Supporting Information

Synthesis of pluri-functional amine hardeners from bio-based aromatic aldehydes for epoxy amine thermosets

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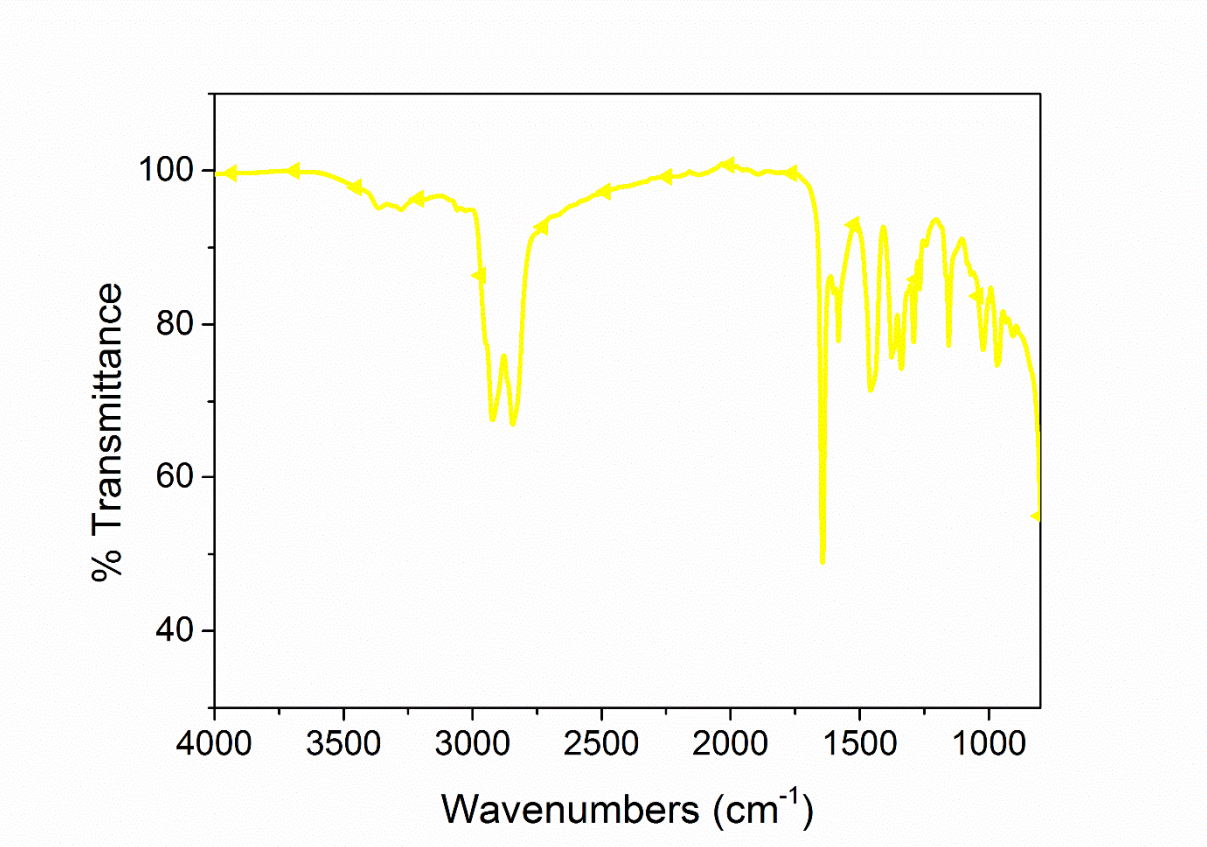
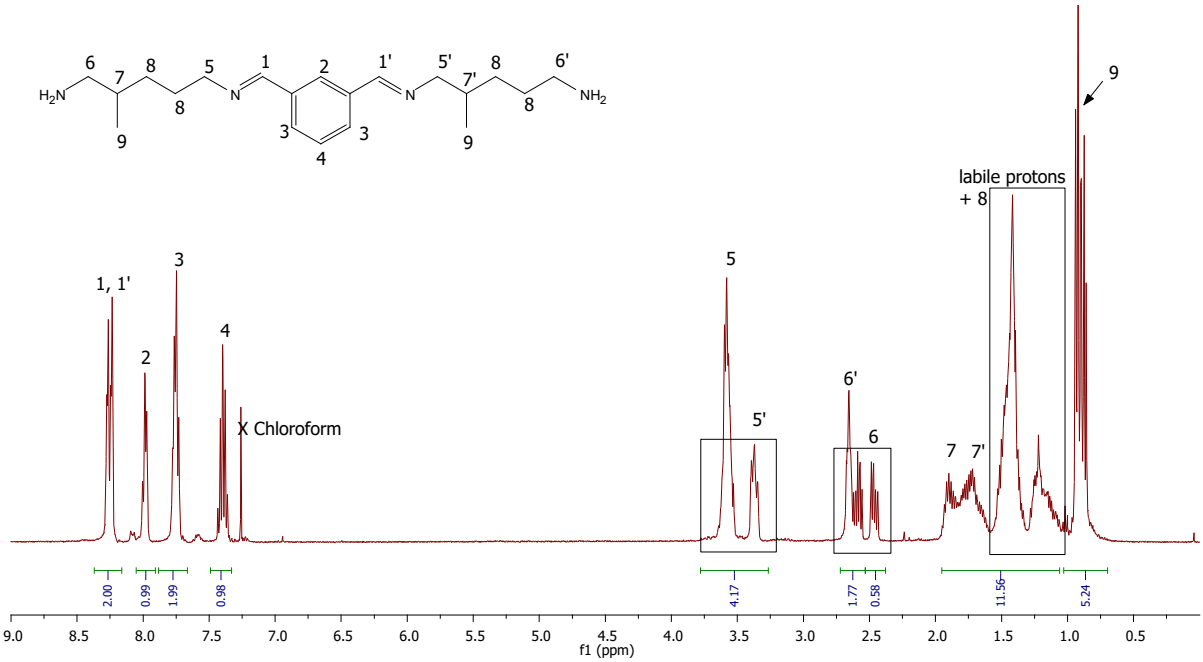


        ii. ^{1}H NMR



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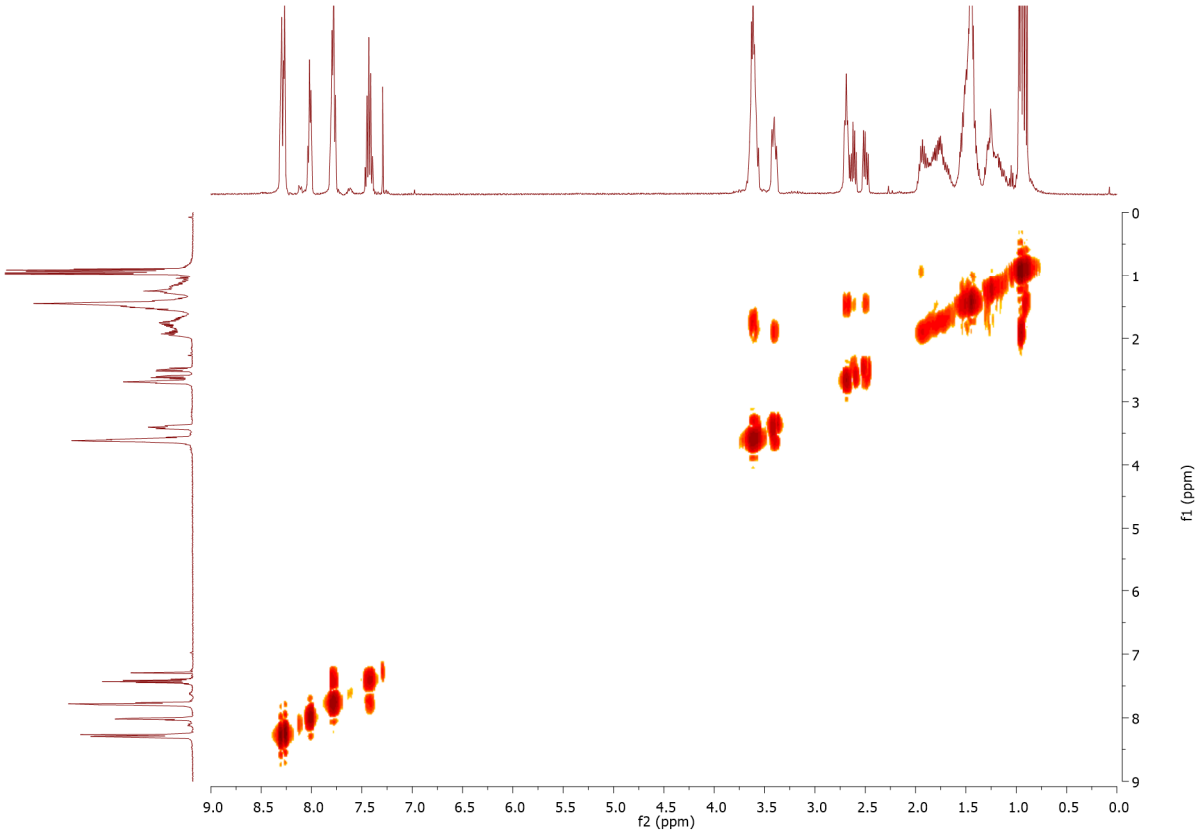

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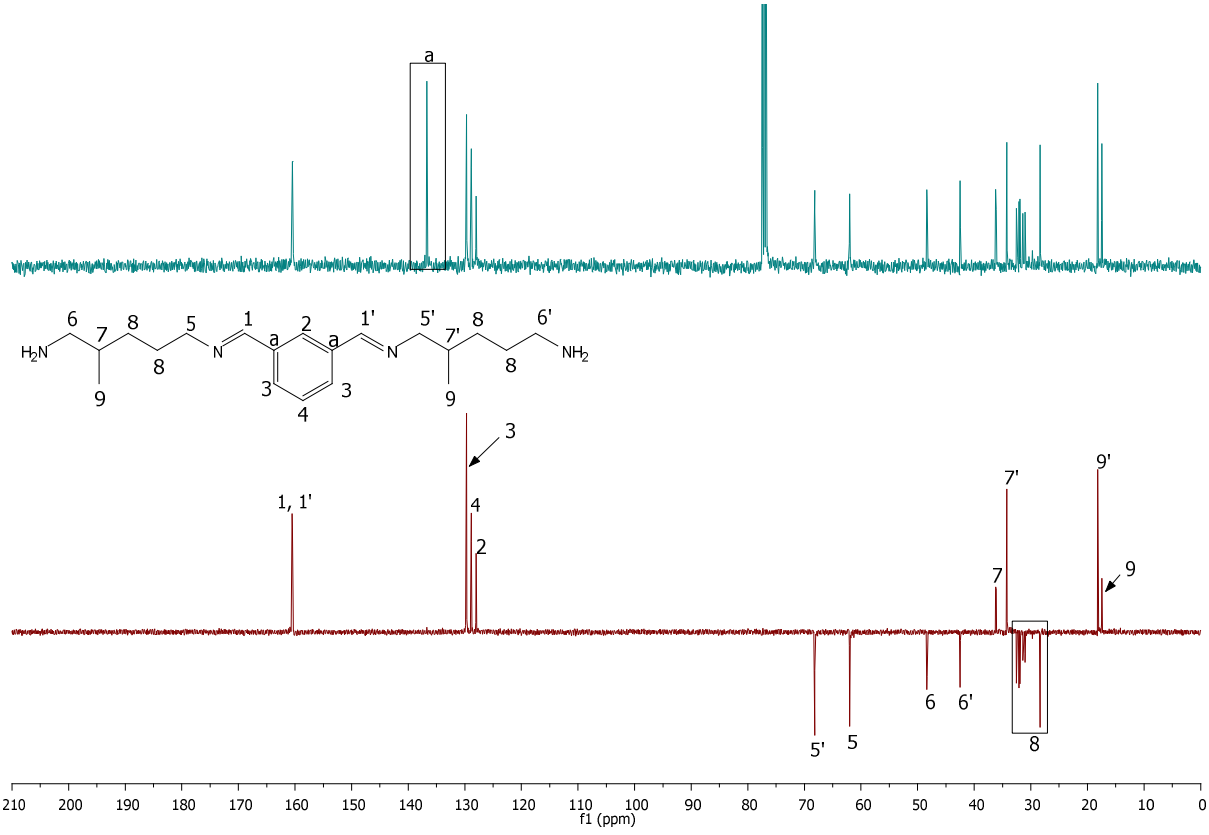
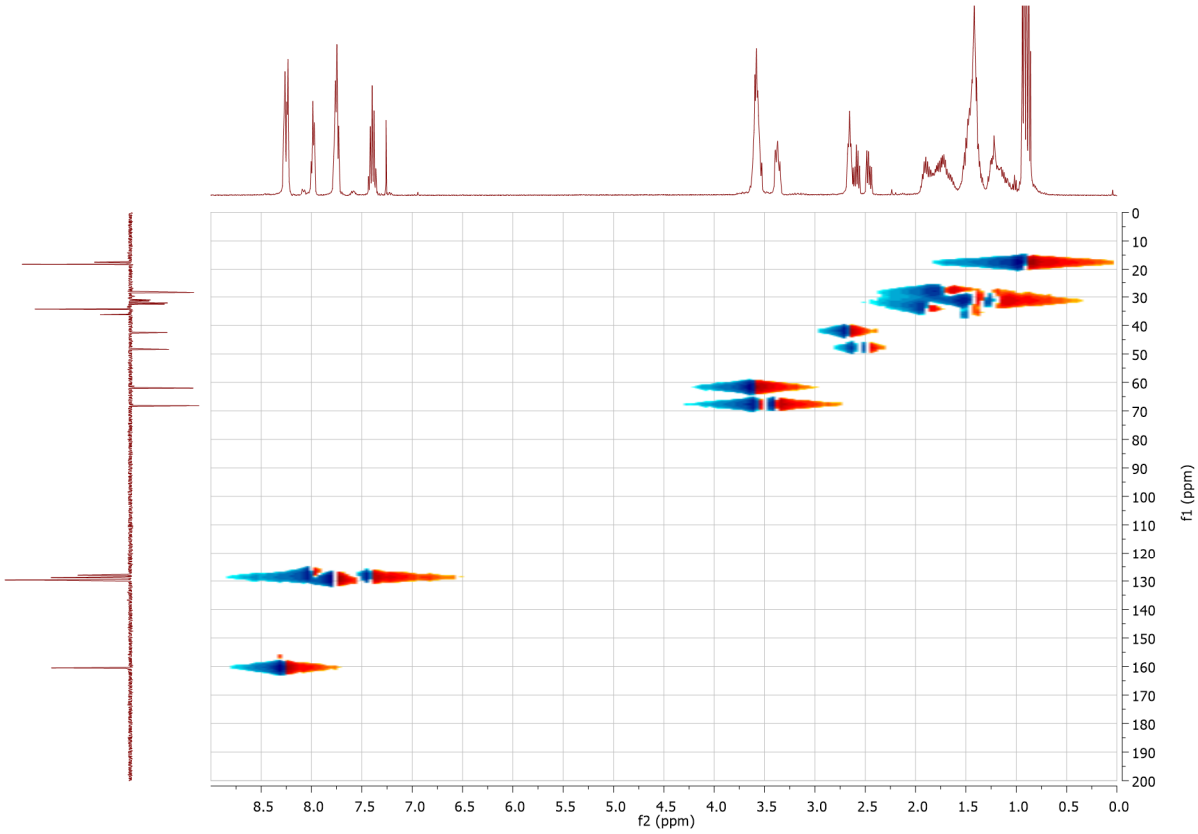


v. $^{1}H - ^{13}C$ HSQC NMR



b. Amine

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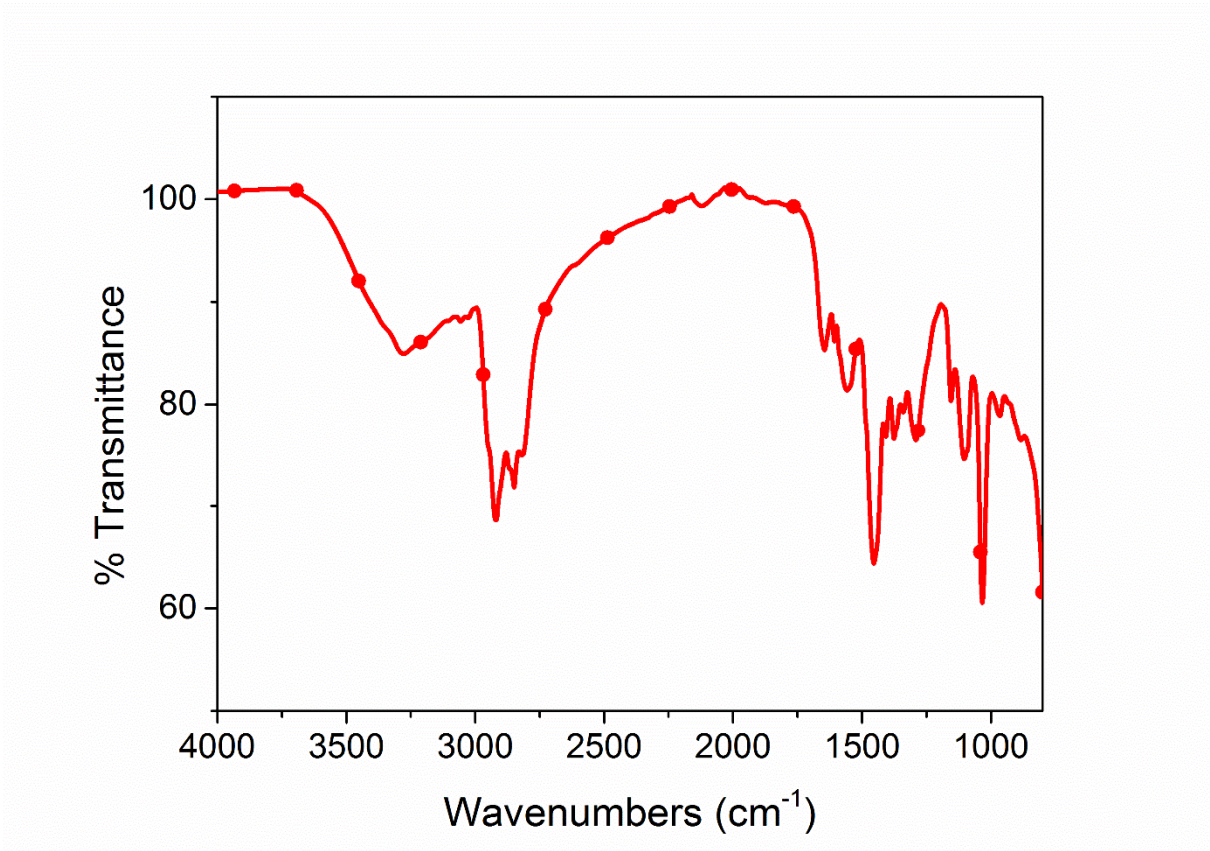

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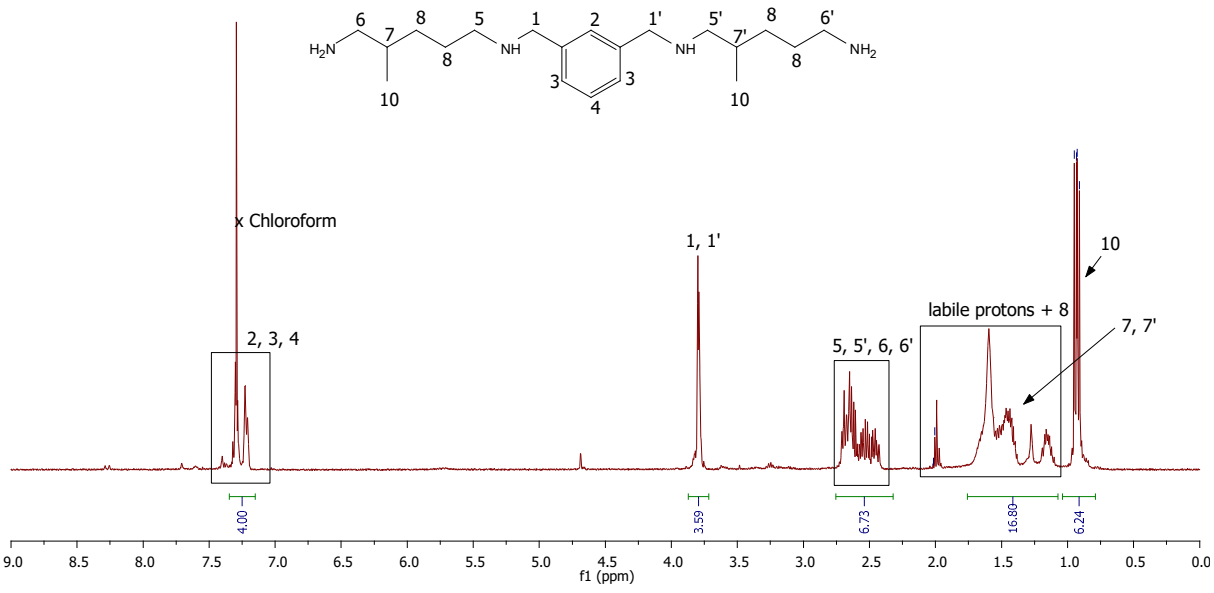

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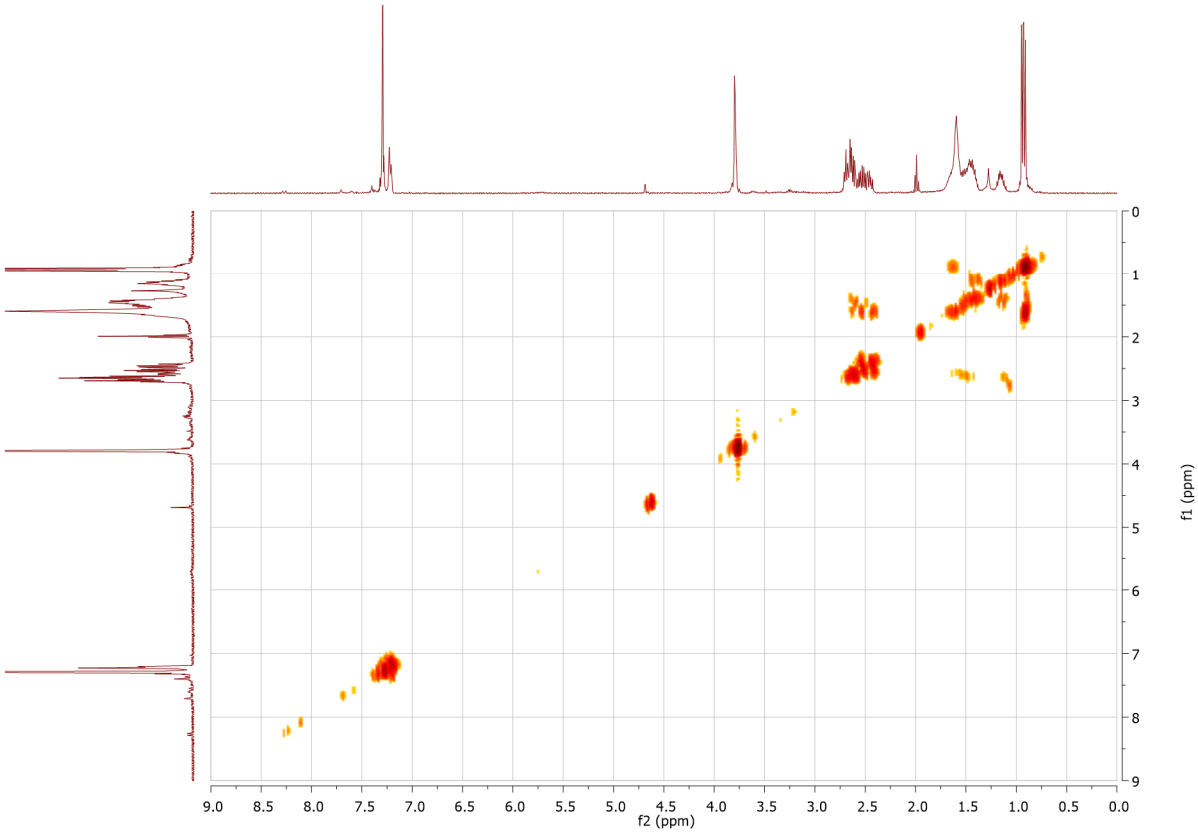

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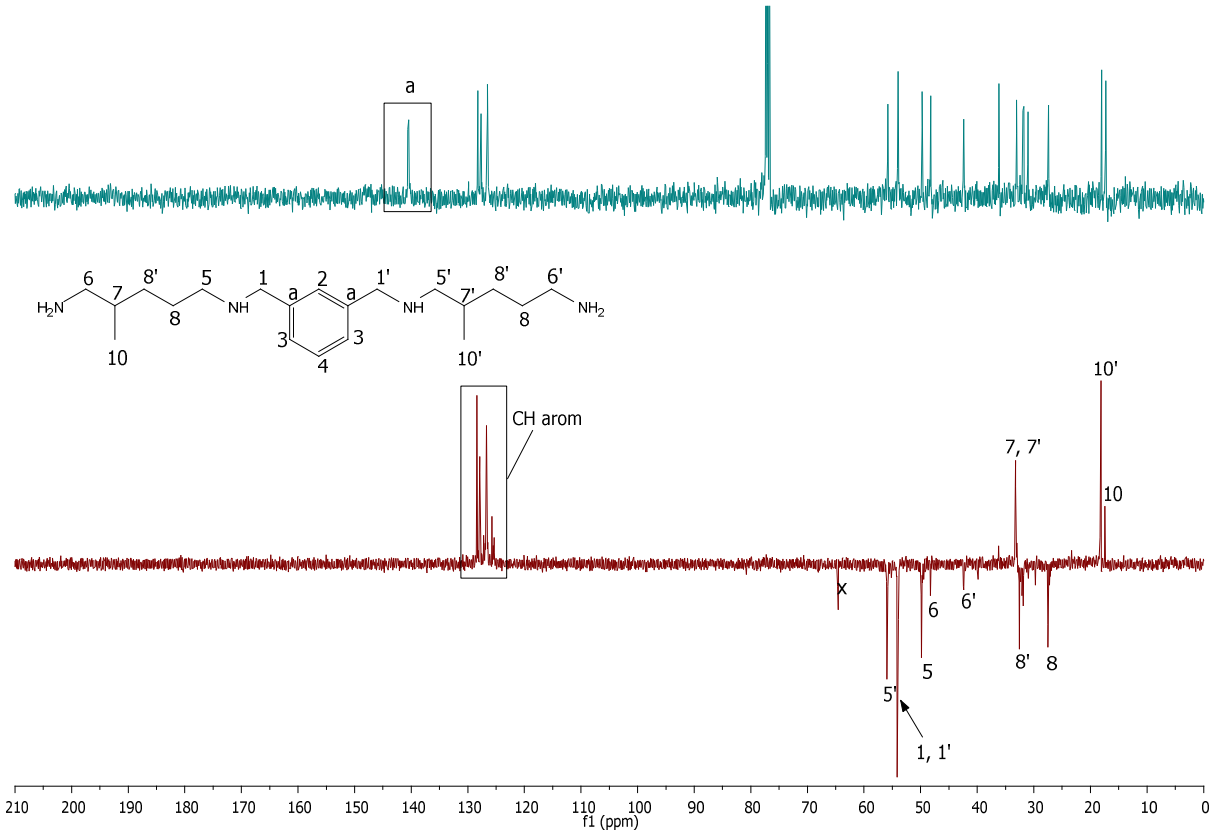

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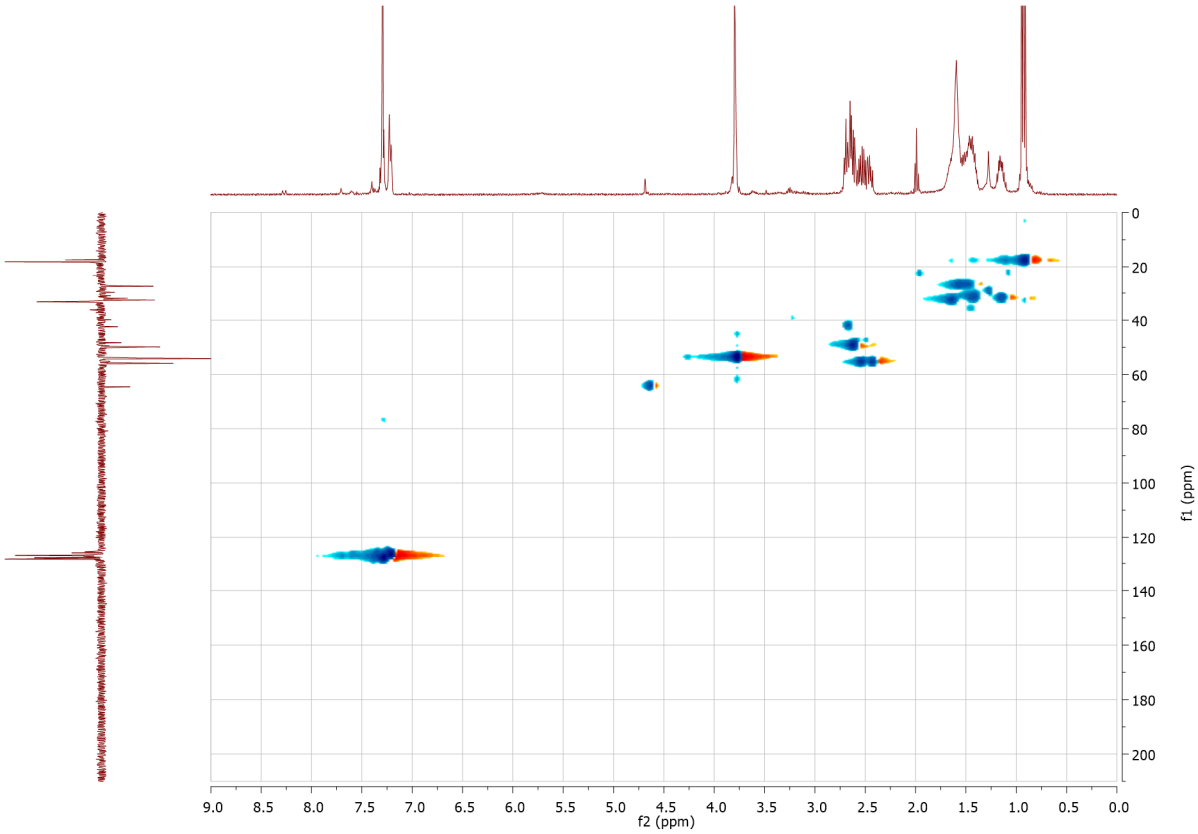

2. BDA characterizations
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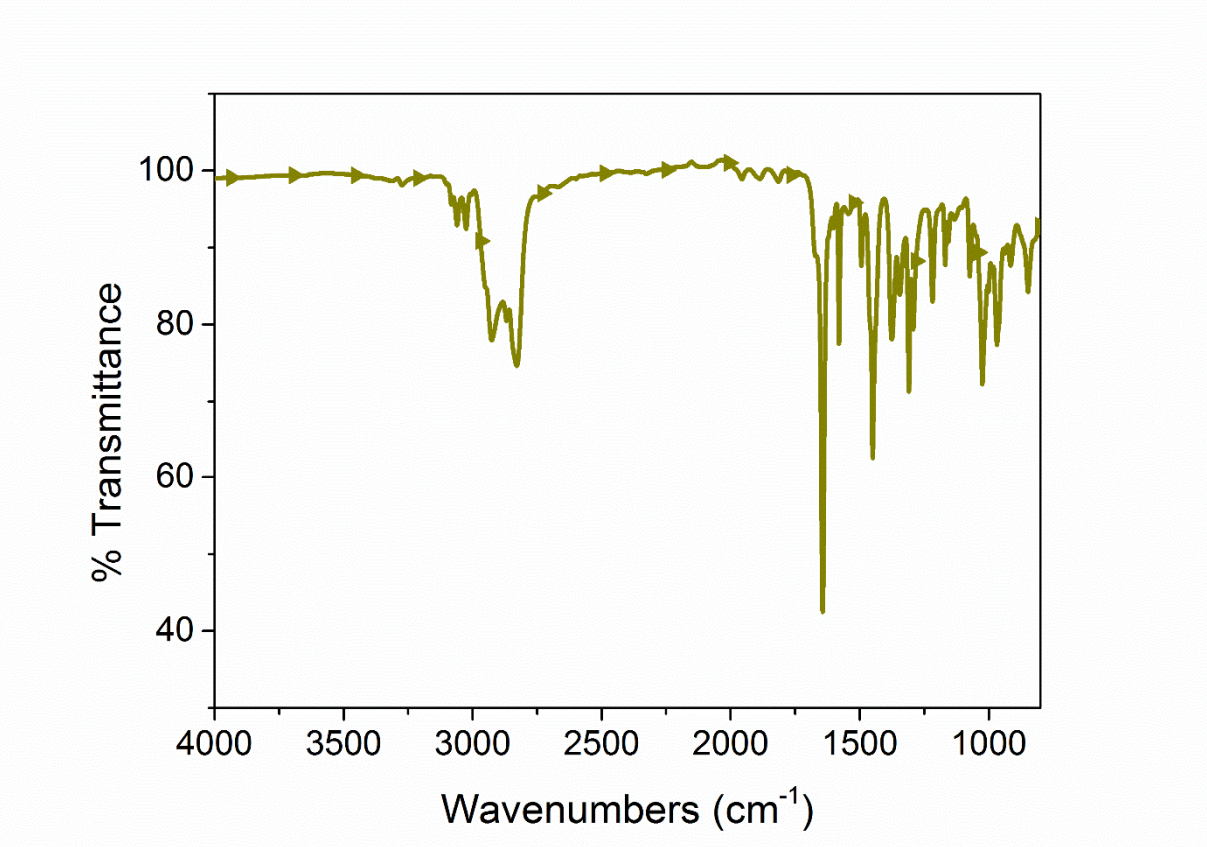
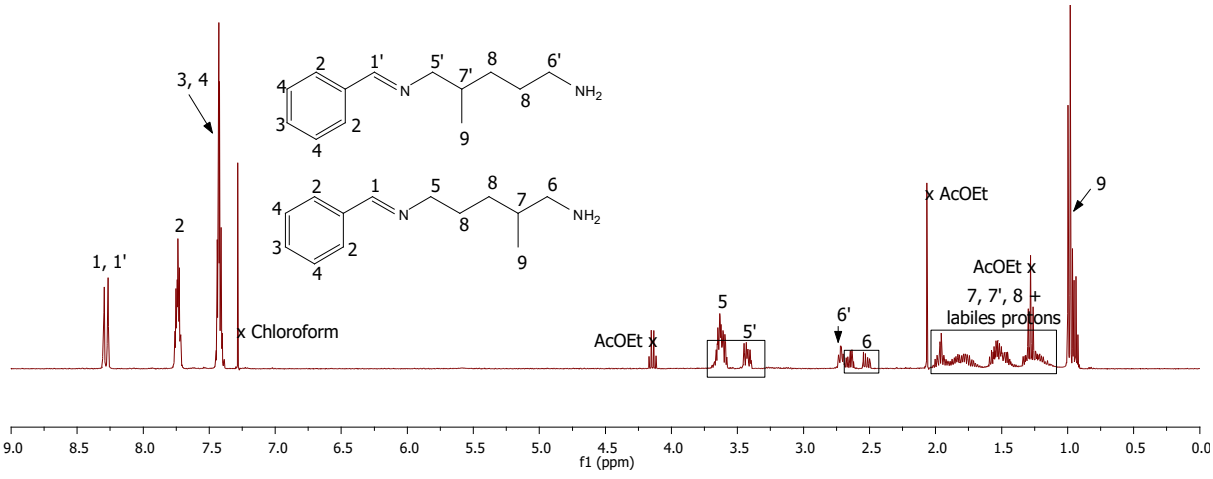


        ii. ^{1}H NMR



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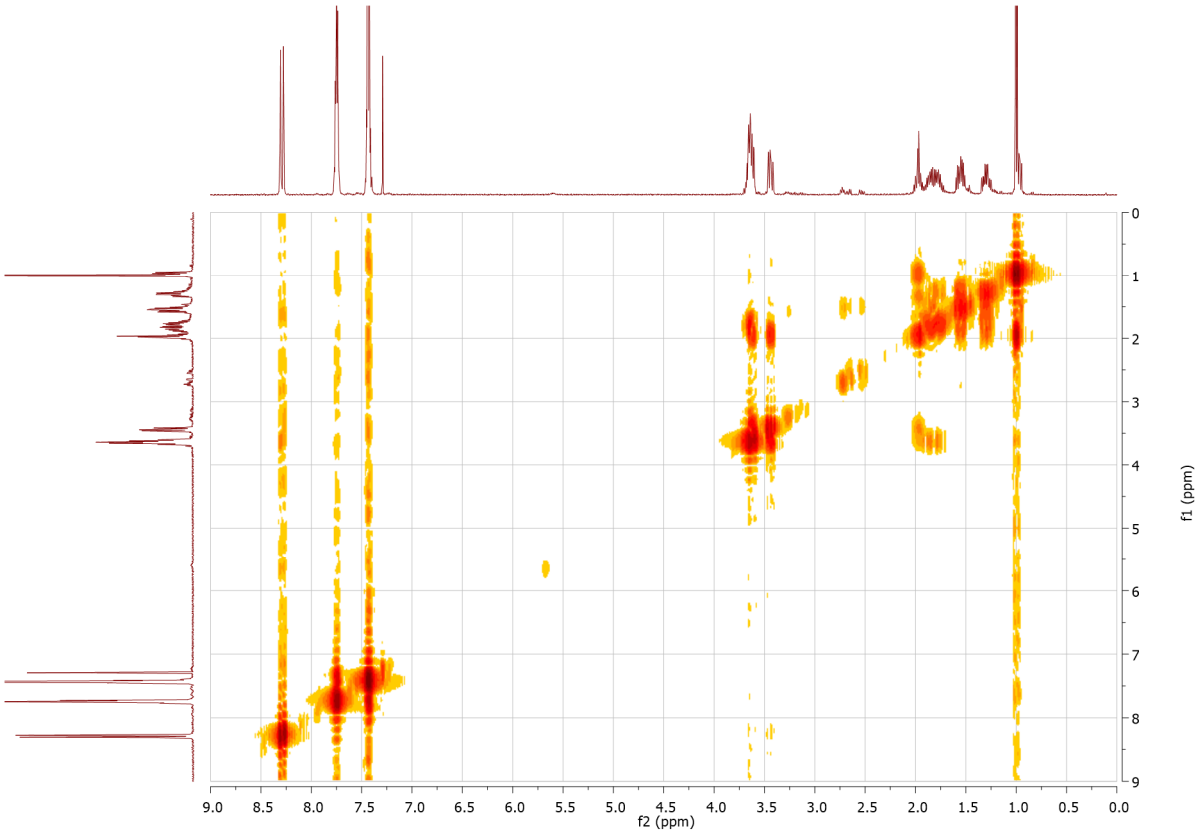

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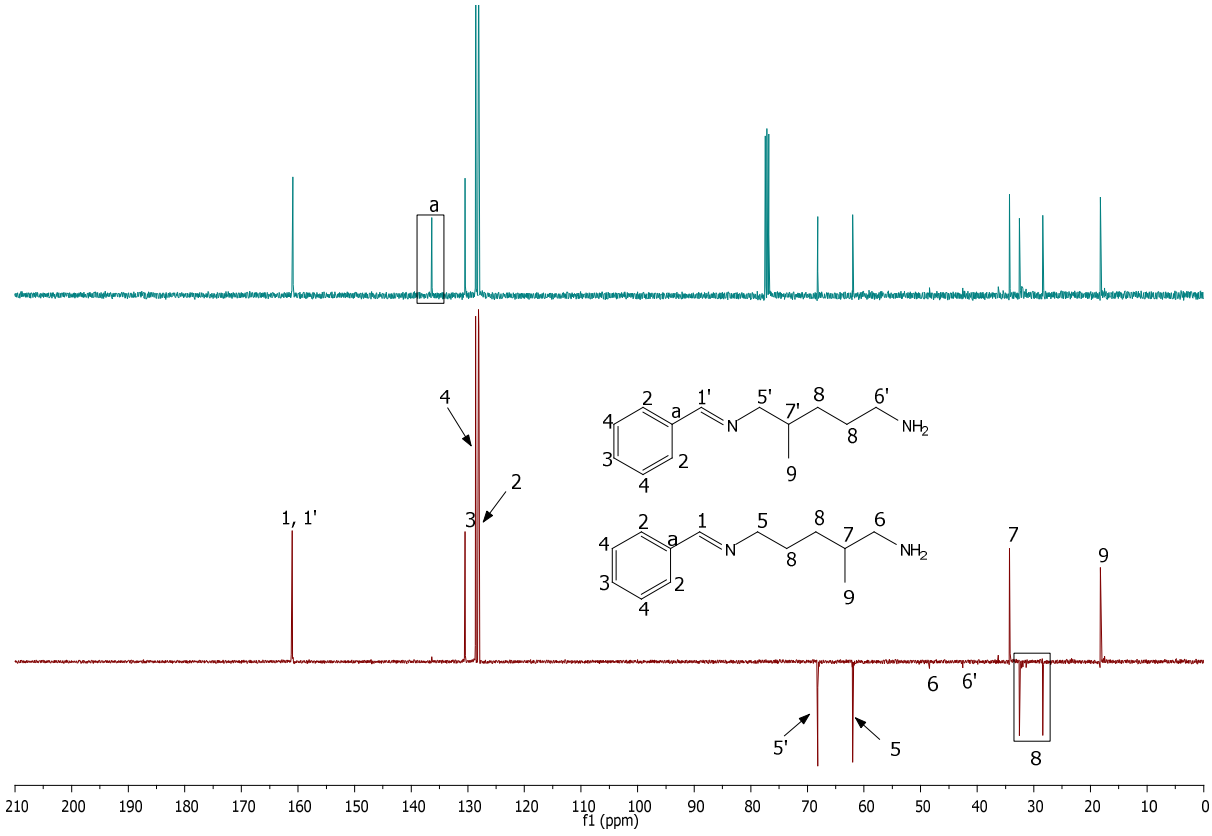

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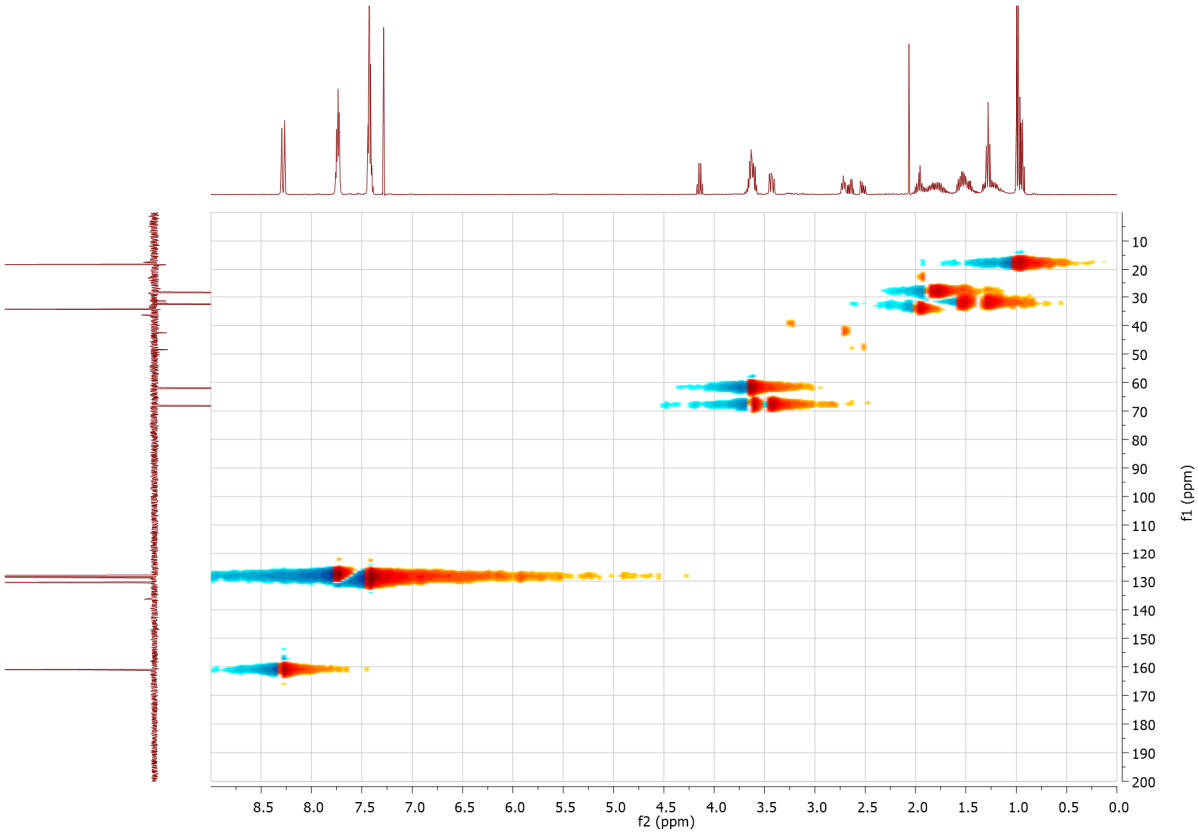

b. Amine

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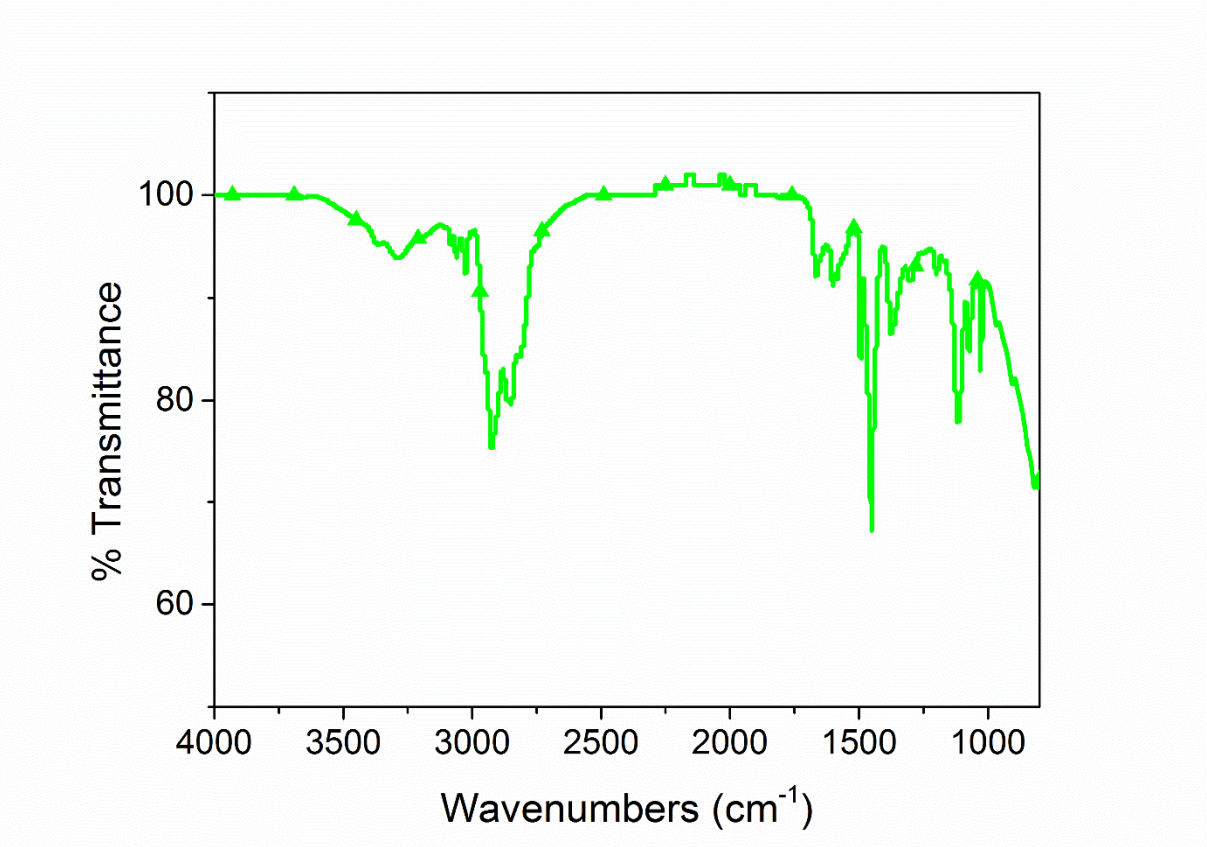

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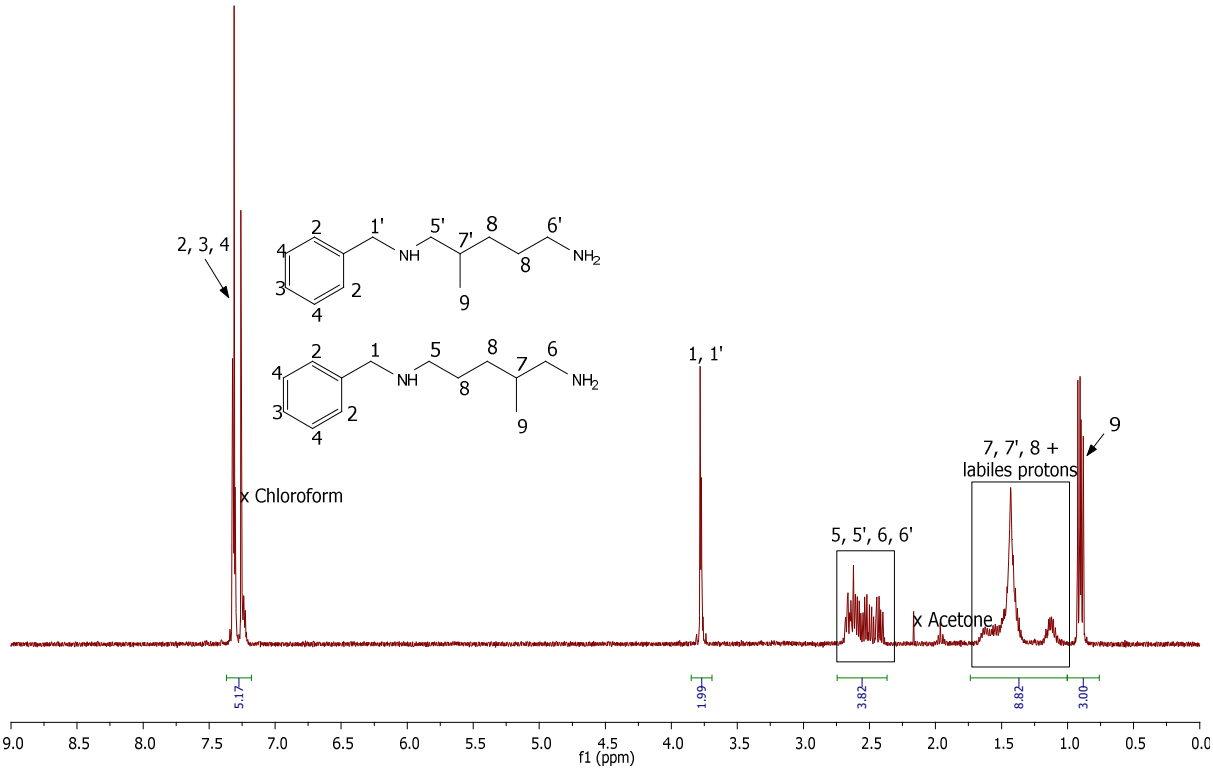

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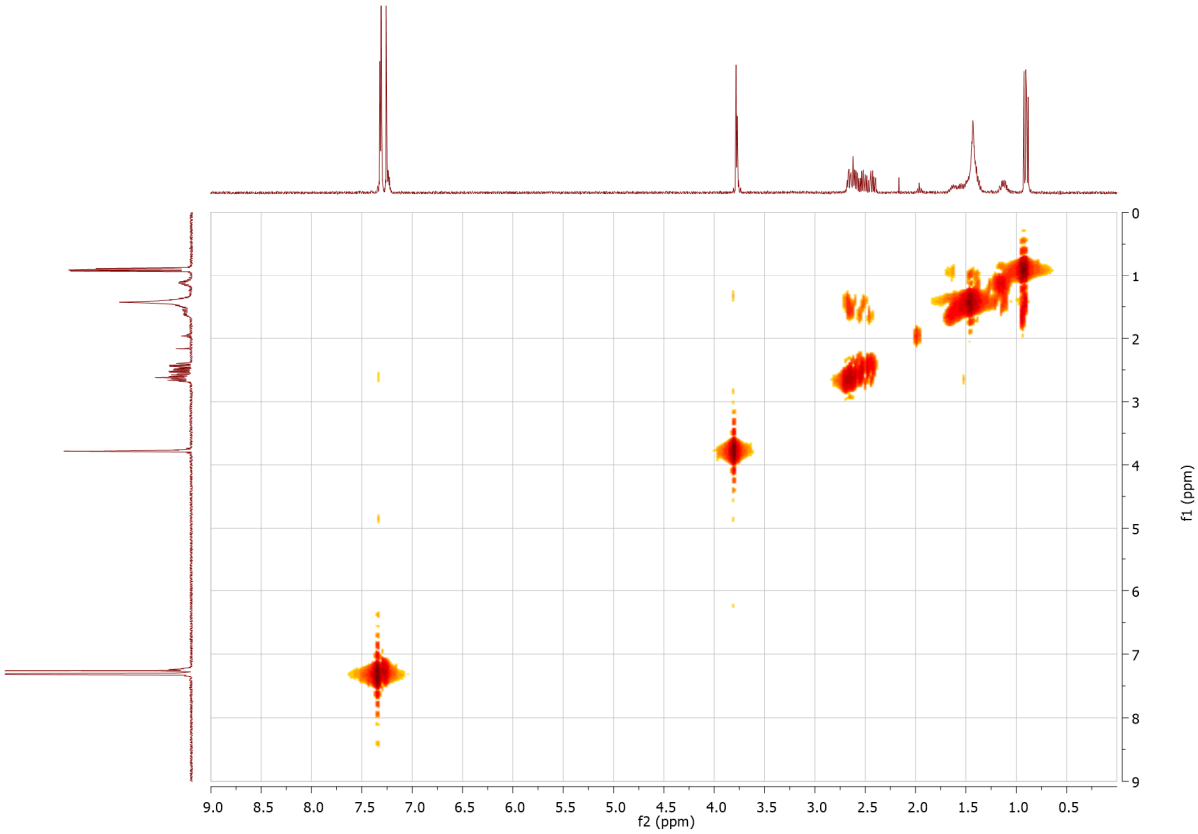

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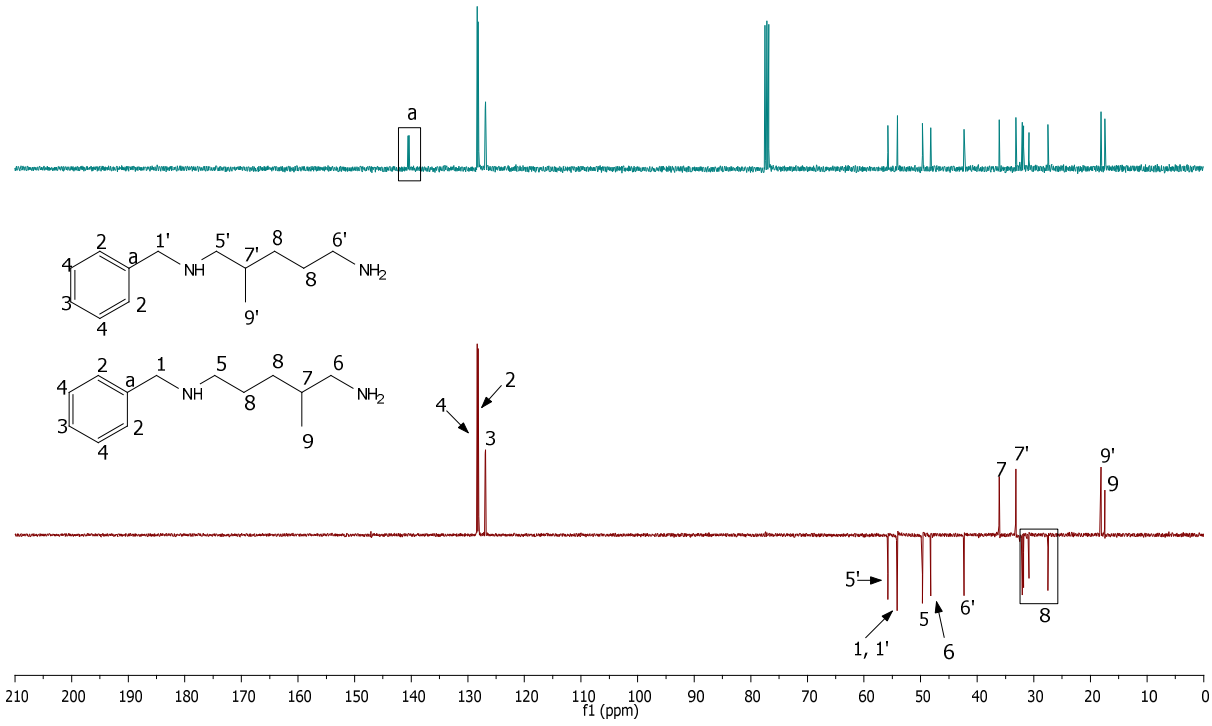

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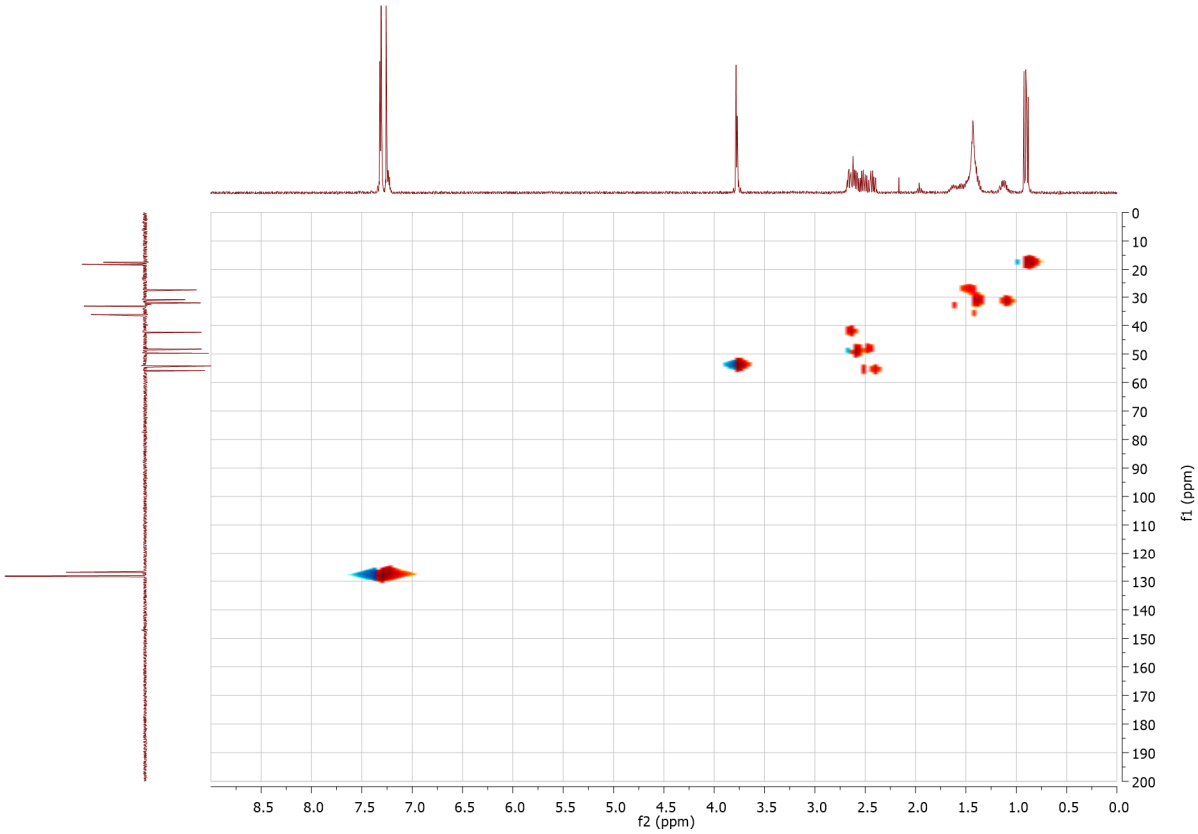

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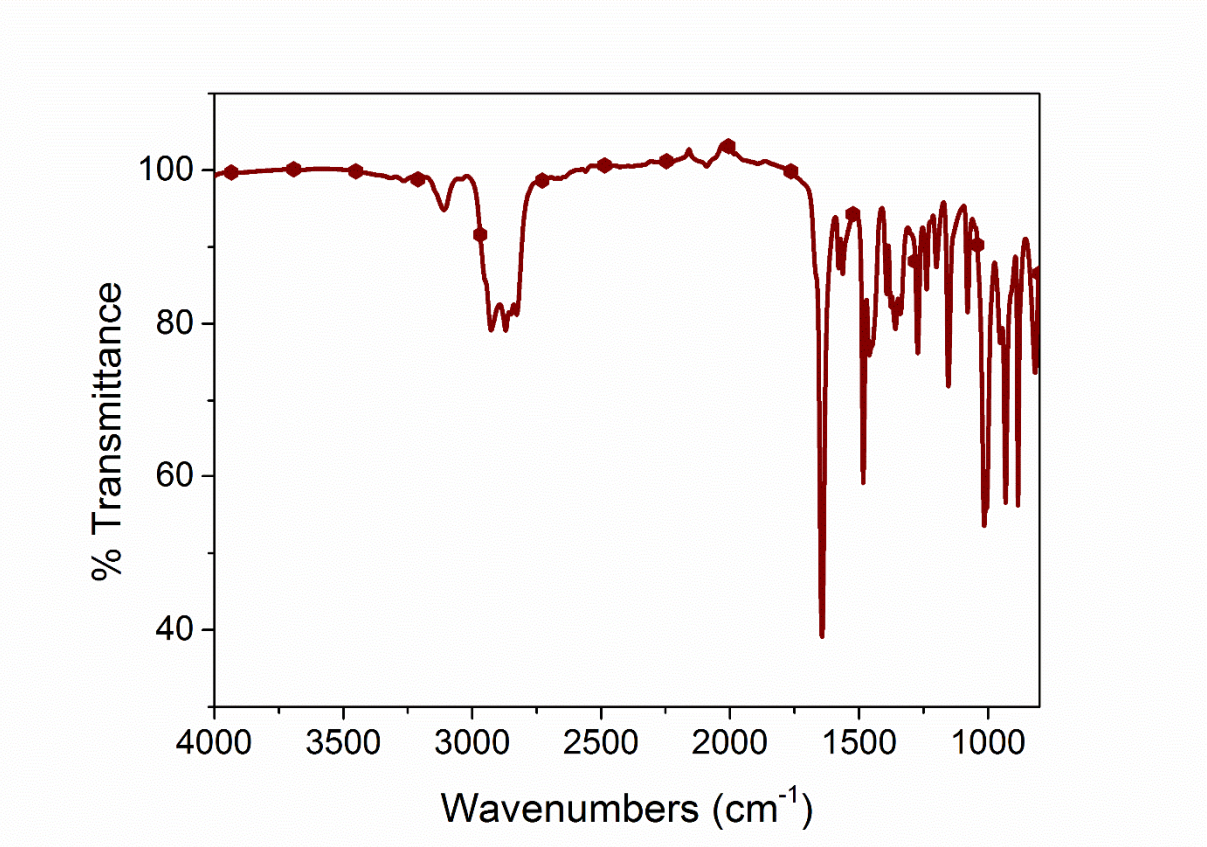
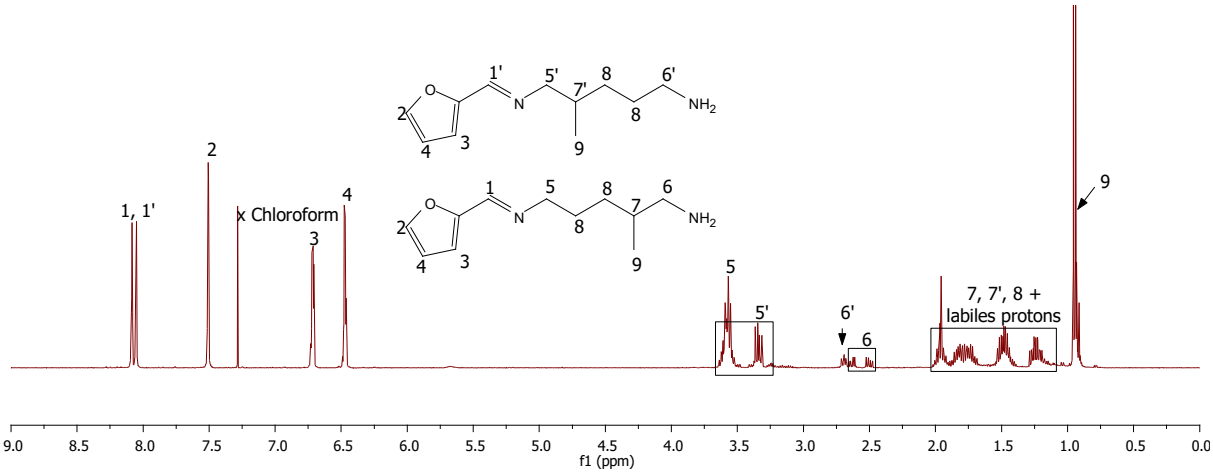
    a. Imine
        i. FT-IR



        ii. ^{1}H NMR



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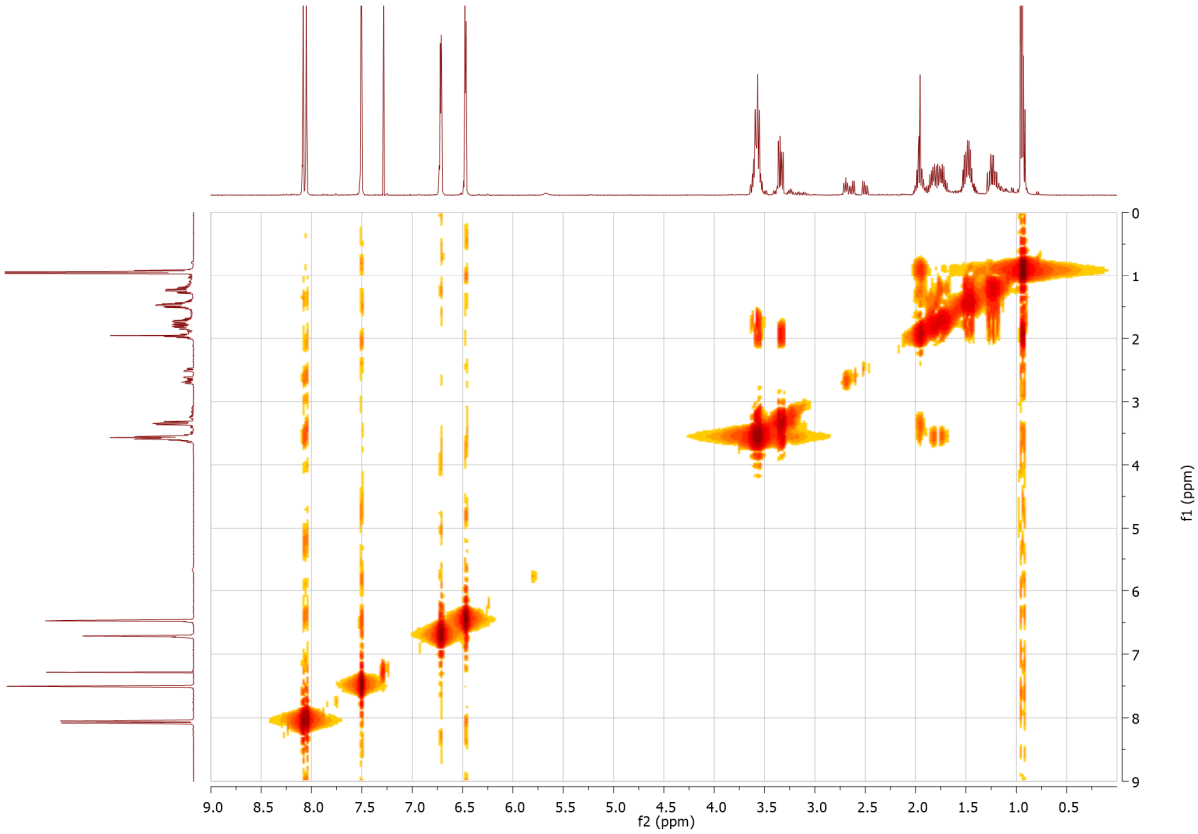

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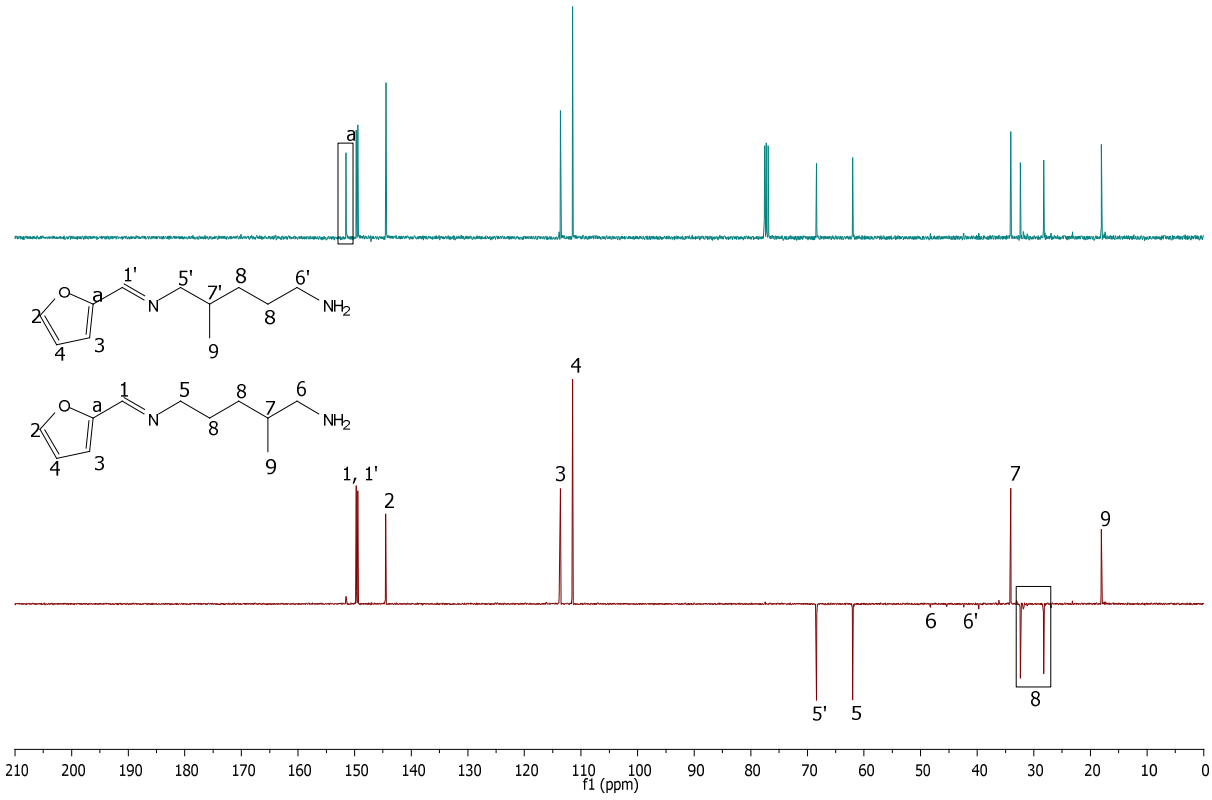

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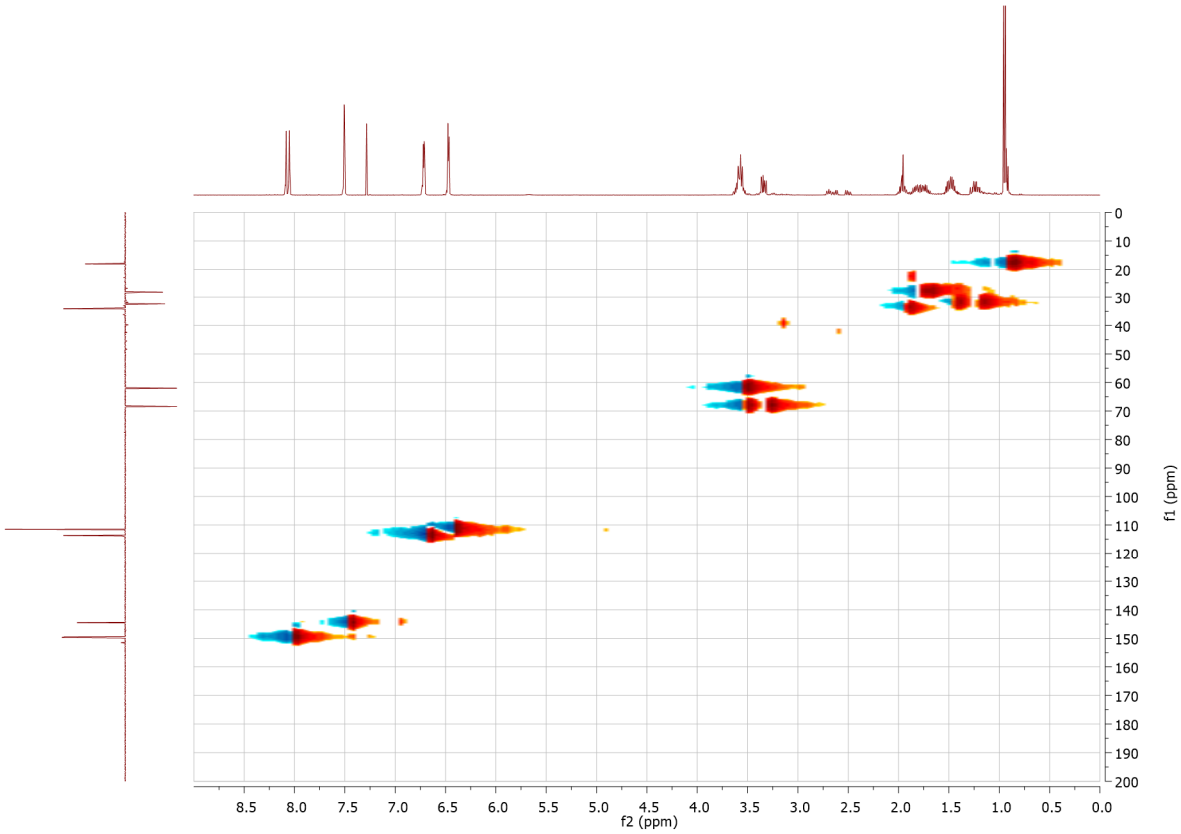

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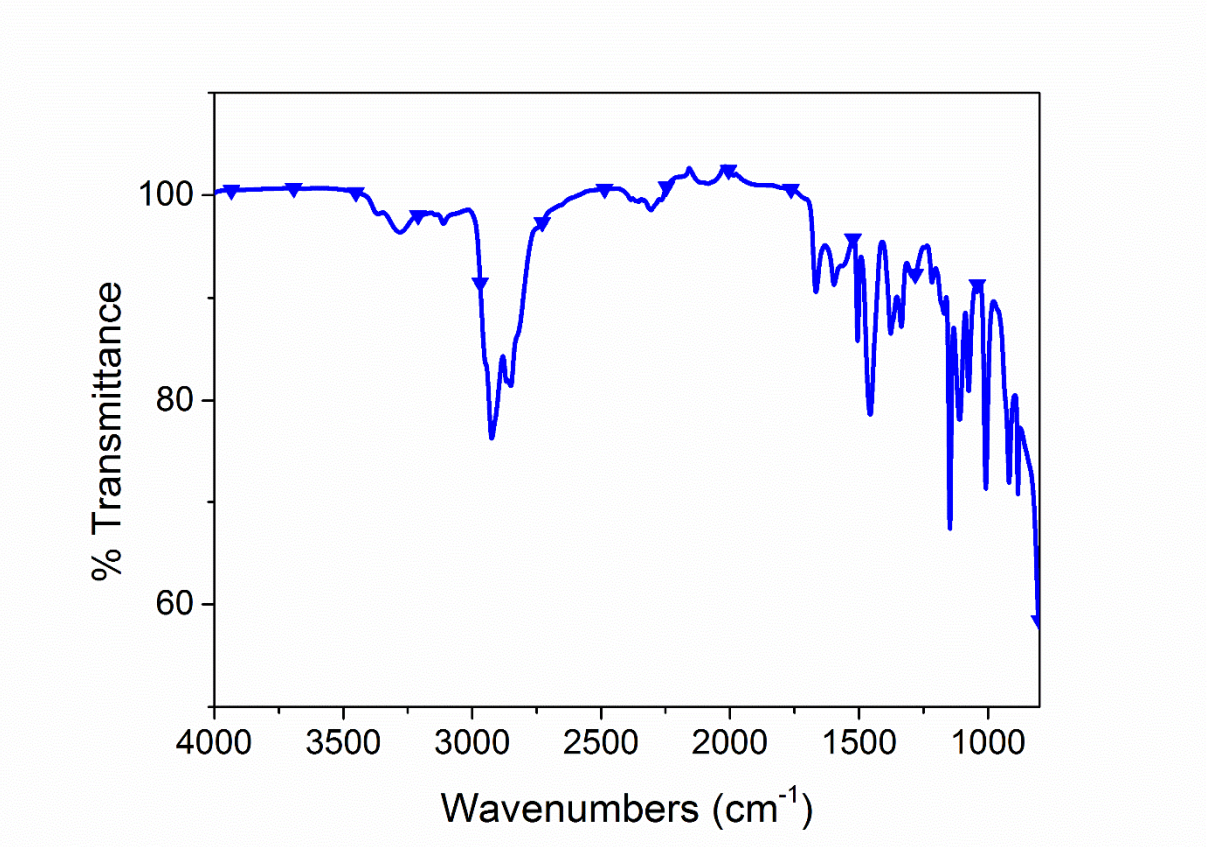

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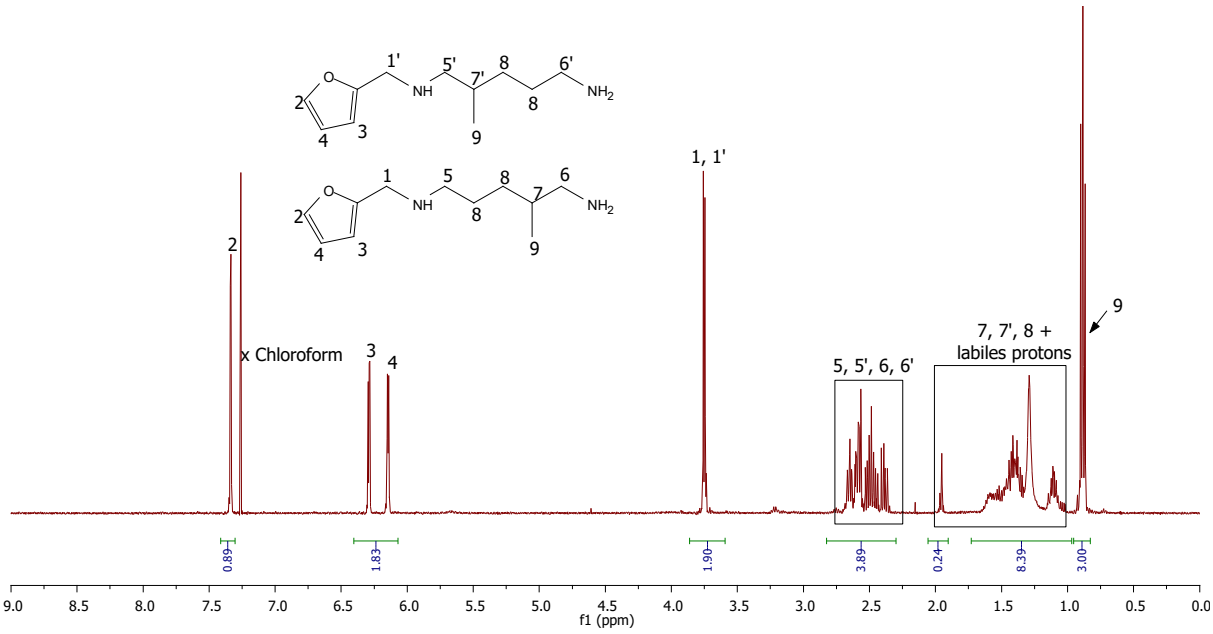

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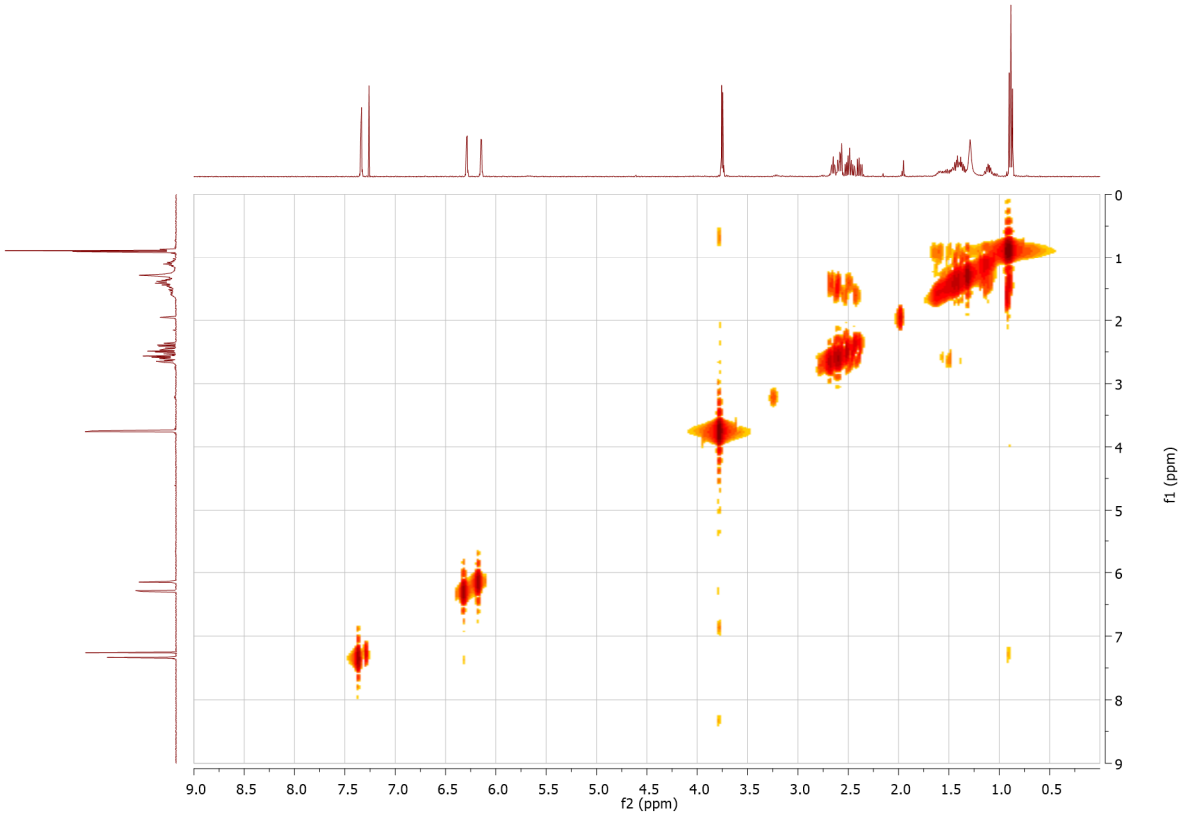

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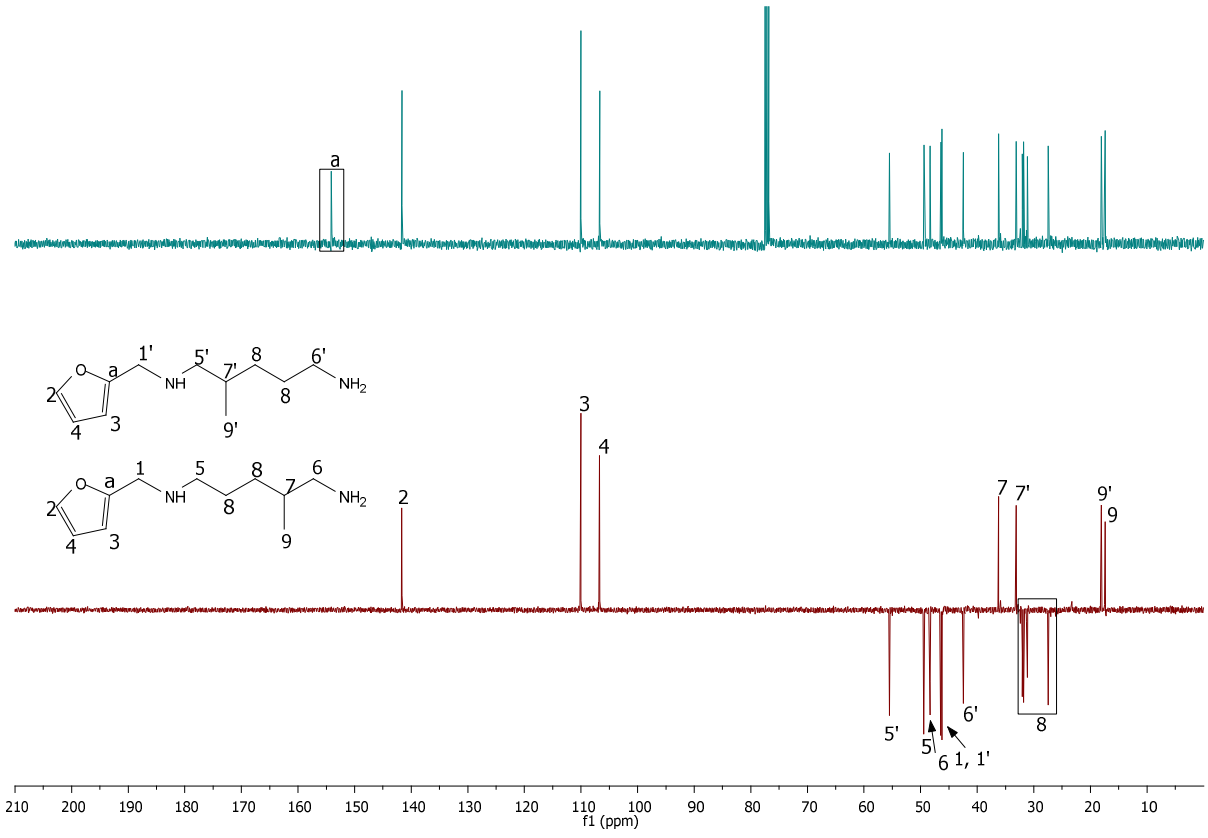

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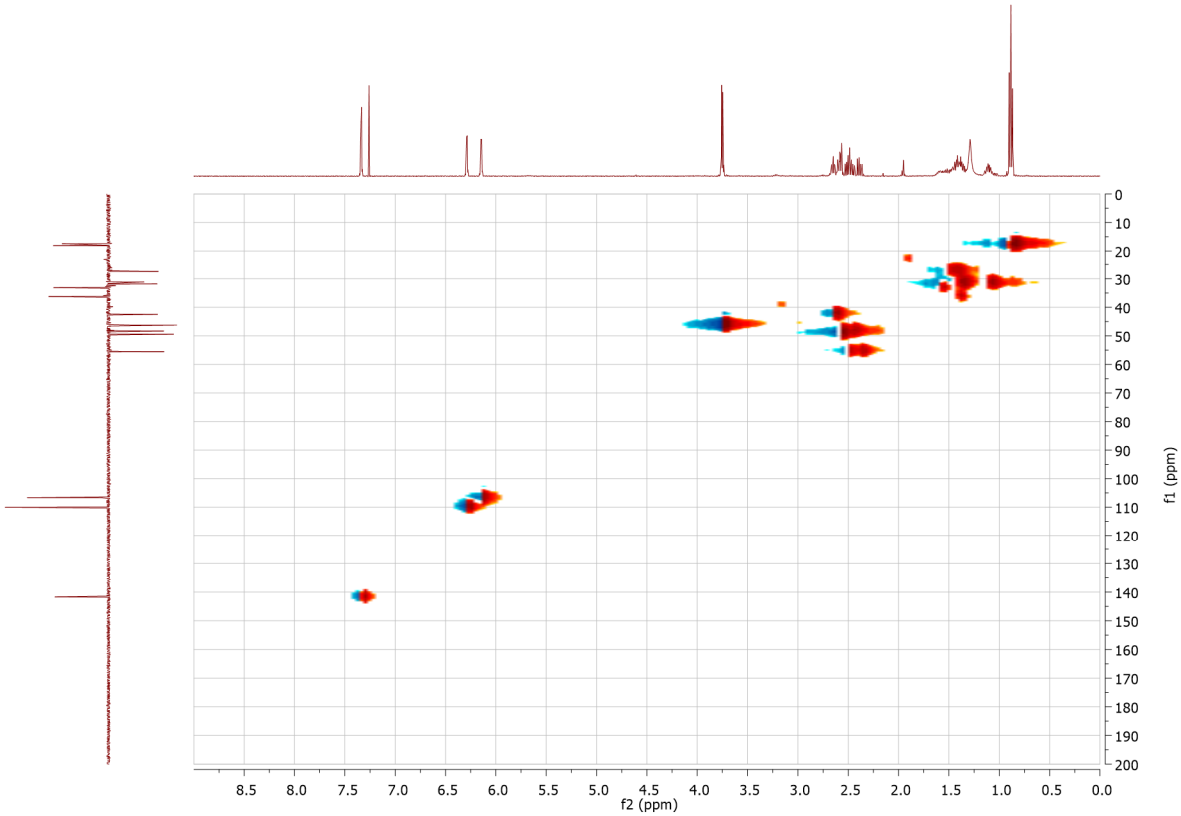

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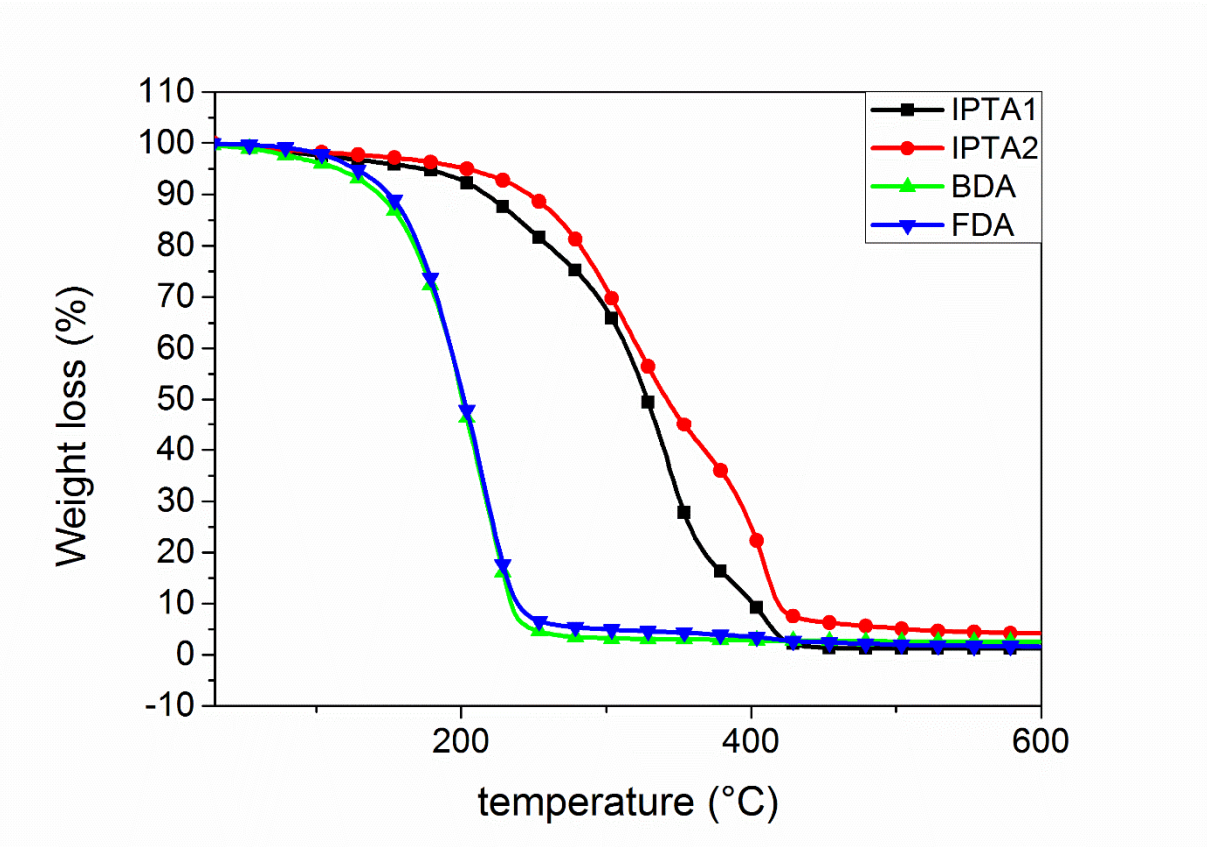
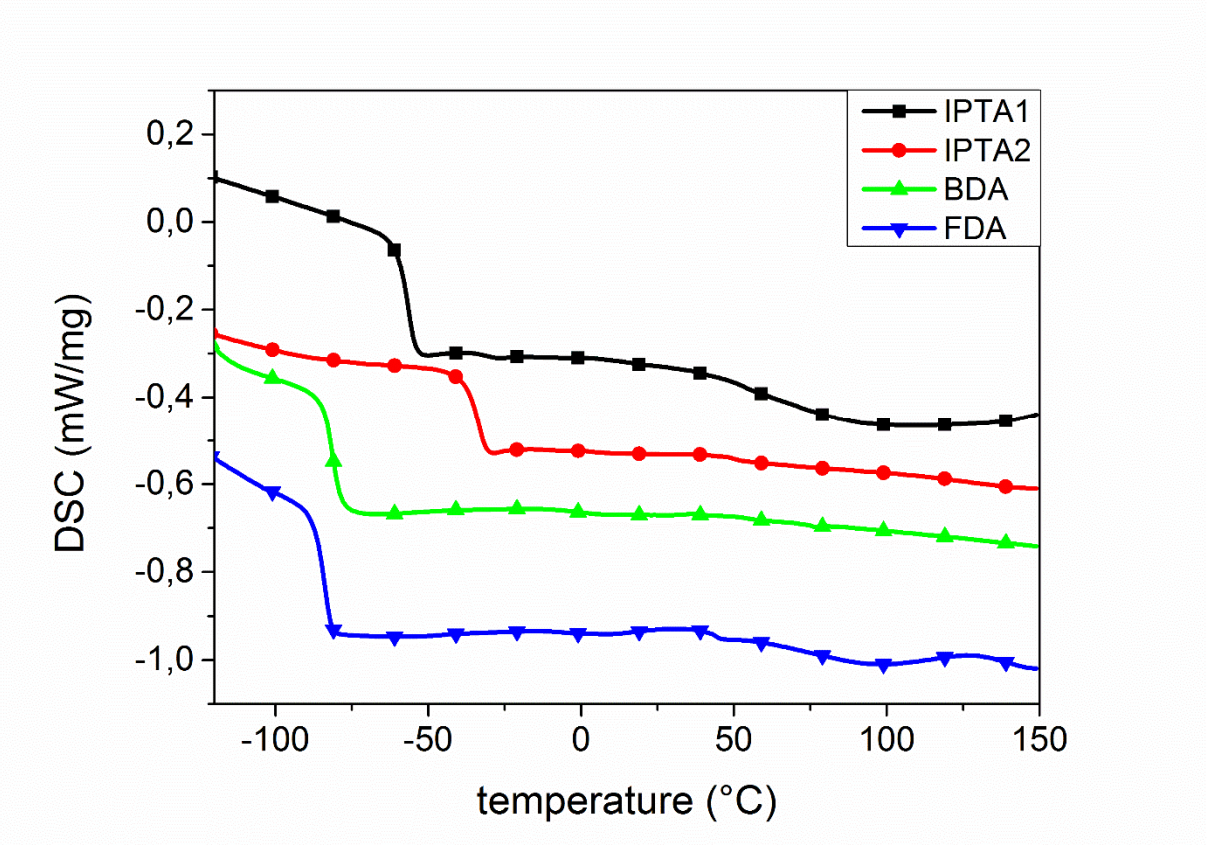
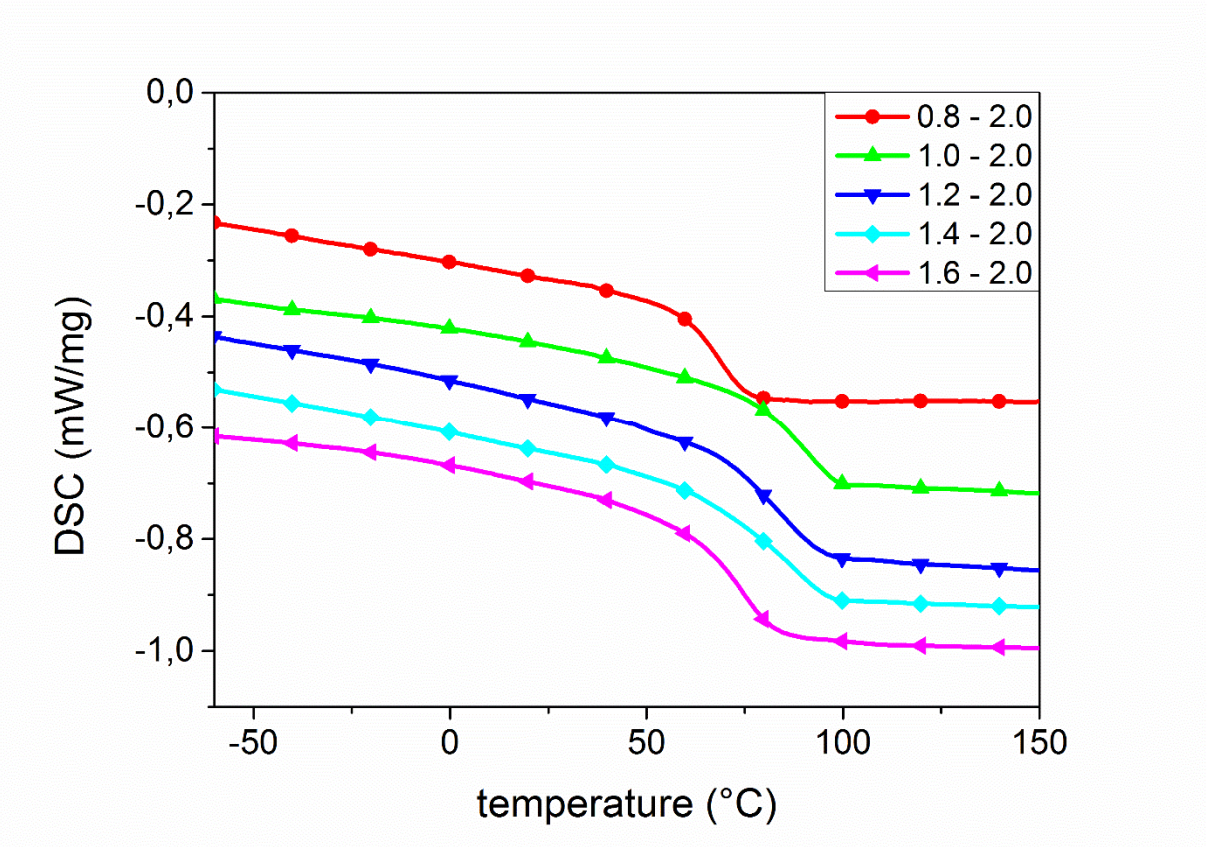


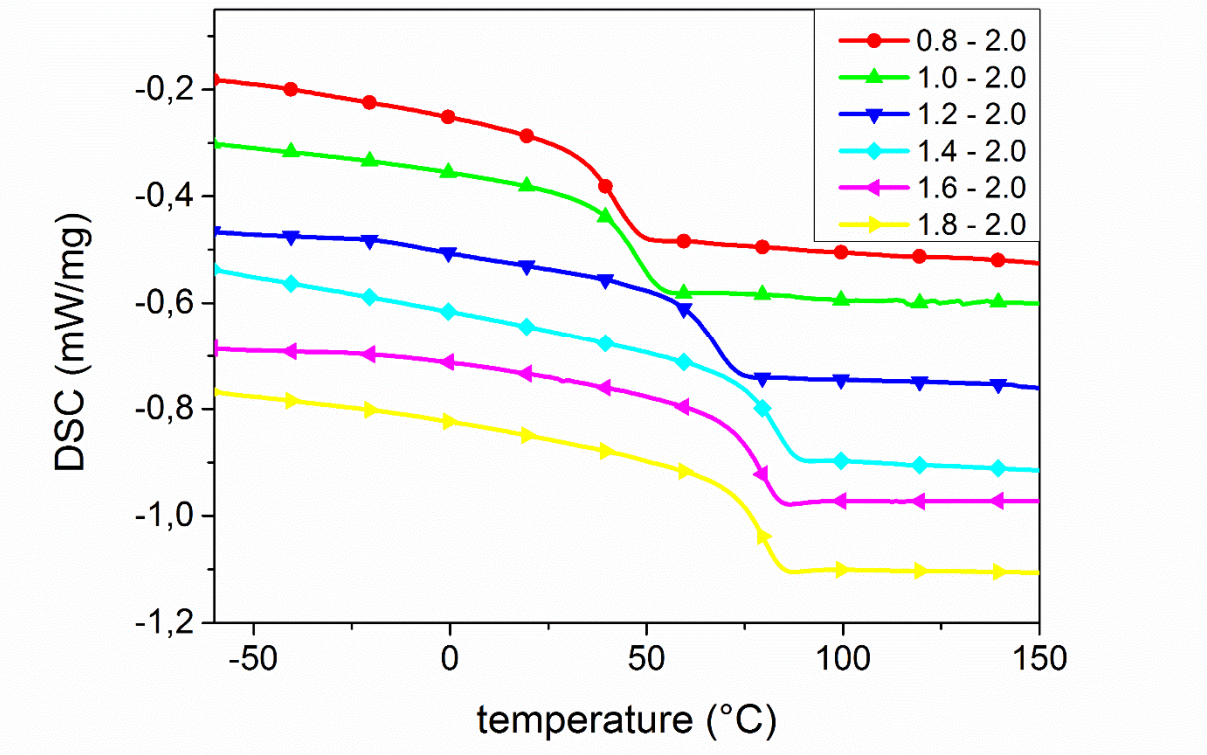
5. DSC measurements of each synthesized amines (under nitrogen, at 20 K.min-1)



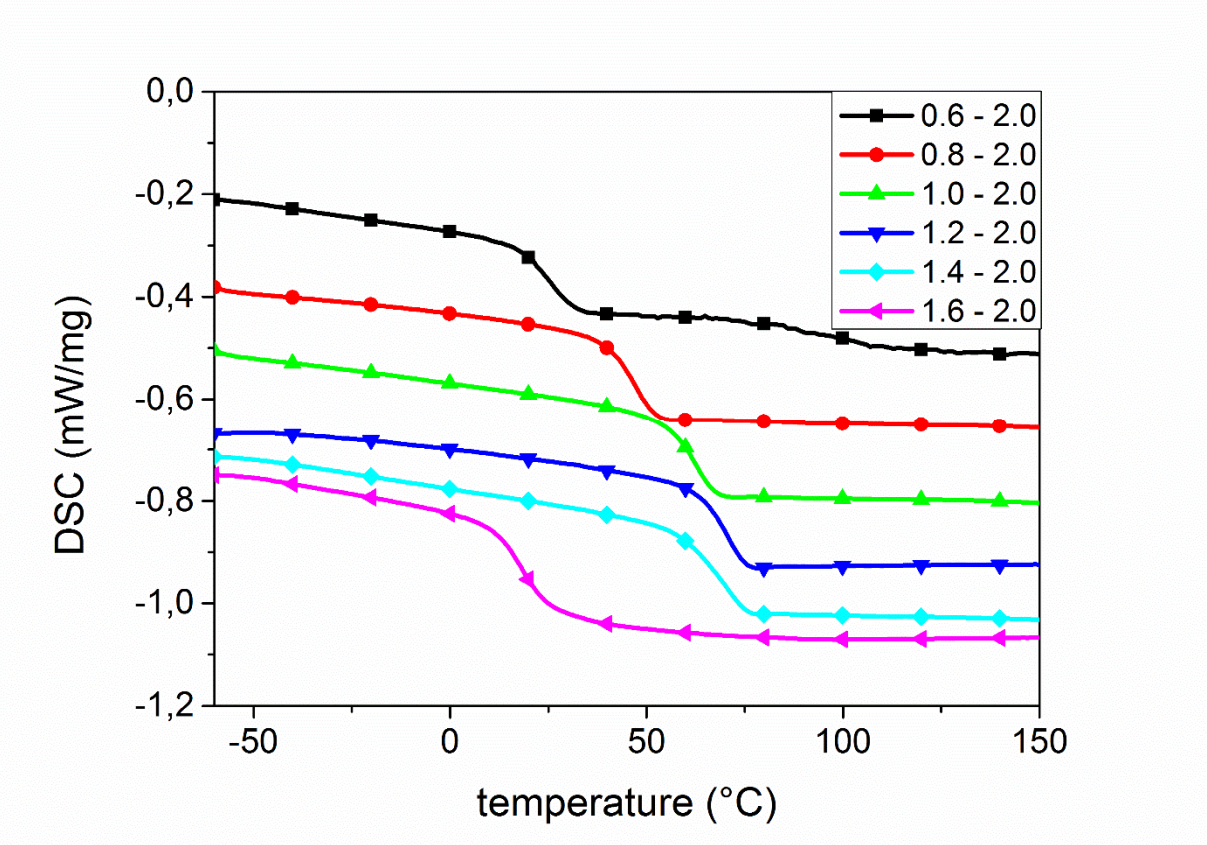
6. Determination of optimal ratio for DGEBA-based thermosets
    a. From IPTA1 and DGEBA



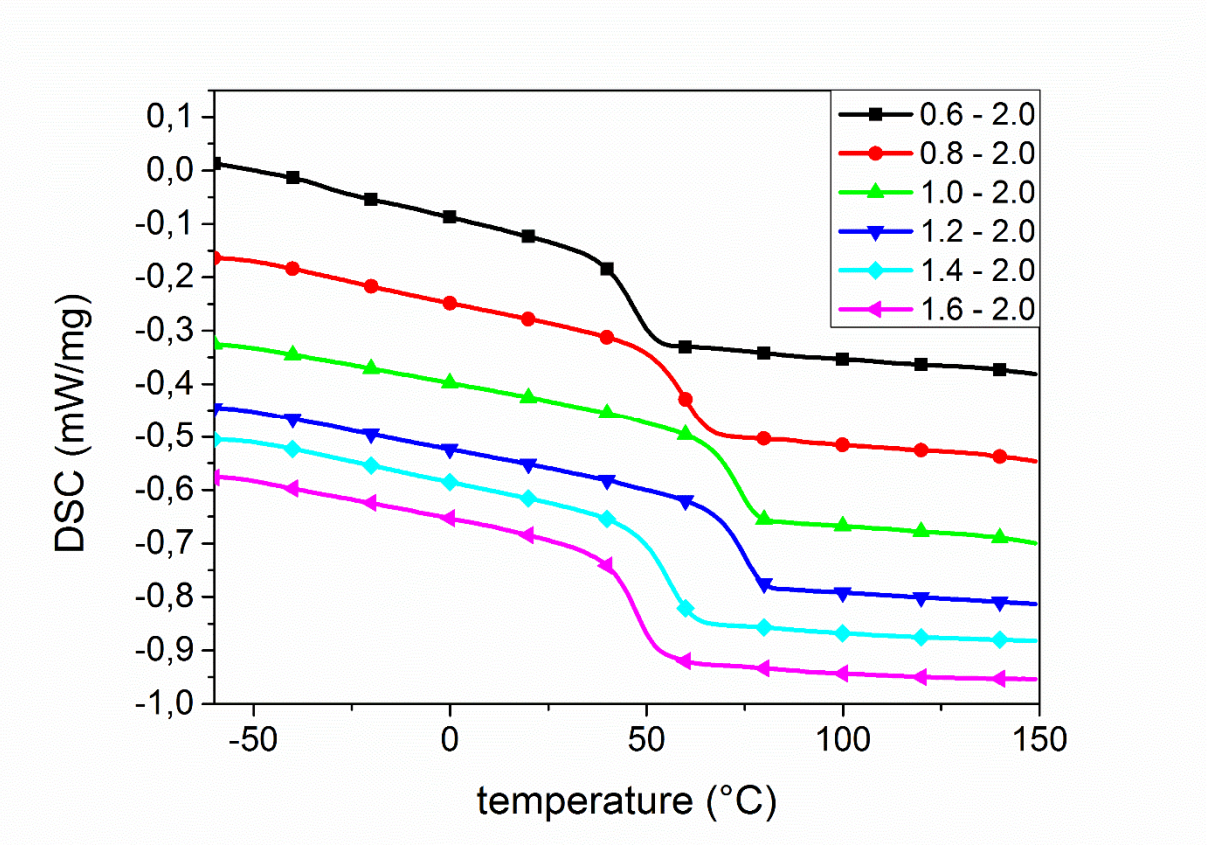
    b. From IPT2 and DGEBA



c. From BDA and DGEBA



d. From FDA and DGEBA



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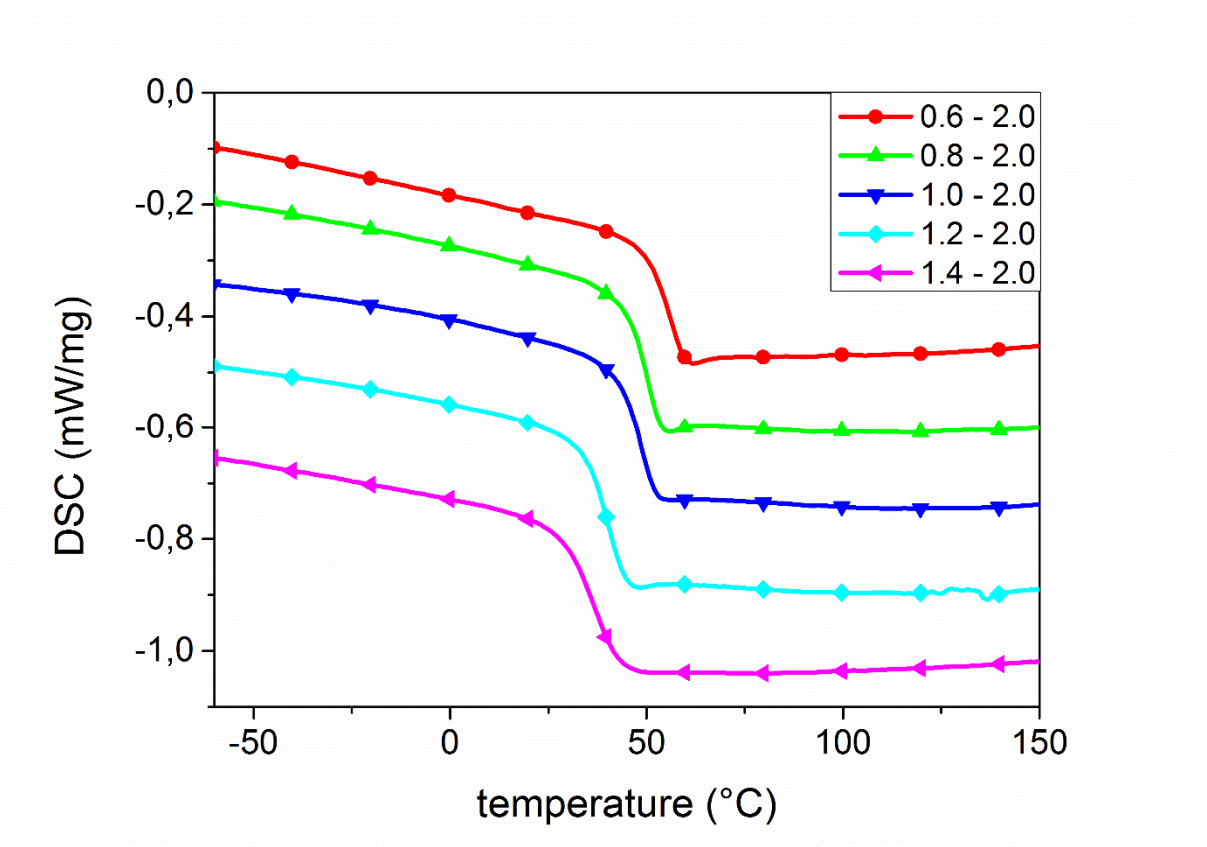
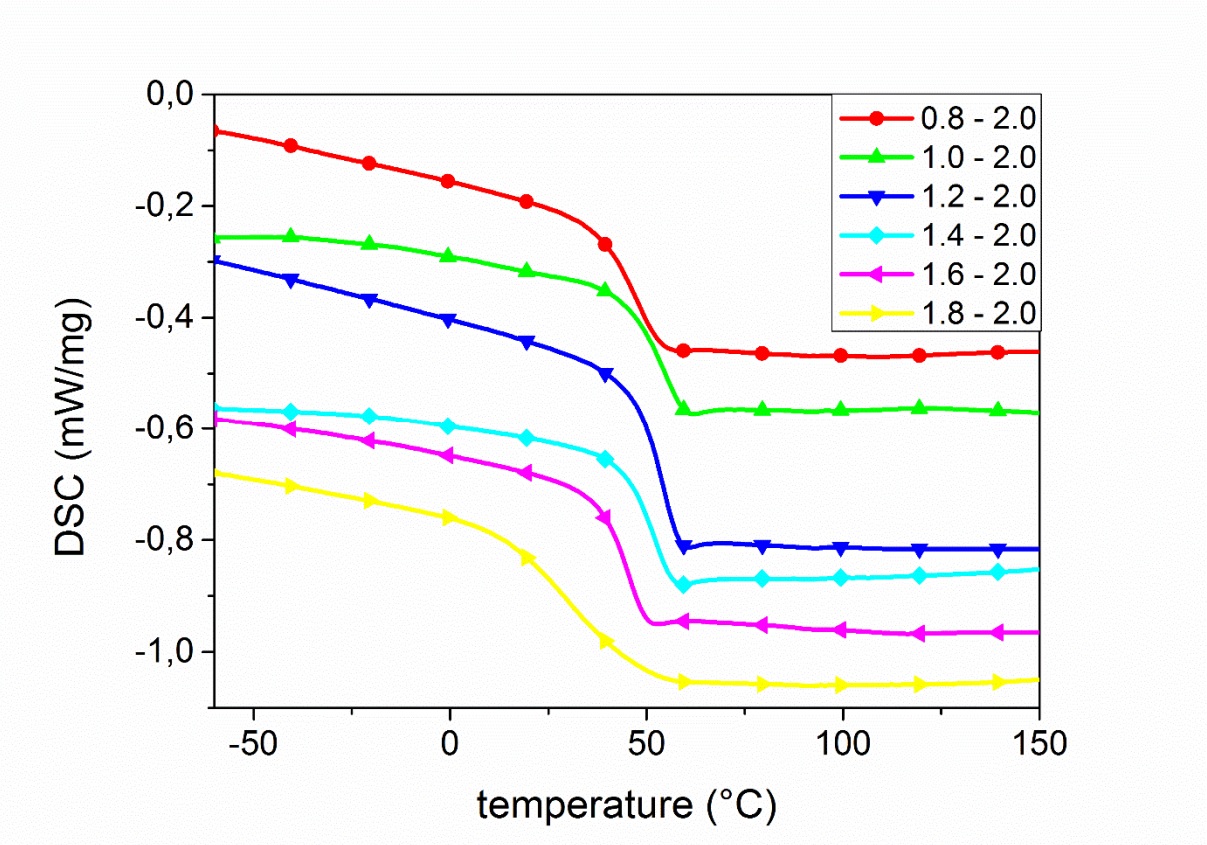


    b. From IPTA2 and DGEVA



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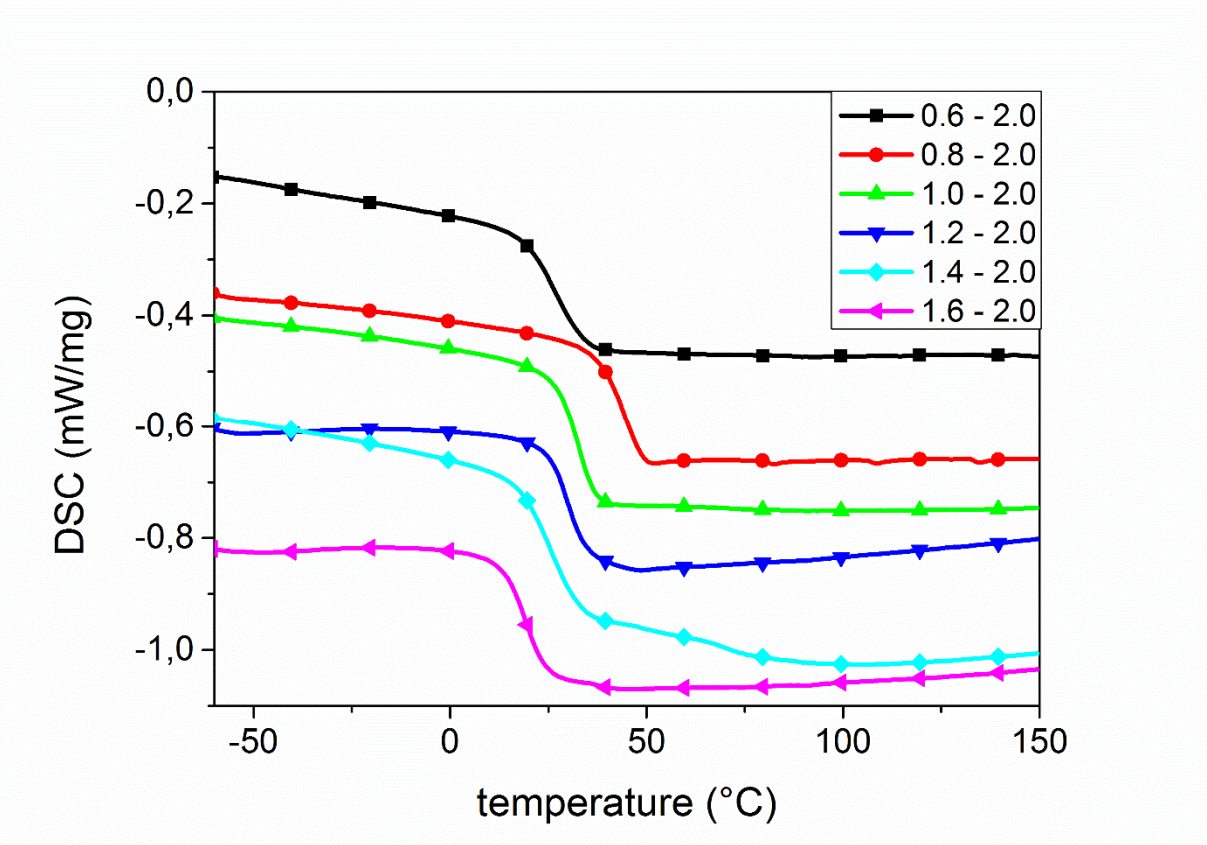

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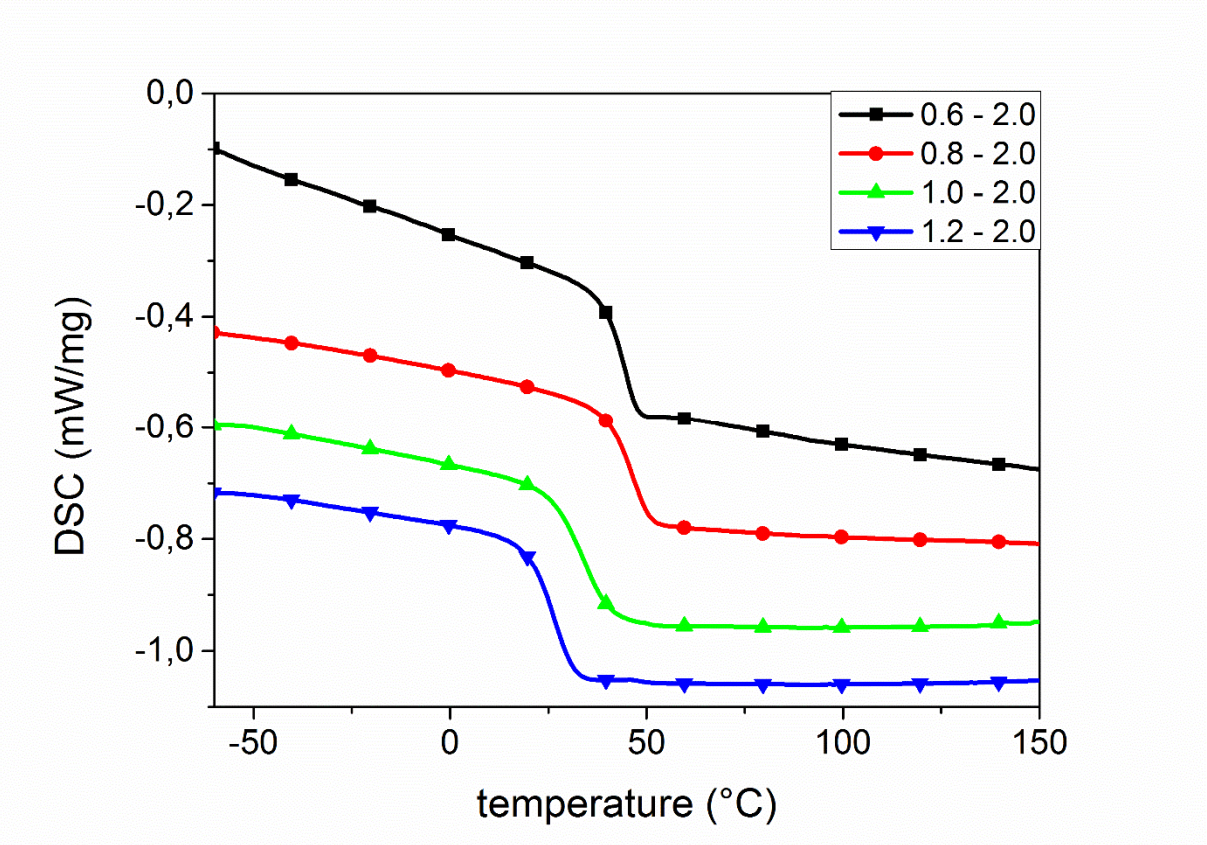
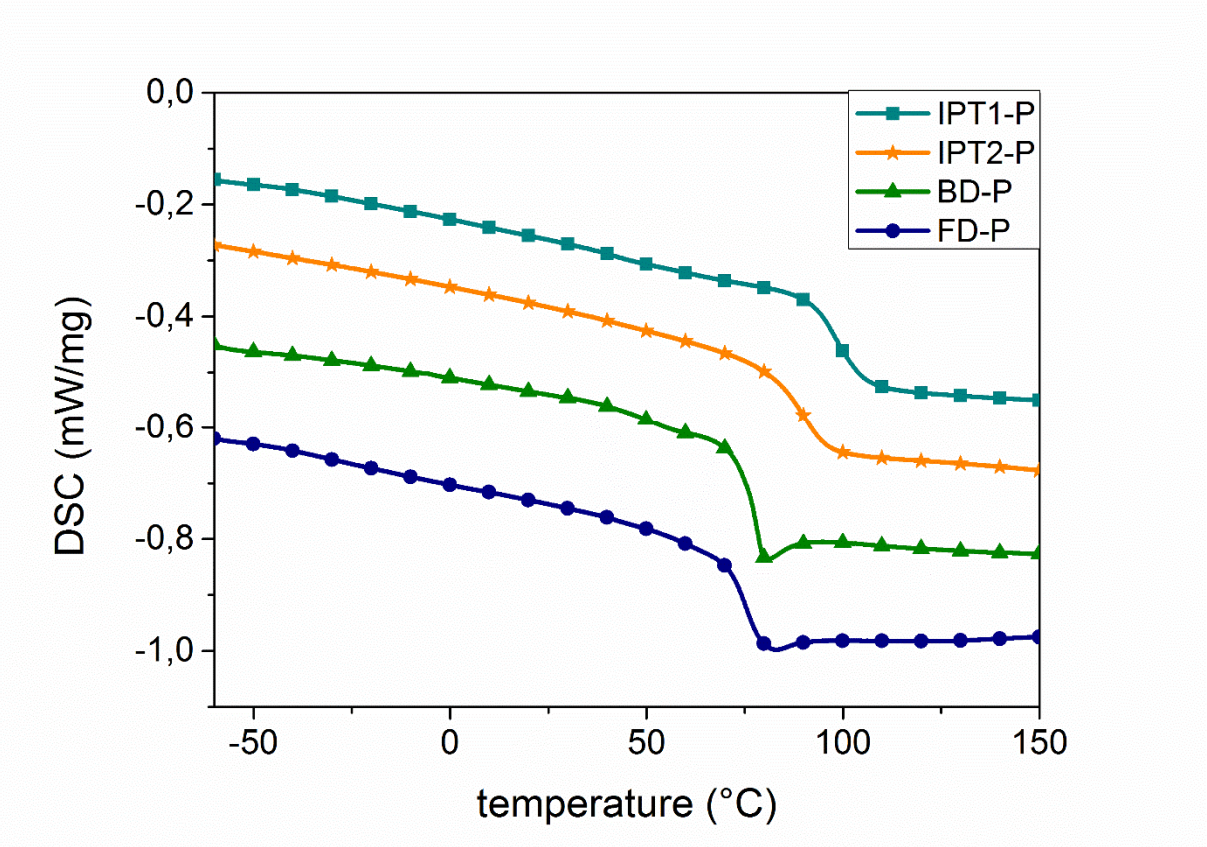
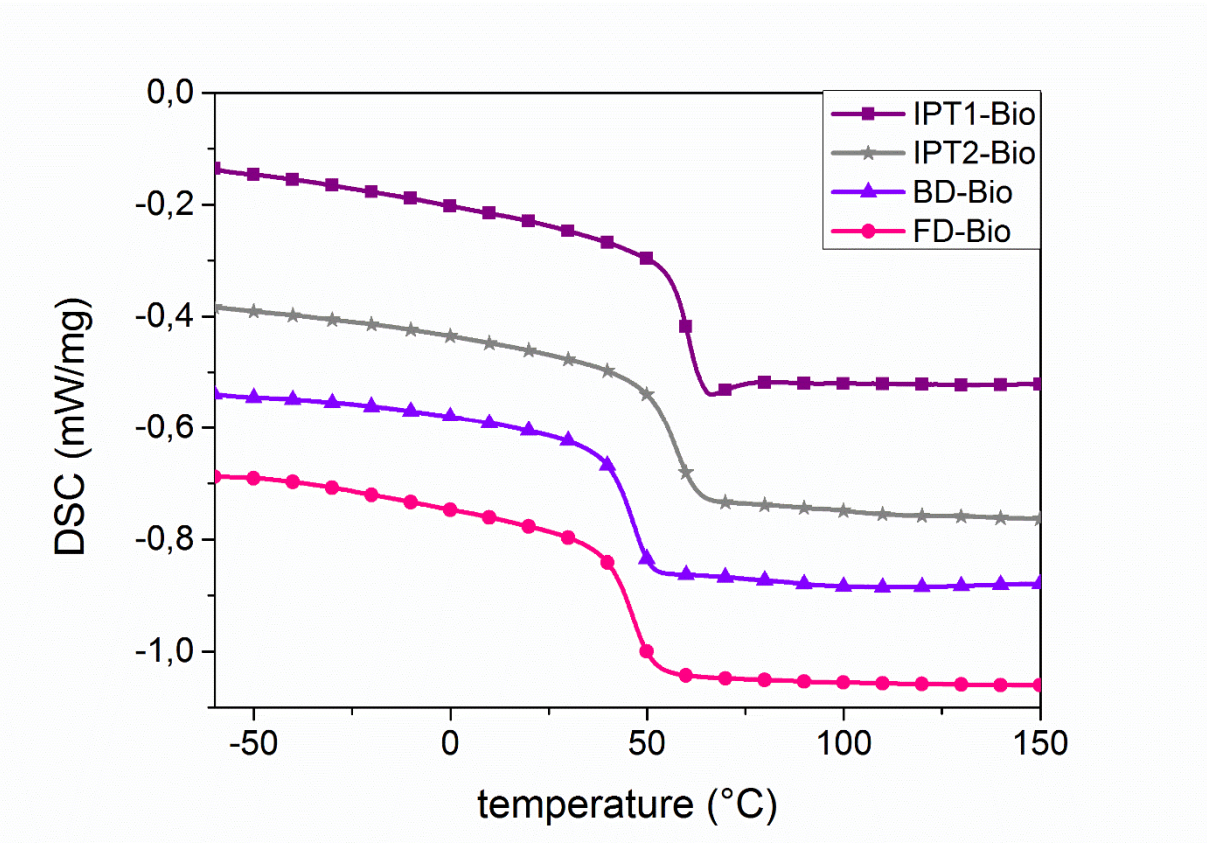


8. Characterizations of each bulk materials synthesized with optimal ratio
    a. DSC of partially bio-based thermosets

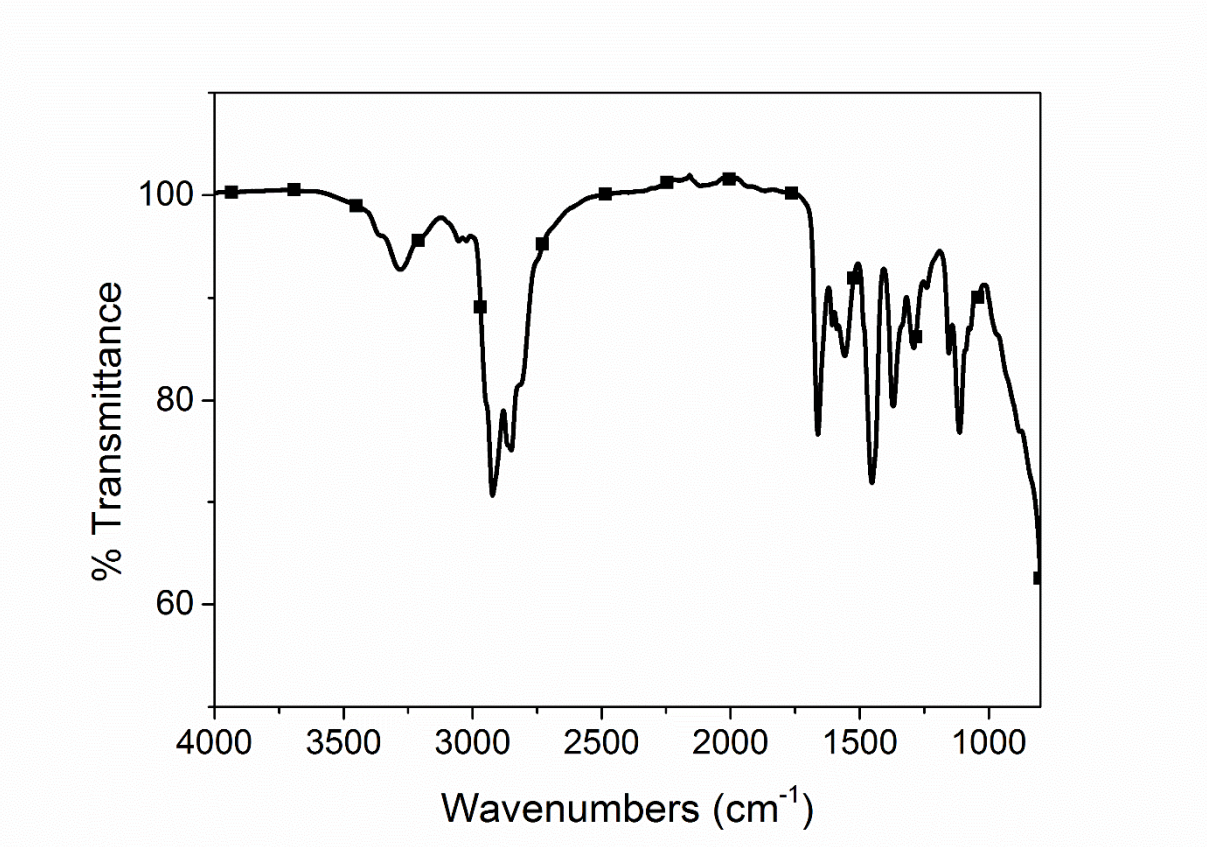


    b. DSC of fully bio-based thermosets



c. FT-IR of partially bio-based thermosets

i. IPT1-P



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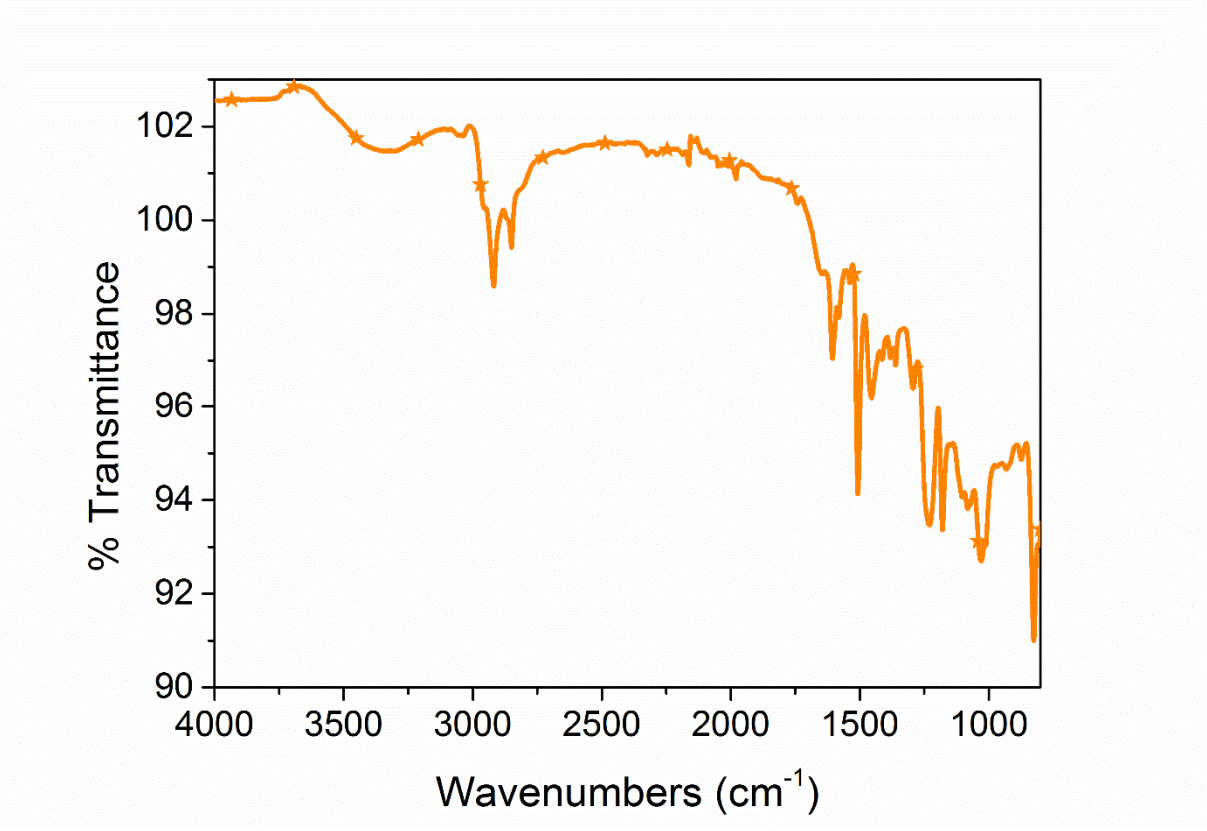

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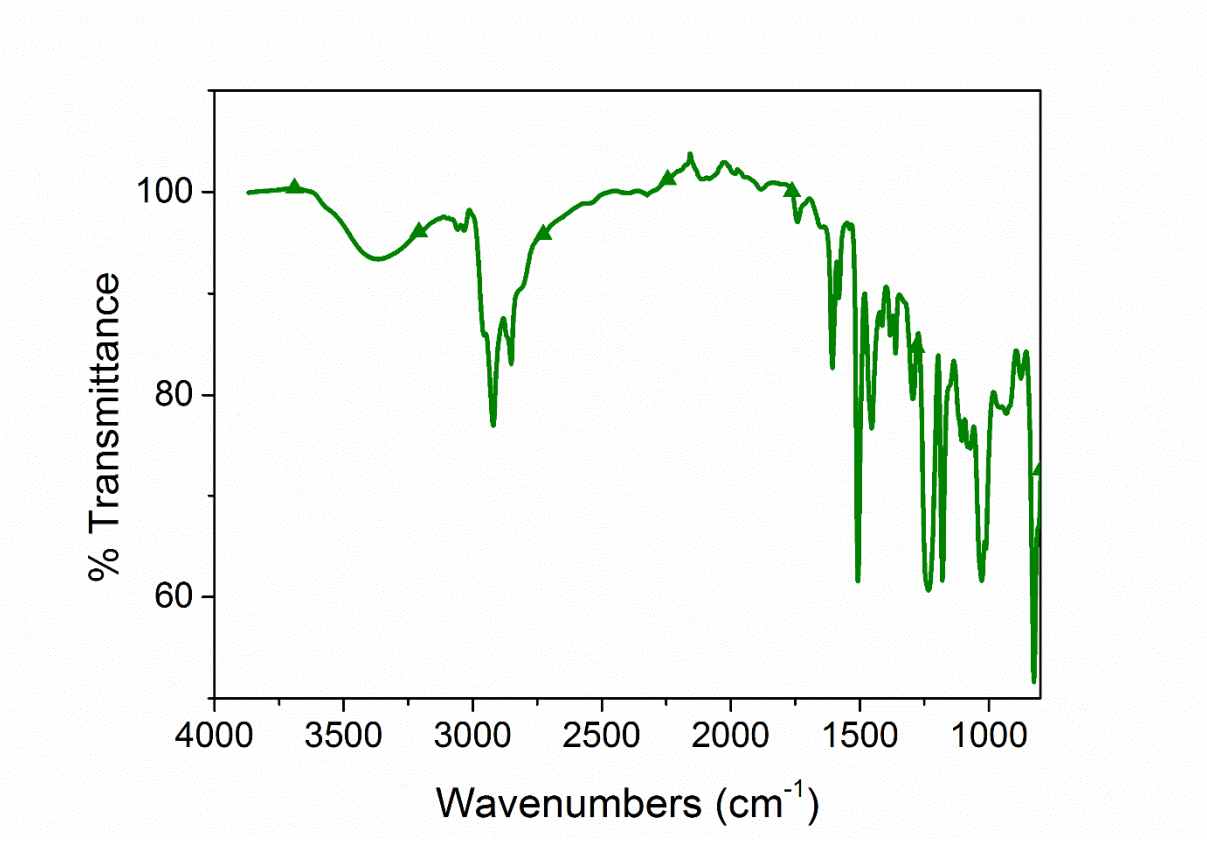

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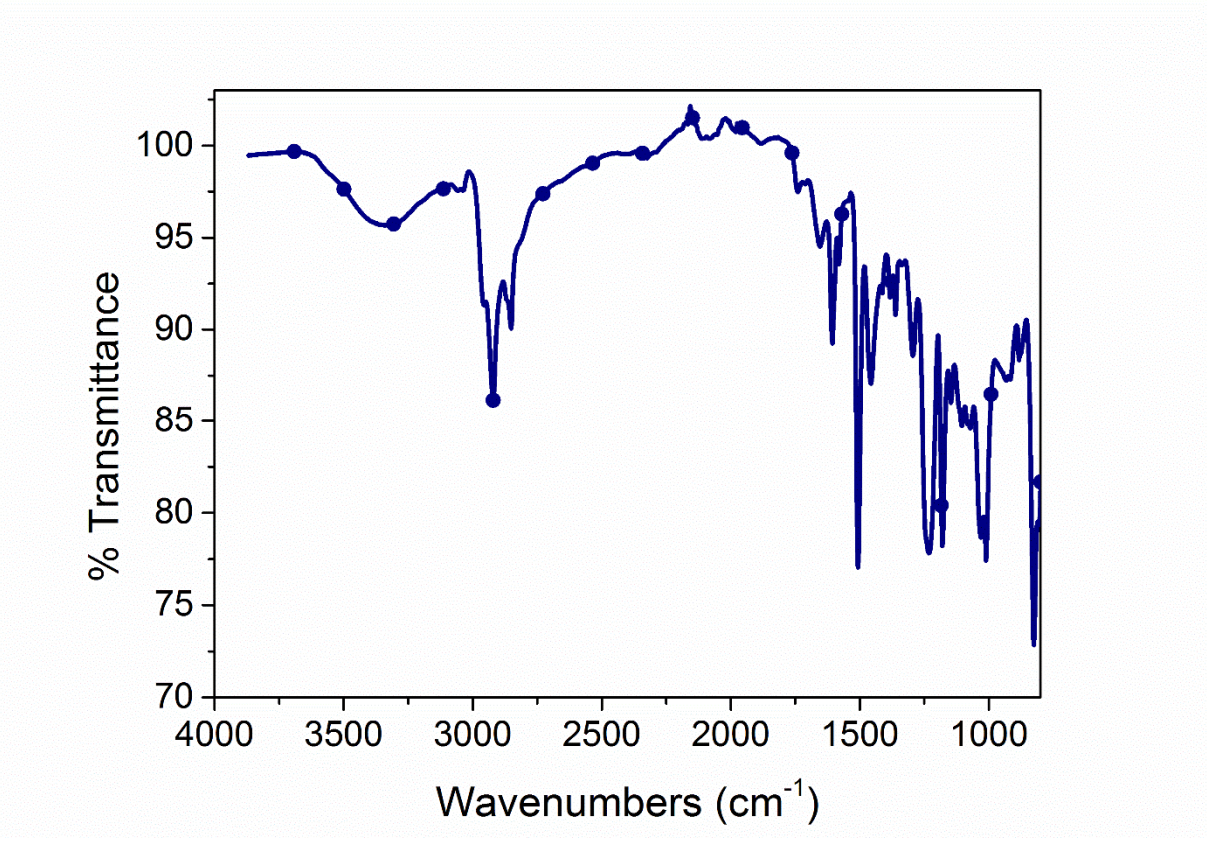
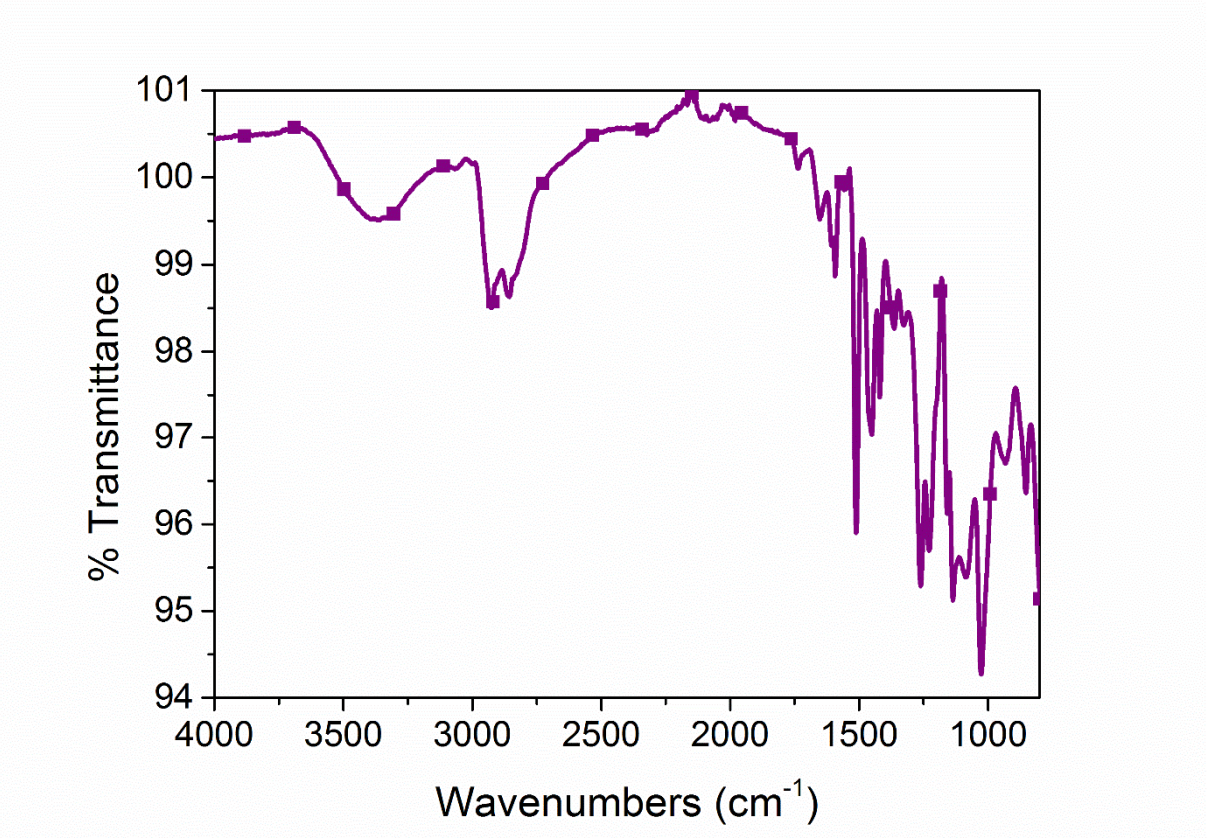
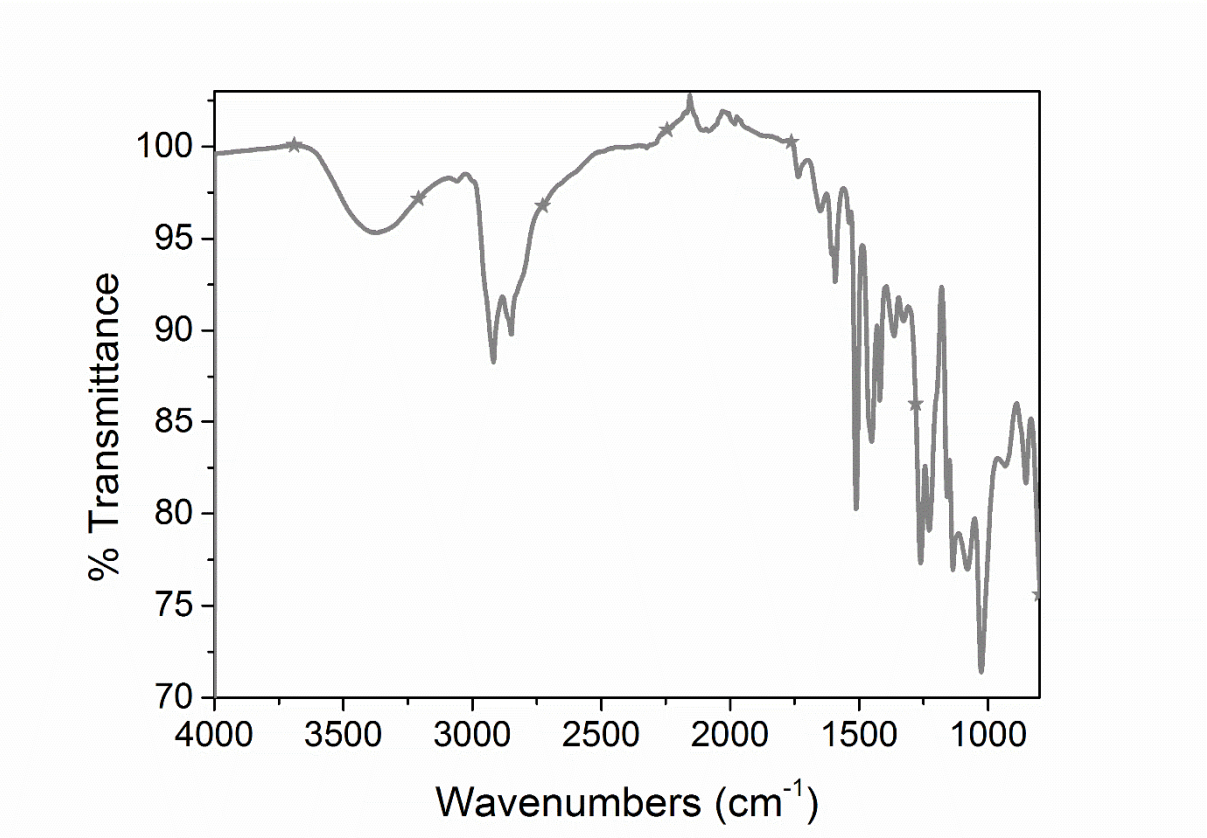


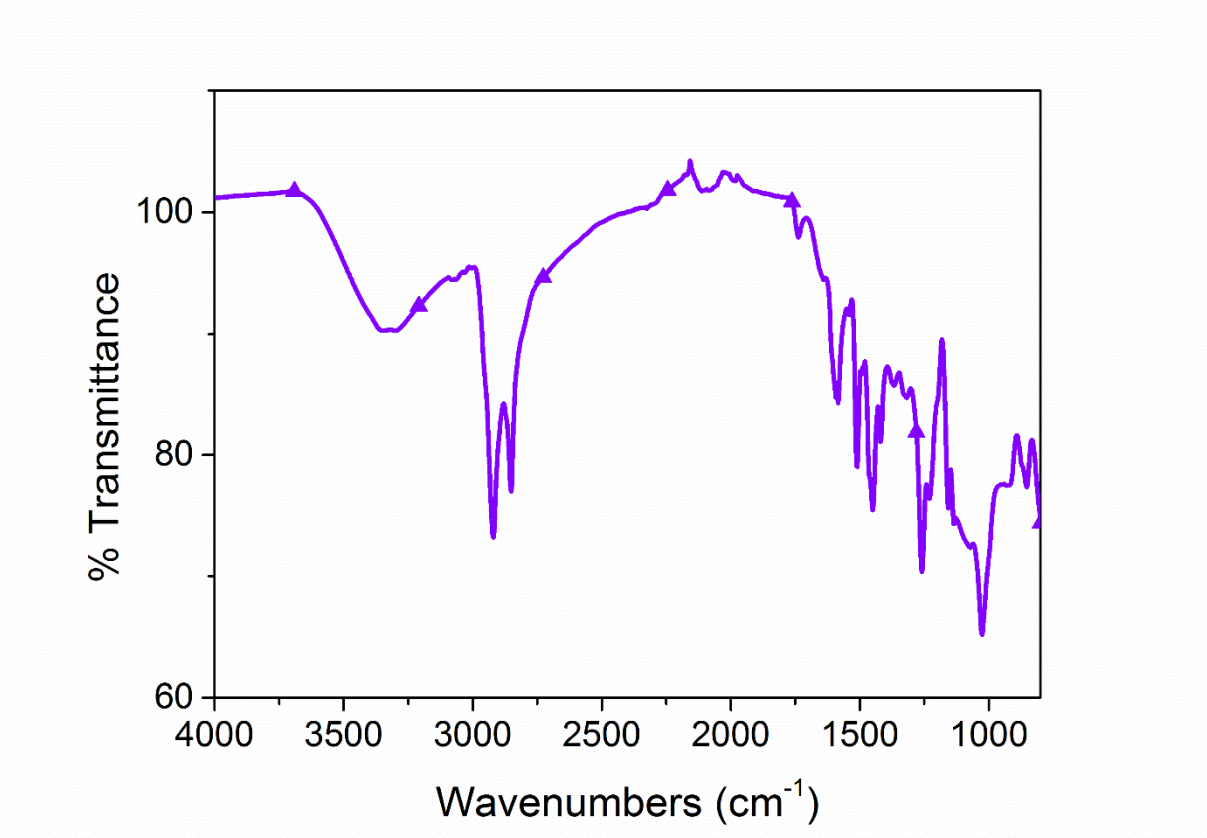
v. IPT1-Bio



vi. IPT2-Bio



vii. BD-Bio



viii. FD-Bio