, including grinding, alkaline and enzyme treatment, as well as combined treatments of grinding plus enzyme, and alkaline plus enzyme were applied to pretreat the solid residues left over after bio-hydrogen production prior the use as the feedstock to produce methane in the second stage. This approach would efficiently utilize grass and silage as well as recovering energy from them.

Therefore, the aim of the present study was to evaluate the two-stage bio-hydrogen and methane process from the co-digestion of grass, silage and cow dung. An evaluation of the pretreatment methods of the solid residue left over after the bio-hydrogen production process was conducted. This approach would not only improve the substrate degradation efficiency, but also efficiently recover and gain energy from grass and silage.

2. Results and Discussion

2.1. Bio-Hydrogen Production from the Co-Digestion of Grass with Cow Dung and Silage with Cow Dung by *C. butyricum TISTR* 1032

Hydrogen production from the co-digestion of grass with cow dung and silage with cow dung by C. butyricum TISTR 1032 was investigated under a mixing ratio of 3:1 g-volatile solid (VS)/g-VS. The modified Gompertz equation was found to fit the experimental data well with the R^2 coefficients of over 0.98 (Table 1). The results from the regression of a modified Gompertz equation for hydrogen production potential (HP) from a co-digestion of grass with cow dung and silage with cow dung by C. butyricum TISTR 1032 were 140 and 554 mL H₂/L, respectively, and a hydrogen production rate (HPR) of 11.35 and 39.79 mL $H_2/(L \cdot h)$, respectively, was obtained. A much lower HP of 43 and 51 mL H_2/L was obtained from a co-digestion of grass with cow dung and silage with cow dung without an addition of *C. butyricum*, respectively, (Table 1). The trend of hydrogen yield (HY) was similar to the HP in which a maximum HY of 6.98 and 27.71 mL H_2/g -VS_{added}, were obtained from a co-digestion of grass with cow dung and silage with cow dung by C. butyricum, respectively. The lag times of hydrogen fermentation were shortened from 7.20 to 1.31 h and 6.28 to 0.24 h from a co-digestion of grass with cow dung and silage with cow dung by C. butyricum, respectively, in comparison to without *C. butyricum* TISTR 1032. The lag phase reflects the substrate degradation rate and correlates to the HP and HY. Therefore, an addition of C. butyricum TISTR 1032 into the fermentation system reduced the lag phase. This may be due to the fact that Clostridium sp. are cellulolytic bacteria capable of producing an extracellular enzymatic complex, called a cellulosome, that can digest cellulose very efficiently [40]. Consequently, more HP and HY were obtained (Table 1). In addition, *C. butyricum* is a well known hydrogen producer and has been reported to show the ability to utilize various kinds of substrates such as glucose [41], sugarcane syrup [41,42] and lignocellulosic biomass [43]. The concentration of soluble metabolite products (SMPs) in the fermentation broth with C. butyricum were higher than that without *C. butyricum.* In the fermentation of a co-digestion of grass with cow dung, acetate was the dominant metabolite (67% of total volatile fatty acids (TVFAs)), whereas in the fermentation of a co-digestion of silage with cow dung, acetate and butyrate were the major metabolites (47% and 48% of TVFAs, respectively). The distribution of acetate and butyrate over 40% (Table 1) in this fermentation system suggested that the main metabolic pathway of hydrogen production from a co-digestion of grass with cow dung and silage with cow dung by C. butyricum were acetate and butyrate type fermentation.

2.2. Methane Production from Hydrogenic Effluent

After the hydrogen fermentation process was ceased, the hydrogenic effluent was used to produce methane using anaerobic sludge as the inoculum. The methane production potential (MP) of 902 and $1002 \text{ mL CH}_4/\text{L}$ from hydrogenic effluent from a co-digestion of grass with cow dung and silage with cow dung, respectively, were obtained (Figure 1). The methane content in all experiments ranged from 66–67% for both substrates. The methane production rate (*Rm*) of 4.05 and 4.94 mL CH₄/(L·h) from hydrogenic effluent from a co-digestion of grass with cow dung and silage with cow dung, respectively, were achieved (Table 2). Although the hydrogenic effluent from the co-digestion of grass with cow dung (5.31 g-COD_{added}) was less than that from silage with cow dung (7.09 g-COD_{added}), the MY from hydrogenic effluent from a co-digestion of grass with cow dung of 169.87 mL CH₄/g-COD_{added} was higher than that from hydrogenic effluent from the co-digestion of silage with cow dung of 141.33 mL CH₄/g-COD_{added}. This might be due to the fact that the hydrogenic effluent from the co-digestion of grass with cow dung contained a high concentration of acetic acid (2.64 g/L), which distributed to 67%of acetic acid and 30% of butyric acid at the end of hydrogen production (Table 1). Acetate serves as a substrate for methane-forming archea [44] by promoting acetoclastic methanogens, resulting in a higher MY. The substrate conversion from hydrogenic effluent from a co-digestion of grass with cow dung (48%) was higher than the hydrogenic effluent from the co-digestion of silage with cow dung (40%), which correlated with the MY obtained (Table 2). The results indicated that the concentration of VFAs produced in the first stage also influenced the methane production in the second stage. At the end of the methane

fermentation, a final pH between 7.60 and 7.75 were observed. The pH range of 7.0–8.0 was suitable for biogas production and the degradation of VS [45].



Figure 1. Profiles of cumulative methane production from hydrogenic effluent. Hydrogenic effluent from a co-digestion of grass with cow dung (Eff-G/C). Hydrogenic effluent from a co-digestion of silage with cow dung (Eff-S/C).

							SMPs						
Treatment	Final pH	$HP (mL H_2/L)$	$H^{2}(mL)$ $H_{2}(L\cdot h)$	Lag Phase (h)	R^2	$H_2/g-VS_{added}$	Acetio	Acid	Propior	nic Acid	Butyri	ic Acid	TVFAs
			- · · ·			20 44444	(g/L)	(%)	(g/L)	(%)	(g/L)	(%)	(g/L)
G/C+ Clostridium butyricum TISTR 1032	5.02	140	11.35	1.31	0.98	6.98	2.64	67	0.12	3	1.20	30	3.96
S/C+ Clostridium butyricum TISTR 1032	5.26	554	39.79	0.24	0.99	27.71	1.88	47	0.21	5	1.91	48	4.00
G/Č	5.23	39	3.71	7.20	0.99	1.94	2.41	72	0.19	6	0.72	22	3.34
S/C	5.52	46	3.82	6.28	0.98	2.30	1.82	57	0.26	8	1.09	34	3.17

Table 1. Bio-hydrogen production and soluble metabolite products (SMPs) from the co-digestion of grass with cow dung and silage with cow dung.

G/C, S/C+ *Clostridium butyricum* TISTR 1032: Co-digestion of grass with cow dung, Co-digestion of silage with cow dung with *Clostridium butyricum* TISTR 1032 as inocolum; G/C, S/C: Co-digestion of grass with cow dung, Co-digestion of silage with cow dung, without an addition of *Clostridium butyricum* TISTR 1032; HP: Hydrogen production potential (mL H₂/L); HPR: Hydrogen production rate (mL H₂/(L·h)); HY: Hydrogen yield (mL H₂/g-VS_{added}); TVFAs: (Total volatile fatty acids = Acetic + Propionic + Butyric).

Effluent	Final pH	MP (mL CH ₄ /L)	Rm (mL CH ₄ /(L·h))	MY (mL CH4/g-COD _{added})	CH ₄ Content (%)	Substrate Conversion (%)
Eff-G/C	7.75	902	4.05	169.87	66	48
Eff-S/C	7.60	1002	4.94	141.33	67	40
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Table 2. Methane production potential (MP), methane production rate (*Rm*), methane yield (MY) from hydrogenic effluent.

MP: Methane production potential (mL CH₄/L); *Rm*: Methane production rate (mL CH₄/(L·h)); MY: Methane yield (mL CH₄/g-COD_{added}).

2.3. Methane Production from Solid Residues Left over after Hydrogen (Batch I) and Methane (Batch II) Fermentation Processes

The solid residues left over after the hydrogen fermentation were pretreated by grinding as well as alkali and enzyme pretreatment before being used as the substrate to produce methane (Batch I). The regression of a modified Gompertz equation for MP and Rm is shown in Table 3. The maximum MP of 2849 and 2682 mL CH₄/L, and the highest Rm of 12.51 and 11.33 mL CH₄/(L·h) were obtained from the solid residue of grass with cow dung and silage with cow dung, respectively, pretreated by enzyme. Pretreated solid residue of grass with cow dung by enzyme gave a maximum MY of 210.10 mL CH₄/g-VS_{added}. The enzymatic hydrolysis of grass yielded glucose that is a suitable substrate for methane production, resulting in a high MY.

Table 3.	MP,	Rm,	MY	from	pre-treated	solid	residues.
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	Meth	ane Production	Batch I	Methane Production Batch II			
Treatment	MP (mL CH ₄ /L)	<i>Rm</i> (mL CH ₄ /(L·h))	Yield (mL CH4/g-VS _{added})	MP (mL CH ₄ /L)	<i>Rm</i> (mL CH ₄ /(L·h))	Yield (mL CH ₄ /g-VS _{added})	
Sol-G/C-U	851	3.36	62.72	70	2.76	3.65	
Sol-G/C-G	894	2.91	65.91	60	2.99	2.94	
Sol-G/C-A	2136	2.86	157.54	138	1.79	15.82	
Sol-G/C-E	2849	12.51	210.10	251	8.08	36.18	
Sol-G/C-G+E	-	-	-	196	7.78	26.30	
Sol-G/C-A+E	-	-	-	2113	8.71	370.39	
Sol-S/C-U	1044	2.62	54.47	83	1.97	1.72	
Sol-S/C-G	1231	3.15	64.20	130	3.02	9.75	
Sol-S/C-A	3408	3.13	177.79	103	1.39	5.04	
Sol-S/C-E	2682	11.33	139.92	170	8.27	16.54	
Sol-S/C-G+E	-	-	-	185	7.47	19.07	
Sol-S/C-A+E	-	-	-	2240	9.16	370.99	

Sol-G/C: Solid residue of grass with cow dung, Sol-S/C: Solid residue of silage with cow dung; U: untreated, G: grinding, A: alkaline pretreatment, E: enzyme pretreatment, G+E: grinded plus enzyme pretreatment and A+E: alkaline plus enzyme pretreatment.

Solid residue from a co-digestion of silage with cow dung pretreated with alkaline gave the maximum MY of 177.79 mL CH_4/g - VS_{added} . Alkaline destroys the crystalline structure of cellulose and increased the accessibility of cellulose for microbes. The study of Zhao et al. [46] reported that alkaline pretreatment efficiently decrease the crystallinity of cornstalks and an increased methane production efficiency was obtained. Crystallinity reduction is one of the main reasons for the pretreatment of lignocellulosic materials [47]. In this study, alkaline pretreatment increased methane production approximately over 100% in comparison to non-pretreatment for both substrates. The results are consistent with Frigon et al. [48] who reported that methane production from switch grass was increased over 50% after alkaline pretreatment.

The size reduction (or grinding) had a positive effect on the biodegradability of solid residues in which the MY of the grinded solid residue of grass with cow dung and silage with cow dung were 5.09 and 17.86% higher than the untreated sample. Grinding enhances the surface area of the biomass, reduces the degree of polymerization and the crystallinity of cellulose [49].

After the end of the methane production from the pre-treated solid residue, the solid residue left over after methane production was separated into two parts, i.e., directly used to produce methane and

subjected to enzyme pretreatment before being used as feedstock for methane production (Batch II). The results found that the MP, Rm and MY from Batch II of each pretreatment method (untreated, grinding, alkaline pretreatment and enzyme pretreatment) decreased. In contrast, the MP, Rm and MY of both combined pretreatments were increased (Table 3). The maximum MY of 370.39 and 370.99 mL CH₄/g-VS_{added} were obtained from the solid residue of a co-digestion of grass with cow dung and silage with cow dung pretreated with an alkaline plus enzyme pretreatment. This was due to the fact that alkaline treatment degrades the polymeric structures, especially lignin and hemicellulose, which made polymers accessible to enzymes as well as reducing their crystallinity [36]. Then, enzymes directly degrade the cellulose structure resulting in sugar. There was no inhibition of the microorganisms during the enzymatic digestion of lignocellulose biomass because toxic compounds were not produced [36]. Thus, the efficiency of methane production from solid residue pretreated by alkaline plus enzyme was higher than the other pretreatment methods.

The methane content in biogas produced during the methane fermentation processes by different pretreatment methods from one-stage fermentation (our previous experiments, [50]) and two-stage fermentation are shown in Figure 2. In the one-stage process, the sole enzyme pretreatment and the combined pretreatment had a methane content that exceeded 65% of the volume of biogas production (our previous experiments, [50]). In the two-stage process, the combined pretreatment gave a higher methane content in the range of 68–70% for both substrates (Figure 2). The results indicated that the combination of pretreatment methods improved methane production.

These results indicated that the combined alkaline plus enzymatic pretreatment had a great benefit on solid residue degradation as well as the AD process. Although the use of enzymatic hydrolysis increased the operation costs, the methane production increased manyfold. Therefore, the potential and feasibility on the use of enzymatic hydrolysis should be considered.



Figure 2. Methane content in biogas from solid residue of grass with cow dung (Sol-G/C), solid residue of silage with cow dung (Sol-S/C) pretreated by G, A, E, G+E, A+E and U.

2.4. Production and Energy Yields

In this study, the maximum HY from a co-digestion of grass with cow dung and silage with cow dung were 6.98 and 27.71 mL H₂/g-VS_{added}, respectively (Figure 3). The MY of solid residues after the hydrogen production (Batch I) and solid residues after methane production (Batch II) pretreated by various pretreatment methods were depicted in Figure 3. The results suggested that various pretreatment methods resulted in the variation of MY (Figure 3). The maximum MY of 210.10 and 177.79 mL CH₄/g-VS_{added} (Batch I) from solid residue of a co-digestion of grass with cow dung and silage with cow dung, respectively, were obtained from enzymatic pretreatment and alkaline pretreatment, respectively (Figure 3). The maximum MY of 370.39 and 370.99 mL CH₄/g-VS_{added} (Batch II) from solid residue of grass with cow dung and silage with cow dung, respectively, were obtained from enzymatic pretreatment and alkaline pretreatment, respectively (Figure 3). The maximum MY of 370.39 and 370.99 mL CH₄/g-VS_{added} (Batch II) from solid residue of grass with cow dung and silage with cow dung, respectively.

respectively, were obtained from pre-treated solid residues by alkaline plus enzyme pretreatment (Figure 3). Untreated samples gave a lower MY in the range of $1.72-3.65 \text{ mL CH}_4/\text{g-VS}_{added}$ for both substrates. The results indicated that the pretreatment methods increased the MY from a co-digestion of grass with cow dung and silage with cow dung. Moreover, the combined pretreatment methods gave benefits in terms of enhancing the yield and energy.



Figure 3. Overall hydrogen and MYs from two-stage bio-hydrogen and methane production from a co-digestion of grass with cow dung (G/C) and silage with cow dung (S/C). Solid residue of grass with cow dung (Sol-G/C), solid residue of silage with cow dung (Sol-S/C) pretreated by G, A, E, G+E, A+E and U.

The two-stage hydrogen and methane production (Batch I and Batch II) from the co-digestion of grass with cow dung and silage with cow dung are showed in Table 4. The results indicated that the two-stage process resulted in an increase in energy yields from 0.09 to 480.27 MJ/g-VS_{added} and 0.36 to 204.70 MJ/g-VS_{added} for a co-digestion of grass with cow dung and silage with cow dung, respectively (Table 4). The results revealed that alkaline plus enzyme pretreatment in the present study efficiently improved the MY in the two-stage process. The energy yield obtained from the co-digestion of grass with cow dung and silage with cow dung using a two-stage process was higher than the one-stage methane production process. In a two-stage process, MY was derived from the methane production process of solid residues left over after the hydrogen fermentation process (Batch I) plus from solid residues left over after the methane fermentation process (Batch II). Moreover, two-stage methane production from hydrogenic effluent from a co-digestion of grass with cow dung and silage with cow dung gave the maximum energy yield of 2.01 and 1.81 MJ/g-VS_{added}, respectively. Thus, two-stage hydrogen and methane production increased the total energy yield. Moreover, solid residues after hydrogen and methane production could be used as the substrate for methane production by anaerobic mixed cultures. Consequently, the total energy yield can be increased. However, the comparison of the energy yield revealed that the two-stage fermentation of a co-digestion of grass with cow dung had a higher energy yield of 480.27 MJ/g-VS_{added} than the two-stage fermentation of co-digestion of silage with cow dung ($204.70 \text{ MJ/g-VS}_{added}$). In addition, the COD at the end of fermentation process are reduced.

Treatment	Bio-Hy Produ	drogen action		Methane l	Production		Combined B and Methan	io-Hydrogen e Production
	G/C	S/C	G	/C	C S/C			S/C
H ₂ and CH ₄ batch assay								
H ₂ production								
Energy yield (MJ/g-VS _{added})	0.09	0.36		-		-	0.09	0.36
CH ₄ production from hydrogenic effluent								
Energy yield (MJ/g-VS _{added})	-	-	2.	01	1.	81	2.01	1.81
CH ₄ Batch Assay (Pretreatm Methane Pr	nent of Solid I roduction)	Residues for	Sol-G/C-A	Sol-G/C-A+	-ESol-S/C-A	Sol-S/C-A+l	E Batch I and Batch II	Batch I and Batch II
Batch I Energy yield (MJ/g-VS _{added}) Batch II Energy wield (MJ/g-VS			9.32	-	7.42	-	9.32	7.42
Energy yield (N	- d (MJ/g-VS _{add}	408.85 ed)	-	193.11	408.85	204.70		

Table 4. Energy yield from two-stage bio-hydrogen and methane production.

G/C: Co-digestion of grass with cow dung, S/C: Co-digestion of silage with cow dung; Energy yield was calculated based on the hydrogen and MY.

3. Materials and Methods

3.1. Substrates

Forty-five day old grass was cut 10 cm above ground. It was obtained from a local field in Khon Kaen province, Thailand. The preparation of silage followed the method of our previous experiment [50]. Grass and its silage were kept at -20 °C. Prior to usage, both substrates were thawed at room temperature (30 ± 2 °C) and chopped to a particle size of 0.5–1.0 cm in length by using a food blender. Cow dung was obtained from a farm of Faculty of Agriculture, Khon Kaen University, Khon Kaen, Thailand. It was refrigerated at 4 °C before use. The compositions of grass, silage and cow dung are tabulated in Table 5.

Table 5. Characteristics of feedstock and anaerobic sludge.

Characteristic	Grass	Silage	Cow Dung	Anaerobic Sludge
Total solid (TS)	0.25 ^a	0.42 ^a	0.26 ^a	0.07 ^a
Volatile solid (VS)	0.21 ^a	0.38 ^a	0.21 ^a	0.04 ^a
Moisture (%)	76.01	70.65	79.58	93.49
pН	5.84	3.84	8.28	7.89
Ash (%)	2.49	3.36	5.05	2.78
Cellulose (%)	26.35	31.95	24.49	ND
Hemicellulose (%)	17.26	19.93	26.62	ND
Lignin (%)	31.25	32.22	25.73	ND
Carbon (%)	45.36	43.18	37.64	ND
Nitrogen (%)	0.78	0.92	1.81	ND
C/N	58.15	46.93	20.80	ND

ND: not determined, ^a: unit in g/g-dry weight, all measurements were done in triplicates.

3.2. Inoculum

C. butyricum TISTR 1032 used as the inoculum for hydrogen production was purchased from the Thailand Institute of Scientific and Technological Research (TISTR), Bangkok, Thailand. The cultivation protocol was conducted by following the method of Pattra et al. [42]. Briefly, *C. butyricum* was activated by transferring 1 mL of the stock culture at a cell concentration of 10⁷ cells/mL into 10 mL Tryptone sucrose yeast extract (TSY) medium, incubated at 37 °C for 10 h. The culture was further enriched by

inoculating 10% v/v, cell concentration of 10^6 cells/mL, of the culture into 60 mL TSY medium and incubated at the given conditions before being used as inoculum.

Anaerobic sludge used to produce methane was obtained from a biogas plant of SF Khon Kaen Co., Ltd. (Khon Kaen, Thailand). The biogas plant produces methane from a co-digestion of silage and chicken manure. The anaerobic sludge was cultivated using 10 g/L glucose as a carbon source and then incubated at room temperature (30 ± 2 °C). The fermentation was continued until the gas production ceased. This was conducted to ensure that there was no self-fermentation of the inoculum. After the fermentation ceased, the seed cultures were thoroughly mixed and filtered through a thin layer of cloth before being used as inoculum. The characteristics of the anaerobic sludge are presented in Table 5.

3.3. Bio-Hydrogen Production from Co-Digestion of Grass and Silage with Cow Dung by C. butyricum TISTR 1032 (First Stage)

Batch fermentation of hydrogen was conducted at the fixed ratio of grass with cow dung and silage with cow dung of 3:1 (g-VS/g-VS). The mixing ratio was achieved by holding the cow dung constant at 10 g-VS/L while grass and silage were held at 30 g-VS/L. *C. butyricum* TISTR 1032 was used as the inoculum at 20% (v/v). The fermentations were conducted in 120 mL serum bottles with a working volume of 70 mL. A modified basic anaerobic (BA) medium [51] was supplied to each bottle for making up a working volume to 70 mL. The initial pH was adjusted to 6 by 5 M HCl or 5 M NaOH. After capping with rubber stoppers and aluminum caps, the headspace in serum bottles were purged with nitrogen gas for 10 min to create anaerobic conditions. The serum bottles were grass with cow dung and silage with cow dung without inoculum addition. All treatments were conducted in triplicate. The volume of biogas was measured during fermentation using a wetted glass syringe method [52]. The hydrogenic effluent and solid residues left over after the hydrogen fermentation process were further used as the substrate for methane production in the second stage. The solid residue was initially pretreated before being used as substrates for methane production.

3.4. Methane Production from Hydrogenic Effluent and Solid Residues Left over after Bio-Hydrogen Production Process by Anaerobic Mixed Cultures (Second Stage)

In this experiment, hydrogenic effluent and solid residues left over after hydrogen fermentation were used as substrates for methane production (Figure 4). Batch fermentations were conducted in 120 mL serum bottles with a working volume of 70 mL, containing 65 mL of hydrogenic effluent from a co-digestion of grass with cow dung and silage with cow dung. Anaerobic sludge at 10 g-VS/L was used as inoculum. The fermentation broth was adjusted to the initial pH of 7.5 using 5 M HCl or 5 M NaOH. The batch fermentation and gas volume were analyzed as outlined in Section 3.3. All treatments were conducted in triplicate.

Solid residue left over after hydrogen fermentation was separated from fermentation broth by being filtered through a thin layer of cloth and washed with distilled water three times and dried at 60 °C for 24 h. The dried solid residue was pretreated by grinding, alkaline pretreatment and enzyme pretreatment, as outlined in Section 3.6. The pretreated solid residues were used as the substrate for methane production (Batch I). The fermentation was conducted in 60 mL serum bottles with a working volume of 35 mL. The solid residues at the concentrations of 13.56 and 19.17 g-VS/L were obtained from the treatment of grass with cow dung and silage with cow dung, respectively, and were used as the substrate for methane production. A 10 g-VS/L of anaerobic sludge was inoculated to each serum bottles as seed inoculum. The control experiment was conducted using untreated solid residue with anaerobic sludge. The batch fermentation, gas volume and the gas compositions were measured as previously described.



Figure 4. Schematic diagram of the research plan for the two-stage bio-hydrogen and methane production processes from the co-digestion of grass with cow dung and silage with cow dung.

3.5. Methane Production from Solid Residues Left over after Methane Production Process (Batch I) by Anaerobic Mixed Cultures

The solid residues left over after methane fermentation (Batch I) were pretreated before being repeatedly used as a substrate to produce methane (Batch II), as shown in Figure 4. This experiment was separated into three parts.

First, the solid residue left over after methane production (Batch I) was pretreated by grinding and the pretreatment was separated into two parts. The first part was repeatedly used as the substrate to produce methane by anaerobic mixed cultures. The second part was pretreated with the enzyme treatment method (or so-called grinding plus enzyme pretreatment) and further used as the substrate for methane production (Batch II).

Second, the solid residue pretreated with the alkaline treatment for methane production in Batch I was separated into two parts. The first part was repeatedly used as the substrate to produce methane

by anaerobic mixed cultures. The second part was pretreated with the enzyme treatment method (or so-called alkaline plus enzyme pretreatment) before being used as the substrate for methane production (Batch II).

Third, the solid residue pretreated with the enzyme treatment for methane production in Batch I was pretreated one more time with the enzyme treatment method before being used as the substrate for methane production (Batch II).

Methane production from the pretreated solid residue obtained from the treatment of grass with cow dung and silage with cow dung were conducted in 60 mL serum bottles with a working volume of 35 mL. The initial concentration of pretreated solid residue were 0.57 and 0.84 g-VS/L, respectively. Anaerobic sludge at 10 g-VS/L was used as inoculum. The control was untreated solid residue with the anaerobic sludge. The batch fermentation and gas volume were conducted as outlined in Section 3.3.

3.6. Pretreatment Methods for Solid Residues

Pretreatment methods of solid residue included grinding, alkaline pretreatment, enzyme pretreatment and a combined pretreatment of grinding plus enzyme, and alkaline plus enzyme. The individual pretreament and the combined pretreatment methods were set according to Prapinagsorn et al. [50].

3.7. Analytical Methods

TS, VS, moisture, carbon, nitrogen contents and total COD were determined in triplicate according to the standard method of American Public Health Association (APHA) [53]. The lignocellulosic components, including lignin, cellulose and hemicellulose, were determined following the method of Sluiter et al. [54]. The biogas compositions (H₂, CH₄ and CO₂) were determined using gas chromatography (GC, Shimadzu 2014). Operating conditions were set according to our previous experiment [50].

The cumulative hydrogen and methane production were calculated from the headspace measurement of gas compositions and the total volume of hydrogen and methane produced at each time interval. They were calculated using a mass balance equation [55,56]. The modified Gompertz equation was applied to determine the biogas production potential, biogas production rate, and lag phase (Equation (1)) [57].

$$H, M(t) = Pexp\left\{-exp\left(\frac{R_{me}}{P}(\lambda - t)\right) + 1\right\}$$
(1)

where, *H*, *M*, cumulative of hydrogen and methane production (mL/L); *P*, hydrogen and methane production potential (mL/L); R_m , maximum hydrogen and methane production rate (mL/L·h); λ , lag phase time (h); *t*, incubation time (h) and *e* is 2.71828.

The energy yield from hydrogen and methane were calculated as described by Reungsang et al. [58].

4. Conclusions

The co-digestion of grass or silage with cow dung is a good approach for two-stage hydrogen and methane production. The maximum HP and HY of 554 mL H₂/L and 27.71 mL H₂/g-VS_{added} were obtained from the co-digestion of silage with cow dung by *C. butyricum* TISTR 1032, indicating that *C. butyricum* TISTR 1032 enhanced the HP and HY. The hydrogenic effluent and solid residues left over after hydrogen fermentation were demonstrated to be good feedstock for methane production. The maximum MP of 902 and 1002 mL CH₄/L were obtained from hydrogenic effluent from a co-digestion of grass with cow dung and silage with cow dung, respectively. The maximum MY of 370.39 and 370.99 mL CH₄/g-VS_{added} were obtained from solid residue obtained from a co-digestion of grass with cow dung and silage with cow dung pretreated by alkaline plus enzyme. The energy yield from the two-stage fermentation of a co-digestion of grass with cow dung and silage with cow dung were 480.27 and 204.70 MJ/g-VS_{added}, respectively. Based on these results, the application of two-stage hydrogen and methane production from the co-digestion of grass with cow dung was more promising than a co-digestion of silage with cow dung due to the high energy obtained. Additionally, our approach demonstrates an efficient way to completely utilize grass and silage to produce methane and to minimize the amount of waste at the end of the anaerobic digestion process.

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Conflicts of Interest: The authors declare no conflict of interest.

Nomenclature

А	alkaline pretreatment
AD	anaerobic digestion
A+E	alkaline plus enzyme pretreatment
BA	basic anaerobic
C/N	ratio carbon to nitrogen ratio
COD	chemical oxygen demand
E	enzyme pretreatment
Eff-G/C	hydrogenic effluent from co-digestion of grass with cow dung
Eff-S/C	hydrogenic effluent from co-digestion of silage with cow dung
FPU	filter paper unit
G	grinding
GC	gas chromatography
G/C	co-digestion of grass with cow dung
G+E	grinding plus enzyme pretreatment
HP	hydrogen production potential (mL H_2/L)
HPR	hydrogen production rate (mL H ₂)/L·(h)
HY	hydrogen yield (mL H ₂ /g-VS _{added})
MP	methane production (mL CH_4/L)
MY	methane yield (mL CH ₄ /g-VS _{added})
Rm	methane production rate (mL CH_4)/L·(h)
S/C	co-digestion of silage with cow dung
SMPs	soluble metabolite products (g/L)
Sol-G/C	solid residue of grass with cow dung
Sol-S/C	solid residue of silage with cow dung
TCD	thermal conductivity detector
TS	total solid (g/g-dry weight)
TSY	tryptone sucrose yeast extract
TVFAs	total volatile fatty acids (g/L)
U	untreated solid residue
VFAs	volatile fatty acids (g/L)
VS	volatile solid (g/g-dry weight)

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