

Supporting Information

Reactive conductive ink capable of in-situ and rapid synthesis of conductive patterns suitable for inkjet printing

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Table1 S1 Composition of the experimental conditions and electric conductivity of the printed pattern fabricated by reactive inks reported in literatures

| Printing process | Ink composition | Printing layers (n) | Post treatment temperature | Sheet resistance | conductivity | Ref. |
|--------------------------------|--|---------------------|----------------------------|--------------------------------|---|-----------|
| ink-jet printing | Reductant: ascorbic acid Silver Source: AgNO ₃ | - | 150 °C | 0.5 Ω/□ | $1.89 \times 105 \text{ S}\cdot\text{m}^{-1}$ | 30 |
| inkjet printing | Reductant: NaBH ₄ copper ink copper Source: copper citrate nickel ink nickel Source: nickel sulfate | 350/250 | - | - | $1.8 \times 10^6 \text{ S}\cdot\text{m}^{-1}$ (7.5um)/ $2.2 \times 10^4 \text{ S}\cdot\text{m}^{-1}$ (7.5um) | 31 |
| Electrohydrodynamic printing | formic acid Ammonium aqueous solution Silver Source: Silver acetate Ag-PEO inks | 100 | 90 °C | - | $3.3 \times 10^6 \text{ S}\cdot\text{m}^{-1}$ | 32 |
| microreactor-assisted printing | Reductant: Formaldehyde Silver Source: Ag(NH ₃) ²⁺ | - | RT | - | $3.3 \times 10^7 \text{ S}\cdot\text{m}^{-1}$ $134 \pm 9 \text{ nm}$ | 33 |
| inkjet printing | Silver Source : AgNO ₃ Reductant: 1-Dimethylamino-2-propanol | - | 100 °C | - | $0.58 \pm 0.04 \times 10^5 \text{ S}\cdot\text{m}^{-1}$ (323.8 nm) | 34 |
| inkjet printing | Amepox MC NANO INK AX JP-60 n silver nanoink | 8 | 130 °C | $0.62 \pm 0.03 \Omega/\square$ | - | 35 |
| inkjet printing | Commercially available inkjet-printable silver U5714 | 2 | 150 °C | $5.7 \Omega/\square$ | - | 36 |
| inkjet printing | Silver Source : Ag(NH ₃) ₂ CH ₃ CO ₂ Reductant: NH ₄ HCO ₂ | 4 | 50 °C | $2.3 \Omega/\square$ | - | 37 |
| inkjet printing | organometallic reactive compounds organometallic amine compound | 8 | 140 °C | $0.2 \pm 0.025 \Omega/\square$ | - | 38 |
| inkjet printing | Silver Source : AgNO ₃ Reductant: NaBH ₄ | 7/4 | RT/130 °C | $5.15 / 1.4 \Omega/\square$ | - | This work |