

# Inkjet printing of high-color-purity blue organic light-emitting diodes with host-free inks

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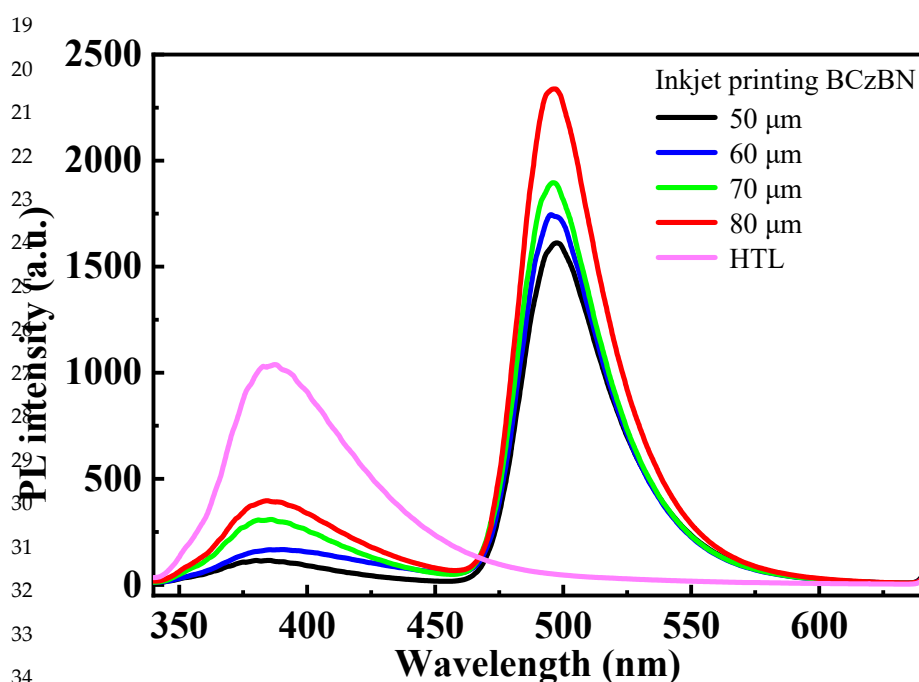
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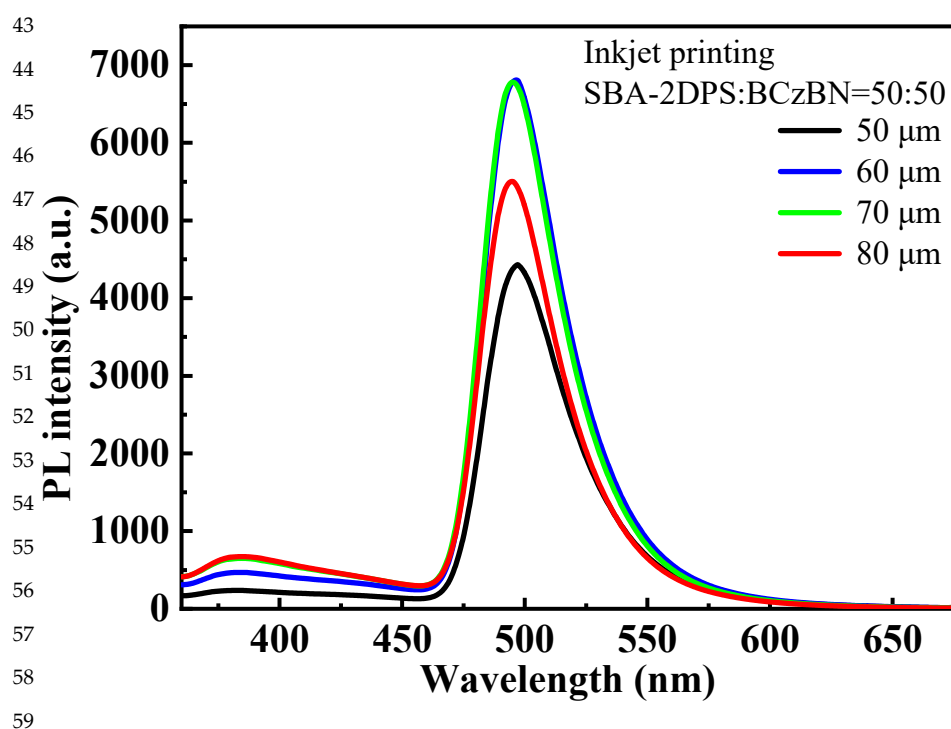
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## General information

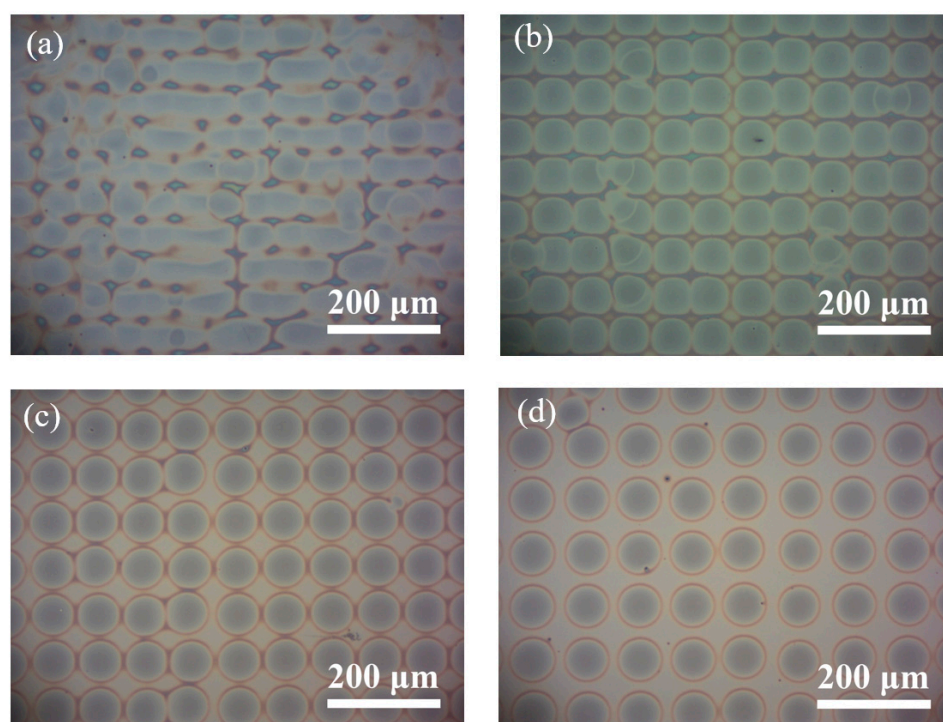
The TADF materials, SBA-2DPS and BCzBN were synthesized by our group. The modified PEDOT:PSS was purchased from Jinghang Guandong (Shenzhen) Corporation. The hole transporting material PVK, the host material mCP, and the electron injecting material Liq were used as purchased from Xi'an Polymer Ltd. The hole blocking material DPEPO and the electron transport material TmPyPB were purchased from Xinrunsheng (Shanghai) Corporation.



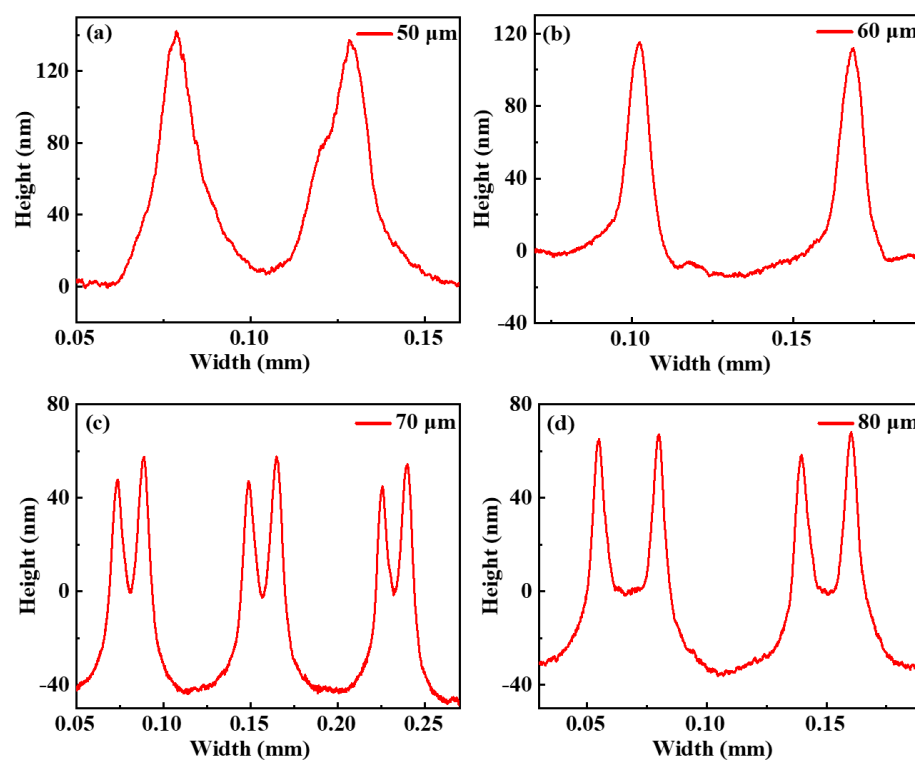
**Figure S1.** PL spectra of BCzBN films printed on the hole transporting layer with the different dot spacings of 50, 60, 70, and 80  $\mu\text{m}$ , respectively. The spectrum of the hole transporting layer was provided as reference.



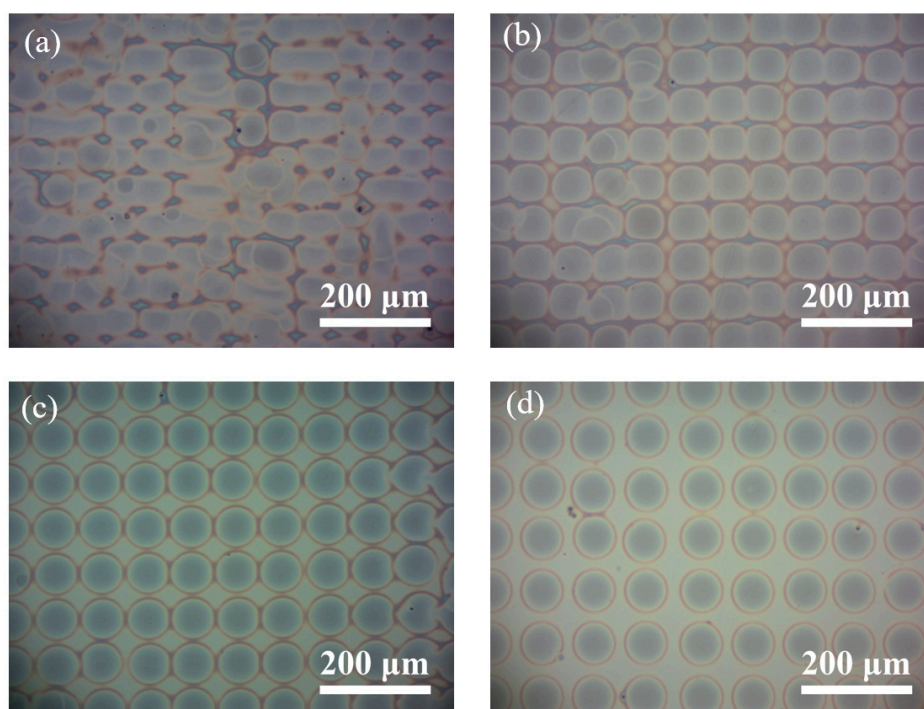
**Figure S2.** PL spectra of SBA-2DPS:BCzBN = 50:50 (wt./wt.) co-doped films on the hole transporting layer with the different dot spacings of 50, 60, 70, and 80  $\mu\text{m}$ , respectively



**Figure S3.** Micrographs of the inkjet-printed BCzBN films with different dot spacing: (a) 50  $\mu\text{m}$ , (b) 60  $\mu\text{m}$ , (c) 70  $\mu\text{m}$ , and (d) 80  $\mu\text{m}$ .



**Figure S4.** Surface profiles the inkjet-printed films with different dot spacings: (a) 50  $\mu\text{m}$ , (b) 60  $\mu\text{m}$ , (c) 70  $\mu\text{m}$ , and (d) 80  $\mu\text{m}$ .



**Figure S5.** Micrographs of the inkjet-printed SBA-2DPS:BCzBN = 50:50 films with different dot spacing: (a) 50  $\mu\text{m}$ , (b) 60  $\mu\text{m}$ , (c) 70  $\mu\text{m}$ , and (d) 80  $\mu\text{m}$ .

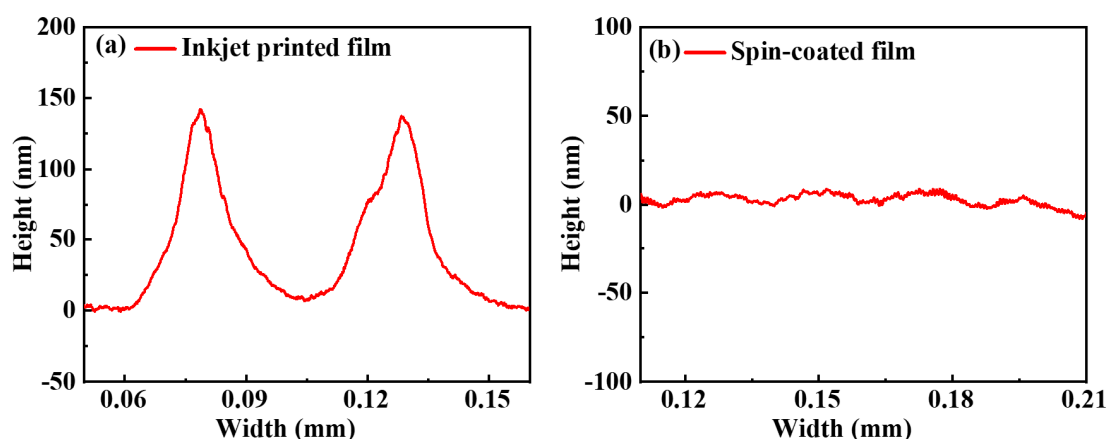


Figure S6. Surface profiles of the inkjet-printed film (a) and the spin-coated film (b).

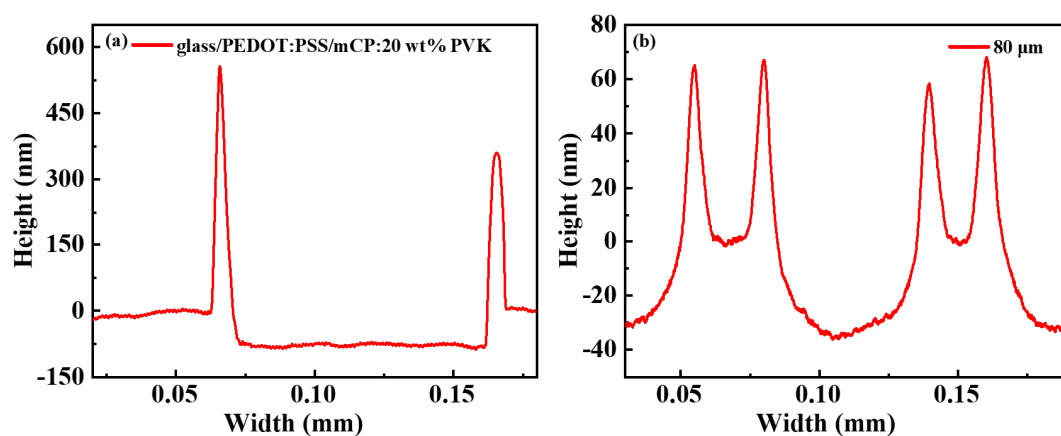
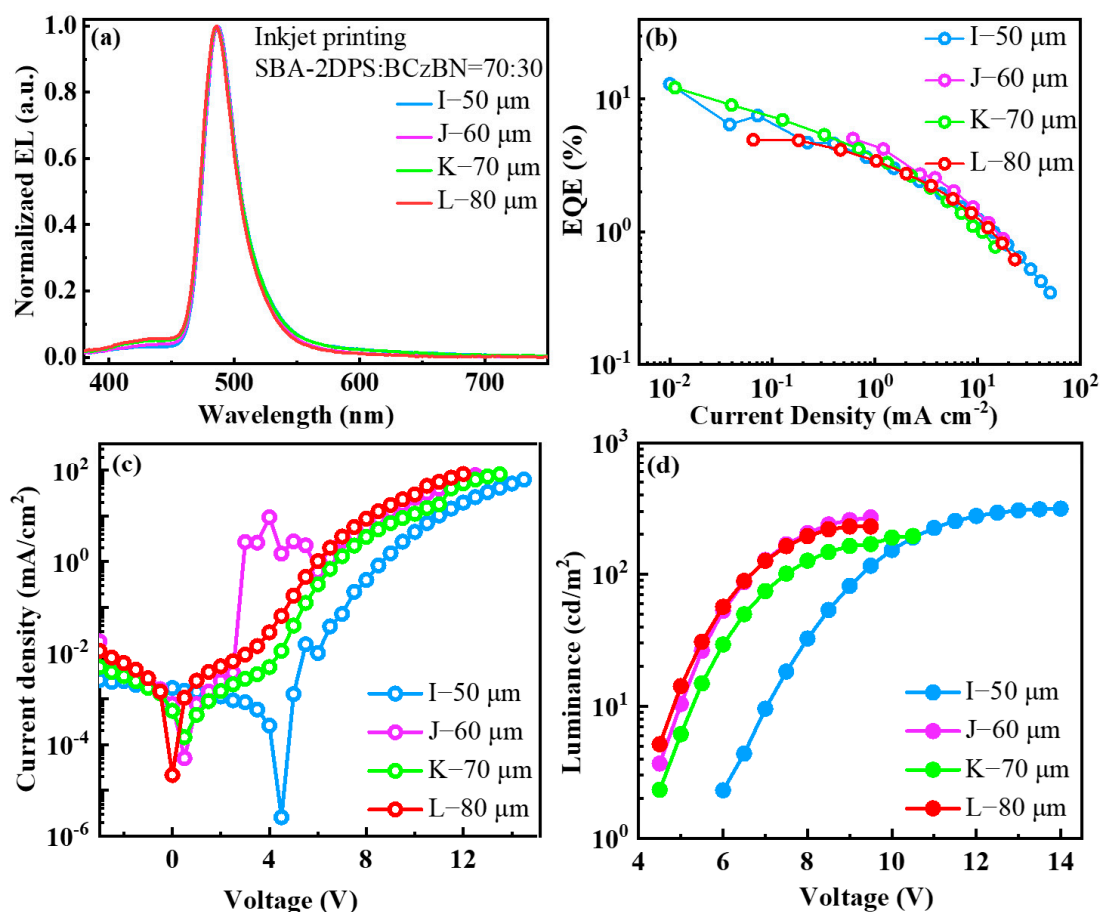


Figure S7. (a) Thickness profile of PEDOT:PSS and seeding layer measured from a Bruker Dektak Profiler. (b) Surface profile of inkjet-printed SBA-2DPS:BCzBN = 50:50 film with a dot spacing of 80  $\mu\text{m}$ .

Table S1. Prompt and delayed fluorescence lifetime constants of the printed and spin-coated films.

Inkjet-printed film	$\tau_{\text{prompt}}$ (ns)	$\tau_{\text{delay}}$ ( $\mu\text{s}$ )
SBA-2DPS:BCzBN = 70:30 (wt./wt.)		
50 $\mu\text{m}$	5.4	58.7
60 $\mu\text{m}$	5.3	63.4
70 $\mu\text{m}$	6.6	62.6
80 $\mu\text{m}$	5.8	63.6
Spin-coated film	$\tau_{\text{prompt}}$ (ns)	$\tau_{\text{delay}}$ ( $\mu\text{s}$ )
mCP:BCzBN=99:1	4.9	89.0
mCP:PVK:BCzBN=79:20:1	4.5	91.4
mCP:SBA-2DPS:BCzBN=89:10:1	4.4	57.5

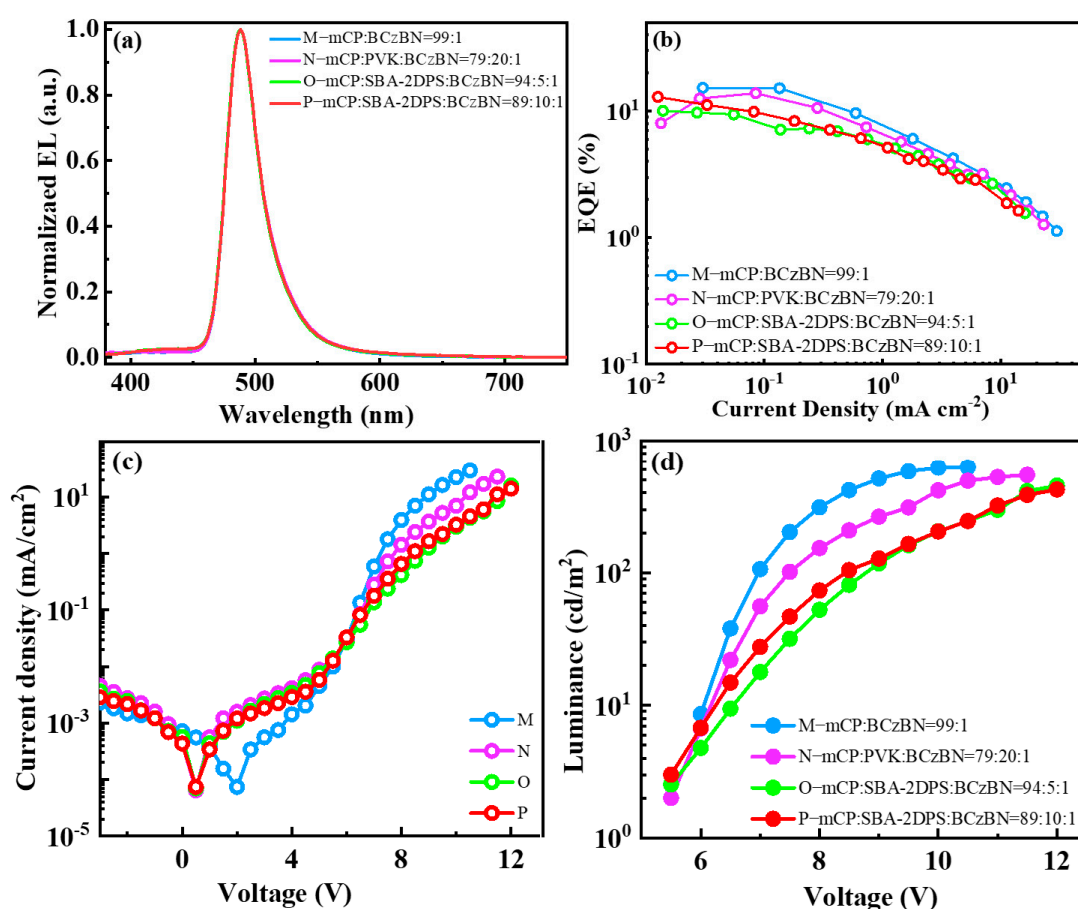


**Figure S8.** (a) Normalized EL spectra of the inkjet-printed devices with dual-solute ink of SBA-2DPS:BCzBN = 70:30 (wt./wt.). (b) EQE versus current density curves for devices at different printing spacings, (c) Current density–voltage curves. (d) Luminance–voltage curves.

**Table S2.** Comparison of the EL Performances of the inkjet-printed devices with the dual-solute ink of SBA-2DPS:BCzBN = 70:30 (wt./wt.).

device	$\lambda_{\max}$ [nm]	FWHM[nm]	$V_{\text{on}}$ <sup>a</sup> [V]	$CE_{\max}$ <sup>b</sup> [cd A <sup>-1</sup> ]	$EQE_{\max}$ <sup>c</sup> [%]	CIE(x,y) <sup>d</sup>
I	486	32	7.0	23.1	13.1	(0.11,0.35)
J	486	32	5.0	8.7	5.0	(0.13,0.33)
K	486	32	5.2	20.8	12.2	(0.11,0.32)
L	486	32	4.9	8.0	4.9	(0.11,0.29)

<sup>a</sup>Driving voltage at the brightness of 10 cd/m<sup>2</sup>. <sup>b</sup>Maximum of current efficiency. <sup>c</sup>Maximum of external quantum efficiency. <sup>d</sup>The Commission Internationale de l'Eclairage 1931 color coordinates.



**Figure S9.** (a) Normalized EL spectra of the spin-coated devices. (b) External quantum efficiency versus current density curves for the spin-coated devices. (c) Current density–voltage curves. (d) Luminance–voltage curves.

**Table S3.** Comparison of the EL Performances of the spin-coated devices with different EML: mCP:BCzBN = 99:1 for Devcie M, mCP:PVK:BCzBN = 79:20:1 for Devcie N, mCP:SBA-2DPS:BCzBN = 94:5:1 for Devcie O, and mCP:SBA-2DPS:BCzBN = 89:10:1 for Devcie P.

device	$\lambda_{\max}$ [nm]	FWHM[nm]	$V_{\text{on}}$ <sup>a</sup> [V]	$\text{CE}_{\max}$ <sup>b</sup> [cd A <sup>-1</sup> ]	$\text{EQE}_{\max}$ <sup>c</sup> [%]	CIE(x,y) <sup>d</sup>
M	488	31	6.2	28.6	15.3	(0.11,0.38)
N	488	31	6.3	26.0	13.8	(0.11,0.38)
O	488	31	6.6	18.3	10.1	(0.11,0.36)
P	488	31	6.4	23.9	13.0	(0.11,0.37)

<sup>a</sup>Driving voltage at the brightness of 10 cd/m<sup>2</sup>. <sup>b</sup>Maximum of current efficiency. <sup>c</sup>Maximum of external quantum efficiency. <sup>d</sup>The Commission Internationale de l'Eclairage 1931 color coordinates.

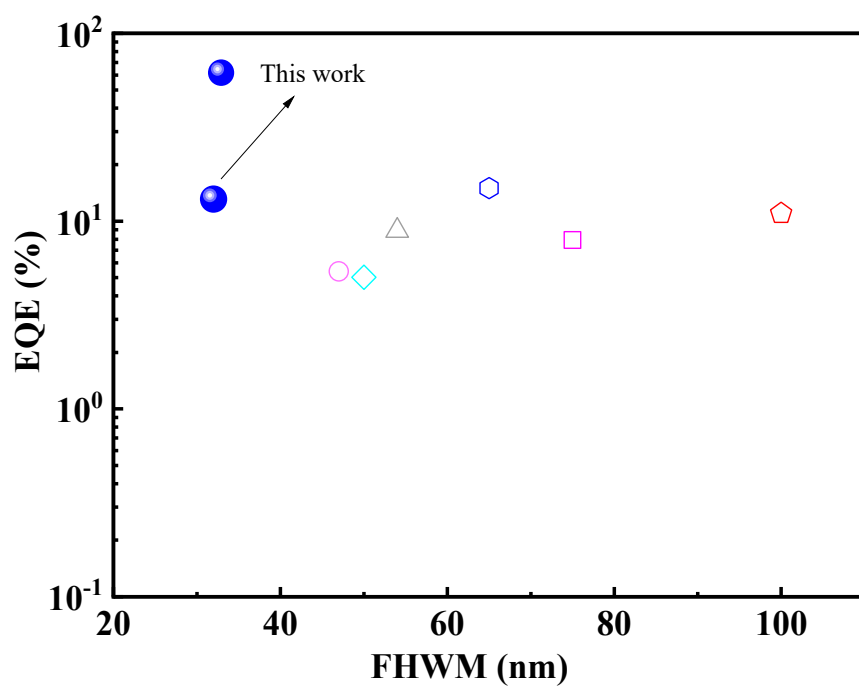


Figure S10. Figure of merit of EQE and FWHM of OLEDs based on inkjet printing reported in literature.

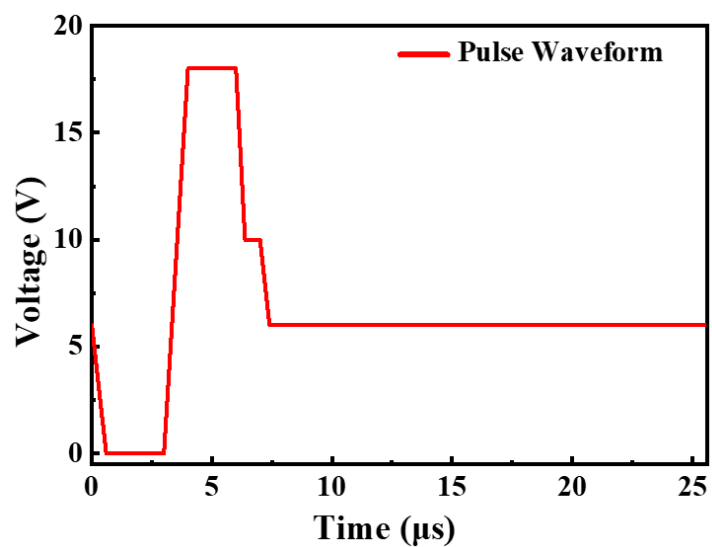


Figure S11. Inkjet printing waveform.