Supplementary Material

Economy of Catalyst Synthesis—Convenient Access to Libraries of Di- and Tetranaphtho Azepinium Compounds

Sorachat Tharamak ¹, Christian Knittl-Frank ², Auraya Manaprasertsak ¹, Anchulee Pengsook ¹, Lydia Suchy ², Philipp Schuller ², Barbara Happl ³, Alexander Roller ³ and Michael Widhalm ^{4,*}

- ¹ Department of Chemistry, Faculty of Science, Kasetsart University, Bangkok 10900, Thailand; sorachat.th@ku.th (S.T.); auraya.ma@ku.th (A.M.); anchulee.peng@ku.th (A.P.)
- ² Institute of Organic Chemistry, University of Vienna, Währinger Straße 38, 1090 Wien, Austria; christian.knittl-frank@univie.ac.at (C. K.-F.); a01205005@unet.univie.ac.at (L.S.); philipp.daniel.schuller@gmail.com (P.S.)
- ³ Institute of Inorganic Chemistry, University of Vienna, Währinger Straße 42, 1090 Wien, Austria; barbara.happl@univie.ac.at (B.H.); alexander.roller@univie.ac.at (A.R.)
- ⁴ Institute of Chemical Catalysis, University of Vienna, Währinger Straße 38, 1090 Wien, Austria
- * Correspondence: m.widhalm@univie.ac.at; Tel.: +43-01-4277-70305

Contents

Large Scale Synthesis of Non-Racemic 1,1'-Binaphthyl-2,2'-dicarboxylic acid 6 and Sequence Products 7 and 8 . (Comparison of methods from the literature)	S2
¹ H-NMR and ¹³ C-NMR Spectra	S 8
Crystal Structure Analysis of 3a , 8 , 16 , and 17b	S91

Large Scale Synthesis of Non-Racemic 1,1'-Binaphthyl-2,2'-dicarboxylic acid 6 and Sequence Products 7 and 8. (Comparison of methods reported in the literature)

The discussion of preparative scale synthesis yielding enantiopure dihydroazepine 8 via diacid 6 from commercially available starting material will focus on practical aspects (Scheme S1 and Table S1). The synthesis of enantiomers of 8 requires twelve steps when starting from 2-methylnaphthalene (20) and might include one optical resolution procedure (Scheme S1). With this sequence a total yield of 30% can be expected based on substrate quantities reported in the literature (Table S1). In early steps the reactions were run on typically 40-400 mmol scale with the exception of step *d* where a 12.7 mmol scale was reported. For the late steps *h-k* up to 15 mmol of substrate could be reacted with usual laboratory equipment without problems.



Scheme S1: Synthesis of non-racemic 7 and 8 via 6 from 20 (Route A)

Enantiomers: Non-racemic material was commonly obtained by classical optical resolution of diastereomeric compounds / salts at the stage of the diacid **6**. Three practicable methods g1-g3 should be considered. The use of brucine as a resolving agent (g1) is hampered due to high price and toxicity.¹ Method g2 uses the less expensive non-racemic 1-phenylethylamine but requires additional steps to

cleave diastereomeric amides.² In method g3, finally, the preferred formed 1:2 salt crystallizes and was separated from the mother liquor. The resolving agent was recovered in good yield but following this protocol only one enantiomer of **6** was obtained.³ The yields of all methods are typically in a range of 40% for each enantiomer.

An interesting report was published which significantly shortens the synthesis. The oxidation of 1-bromo-2-methylnaphthalene (**21**) with O₂ catalysed by $Co(OAc)_2$ giving **24** (step *m*) is conducted in a steel autoclave³ and substitutes three steps *b*-*d*. The apparently easy operation without purification and good yield (87%) on a large scale (482 mmol) makes this protocol very attractive saving time and man power (same overall yield as *b*-*d* within 1%). Merely, the requirement of a 1L-autoclave which might be not generally available is unfavourable.



Scheme S2: Synthesis of 6 from 29 (Route B)

An alternative route to non-racemic **6** starts from (R)- or (S)-2,2'-dihydroxy-1,1'-binaphthyl (**29**) which can be obtained by optical resolution using fractional crystallisation of N-benzylcinchonidinium

clathrate complexes^{4,5,6} on a 100 g scale but is also commercially available at a reasonable price. For the preparation of 2,2'-dimethyl-1,1'-binaphthyl (**31**) a Kumada coupling of bistriflate **30** with MeMgCl, MeMgBr or MeMgI and Ni(dppp)Cl₂ as catalysts worked well.²⁹ The reaction proceeded on a 10-23 mmol scale without racemisation and was frequently reported.^{7,8},^{9,10,11}Both, **30** and **31** were isolated in pure form after simple filtration over silica in >99% and 95-99% yield, respectively.²⁹

Dimethylbinaphthyl **31** was also obtained from **21** as a racemate or enantioselectively using chiral catalysts. The Kumada type biaryl coupling was performed with aryl-Grignard reagents and aryl bromides catalysed by Ni complexes to yield racemic **31** (61%, 12.6 mmol scale, 1 mol% Ni(PPh₃)₂Cl₂)¹² or enantioenriched **31** (69%, 13 mmol scale, 1 mol% (*S*)(*R*)-PPFOMe, 95%e.e. (*R*).configuration).¹³ Other protocols (including Suzuki-Miyaura coupling) requiring expensive chiral catalysts and/or starting materials, seem less appropriate for multigram preparation.¹⁴,¹⁵,¹⁶,¹⁷

For the stepwise oxidation of **31** to **6** NBS bromination was applied followed by hydrolysis/oxidation either *via* diol **34** or directly from **32** to dialdehyde **33** which was finally treated with KMnO₄ in acetone/water³⁴ or H₂O₂, NaClO₂, NaH₂PO₄ in MeCN/water³³ to afford **6**. Yields are good to fair (*n-o-p-q-s-t*: 63% overall yield or *v-p-r-s-t*: 47% overall yield). When comparing *Route A* with *Route B* the latter one will be preferable if non-racemic **6** is desired and enantiopure binaphthol **29** is available. Disadvantageous is the need of expensive triflic anhydride in step *n*.

Finally, a two step sequences from **29** to **6** might be considered as well. In an early report the bistriflate **30** was methoxycarbonylated under Pd(II)/dppp catalysis to afford the dimethylester of **6** in 83% yield.¹⁸ The use of CO and requirement of noble metal catalysis obviously hampered upscaling and broad use of this protocol. Two other processes working on gram scale were recently reported. After transformation of **29** to 2,2'-diethylphosphate **35** (quant. yield) this was treated with Li-naphthalenide at -78 °C to give the di-lithio compound which reacted with CO₂ to afford **6** in up to 89% yield (3.6 mmol scale). The need of a column chromatography to purify **6** makes up-scaling more difficult (5 mmol scale reported).¹⁹ In an other report triflate **30** was converted to diphenylester **36** using phenylformiate as CO source and Pd(OAc)²/DPPP as catalyst which was followed by hydrolysis to afford **6**.²⁰ It is worth noting that both processes can be performed stereoconservative, *i.e.* without racemisation.

Summarizing, for multigram synthesis of 1,1'-binaphthyl-2,2'-dicarboxylic acid (6) two comparable routes are available, starting from either 2-methylnaphthalene (20) (*Route A*, Scheme S1) or 2,2'-dihydroxy-1,1'-binaphthyl (29) (*route B*, Scheme S2). Preference will be given depending on the need of racemic or non-racemic material. In the first case *Route A* is more convenient and requires 4 steps (if reaction *m* can be performed) or 6 steps with an overall yield of 66-67%. If at this stage an optical resolution is performed the yield will drop to 25-26% for each enantiomer of **6**. In this case *Route B* is superior yielding 63% of non-racemic **6**. In contrast, the asymmetric biaryl coupling (Scheme S2, *v*) requiring expensive catalysts and long reaction time is less appropriate particularly for large scale

preparations. An evaluation of both routes based on time and manpower requirement is rather difficult as the reported time for each step in Table S1 is a rough estimate on the published procedures and do not include preparation/drying/evaporation of solvents. Nevertheless, for the preparation of 5-10 g of **6** an approximate time frame with 10-12 days for *Route A* and 7-9 days more for optical resolution (*g2*), and 10-11 days for *route B* will be a valid approximation.

Comments on Table S1

a: While the bromination of 2-methylnaphthalene (**20**) with Br₂ in CS₂ yields up to 91% of **21** after distillation, we found the use of HBr/H₂O₂ a more convenient method which could be upscaled to 0.5 mol yielding 95% of the desired product without purification (> 98%, NMR) and sufficiently pure for the next step.

b: Treatment with excess NBS / AIBN in benzene or CCl4 gave the tribromide 22 in excellent yield.

c: The conversion to aldehyde 23 proceeds smoothly and should also work on multigram scale.

d: Although KMnO₄ oxidation performs satisfying the absence of heavy metal residues with the system NaClO₂/KH₂PO₄ makes it more appropriate.

e: For esterification of **24** several protocols can be applied. Due to price and toxicity of MeI *e*2 is limited to small scale preparations. The cheapest one is obviously the combination SOCl₂/MeOH. No chromatography is needed.

f: Many binaphthyl coupling methods are known but from the practical point of view the classical Ullmann coupling in DMF is still attractive due to simplicity of the procedure, easy work-up and good yields. Copper powder was activated by treatment with EDTA solution.²¹ The crude dimethyl 1,1'-binaphthalene-2,2'-dicarboxylate was immediately hydrolysed and after extractive purification is sufficiently pure.

g: At this stage an optical resolution may be performed.

h-k: These steps were already published for enantiomerically pure substrates and largely omit chromatographic purification. Only for step k the mother liquor from the crystallisation was chromatographed. Repetition with racemic substrate gave comparable yields (±2%).

i: Reaction with aqueous ammonia yielded exclusively the secondary amine **8**, provided the reaction temperature was kept at 60 °C. No tertiary amine or *spiro*-ammonium compound was detected.

Step	Reagent/conditions	Scale (Mmol)	Purification	Time	Yield	Notes
a ²²	HBr/H2O2	1	no	2 d	95%	a
$b1^{23}$	NBS/ABIN	42.5	chrom.	2 d	97%	
$b2^{24}$	NBS/ABIN	10	chrom.	2 d	95%	
c1 ²³	CaCO ₃ /water	41	cryst.	1 d	95%	
c2 ²⁴	AgOAc/acetone-water	10	chrom.	2 d	95%	
d^{25}	NaClO ₂ /KH ₂ PO ₄	12.7	no	1 d	94%	
$e1^{26}$	H2SO4/MeOH	1	no	1 d	72%	
e2 ²⁷	K2CO3/MeI	100	chrom.	1 d	95%	
e3 ³	SOCl ₂ /MeOH	419	no	8 h	96%	
f ³	1. Cu/DMF, 2. KOH/ MeOH	~401	extract.	3 d	84%	b
g1 ¹	Brucine	88	cryst.	4-5 d	40(R)/45(S)%	c
g2 ²	1. (S)-1-phenylethyl-amine, DCC/THF, MeCN 2. SOCl2, MeOH, KOH	43.8	cryst.	~7 d	39(<i>S</i>)/38(<i>R</i>)%	c, d
83 ³	(R)-CHEA,Me2NH/MeOH	30	cryst.	2 d	38(<i>R</i>)%	с, е
h^{28}	<i>n-</i> BuLi, TMP, Me ₃ SiCl, THF	15	precip.	2 d	84%	f, g
i ²⁸	BH ₃ /THF	15	no	2 d	84%	f, g
i ²⁸	ICI/DCM	15	no	1 d	90%	f, g
k ²⁸	PBr3/DCM, THF	15	cryst.	2 d	78%	f, g, h
	HBr/HOAc	5	no	4 h	96%	this paper
1	NH ₃ /CH ₃ CN		precip.	2 d	80-90%	this paper ⁱ
m^3	O2, Co(OAc)2/butanone, HOAc	482	no	1 d	87%	
n ²⁹	Tf2O, 2,6-dimethylpyridine/DCM	24	chrom., cryst.	1 d	99%	
0 ²⁹	MeMgBr, DPPP/NiCl2/cyclohexane	23.6	chrom., cryst.	~3 d	90-92%	
p ²⁹	NBS, AIBN, hv/cyclohexane	14.2	chrom., cryst.	1 d	88%	
q^{30}	1. NaHCO ₃ /DMSO, 2. PDC/DCM	2.5	chrom.	2 d	70%	
r^{31}	1. KOAc, Bu4NBr/DMF, 2. KOH/dioxane-H2O	8	cryst.	4 d	88%	
S ³²	MnO ₂ /toluene	1.6	no	1 d	99%	
t ³³	H2O2, NaClO2, NaH2PO4/H2O, MeCN	30	no	2 h	91%	

Table S1. Synthesis of Diiodoazepine 8 from 2-Methylnaphthalene 22 (Overview)

u ¹²	Ni(PPh3)2Cl2, 21 -Mg/benzene/Et2O	12.6	distil.	2 d	61%	k
v ¹³	NiBr ₂ , (S)(R)-PPFOMe, 21 -Mg/toluene/Et ₂ O	10	chrom.	5 d	68%	95%e.e. ¹
w ¹⁹	ClP(O)(OEt)2, NaH/THF	3.5	chrom.	4 h	quant.	m
x ¹⁹	Li-naphthalene/THF then CO2	3.5	chrom.	6 h	89%	m
y ²⁰	phenyl formiate, Pd(OAc)2/DPPP, ⁱ Pr2EtN/neat	4.0	chrom.	3 d	63%	m
z^{20}	KOH/MeOH, water	0.4 ⁿ	chrom.	2 d	89%	m

Legend: ^aPure by NMR (>98%). ^bTwo steps, no purification of intermediate. ^cOptical resolution. ^dTwo steps. ^eOnly one enantiomer isolated. ^f Yields reported for enantiomerically pure material. ^g Synthesis was conducted on a 15 mmol scale with unchanged yield.³⁴ ^h Mother liquor was chromatographed. ⁱ Alternatively purified by crystallisation. ^j After two crystallisations. ^k Excess of Grignard reagent of **21** used. ¹ Excess of **21** used; 99% e.e. after one cryst. ^m Reported for enantiopure starting material, no racemisation was observed. ⁿ In the paper the hydrolysis step is reported only on a 0.4 mmol scale but might be upscaled without problems.

[lel] 1Aa C₄H₉ Br⊖ ⊕'́N C₄H₉ - ო - 01 . ę 11.7939 6.2199 2.0163 2.0315 2.0578 2.1162 2.0879 6.0000 2.1953 6 2 8 4 [ppm]

¹H- and ¹³C-NMR spectra (If not otherwise noted spectra are recorded at room temperature in CDCl₃)

























S20



























S33



















































































































X-ray Analysis

Experimental data and CCDC-Codes can be found in Table S2. Crystal data, data collection parameters, and structure refinement details are given in Tables S3 to S10. Crystal structures visualized in Figure S1 to S4.

Sample	Machine	Source	Temp.	Detector Distance	Time/ Frame	#Frames	Frame width	CCDC
	Bruker		[K]	[mm]	[s]		[°]	
3a	D8/ Kryoflex	Мо	100	40	100	735	0.55	1825002
8	D8/ Kryoflex	Мо	100	35	6.4	3372	0.40	1825003
16	D8/ Oxford	Мо	100	50	15	3532	0.35	1825004
17b	D8/ Kryoflex	Cu	100	34	50	1830	0.70	1825005

Table S2: Experimental parameter and CCDC-Code.

(*S*,*R**)-2',6'-Diphenyl-3',5,5',7-tetrahydrospiro[dibenzo[c,e]azepine-6,4'-dinaphtho[2,1-c:1',2'-e]azepin]-6-ium bromide (**3a**)



Figure S1: Crystal structure of **3a**, drawn with 50% displacement ellipsoids. The asymmetric unit is built up by 1 and 2*1/2 independent molecules of **3a**. The 2*1/2 molecules, one counter ion and CHCl₃ molecules are omitted for clarity. All three moieties form the same chiral arrangement. The centrosymmetric space group forces the inverse chiral form. Four voids with each 451.2 Å³ (9.6% of unit cell) had to be excluded from refinement. The corresponding value of electrons is 109.5 each. We could not find satisfactory positions for solvent atoms.

Chemical formula	C50H38BrCl6N	Crystal system		monoclinic	
Formula weight [g/mol]	945.42	Space group		C2/c	
Temperature [K]	100	Ζ	16		
Measurement method	f and w scans	Volume [ų]	18676.7(11)		
Radiation (Wavelength [Å])	ΜοΚα (λ = 0.71073)	Unit cell dimensions [Å] and [°]	32.9747(11)	90	
Crystal size / [mm ³]	0.118 × 0.03 × 0.019		33.7652(11)	119.5218(14)	
Crystal habit	clear colourless needle		19.2774(7)	90	
Density (calculated) / [g/cm³]	1.345	Absorption coefficient / [mm ⁻ ¹]	1.258		
Abs. correction Tmin	0.6858	Abs. correction Tmax	0.7452		
Abs. correction type	multiscan	F(000) [e ⁻]	7712		

Index ranges	$-39 \le h \le 39, -40 \le k \le 40, -23 \le 1 \le 23$	Theta range for data collection [°]	4.426 to 50.784		
Reflections number	134422	Data / restraints / parameters	17153/0/1049		
Refinement method	Least squares	Final D in diasa	all data	R1 = 0.0870, wR2 = 0.1394	
Function minimized	$\Sigma \mathrm{w}(\mathrm{Fo^2} - \mathrm{Fc^2})^2$	rinal K indices	I>2σ(I)	R1 = 0.0529, wR2 = 0.1249	
Goodness-of-fit on F ²	1.035	TAT + 1 /•	$w=1/[\sigma^2(F_0^2)+(0.0583P)^2+67.0953P]$		
Largest diff. peak and hole [e Å ^{.3}]	1.46/-1.15	scheme	where P=(F ₀ ² +2F _c ²)/3		

Table S4: Data collection and structure refinement of 3a.



2,6-Diiodo-4,5-dihydro-3H-dinaphtho[2,1-c:1',2'-e]azepine (8)

Figure S2: Crystal structure of **8**, drawn with 50% displacement ellipsoids. The asymmetric unit is built up by 2 independent molecules of **8**. Counter Ion, CHCl₃ and second independent molecy omitted for clarity. The two molecules form different chiral arrangements. Anyhow the chiral space group is proofed by Flack Parameter = 0.000(2).

Chemical formula	C24H18BrCl6I2N	Crystal system	monoclinic		
Formula weight [g/mol]	866.8	Space group		P21	
Temperature [K]	100	Z	4		
Measurement method	f and w scans	Volume [Å ³]	2927.7(3)		
Radiation (Wavelength [Å])	ΜοΚα (λ = 0.71073)	Unit cell dimensions [Å] and [°]	11.8178(7)	90	
Crystal size / [mm ³]	$0.253 \times 0.217 \times 0.204$		17.2708(10)	94.2551(19)	
Crystal habit	clear colourless block		14.3841(8)	90	
Density (calculated) / [g/cm³]	1.967	Absorption coefficient / [mm ⁻ ¹]	4.076		
Abs. correction Tmin	0.6217	Abs. correction Tmax	0.746		
Abs. correction type	multiscan	F(000) [e ⁻]	1648		

Table S6: Data collection and structure refinement of 8.

Index ranges	$-16 \le h \le 16, -24 \le k \le$ 24, -20 $\le l \le 20$	Theta range for data collection [°]	3.456 to 60.186		
Reflections number	185276	Data / restraints / parameters	17236/1/629		
Refinement method	Least squares		all data	R1 = 0.0229, wR2 = 0.0496	
Function minimized	$\Sigma \mathrm{w}(\mathrm{Fo^2} - \mathrm{Fc^2})^2$	Final K indices	I>2σ(I)	R1 = 0.0215, wR2 = 0.0491	
Goodness-of-fit on F ²	1.048	TAT • 1 .•	$w=1/[\sigma^2(F_0^2)+(0.0231P)^2+2.2240P]$		
Largest diff. peak and hole [e Å ⁻³]	1.09/-0.68	scheme	where $P=(F_0^2+2F_c^2)/3$		



(*S*,*S*)-2,6-Diiodo-3,3',5,5'-tetrahydro-4,4'-*spiro*bi[dinaphtho[2,1-c:1',2'-e]azepin]-4-ium bromide (**16**)

Figure S3: Asymmetric unit of **16**, drawn with 50% displacement ellipsoids. CHCl₃ omitted for clarity. The chiral space group is proofed by Flack Parameter = 0.059(3).

Chemical formula	C47H36BrCl6I2N	Crystal system	orthorhombic	
Formula weight [g/mol]	1161.18	Space group		P212121
Temperature [K]	100	Z	4	
Measurement method	f and w scans	Volume [Å ³]	4402.1(5)	
Radiation (Wavelength [Å])	ΜοΚα (λ = 0.71073)	Unit cell dimensions [Å] and [°]	8.9851(5)	90
Crystal size / [mm ³]	$0.161 \times 0.152 \times 0.048$		11.0959(7)	90
Crystal habit	clear colourless block		44.154(3)	90
Density (calculated) / [g/cm³]	1.752	Absorption coefficient / [mm ⁻ ¹]	2.736	
Abs. correction Tmin	0.6645	Abs. correction Tmax	0.747	
Abs. correction type	multiscan	F(000) [e ⁻]	2272	

Table S7: Sample and crystal data of 16.

Index ranges	$-14 \le h \le 14, -18 \le k \le$ 18, -72 $\le l \le 69$	Theta range for data collection [°]	4.598 to 71.546		
Reflections number	168354	Data / restraints / parameters	20447/0/523		
Refinement method	Least squares		all data	R1 = 0.0360, wR2 = 0.0736	
Function minimized	$\Sigma \mathrm{w}(\mathrm{Fo^2} - \mathrm{Fc^2})^2$	Final K indices	I>2σ(I)	R1 = 0.0318, wR2 = 0.0721	
Goodness-of-fit on F ²	1.085	w=1/[\sigma^2(F_0^2)+(0		⁵ ° ²)+(0.0296P) ² +5.3285P]	
Largest diff. peak and hole [e Å ⁻³]	1.42/-2.32	scheme	where $P=(F_0^2+2F_c^2)/3$		

 Table 8: Data collection and structure refinement of 16.
 16.

 (R,S^*) -2,6-Di(naphthalen-2-yl)-4-(((S,R^*)-2'-(naphthalen-2-ylmethyl)-[1,1'-binaphthalen]-2-yl)methyl)-4,5-dihydro-3H-dinaphtho[2,1-c:1',2'-e]azepine (**17b**)



Figure S4: Asymmetric unit of 17b, drawn with 50% displacement ellipsoids. CH₂Cl₂ omitted for clarity.

Chemical formula	C77H57Cl6N	Crystal system	triclinic		
Formula weight [g/mol]	1208.93	Space group		P-1	
Temperature [K]	100	Z	2		
Measurement method	f and w scans	Volume [ų]	3019.4(5)		
Radiation (Wavelength [Å])	CuKα (λ = 1.54178)	Unit cell dimensions [Å] and [°]	12.3238(10)	71.502(2)	
Crystal size / [mm ³]	$0.259 \times 0.198 \times 0.098$		13.5521(11)	86.172(4)	
Crystal habit	clear colourless block		19.1746(19)	84.204(3)	
Density (calculated) / [g/cm³]	1.33	Absorption coefficient / [mm ⁻ ¹]	2.952		
Abs. correction Tmin	0.6112	Abs. correction Tmax	0.7536		
Abs. correction type	multiscan	F(000) [e ⁻]	1256		

Table S9: Sample and crystal data of **17b**.

Table S10: Data collection and structure refinement of **17b**.

Index ranges	-15 ≤ h ≤ 13, -16 ≤ k ≤ 16, -23 ≤ l ≤ 23	Theta range for data collection [°]	6.902 to 146.862		
Reflections number	31469	Data / restraints / parameters	11696/15/766		
Refinement method	Least squares		all data	R1 = 0.0750, wR2 = 0.1912	
Function minimized	$\Sigma \mathrm{w}(\mathrm{Fo^2} - \mathrm{Fc^2})^2$	Final K indices	I>2σ(I)	R1 = 0.0707, wR2 = 0.1869	
Goodness-of-fit on F ²	1.084	w=1/[\sigma^2(F_0^2)+(0.0876P)^2+5.00		⁶ ° ²)+(0.0876P) ² +5.0094P]	
Largest diff. peak and hole [e Å ⁻³]	1.30/-1.38	scheme	where $P=(F_0^2+2F_c^2)/3$		

References

- ¹ Kanoh, S.; Hongoh, Y.; Motoi, M.; Suda, H. Convenient Optical Resolution of Axially Chiral 1,1'-Binaphthyl-2,2'-dicarboxylic Acid. *Bull. Chem. Soc. Jpn.*, **1988**, *61*, 1032–1034.
- ² Oi, S.; Matsuzaka, Y.; Yamashita, J.; Miyano, S. A Practical Method for Optical Resolution of 1,1'-Binaphthyl-2,2'-dicarboxylic Acid via 1-Phenylethylamides. *Bull. Chem. Soc. Jpn.* **1989**, 62, 956–957.
- ³ Seki, M.; Yamada, S.; Kuroda, K.; Imashiro, R.; Shimizu, T. A Practical Synthesis of C₂-Symmetric Chiral Binaphthyl Ketone Catalyst. *Synthesis* **2000**, 1677–1680.
- ⁴ Cai, D.; Hughes, D.L.; Verhoeven, T.R.; Reider, P.J. Simple and Efficient Resolution of 1,1'-Bi-2naphthol. *Tetrahedron Lett.* **1995**, *36*, 7991–7994.
- ⁵ Hu, Q.-S.; Vitharana, D.; Pu, L. An Efficient and Practical Direct Resolution of Racemic 1,1'-Bi-2-naphthol to Both of Its Pure Enantiomers. *Tetrahedron: Asymm.* **1995**, *6*, 2123–2126.
- ⁶ Hughes, D.L. Resolution of 1,1'-Bi-2-naphthol; (R)-(+)- and (S)-(-)-2,2'-Bis(diphenylphosphino)-1,1'binaphthyl (BINAP). *Org. Synth.* **2014**, *91*, 1–11.
- ⁷ Rohde, V.H.G.; Muller, M.F.; Oestreich, M. Intramolecularly Sulfur-Stabilized Silicon Cations with Chiral Binaphthyl Backbones: Synthesis of Three Different Motifs and Their Application in Enantioselective Diels–Alder Reactions. *Organometallics* 2015, 34, 3358–3373.
- ⁸ Schafer, A.G.; Wieting, J.M.; Fisher, T.J.; Mattson, A. E.: Chiral Silanediols in Anion-Binding Catalysis. *Angew. Chem. Int. Ed.* **2013**, *52*, 11321–11324.
- ⁹ Sun, X.; Li, W.; Zhou, L.; Zhang, X. Matching and Mismatching Effects of Hybrid Chiral Biaxial Bisphosphine Ligands in Enantioselective Hydrogenation of Ketoesters. *Chem. Eur. J.* 2009, 15, 7302– 7305.
- ¹⁰ Ikunaka, M.; Maruoka, K.; Okuda, Y.; Ooi, T. A Scalable Synthesis of (*R*)-3,5-Dihydro-4*H*-dinaphth[2,1c:1'2'-e]azepine. *Org. Process Research & Development* **2003**, *7*, 644–648.
- ¹¹ Ooi, T.; Kameda, M.; Maruoka, K. Design of *N*-Spiro C₂-Symmetric Chiral Quaternary Ammonium Bromides as Novel Chiral Phase-Transfer Catalysts: Synthesis and Application to Practical Asymmetric Synthesis of α Amino Acids. *J. Am. Chem. Soc.* **2003**, *125*, 5139–5151.
- ¹² Miyano, S.; Okada, S.; Suzuki, T.; Handa, S.; Hashimoto, H. Practical Synthesis of 1,1'-Binaphthyl-2carboxylic Acids via Side Chain Oxidation of 2-Methyl-1,1'-binaphthyls. *Bull. Chem. Soc. Jpn.* **1986**, *59*, 2044–2046.
- ¹³ Hayashi, T.; Hayashizaki, K., Kiyoi, T.; Ito, Y. Asymmetric Synthesis Catalyzed by Chiral Ferrocenylphosphine-Transition-Metal Complexes. 6. Practical Asymmetric Synthesis of 1, 1'-Binaphthyls via Asymmetric Cross-Coupling with a Chiral [(Alkoxyalkyl)ferrocenyl]monophosphine/Nickel Catalyst. J. Am. Chem. Soc. **1988**, 110, 8153–8156.
- ¹⁴ Uozumi, Y.; Matsuura, Y.; Suzuka, T.; Arakawa, T.; Yamada, Y.M.A. Palladium-Catalyzed Asymmetric Suzuki–Miyaura Cross Coupling with Homochiral Phosphine Ligands Having Tetrahydro-1*H*-imidazo[1,5-a]indole Backbone. *Synthesis* **2017**, *49*, 59–68.
- ¹⁵ Lesieur, M.; Slawin, A.M.Z.; Cazin, C.S.J. [Pd(μ-Cl)Cl(IPr*)]₂: a highly hindered pre-catalystfor the synthesis of tetra-*ortho*-substituted biaryls via Grignard reagent cross-coupling. *Org. Biomol. Chem.* 2014, 12, 5586–5589.
- ¹⁶ Li, G.-Q.; Yamamoto, Y.; Miyaura, N. Synthesis of Tetra-*ortho*-Substituted Biaryls Using Aryltriolborates. *Synlett*, **2011**, 1769–1773.
- ¹⁷ Genov, M.; Almorin, A.; Espinet, P. Efficient Synthesis of Chiral 1,1'- Binaphthalenes by the Asymmetric Suzuki–Miyaura Reaction: Dramatic Synthetic Improvement by Simple Purification of Naphthylboronic Acids. *Chem. Eur. J.* **2006**, *12*, 9346–9352.
- ¹⁸ Ohta, T.; Ito, M.; Inagaki, K.; Takaya, H. A convenient synthesis of optically pure dimethyl 1,1'binaphthalene-2,2'-dicarboxylate from 1,1'-binaphthalene-2,2'-diol. *Tetrahedron Lett.* **1993**, 34, 1615– 1616.
- ¹⁹ Egami, H.; Sato, K.; Asada, J.; Kawato, Y.; Hamashima, Y. Concise synthesis of binaphthol-derived chiral dicarboxylic acids. *Tetrahedron* **2015**, *71*, 6384–5388.
- ²⁰ Konishi, H.; Hoshino, F.; Manabe, K. Practical Synthesis of Axially Chiral Dicarboxylates via Pd-Catalyzed External-CO-Free Carbonylation. *Chem. Pharm. Bull.* **2016**, *64*, 1438–1441
- ²¹ Lewin, A.H.; Zovko, M.J.; Rosewater, W.H.; Cohen, T. The use of complexing agents in the activation of copper for the Ullmann biaryl synthesis. *Chem. Commun.* **1967**, 80–81.
- ²² Podgorsek, A.; Stavber, S.; Zupan, M.; Iskra, J. Environmentally benign electrophilic and radical bromination 'on water': H₂O₂–HBr system versus N-bromosuccinimide *Tetrahedron* **2009**, *65*, 4429– 4439.

- ²³ Vautravers, N.R.; Regent, D.D.; Breit, B. Inter- and intramolecular hydroacylation of alkenes employing a bifunctional catalyst system. *Chem. Commun.* **2011**, *47*, 6635–6637.
- ²⁴ Wommack, A.J.; Kingsbury, J.S. Synthesis of Acyclic Ketones by Catalytic, Bidirectional Homologation of Formaldehyde with Nonstabilized Diazoalkanes. Application of a Chiral Diazomethyl(pyrrolidine) in Total Syntheses of Erythroxylon Alkaloids, J. Org. Chem. 2013, 78, 10573–10587.
- ²⁵ Andrus, M.B.; Asgari, D.; Sclafani, J.A. Efficient Synthesis of 1,1'-Binaphthyl and 2,2'-Bi-o-tolyl-2,2'bis(oxazoline)s and Preliminary Use for the Catalytic Asymmetric Allylic Oxidation of Cyclohexene J. Org. Chem. **1997**, 62, 9365–9368.
- ²⁶ Krätzschmar, F.; Kassel, M.; Delony, D.; Breder, A. Selenium-Catalyzed C(sp³)-H Acyloxylation: Application in the Expedient Synthesis of Isobenzofuranones. *Chem. Eur. J.* **2015**, *21*, 7030–7034.
- ²⁷ Rosini, C.; Tanturli, R.; Pertici, P.; Salvadori, P. Enantioselective dihydroxylation of olefins by osmium tetroxide in the presence of an optically active 1,1'-binaphthyl diamine derivative. *Tetrahedron: Asymmetry*, **1996**, *7*, 2971–2982.
- ²⁸ Widhalm, M.; Abraham, M.; Arion, V.B.; Saarsalu, S.; Maeorg, U. A modular approach to a new class of phosphinohydrazones and their use in asymmetric allylic alkylation reactions. *Tetrahedron: Asymm.*, **2010**, *21*, 1971–1982.
- ²⁹ Bulman Page, P.C.; Buckley, B.R.; Blacker, A. J. Iminium Salt Catalysts for Asymmetric Epoxidation: The First High Enantioselectivities. *Org. Lett.* **2004** *6*, 1543–1546.
- ³⁰ Shen, H.-C.; Tang, J.-M.; Chang, H.-K.; Yang, C.-W.; Liu, R.-S. Short and Efficient Synthesis of Coronene Derivatives via Ruthenium-Catalyzed Benzannulation Protocol. *J. Org. Chem.* **2005**, *70*, 10113–10116.
- ³¹ Bulman Page, P.C.; Buckley, B.R.; Farah, M.M.; Blacker, A. J. Binaphthalene-Derived Iminium Salt Catalysts for Highly Enantioselective Asymmetric Epoxidation. *Eur. J. Org. Chem.* **2009**, 3413–3426.
- ³² Furutani, T.; Hatsuda, M.; Imashiro, R.; Seki, M. Facile synthesis of enantiopure 1,1'-binaphthyl-2,2'dicarboxylic acid via lipase-catalyzed kinetic resolution. *Tetrahedron: Asymm.* **1999**, *10*, 4763–4768.
- ³³ Schlosser, M.; Bailly, F. Embedding an Allylmetal Dimer in a Chiral Cavity: The Unprecedented Stereoselectivity of a Twofold Wittig [1,2]-Rearrangement. J. Am. Chem. Soc. **2006**, 128, 16042–16043.
- ³⁴ Widhalm, M.; Pacar, M., unpublished.