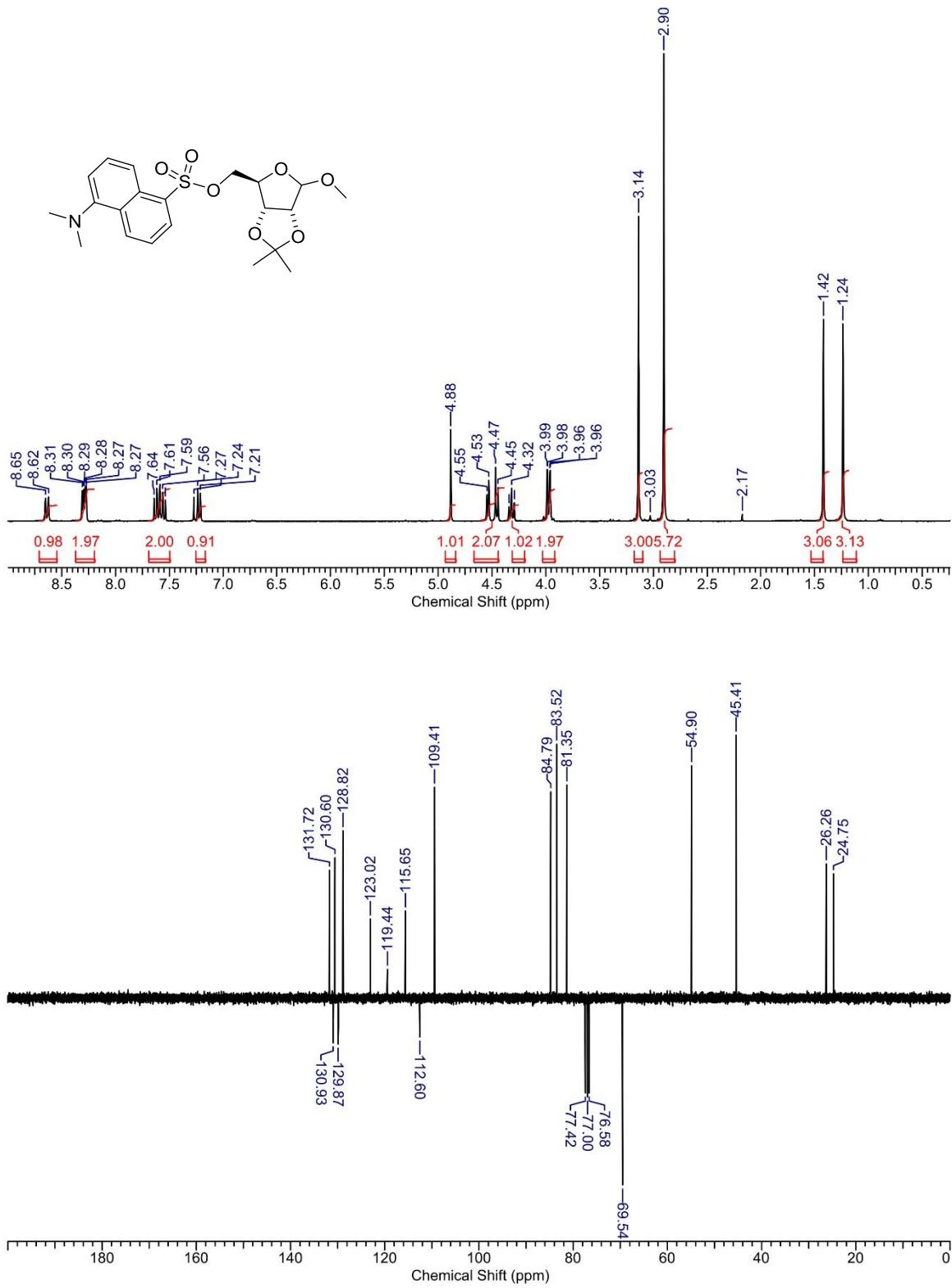


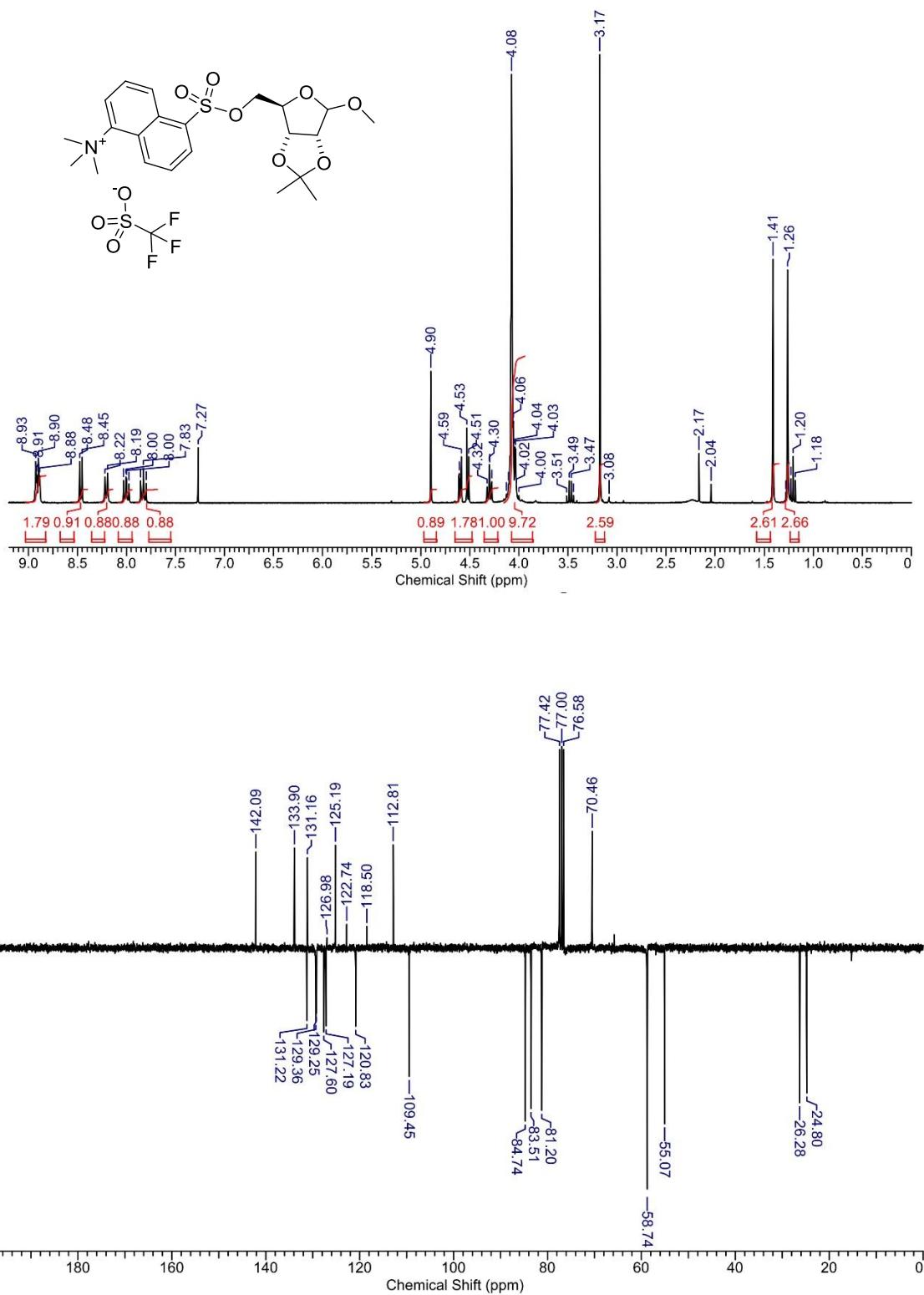
Supporting Information

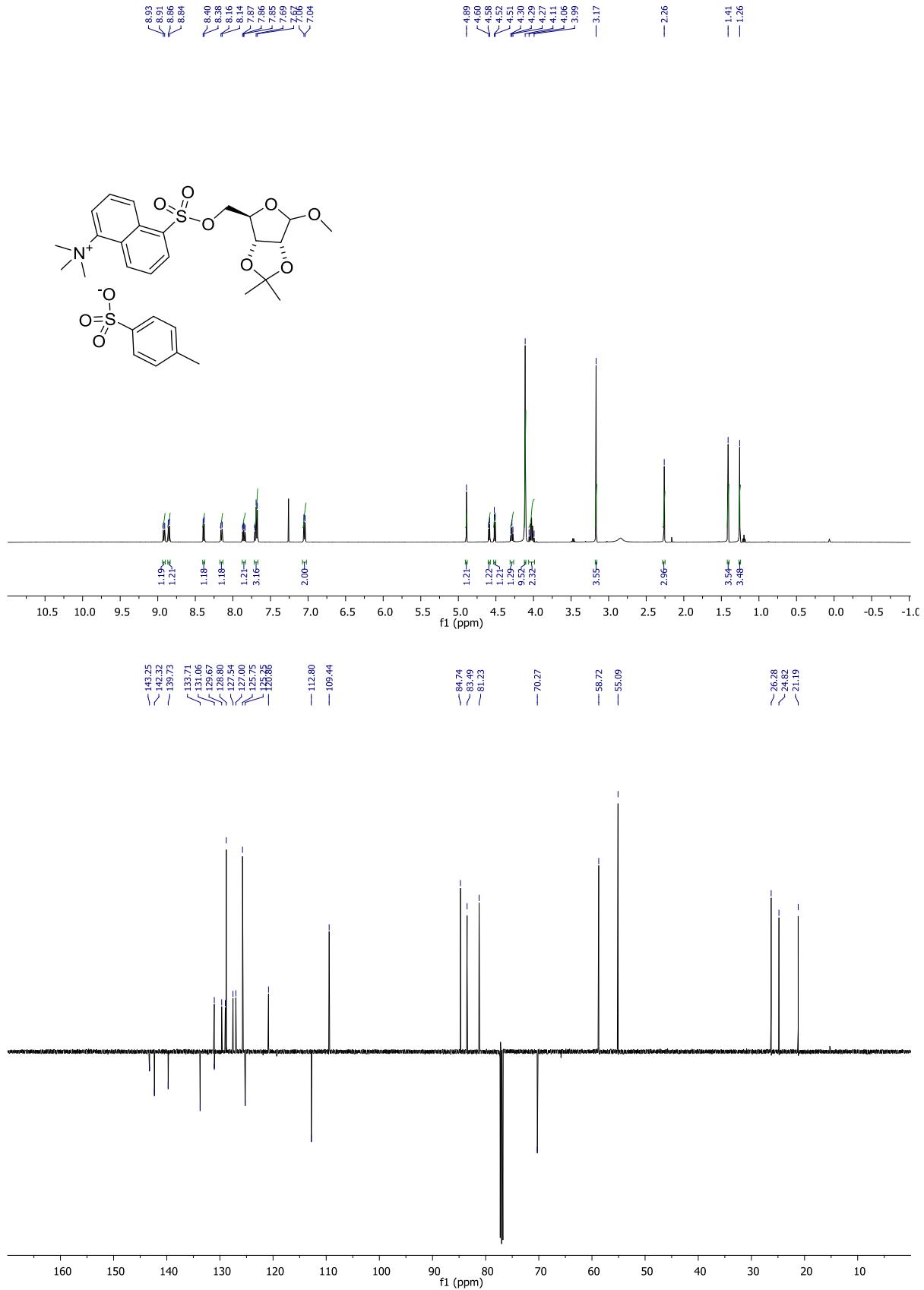
Convenient preparation of ^{18}F -labeled peptide probes suitable for PET imaging of claudin-4 expression

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¹H- and APT-NMR Spectra

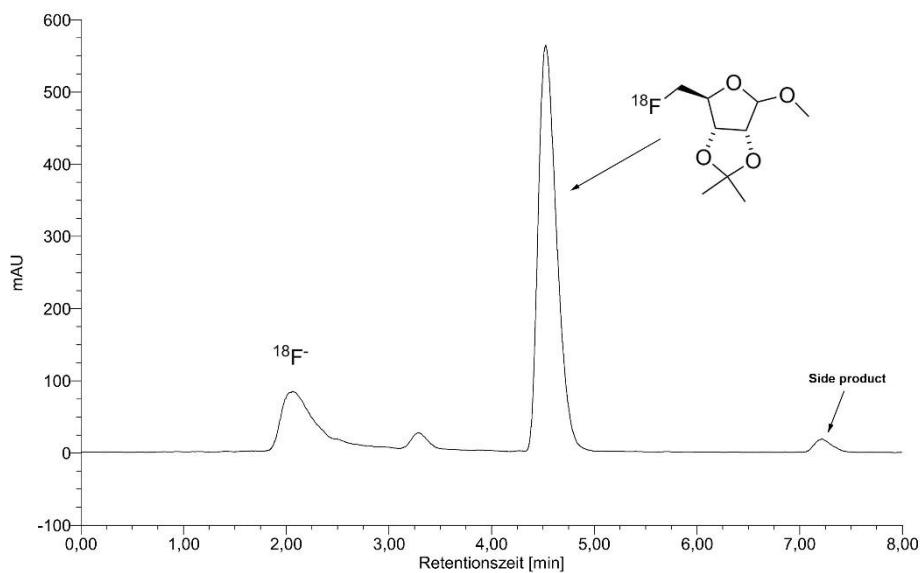




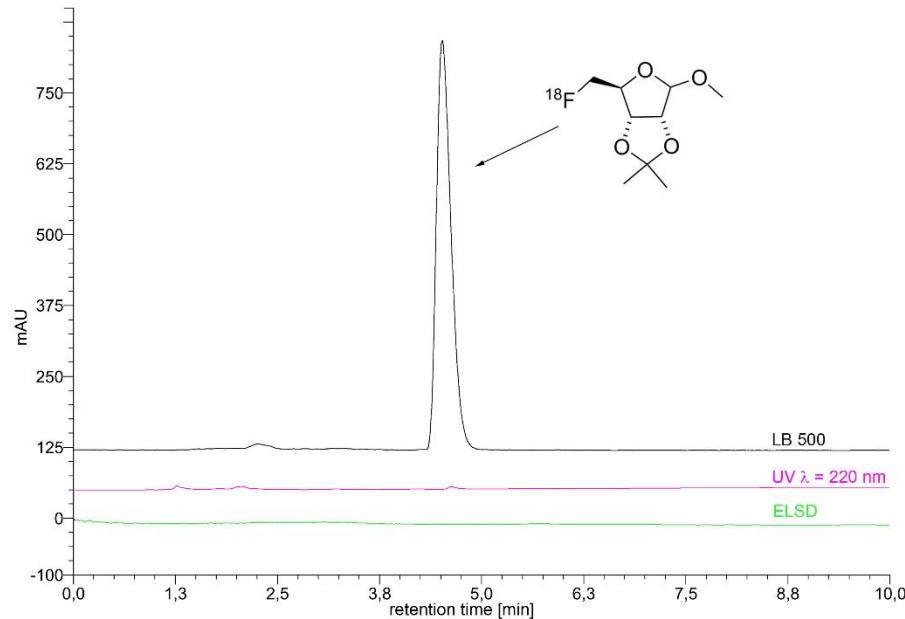


HPLC-Chromatogramms

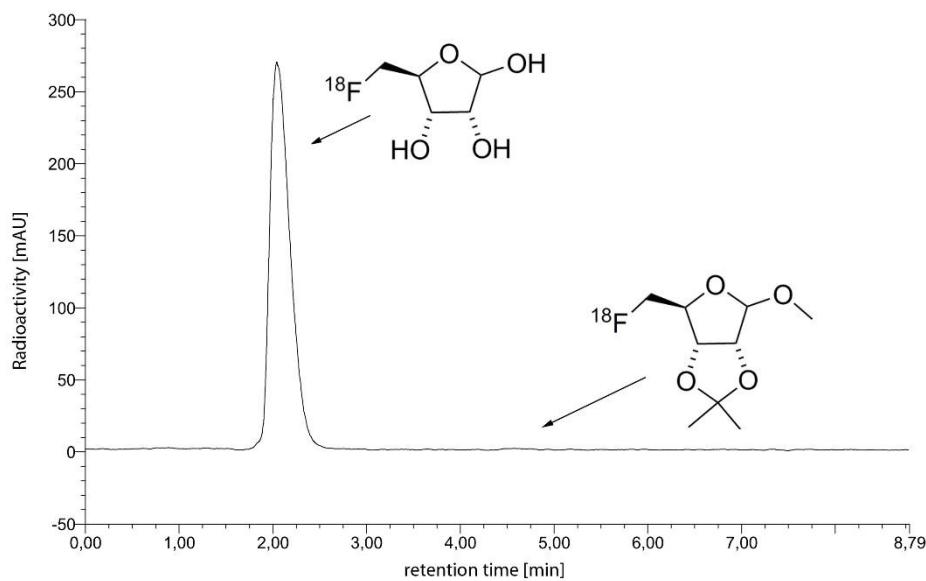
Protected 5-[¹⁸F]FDR (crude): column: Phenomenex Luna C18(2), 250 x 4.6 mm, 5µm; eluent: 0-5.5 min 55 → 95% MeCN; 5.5-8.0 min 95% MeCN; flow rate: 1.3 mL/min; $t_R=4.5$ min.



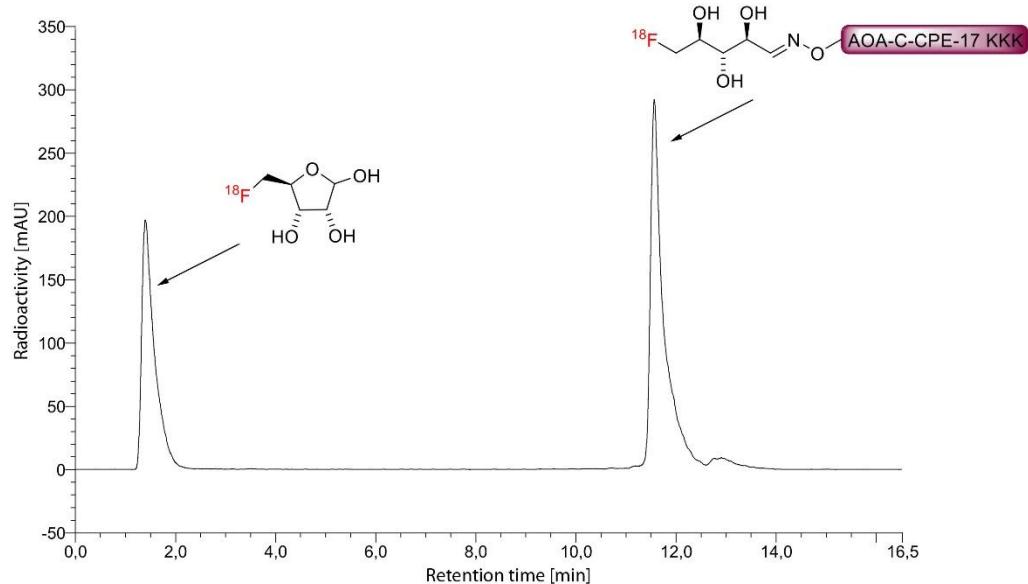
Protected 5-[¹⁸F]FDR (purified): column: Phenomenex Luna C18(2), 250 x 4.6 mm, 5µm; eluent: 0-5.5 min 55 → 95% MeCN; 5.5-8.0 min 95% MeCN; flow rate: 1.3 mL/min; $t_R=4.5$ min.



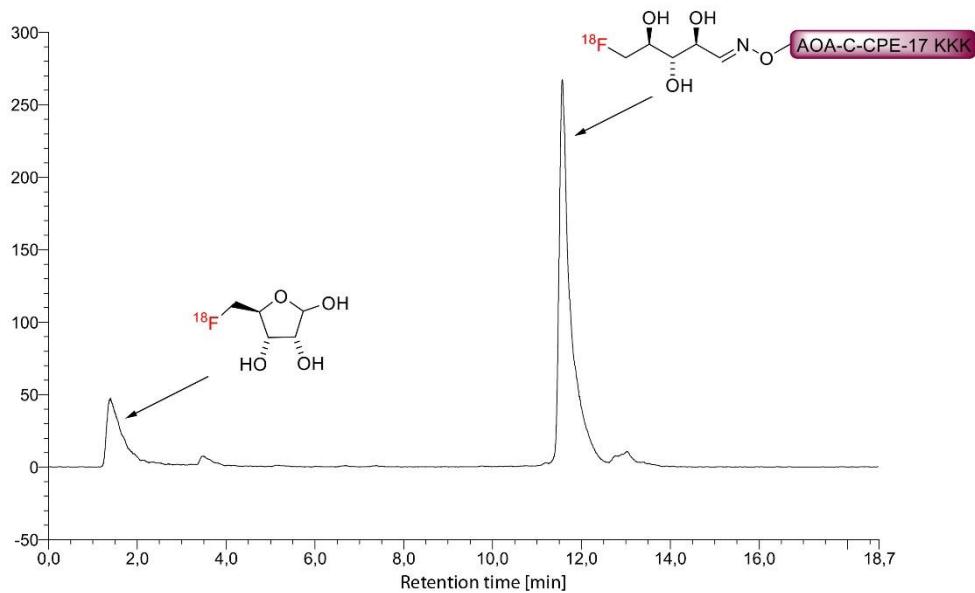
5-[¹⁸F]FDR: column: Phenomenex Luna C18(2), 250 x 4.6 mm, 5µm; eluent: 0-5.5 min: 55 → 95% MeCN; 5.5-8.0 min: 95% MeCN; flow rate: 1.3 mL/min; $t_R=2.0$ min.



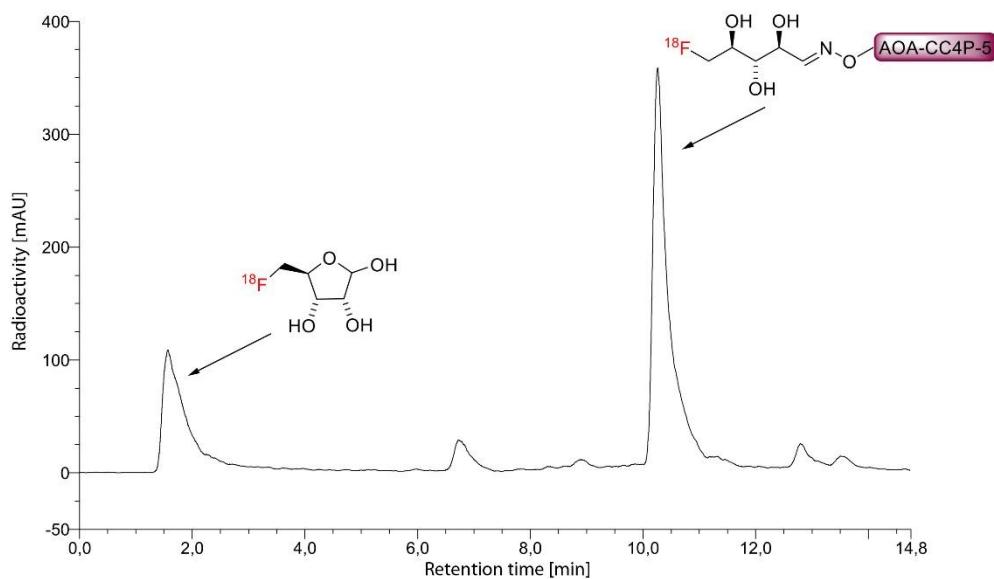
$[^{18}\text{F}]$ FDR-AOA-C-CPE-17-KKK (crude): column: Phenomenex Kinetex C18 100 x 4.6 mm, 2.6 $\mu\text{m}/100 \text{ \AA}$; eluent: 0-15 min 10 \rightarrow 40% MeCN (0.1% TFA); flow rate: 1 mL/min; $t_{\text{R}}=11.5$ min ($[^{18}\text{F}]$ FDR-AOA-C-CPE-17-KKK), $t_{\text{R}}=1.4$ min ($[^{18}\text{F}]$ FDR).



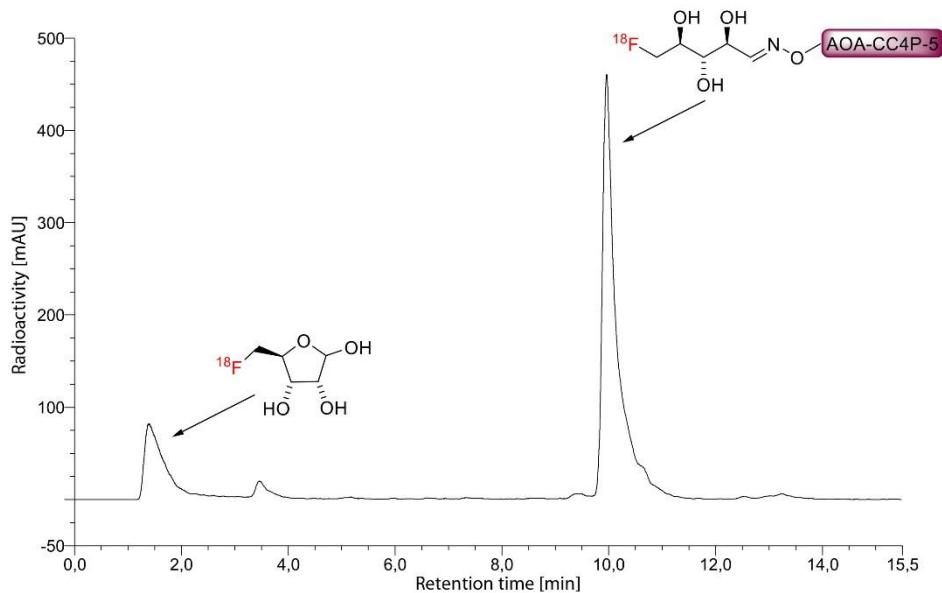
Reaction conditions: NH₄OAc buffer 0.2 M, pH 4 at 75 °C for 20 min.



$[^{18}\text{F}]$ FDR-AOA-CC4P-5 (crude); column: Phenomenex Kinetex C18 100 x 4.6 mm, 2.6 μm /100 \AA ; eluent: 0-15 min 10 \rightarrow 40% MeCN (0.1% TFA); flow rate: 1 mL/min; $t_{\text{R}}=10.3$ min ($[^{18}\text{F}]$ FDR-AOA-CC4P-5), $t_{\text{R}}=1.4$ min ($[^{18}\text{F}]$ FDR);:

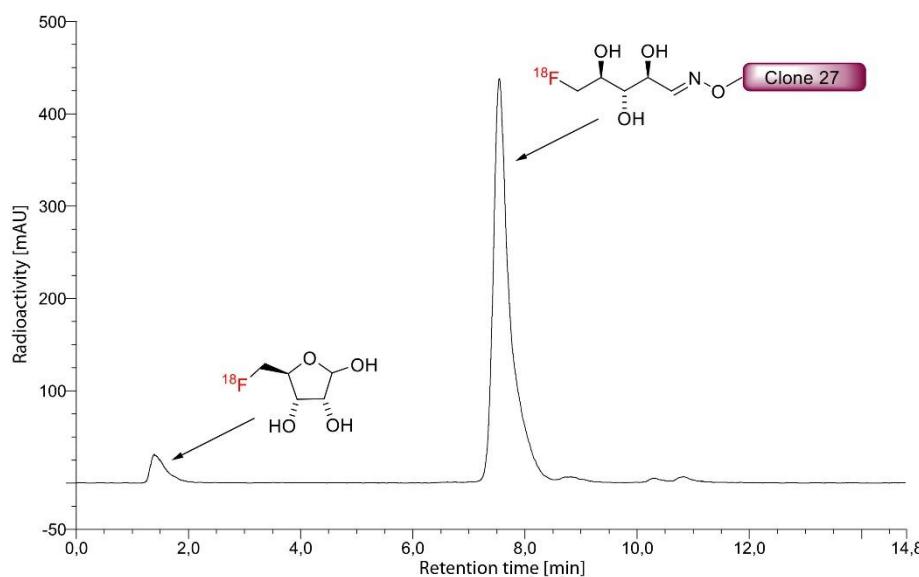


Reaction conditions: NH_4OAc buffer 0.2 M, pH 4 at 75 °C for 20 min.

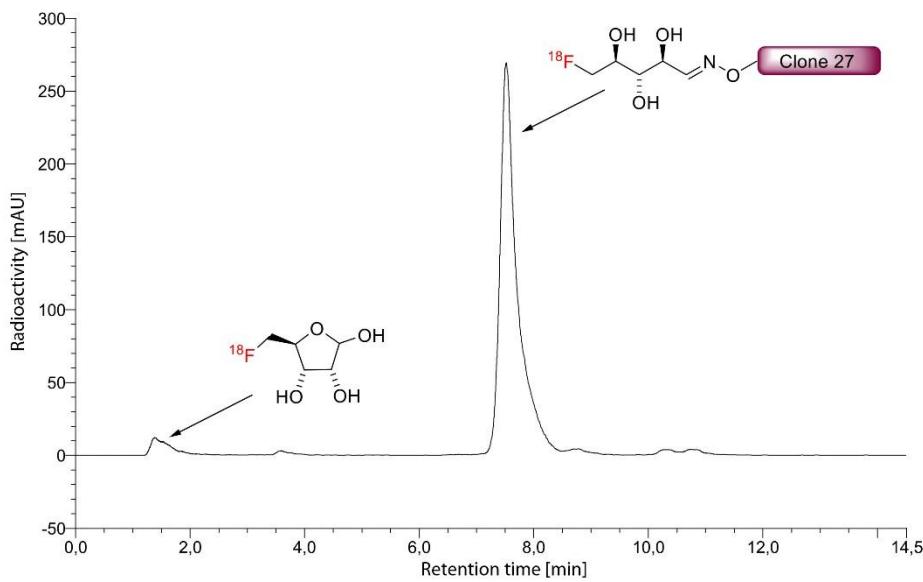


Reaction conditions: anilinium buffer 0.25 M, pH 4.6 at RT for 10 min.

[¹⁸F]FDR-AOA-Clone 27 (crude); column: Phenomenex Kinetex C18 100 x 4.6 mm, 2.6 µm/100 Å; eluent: 0-15 min 10 → 40% MeCN (0.1% TFA); flow rate: 1 mL/min; *t_R*=7.5 min ([¹⁸F]FDR-AOA-Clone 27), *t_R*=1.4 min ([¹⁸F]FDR).

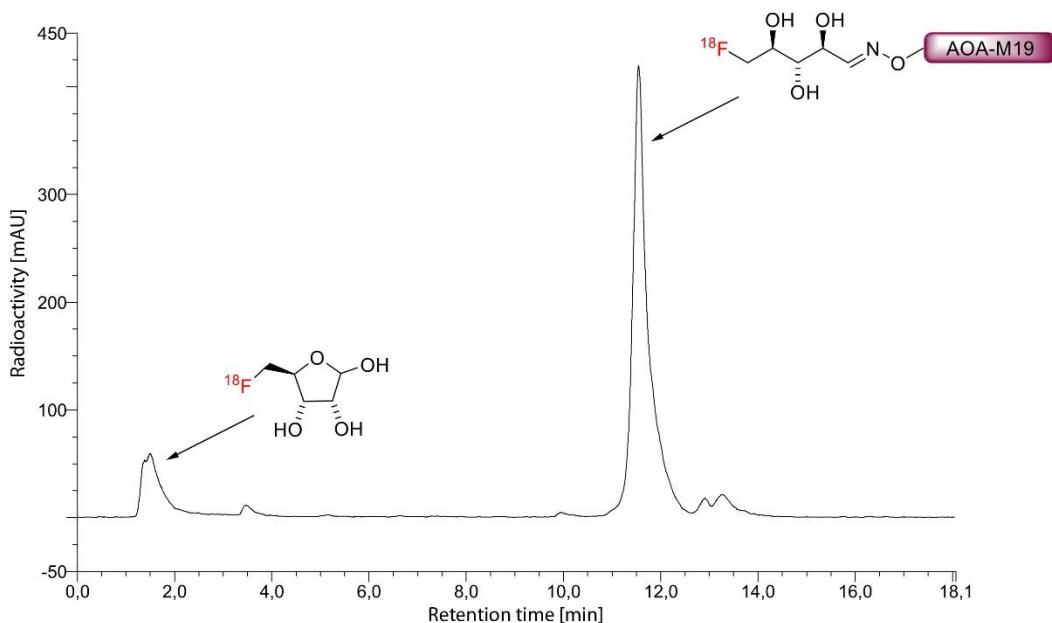


Reaction conditions: NH₄OAc buffer 0.2 M, pH 4 at 75 °C for 20 min.

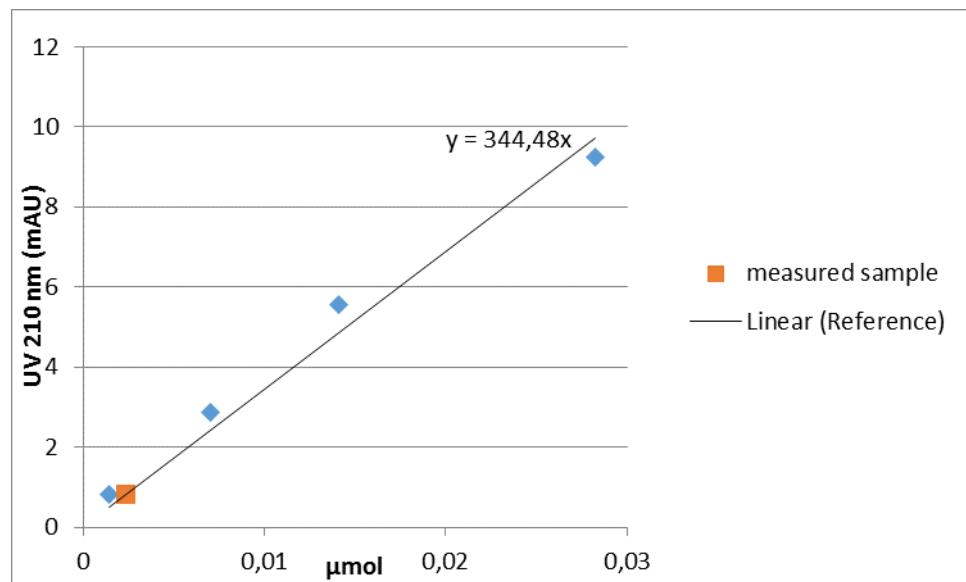


Analytical data of $[^{18}\text{F}]$ FDR-AOA-M19 (crude); column: Phenomenex Kinetex C18 100 x 4.6 mm, 2.6 $\mu\text{m}/100 \text{\AA}$; eluent: 0-15 min 10 \rightarrow 40% MeCN (0.1% TFA); flow rate: 1 mL/min; $t_{\text{R}}=11.6 \text{ min} ([^{18}\text{F}]$ FDR-AOA-M19), $t_{\text{R}}=1.4 \text{ min} ([^{18}\text{F}]$ FDR).

Reaction conditions: anilinium buffer 0.25 M, pH 4.6 at RT for 10 min.



Molar activity calculation



The molar activity (GBq/ μmol) was calculated by dividing the radioactivity of the purified [^{18}F]FDR-AOA-Clone 27 by the amount of the unlabeled tracer determined from the peak area in a UV-HPLC chromatograms ($\lambda=210$ nm). The amount of unlabeled compound was determined from the UV absorbance/concentration calibration curve. The peak area was determined and the amount of carrier was calculated according to the calibration curve.

Table S1. Peptide codes, sequences and analytical data of the peptide conjugates obtained after AOA coupling. (AOA: aminoxyacetic acid; β A: β -alanine; for details, see experimental part)

Peptid	Sequence	MW _{calc.}	MW _{exp.}	Retention time (min)	Purity (%)
AOA-C-CPE-17-KKK	AOA- β A-NSSYSGNYPYSILFQKFKKK	2542.9	2543.9	7.8	>99
AOA-M19	AOA- β A-NAPYRGHYPYHILFQKF	2294.6	2295.4	7.7	>99
AOA-CC4P-5	AOA- β A-SPWSEPAYTLAP	1461.6	1461.4	9.5	>90
AOA-Clone 27	AOA- β A-KTLLPTP	912.1	912.1	7.0	>90