

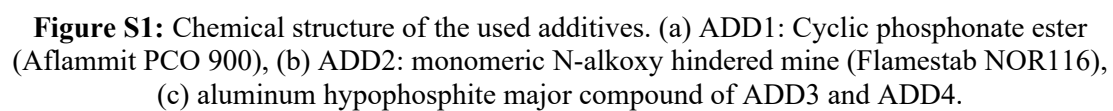
SUPPLEMENTARY INFORMATION

Table S1: Thermal properties of developed FR compounds and Industrial scale MBs. Comparison to reference PP and PP carrier.

Samples	TGA				DSC			
	$T_{5\%}$ (°C)	T_{d1} (°C)	T_{d2} (°C)	R (%)	OOT (°C)	T_c (°C)	X_c (%)	T_m^2 (°C)
Lab-Scale Compounds								
PP	391.7±0.0	433.5±1.2	<i>n.d.</i>	1.1±0.1	245.7±0.4	115.7±0.9	32.2±2.9	167.0±0.2
FR1	317.4±3.0	447.8±3.1	<i>n.d.</i>	2.5±0.3	255.0±3.4	108.8±3.1	36.8±0.5	170.6±2.0
FR2	351.7±6.7	431.3±7.7	<i>n.d.</i>	1.6±0.4	248.4±0.7	115.3±1.6	32.2±1.7	167.5±0.5
Industrial Scale Masterbatches (MBs)								
PP carrier	410.1±2.3	456.3±1.9	<i>n.d.</i>	0.0±0.0	<i>n.d.</i>	106.5±0.2	39.6±2.8	168.0±0.0
MB1	307.1±1.5	378.4±8.4	457.6±5.1	10.3±0.4	<i>n.d.</i>	104.7±1.9	39.3±5.9	160.5±2.1
MB2	314.6±0.1	328.0±0.2	475.1±2.9	29.5±0.6	<i>n.d.</i>	118.0±3.8	42.8±12.3	163.6±0.1

Table S2: Determined mechanical properties of the FR compounds prior to ageing.

FR Compounds	Tensile Tests			Impact Tests	
	σ_{\max} (MPa)	ε_{\max} (%)	E (GPa)	a_{iu} (kJ/m ²)	RSD (%)
PP	25.1±0.6	75.9±11.6	1.10±0.01	59.3±3.3	5.6
FR1	24.4±0.4	47.6±4.3	1.30±0.01	66.2±14.1	21.3
FR2	28.2±1.0	42.9±8.4	1.20±0.01	57.9±8.1	14.0



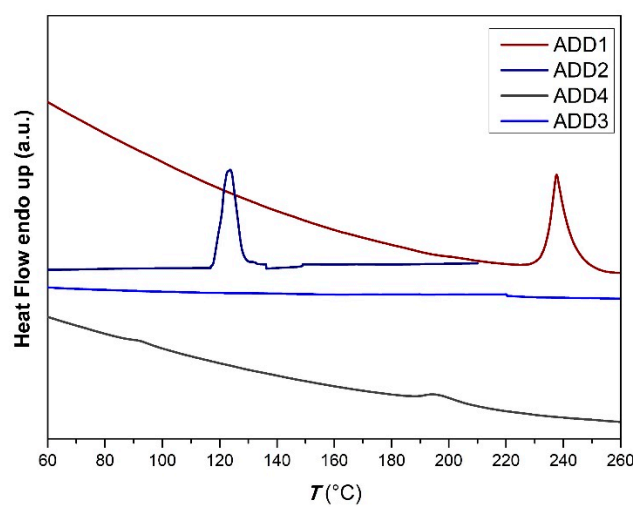


Figure S2: 1st heating DSC curves of the used additives.

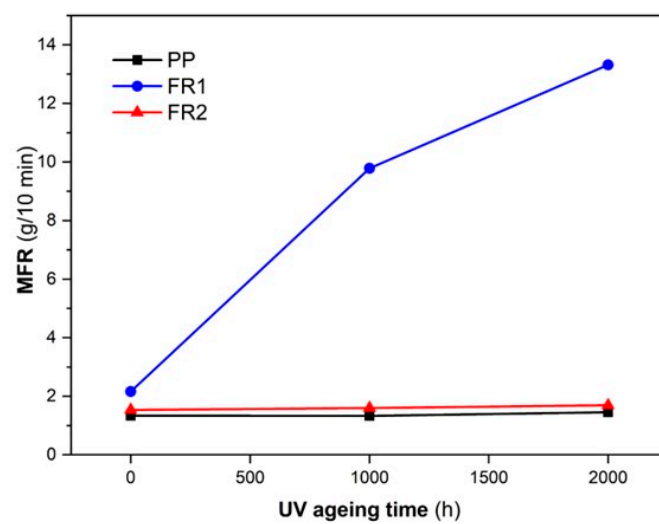


Figure S3: MFR of PP reference FR1 and FR2 during UV ageing tests.

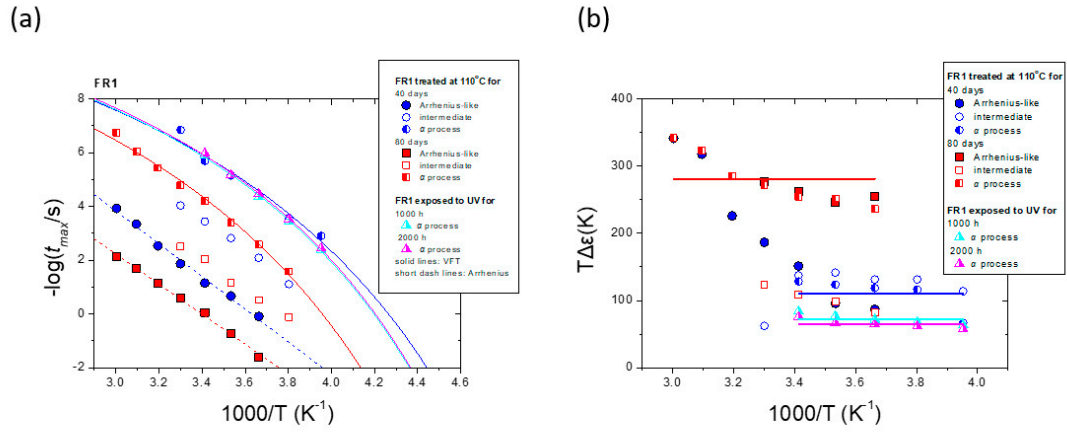


Figure S4: (a) Relaxation map for LA (red) and LA in P_2O_5 (blue). Filled circles correspond to α process, crossed-circles to dc-conductivity and yellow filled squares indicate the T_g at $\tau=100$ s. Lines correspond to VFT fits of the experimental data. (b) Normalized Dielectric Strength ($T\Delta\epsilon$) (top) and Parameters m , mn (bottom).

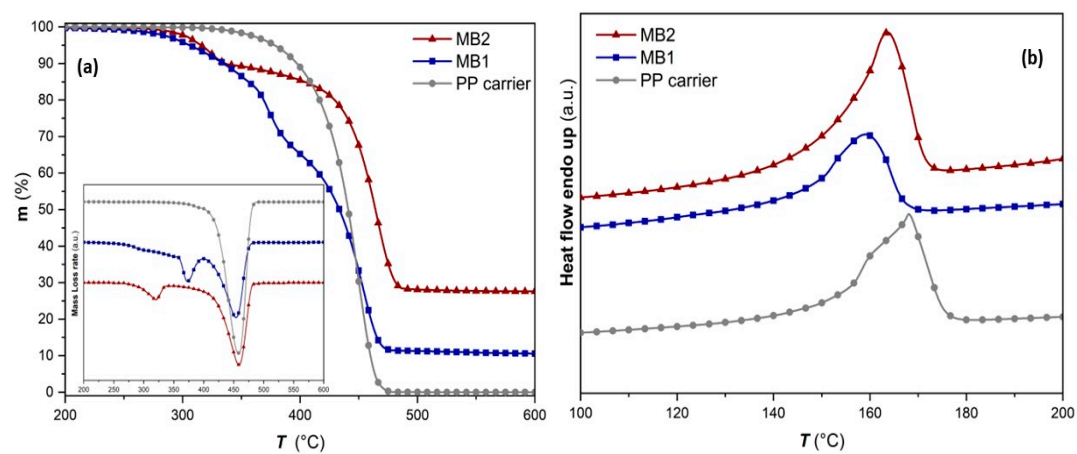


Figure S5: (a)TGA and (b) DSC curves of the industrial scale masterbatches MB1, MB2 and the PP carrier.