

Supplementary materials

Comprehensive analysis of the copper exchange implemented in ammonia and protonated forms of mordenite using microwave and conventional methods

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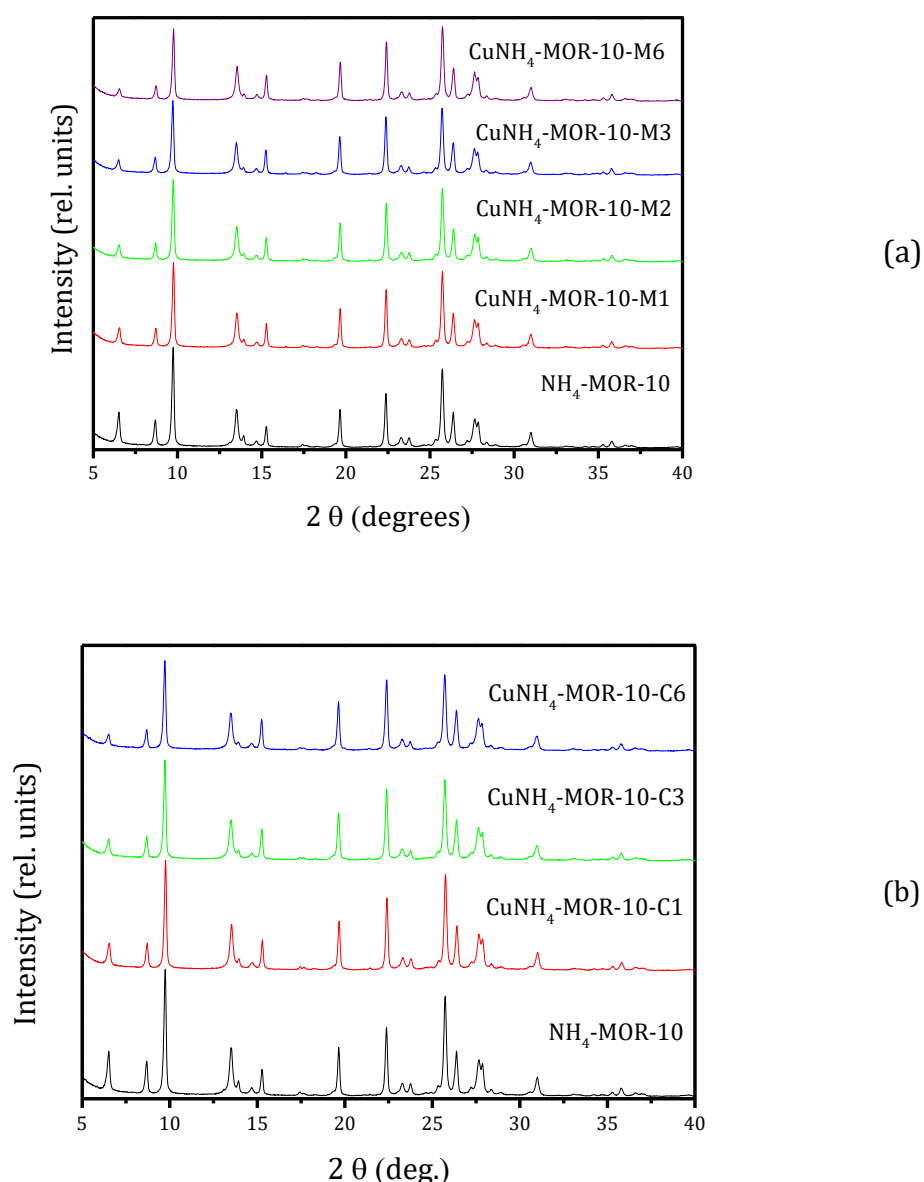


Figure S1. XRD patterns for $\text{NH}_4\text{-MOR-10}$ mordenite before and after copper-exchange procedure done by the MW (a) and conventional (b) methods.

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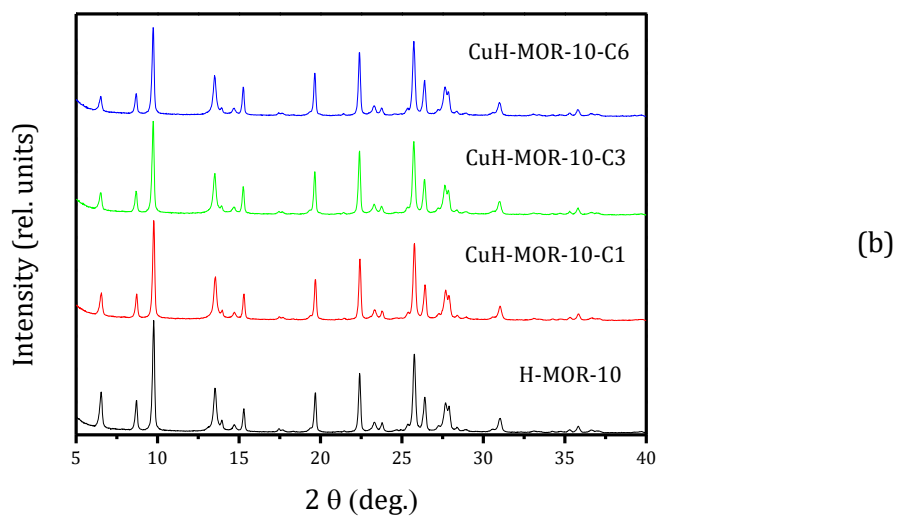
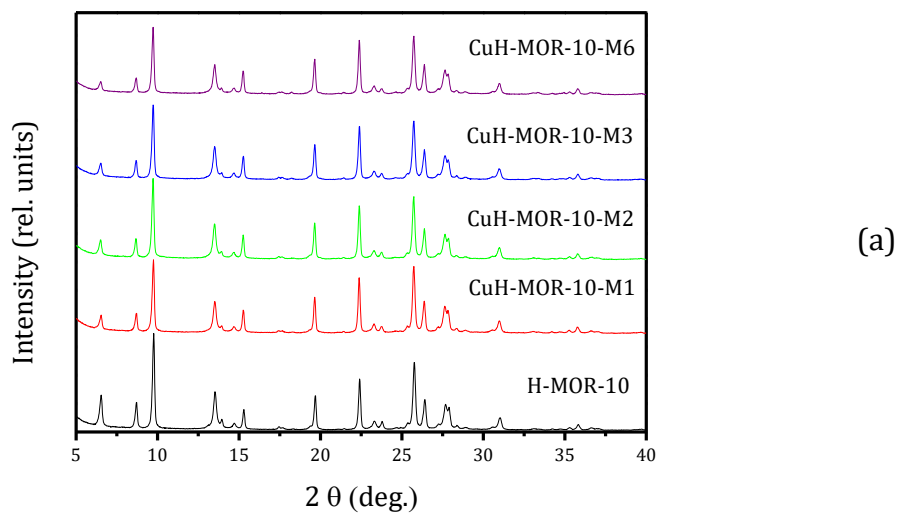


Figure S2. XRD patterns for the H-MOR-10 mordenite before and after copper-exchange procedure done by the MW (a) and conventional (b) methods.

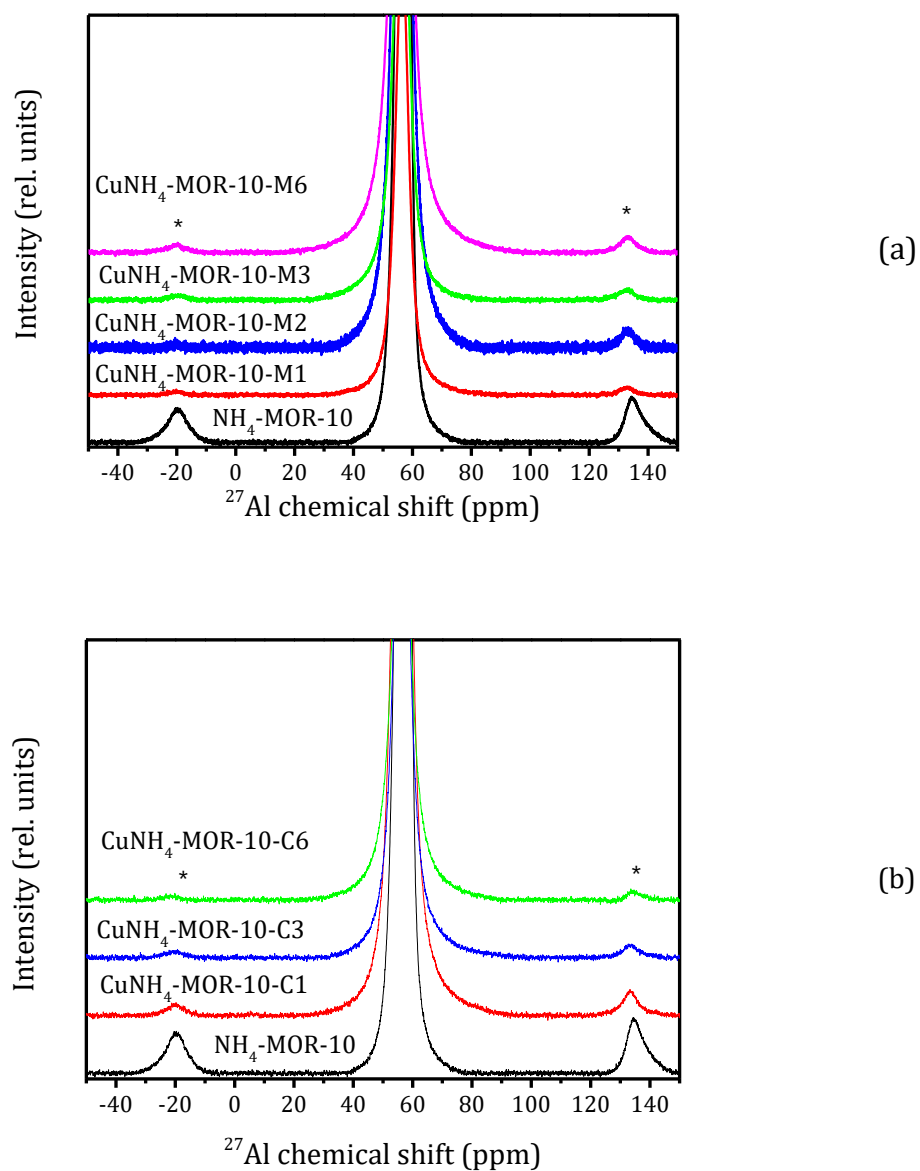


Figure S3. ^{27}Al MAS NMR spectra of the $\text{NH}_4\text{-MOR-10}$ mordenite before and after copper-exchange procedures done by the MW (a) and conventional (b) methods. Asterisks mark spinning sidebands.

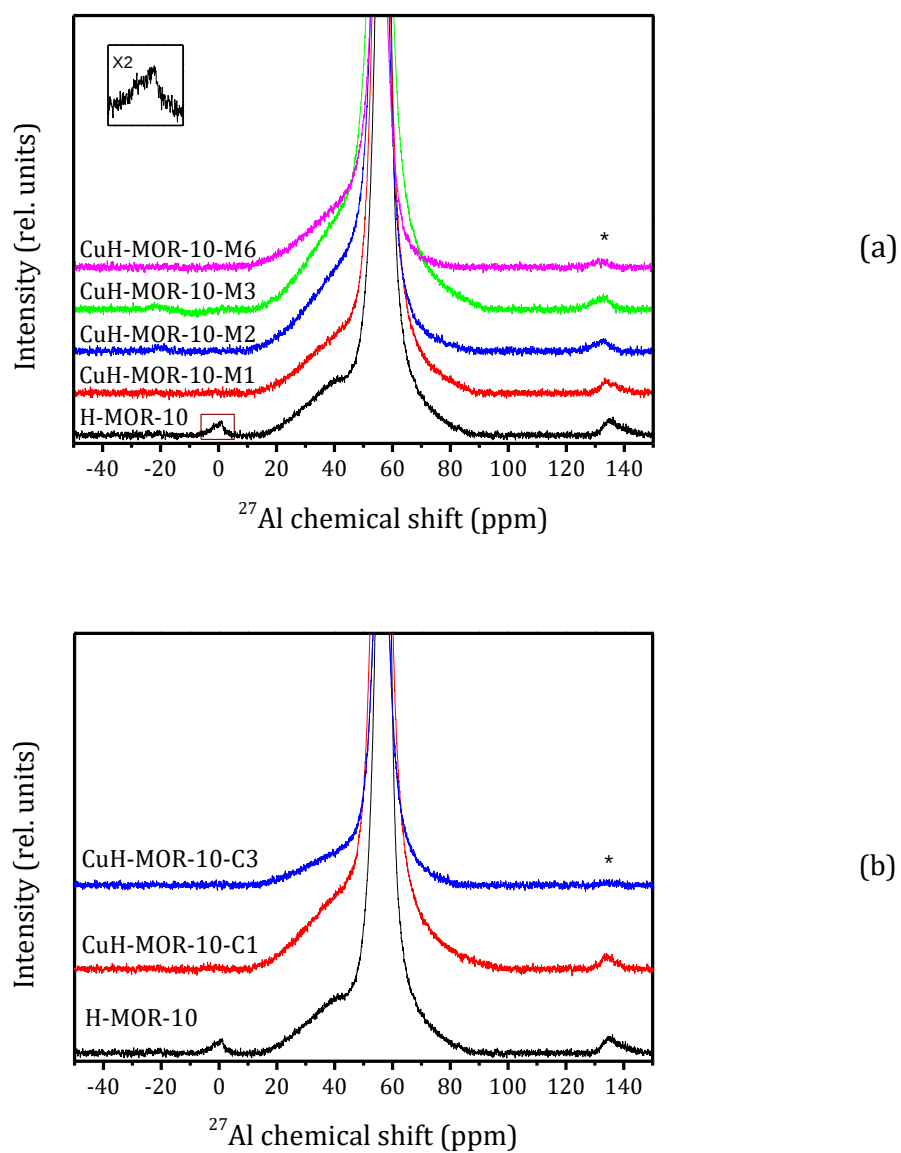
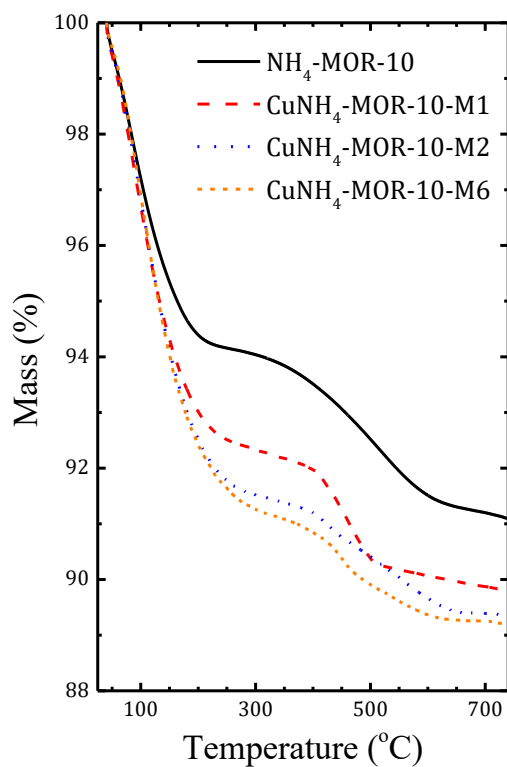
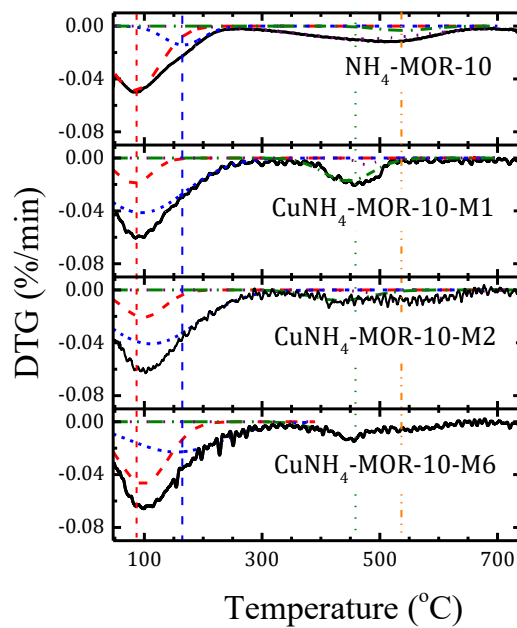


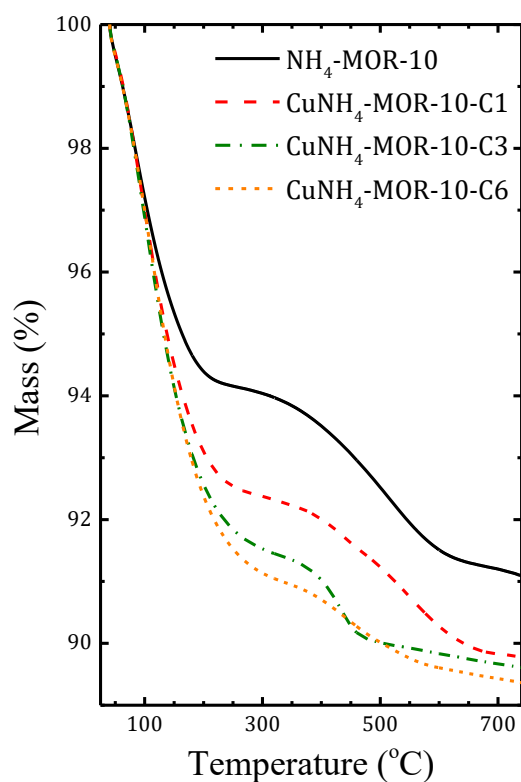
Figure S4. ^{27}Al MAS NMR spectra of the H-MOR-10 mordenite before and after copper-exchange procedures done by the MW (a) and conventional (b) methods. Asterisks mark spinning sidebands.



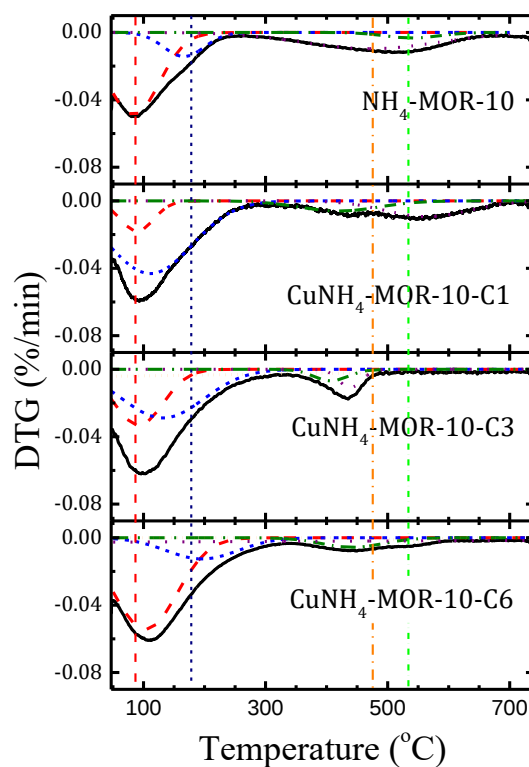
(a)



(b)



(c)



(d)

Figure S5. TG (a, c) and DTG (b, d) profiles for the studied samples synthesized from the $\text{NH}_4\text{-MOR-10}$ mordenite by the MW (a, b) and conventional (c, d) methods. Vertical lines correspond to different steps of water release and are given as guides to the eye.

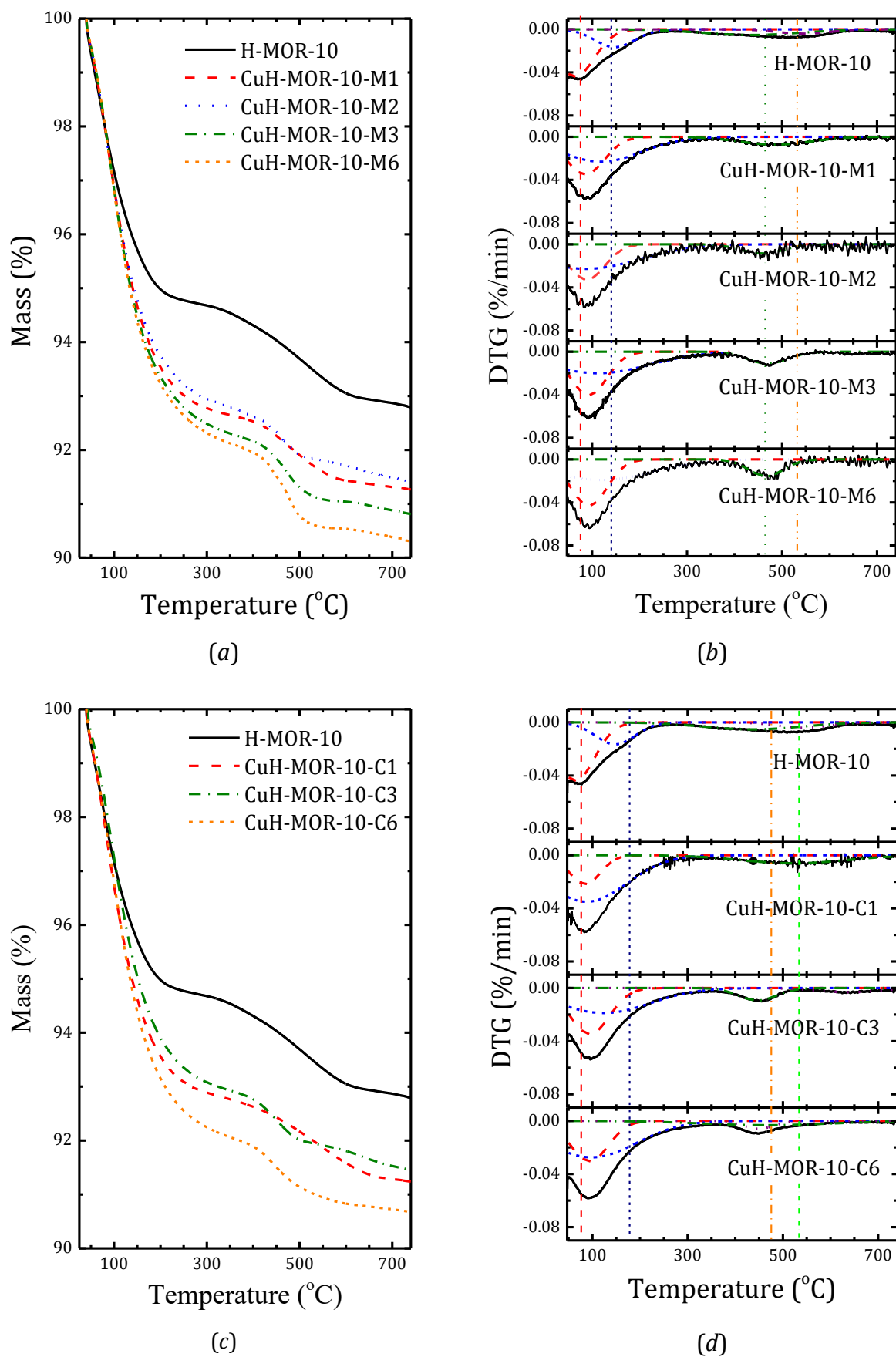
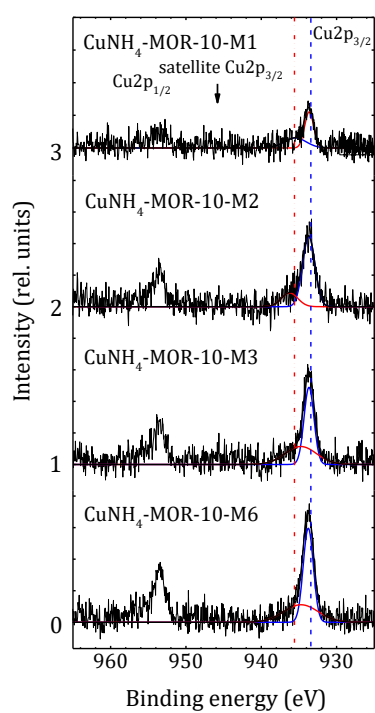
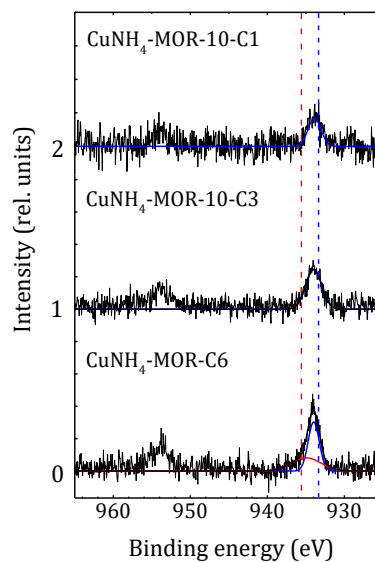


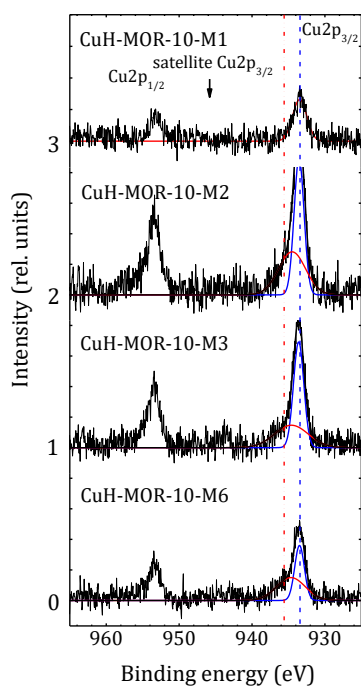
Figure S6. TG (a, c) and DTG (b, d) profiles for the studied samples synthesized from the H-MOR-10 mordenite by the MW (a, b) and conventional (c, d) methods. Vertical lines correspond to different steps of water release and are given as guides to the eye.



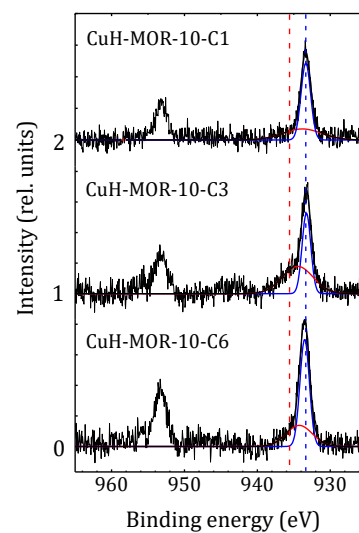
(a)



(b)



(c)



(d)

Figure S7. XPS Cu₂p_{3/2} and Cu₂p_{1/2} peaks of the studied copper-exchanged samples prepared by the MW (a,c) and conventional (b,d) methods. Vertical dashed (blue) and dot-dashed (red) lines correspond to 933.4 and 935.6 eV, respectively.

Table S1. Deconvolution of the XPS Cu2p_{3/2} peaks of the studied copper-exchanged samples.

Sample	Cu ²⁺ (1)		Cu ²⁺ (2)		Intensity ratio Cu ²⁺ (1)/ Cu ²⁺ (2)
	binding energy (eV)	HWHM (eV)	binding energy (eV)	HWHM (eV)	
CuNH ₄ -MOR-10-M1	933.6(4)	0.70(9)	935.5(7)	1.7(7)	2(1)
CuNH ₄ -MOR-10-M2	933.7(5)	0.96(5)	936.2(3)	1.3(4)	3.81
CuNH ₄ -MOR-10-M3	933.6(2)	0.77(3)	934.7(2)	2.4(2)	1.35
CuNH ₄ -MOR-M6	933.7(2)	0.79(2)	934.7(2)	2.7(2)	1.58
CuNH ₄ -MOR-10-C1	933.4(6)	0.98(8)	–	–	–
CuNH ₄ -MOR-10-C3	933.9(4)	1.23(4)	–	–	–
CuNH ₄ -MOR-10-C6	933.9(3)	0.85(5)	934.9(3)	2.3(3)	1.39
CuH-MOR-10-M1	933.4(6)	1.14(5)	–	–	–
CuH-MOR-10-M2	933.5(2)	0.80(2)	934.5(1)	2.2(1)	1.17
CuH-MOR-10-M3	933.6(2)	0.83(3)	934.6(2)	2.7(2)	1.44
CuH-MOR-10-M6	933.5(3)	0.78(4)	934.6(2)	2.3(1)	0.81
CuH-MOR-10-C1	933.7(1)	1.55(2)	–	–	–
CuH-MOR-10-C3	933.6(5)	0.94(5)	936.1(6)	1.2(6)	6.66
CuH-MOR-10-C6	933.9(2)	1.05(3)	–	–	–

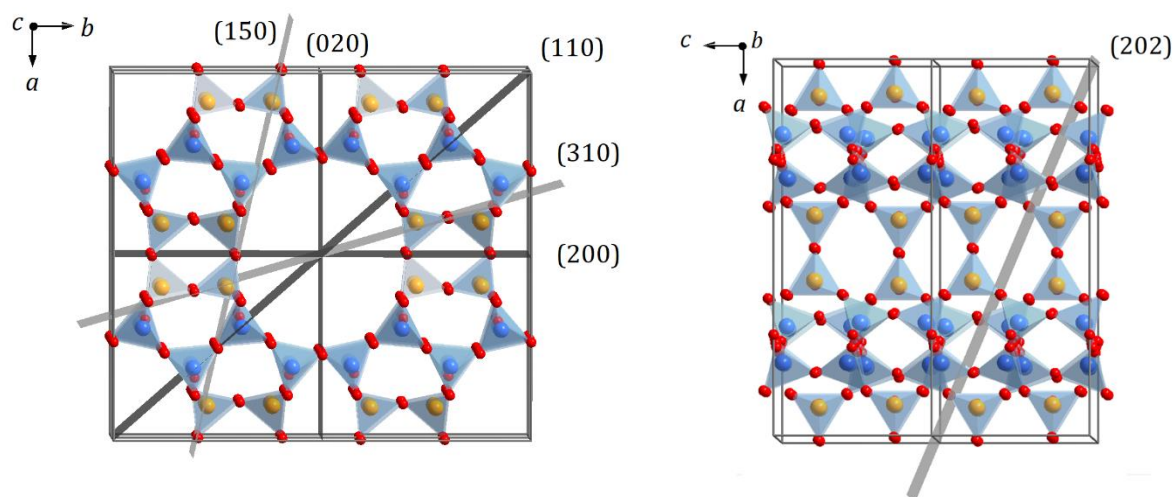


Figure S8. The c-doubled mordenite unit cell with selected (hkl) planes. Blue and yellow balls correspond to the Si and Si/Al sites, respectively.